



# MADE EASY

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## ESE 2020 : Mains Test Series

UPSC ENGINEERING SERVICES EXAMINATION

### Civil Engineering Test 10 Full Syllabus (Paper-I)

Name : .....

Roll No : [ ]

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Student's Signature

#### Instructions for Candidates

- Do furnish the appropriate details in the answer sheet (viz. Name & Roll No).
- Answer must be written in English only.
- Use only black/blue pen.
- The space limit for every part of the question is specified in this Question Cum Answer Booklet. Candidate should write the answer in the space provided.
- Any page or portion of the page left blank in the Question Cum Answer Booklet must be clearly struck off.
- Last two pages of this booklet are provided for rough work. Strike off these two pages after completion of the examination.

#### FOR OFFICE USE

Question No.	Marks Obtained
Section-A	
Q.1	
Q.2	
Q.3	
Q.4	
Section-B	
Q.5	
Q.6	
Q.7	
Q.8	
Total Marks Obtained	

Signature of Evaluator

Cross Checked by

## Section-A

Q.1 (a) Write a short note on artificial stones and also mention advantages of artificial stones.

[12 marks]

Artificial stones are the building stones on external/internal walls. They are provided with light weight aggregates in order to have little weight compared to natural stones.

The lower weight and cost and variety are advantages which increased their popularity.

They are placed on vertical walls using special glues. Due to their light weight, they adhere very good to the walls.

The front of the artificial stones is generally smooth while the back of the stones is uneven to provide best bond with the walls.

Advantages of artificial stones

- (i) Are light weight, and thus easy to handle.
- (ii) They can be manufactured in small thicknesses. (2-4 cm thick)
- (iii) Transportation cost is highly reduced.

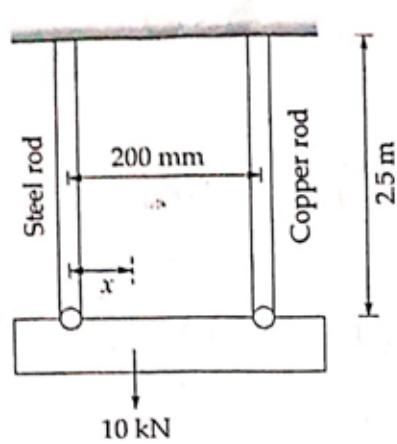
- iv) Can be manufactured in a variety of colors and designs as per the requirements.
- v) Quick installation → makes them preferable over natural rocks.

Some examples of ~~natural~~ artificial stones are:

- i) Ranson stone
- ii) Victoria stone
- iii) Garlic stone
- iv) Imperial stone.
- v) Bituminous stone.

Q.1(b)

Two vertical rods one of steel and other of copper are rigidly fastened at their upper end at a horizontal distance of 200 mm as shown in figure. The lower ends support a rigid horizontal bar, which carries a load of 10 kN. Both the rods are 2.5 m long and have a cross-sectional area of  $12.5 \text{ mm}^2$ . Where should the load of 10 kN be placed on the bar, so that it remains horizontal after loading? Also find the stresses in each rod. Take  $E_s = 200 \text{ GPa}$  and  $E_c = 110 \text{ GPa}$ . Neglect bending of the cross-bar.



For bar to be horizontal, elongations in steel and copper rod have to be equal. [12 marks]

Let force in Steel be  $F_1$  and in Copper rod be  $F_2$ .

So, using moment balance,

$$F_1 \times 200 = 10 \times (200 - x) \quad \dots (i)$$

and,  $\delta_1 = \delta_2$

$$\frac{F_1 \times 2500}{12.5 \times 2 \times 10^5} = \frac{F_2 \times 2500}{12.5 \times 110 \times 10^3} \quad \dots (ii)$$

and  $F_1 + F_2 = 10000 \quad \dots (iii)$

Thus, solving (ii) and (iii),

$$F_1 = 1.81 F_2$$

$$F_1 = 6.44 \text{ kN}$$

$$F_2 = 3.56 \text{ kN}$$

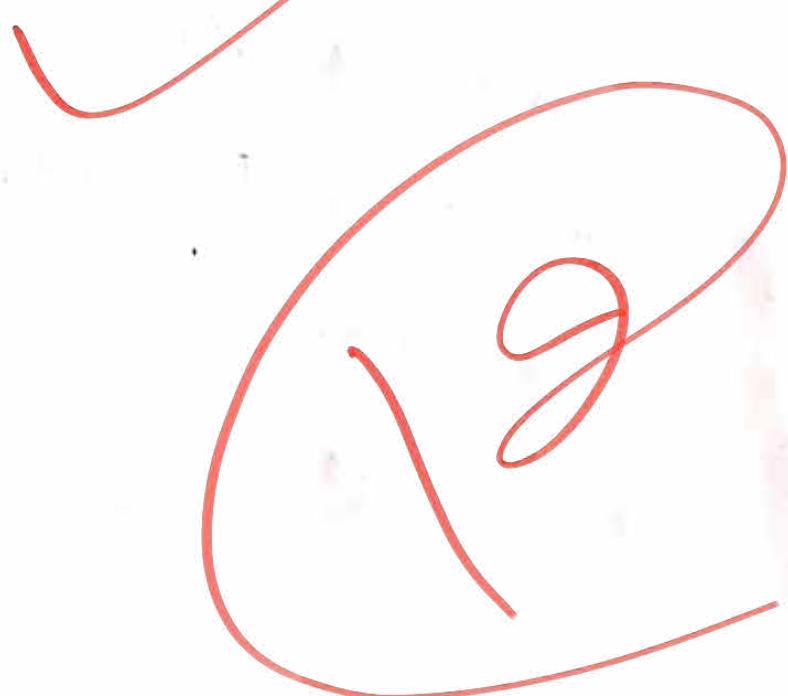
Using (i), we have,

$$6.44 \times 200 = 10 (200 - x)$$
$$x = 71.2 \text{ mm}$$

Thus, load should be placed at 11.2 mm from steel rod.

$$\text{Stress in steel rod} = \frac{6440}{12.5} = 515.2 \text{ MPa}$$

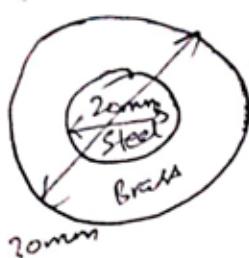
$$\text{Stress in copper rod} = \frac{3560}{12.5} = 284.8 \text{ MPa}$$



Q.1 (c)

A vertical tie fixed rigidly at the top, consists of a steel rod 2.5 m long and 20 mm diameter encased throughout in a brass tube 20 mm internal diameter and 30 mm external diameter. The rod and casing are fixed together at both ends. The compound rod is suddenly loaded in tension by a weight of 10 kN falling through 3 mm before being arrested by the tie. Calculate the maximum stress in steel and brass. Take  $E_s = 200 \text{ GPa}$  and  $E_b = 100 \text{ GPa}$ .

[12 marks]



Length = 2.5m

Weight = 10 kN  
falling through 3mm. $E_s = 200 \times 10^3 \text{ MPa}$ ,  $E_b = 10^5 \text{ MPa}$ .elongations have to be equal for bothLet stress in steel be  $\sigma_{st}$   
and in brass be  $\sigma_b$ .

$$\frac{\sigma_{st}}{E_s} = \frac{\sigma_b}{E_b} \Rightarrow \boxed{\sigma_{st} = 2\sigma_b}$$

$$\therefore \frac{P_{st}}{\frac{\pi}{4} \times 20^2} = \frac{2 P_b}{\frac{\pi}{4} (30^2 - 20^2)} \Rightarrow \boxed{P_{st} = 1.6 P_b} \quad \text{---(i)}$$

$$\delta_{static} = \frac{P_{st} \times 2500}{314 \times 2 \times 10^5} = 3.98 \times 10^{-5} P_{st}$$

$$\text{or } \frac{P_b \times 2500}{392.7 \times 10^5} = 6.36 \times 10^{-5} P_b$$

$$\text{Impact factor} = \frac{P_{st} + P_b}{P_{st}} = 10000 \quad \text{---(ii)}$$

$$\text{Thus, } P_{st} = 6.15 \text{ kN}, P_b = 3.85 \text{ kN}$$

$$\delta_{static} = 0.244 \text{ mm}$$

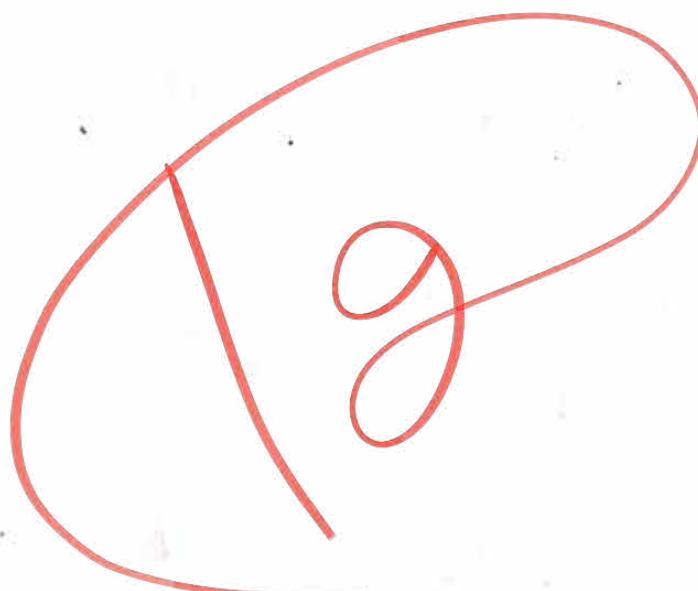
$$\text{Impact factor} = 1 + \sqrt{1 + \frac{2 \times 3}{0.244}} = 6.05$$

Thus, max. stress in steel rod

$$= \frac{6.05 \times 6.15 \times 10^3}{314} = [118.495 \text{ MPa}]$$

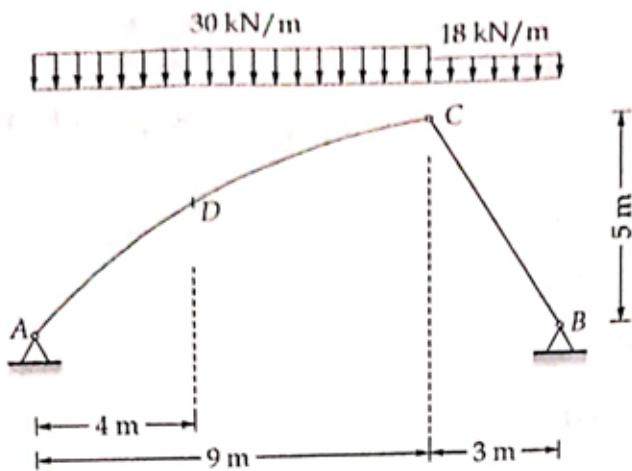
Max stress in brass rod

$$\frac{6.05 \times 3.85 \times 10^3}{\frac{\pi}{4}(500)} = [59.31 \text{ MPa}]$$



Q.1(d)

In the three-pinned arch  $ACB$  as shown in figure, the portion  $AC$  has the shape of a parabola with its origin at  $C$ , while  $CB$  is a straight line. The portion  $AC$  carries a uniformly distributed load of intensity  $30 \text{ kN/m}$ , while the portion  $CB$  carries a uniformly distributed load of intensity  $18 \text{ kN/m}$ . Calculate the normal force, shear force and bending moment at the point  $D$ .



[12 marks]

for portion  $AC$

$$y = \frac{4hx}{l^2} (l-x) \quad h = 5 \text{ m}$$

$$y = \frac{4 \times 5}{(9 \times 2)^2} (18-x) \times \frac{1}{2} = 0.0617x(18-x)$$

$$y = 0.55(18-x)$$

$$\text{Thus } @ x = 4 \text{ m}, y = 16.7 - 3.455 \text{ m}$$

$$\text{Now, } \sum F_V = 0$$

$$R_A + R_B = 30 \times 9 + 18 \times 3$$

$$R_A + R_B = 30 \times 9 \times 7.5 - 18 \times 3^2 = 0$$

and

$$R_A \times 12 - 30 \times 9 \times 7.5 - 18 \times 3^2 = 0$$

$$R_A = 175.5 \text{ kN}$$

$$R_B = 148.5 \text{ kN}$$

$$\sum M_C = 0$$

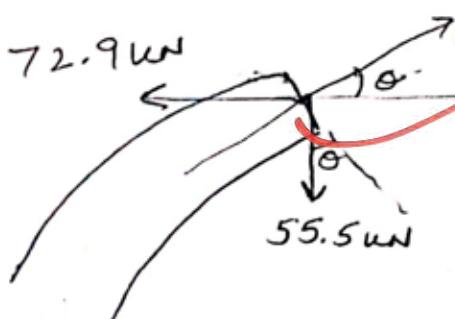
$$\text{Now, } R_A \times 9 - H \times 5 - \frac{30 \times 9}{2} L = 0$$

$$H = 72.9 \text{ kN}$$

@ D

$$\text{Shear force} = 175.5 - 30 \times 4 = 55.5 \text{ kN}$$

$$\begin{aligned}\text{Bending moment} &= 175.5 \times 4 - 72.9 \times 3 - 455 \\ &\quad - \frac{30 \times 4^2}{2} \\ &= [210.1305 \text{ kNm}]\end{aligned}$$



$$\frac{dy}{dx} = 0.617 \text{ @ } x = 4 \text{ m} = \tan \theta$$

$$\cos \theta = 0.85, \sin \theta = 0.525$$

$$\begin{aligned}\text{Normal force} &= 55.5 \times 0.525 + 72.9 \times 0.85 \\ &= [91.1025 \text{ kN}]\end{aligned}$$

(O)

Q.1 (e)

What is meant by the term "refractories"? Mention the desired properties of refractories and also explain their classification.

[12 marks]

Refractories are defined as the substances which can resist a good amount of heat and temperature without getting deteriorated or spalled.

Refractories generally contain a good amount of alumina.

Refractories are classified as  
on basis of Chemical Composition

(i) Acid refractories → used in the lining of walls and ceiling exposed to acidic attack  
E.g.: Silicon Carbide, Zircon cristobalite

(ii) Basic Refractories - Used against basic slag  
E.g., Dolomite, Magnesite

(iii) Neutral Refractories - Exposed to both the type of slags. Used in copper reverberatory furnace.  
Chromite, Forsterite etc.

On basis of thermal conductivity

(i) Heat Resistant Temp  $\leq 1100^{\circ}\text{C}$

(ii) Refractory Temp  $\leq 1400^{\circ}\text{C}$

(iii) High refractory Temp  $\leq 1700^{\circ}\text{C}$

(iv) Ultra high refractory Temp  $\leq 2000^{\circ}\text{C}$

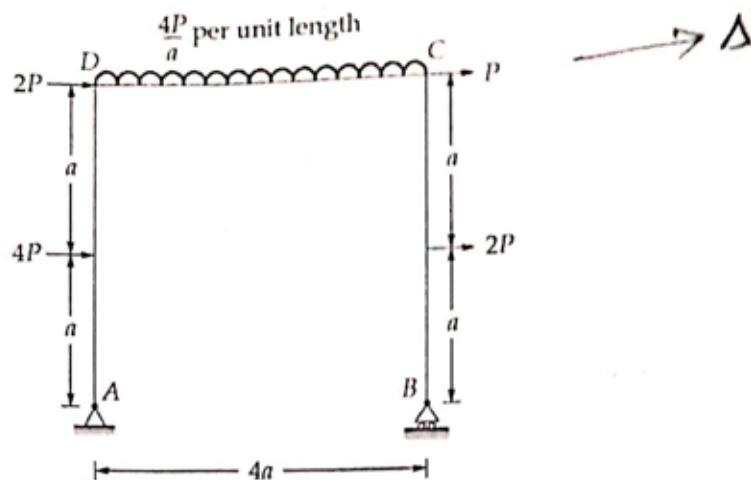
On basis of fusion temperature

- (i) Normal refractories - Fusion temperature of around  $1600^{\circ}\text{C}$ .
- (ii) High refractories - Fusion temperature of around  $2000^{\circ}\text{C}$ .
- (iii) Super refractories - Fusion temperature of  $> 2000^{\circ}\text{C}$ .

Properties of good refractories are

- (i) These must resist the stresses developed @ high temperature.
- (ii) Must preserve their rigidity at high temp.
- (iii) Must not fuse with slag.
- (iv) Must not react with furnace gases.
- (v) Must resist the tendency to crack and split off fragments.
- (vi) Must not absorb water more than 6% by weight.
- (vii) Irreversible volume change should not occur as it may lead to opening of joints.

Q.3 (a) Draw shear force and bending moment diagrams for the frame shown in figure below.



[20 marks]

Fixed end moments

$$M_{FAD} = -\frac{4P \times 2a}{8} = -Pa$$

$$M_{FDA} = Pa, M_{FDC} = -\frac{4Pa}{a} \times \frac{(4a)^2}{12} = -5.33Pa$$

$$M_{FCB} = 5.33Pa$$

$$M_{FCB} = \frac{2P \times 2a}{8} = \frac{Pa}{2}, M_{FBC} = -\frac{Pa}{2}$$

$$M_{ADEF} = -Pa$$

$$M_{DA} = Pa + \frac{Pa}{2} + \frac{3EI}{2a} \left( \theta_D - \frac{\Delta}{2a} \right) \quad \begin{array}{l} \text{[Using} \\ \text{modified} \\ \text{slope} \\ \text{deflection]} \end{array}$$

$$M_{DA} = \frac{3Pa}{2} + \frac{3EI\theta_D}{2a} - \frac{3EI\Delta}{4a^2}$$

$$M_{DC} = -5.33Pa + \frac{2EI}{4a} (2\theta_D + \Delta)$$

$$M_{CD} = 5.33Pa + \frac{2EI}{4a} (2\theta_C + \Delta)$$

$$M_{CB} = \frac{3Pa}{4} + \frac{3EI}{2a} (\theta_C - \frac{\Delta}{2a})$$

Now, take joint equilibrium

$$M_{OA} + M_{OC} = 0 \quad M_{CB} + M_{OD} = 0$$

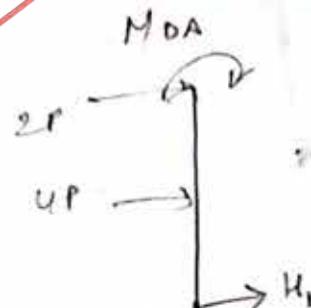
$$5.33 \text{ Pa} + \frac{E10c}{2a} + \frac{E10D}{2a} + \frac{3P}{4} + \frac{3E10C}{2a} - \frac{3E10A}{4a^2} = 0$$

$$\boxed{\frac{5E10c}{2a} + \frac{E10D}{2a} - \frac{3E10A}{4a^2} = -6.08 \text{ Pa}} \quad (\text{iv})$$

$$\frac{3Pa}{2} - 5.33 \text{ Pa} + 1.5E10D - \frac{3E10A}{4a^2} + E10D + \frac{E10c}{2a} = 0$$

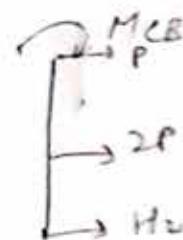
$$\boxed{\frac{E10c}{2a} + 2.5E10D - \frac{3E10A}{4a^2} = 3.83 \text{ Pa}} \quad (\text{vii})$$

Shear equation



$$H_1 \times 2a + 4Pa = M_{OA}$$

$$H_1 = \frac{M_{OA} - 4Pa}{2a}$$



$$H_2 \times 2a + 2Pa = M_{CB}$$

$$H_2 = \frac{M_{CB} - 2Pa}{2a}$$

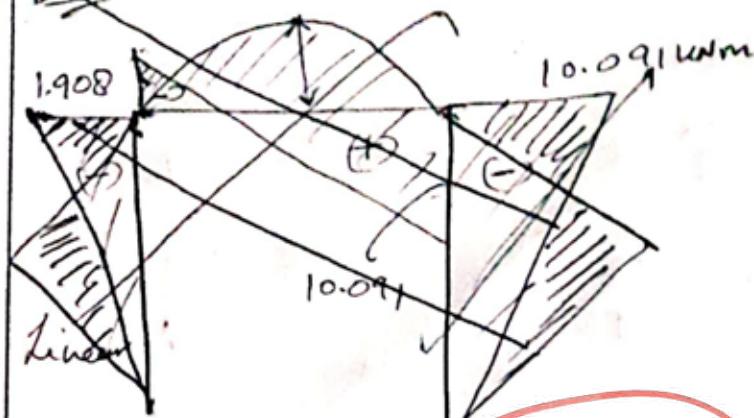
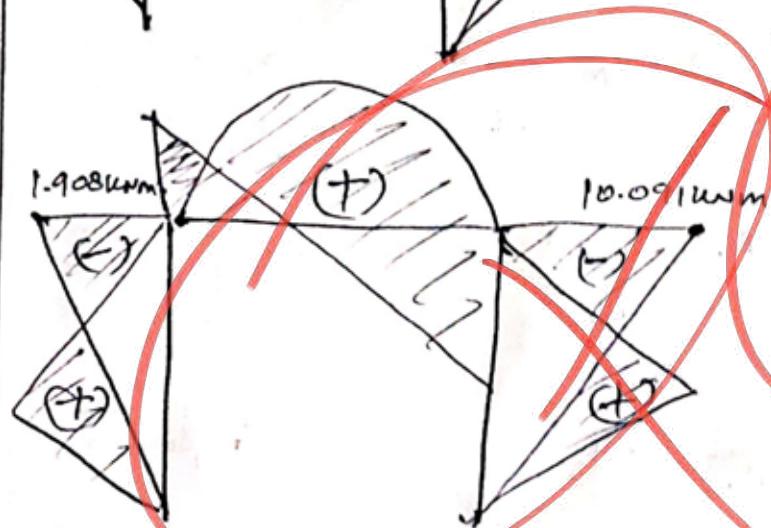
$$H_1 + H_2 + 4P = 0$$

$$\boxed{H_1 + H_2 = -4P}$$

$$1.5Pa + \frac{1.5E10D}{a} - \frac{3E10A}{4a^2} - 4Pa + 0.75Pa + 1 \frac{5E10c}{a} - \frac{3E10A}{4a^2} - 2Pa = -18Pa$$

$$\boxed{\frac{15E10c}{a} + \frac{15E10D}{a} - \frac{3E10A}{2a^2} = 14.25 \text{ Pa}}$$

$$\theta_c = \frac{1.5225}{EI}, \quad \theta_D = \frac{6.4775}{EI}, \quad \Delta = \frac{17.25}{EI}$$

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**Q.3 (b)** What are the objects of preservation of timber? State the requirements of a good preservative. Also describe the preservatives which are commonly used in the process of preservation of timber?

### Objectives of preservation of timber

[20 marks]

- (i) To prevent it from the attack of termites - fungi, marine borers etc.
- (ii) To prevent the attack of extensive heat of sun
- (iii) To reduce the amount of freeze and thaw cycle.
- (iv) To make it durable and strong
- (v) To make it look good in aesthetics.

Requirements of a good preservative

- (i) It should be durable and non-toxic to humans
- (ii) It should spread easily
- (iii) It should not be flammable
- (iv) Must be toxic to fungi, insects etc.
- (v) Must be cheap and economical
- (vi) Must penetrate deeply inside the timber core.
- (vii) Must not leach out when in contact with water
- (viii) Must not give out any unpleasant odour when applied
- (ix) Must not get evaporated easily / must not be volatile.
- (x) Should not be very gross to work with. handling should be easy and clean.

Commonly used preservatives are

Coal tar Lignite (Creosote Oil) is used for the coating of the timber. It is a fraction of coal tar distilled with BP above  $200^{\circ}\text{C}$ .

Petroleum oil by 50% wt. in mixture ensure protection against evaporation and leaching.

Advantages of Creosote - Non-toxic, make service life longer, imparts non-combustion.

Organic solvent preservatives - May be used alone or in combination.

Advantage - Clean to handle permanent, can be polished or waxed.

Disadvantage - Some organic solvents are inflammable, therefore should be applied in cold.

### Water soluble preservatives

i) Leachable type - Their concentration gets reduced with passage of time as they get leached out. Generally, these are odourless, less chances of fire hazard, can be waxed.

(ii) Non-leachable type - Consists of a base generally  $K_2Cr_2O_7$ , so it becomes difficult to leach them.

### AsCu Treatment

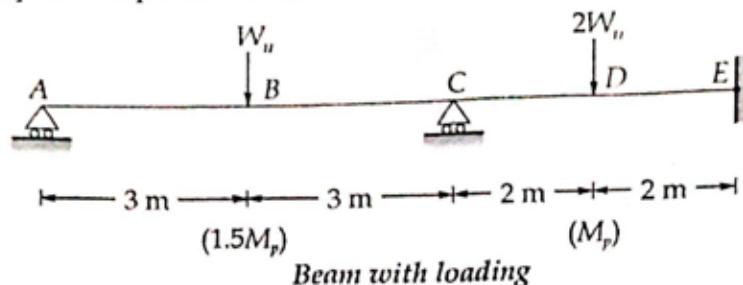
1:3:4 by parts of  $CuSO_4 \cdot 5H_2O$   ~~$K_2Cr_2O_7$~~   $As_2O_5 \cdot 2H_2O$ ,  $CuSO_4 \cdot 5H_2O$  and  $K_2Cr_2O_7$  when mixed in the ratio of 6 parts in 100 parts of water gives a good preservation against white ants.

- Solution is odourless

- Can be sprayed on timber.

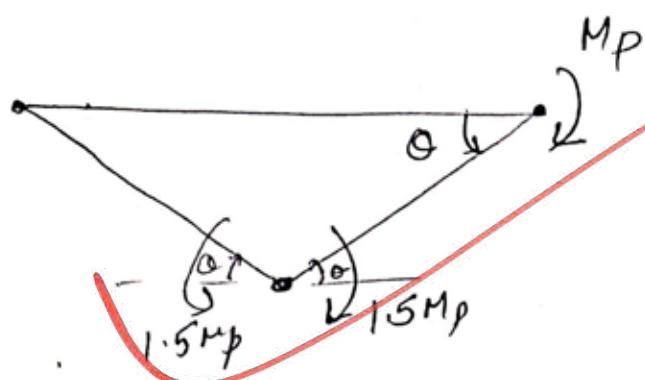
**Section-B**

- Q.5 (a) Determine collapse load  $W_u$  for continuous beam ABCDE loaded and supported as shown in figure. For span AC plastic moment of resistance is 50% more than that of CE.



[12 marks]

For span AC



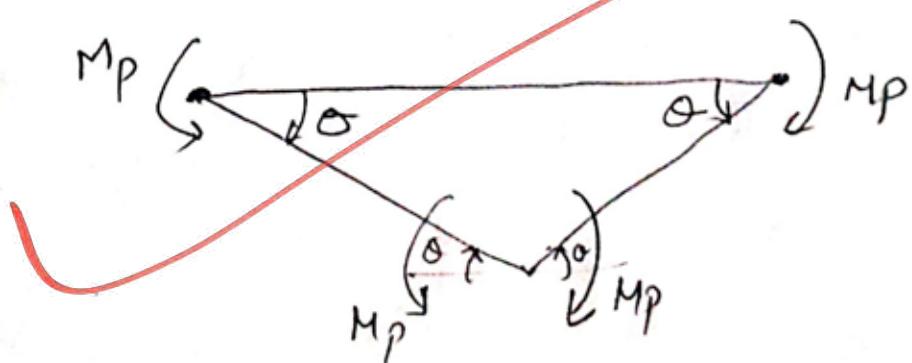
Using principle of virtual work,

$$W_u \times 3\theta = 1.5M_p\theta + 1.5M_p\theta + M_p\theta$$

$$3W_u\theta = 4M_p\theta$$

$$\boxed{W_u = \frac{4M_p}{3}}$$

For span CE



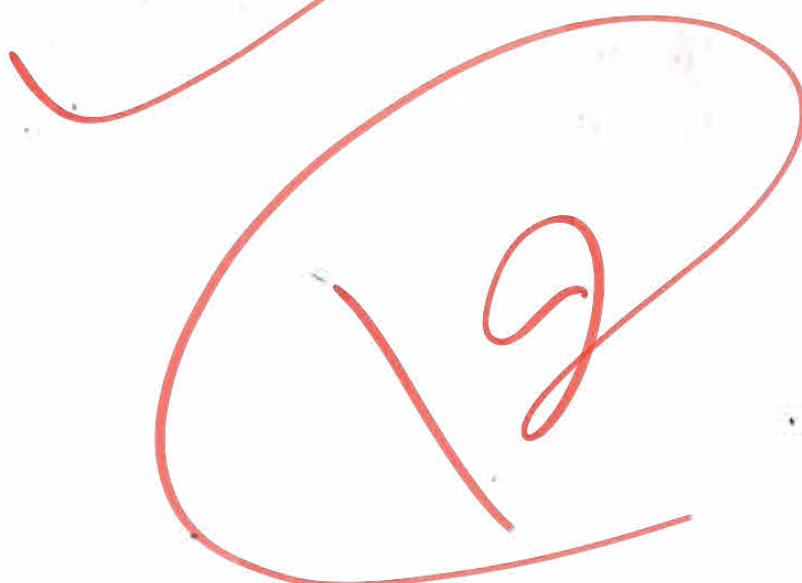
Using principle of virtual work,

$$M_p\theta + M_p(2\theta) + M_p\theta = 2w_u \times 20$$

$$4M_p\theta = 4w_u\theta$$

$$[w_u = M_p]$$

Thus collapse load for the continuous beam ABCDE is  $\boxed{1 M_p}$



Q.5 (b)

- (i) What are the assumptions in earthquake resistant designing of structures?  
(ii) State any four applications of prestressed concrete.

[6 + 6 = 12 marks]

Assumptions in Earthquake resistant designing

- (i) The plastic strength of the structures is not taken into account  
(ii) Only 1 degree of freedom is taken  
(iii) Undamped vibrations are used in calculations.  
(iv) Lateral stiffness is assumed to be constant though it reduces with the damage.

(BB)

Q.5 (c)

Applications of prestressed Concrete

- (i) Prestressed concrete is used in the manufacture of railway sleepers through Hoyer System.

Generally a concrete grade of M55 to M60 is used as it gives better elasticity and strength to railway sleepers.

- (ii) They are also used in water pipelines which carry water free from sulphates as they are susceptible to sulphate attack.

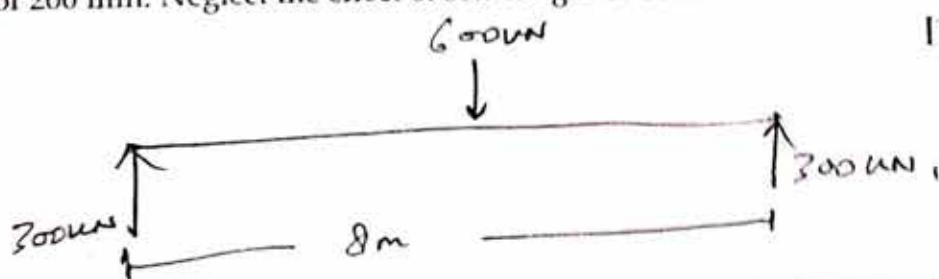
They can withstand compressive pressure from the backfill and also negative collapse pressure, thus, an advantage over steel pipes.

- (iii) Used in manufacture of long span bridges as the dead load is much lower and strength is more, thus proves to be economical.
- (iv) Used for manufacturing slabs in halls and big structures owing to its large strength and reduced cross-sectional size, thus providing good spacious room.

Q5 (c) A simply supported beam of span 8 m is subjected to a concentrated load  $W = 600 \text{ kN}$  at its mid-span. The beam section consists of ISMB 400 together with steel plates of size  $200 \text{ mm} \times 10 \text{ mm}$  provided with each flange of the beam. For ISMB 400,  $I_{\text{u}} = 20458 \text{ cm}^4$ , thickness of web = 10 mm, width of flange = 200 mm.

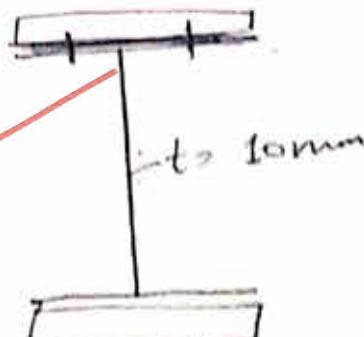
Calculate from first principle, the design shear force in the rivets provided for each flange at a pitch of 200 mm. Neglect the effect of self-weight of beam.

[12 marks]



Moment of inertia of combined assembly

$$\begin{aligned}
 &= 20458 \times 10^4 + 2 \times 200 \times 10^3 \\
 &\quad + 2 \times 200 \times 10 \times (200+5)^2 \\
 &= \boxed{372.71 \times 10^6 \text{ mm}^4}
 \end{aligned}$$



$$\text{Shear flow} = \frac{V A \bar{y}}{I} \quad V = \frac{600}{2} = 300 \text{ kN}$$

$$q = \frac{300 \times 10^3}{377.71 \times 10^6} [200 \times 10] \times 205 = 330.01 \text{ N/mm}$$

Thus, for a pitch of 200 mm, assuming  
2 rivets in each pitch length,

$$\text{force on 2 rivets} = 330.01 \times 200 = 66 \text{ kN}$$

Thus, design force on each rivet

$$= \frac{66}{2} = 33 \text{ kN}$$

(g)

Q.5(d)

The ring beam of a water tank has a diameter of 12.5 m and it is subjected to an outward radial force of 25 kN/m. Design the section of ring beam using M25 and Fe415. Assume  $m = 11$  and allowable stress in concrete in tension as 1.2 N/mm<sup>2</sup>. ( $\sigma_s = 150 \text{ N/mm}^2$ ).

[12 marks]

Outward radial force to which ring beam is subjected = 25000 N/m

Permissible tensile stress = 150 MPa

$$\text{Area of steel reqd.} = \frac{25000}{150} = 166.67 \text{ mm}^2$$

~~$$\text{Using } 8\text{ mm bars}$$~~

$$\text{number of rings reqd.} = \frac{166.67}{\frac{\pi \times 8^2}{4}} = 3.32 \approx 4$$

Thus, providing 4 rings of 8 mm of bars

Actual area of steel provided =  $4 \times 50 = 200 \text{ mm}^2$

Equivalent area of c/s

$$= A + (m-1) \times 200$$

$$= A + (11-1) \times 200 = (A + 2000) \text{ mm}^2$$

Allowable tensile stress in concrete

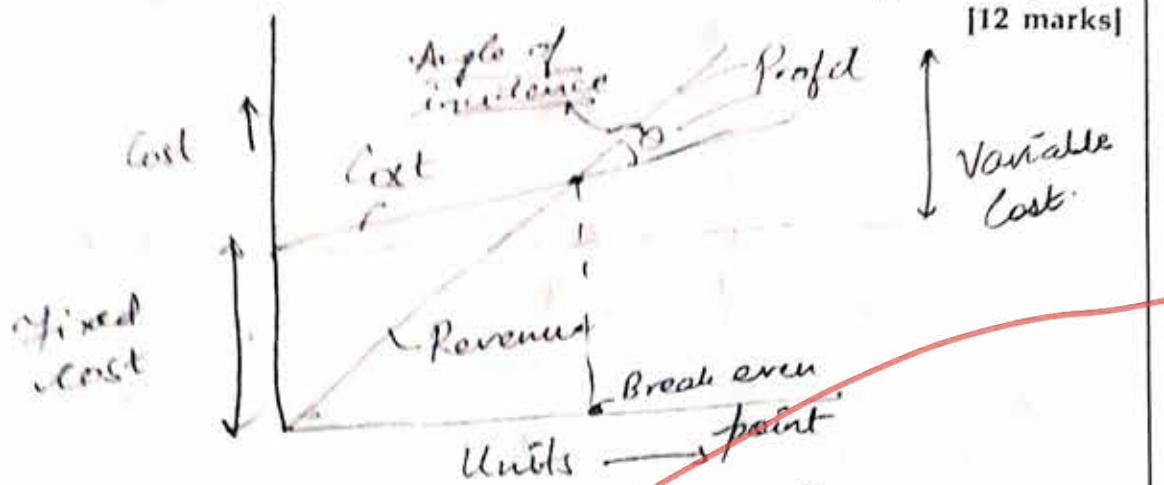
$$= 1.2 \text{ MPa}$$

$$\frac{25000}{A + 2000} = 1.2$$

$$A \approx 18822.33 \text{ mm}^2$$

Thus provide ring of size 170mm x 120mm

Ques) Explain the functions and limitations of Break even analysis along with diagram. [12 marks]



### functions of break even analysis

- (i) Used to determine the no. of units to be sold to start generating revenue
- (ii) Used to determine the profit / loss incurred using angle of incidence. More is the angle of incidence, more is the profit.
- (iii) Fixed cost could be varied to check the profit generated
- (iv) For a short term analysis, it is a good tool for business strategy making
- (v) The sooner the break even is achieved, the better is the model.

### Limitations of Break-even analysis

- (i) It is a short term model i.e. long term strategies could not be formed.
- (ii) It is a static model, i.e., does not change with the dynamics of business.

- (iii) If the company manufactures many items then the break even chart could not be used.
- (iv) Revenue generation line may not be a straight line.
- (v) There might not be a continuous demand of units in the market.
- (vi) May sometimes give a false picture of the model, incurring a huge loss to the company.

**Q.6 (a)** A laterally supported simply supported beam of span 4 m is subjected to factored column load of 400 kN. Load is transferred through base plate of 200 mm length. Section available is ISMB 400. Properties of ISMB 400.

Depth,  $h = 400$

Width of flange,  $b_f = 140 \text{ mm}$

Thickness of flange,  $t_f = 16 \text{ mm}$

Thickness of web,  $t_w = 8.9 \text{ mm}$

Radius at root,  $R_1 = 14 \text{ mm}$

Stiff bearing length,  $b = 150 \text{ mm}$

$$I_{xx} = 20458.4 \times 10^4 \text{ mm}^4$$

$$Z_p = 1176.18 \times 10^3 \text{ mm}^3$$

The design compressive stresses for slenderness ratio for curve 'C'

Slenderness ratio ( $kL/r$ )	70	80	90	100	110	120
Design compressive stress ( $f_{cl}$ ) in N/mm <sup>2</sup>	152	136	121	107	94.6	83.7

Assume Fe410 grade steel.

Check the following limit states:

- Bending capacity
- Shear capacity
- Web buckling
- Web crippling
- Deflection

[25 marks]

Given, Span = 4m

Factored column load = 400 kN

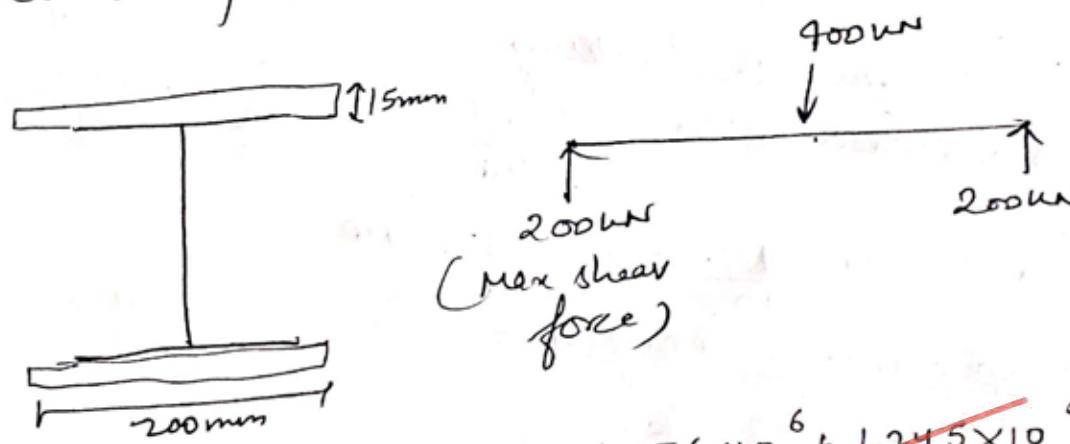
Factored Bending moment =  $\frac{400 \times 4}{4} = 400 \text{ kNm}$   
(Assuming concentrated load)

$$Z_p, \text{ reqd} = \frac{400 \times 10^6 \times 1.1}{250} = 1.76 \times 10^6 \text{ mm}^3$$

But  $Z_p$  of beam =  $1.176 \times 10^6 \text{ mm}^3$

Hence, we need to provide plates.  
 $\therefore$  Extra  $Z_p = 1.76 - 1.176 = 0.584 \times 10^6 \text{ mm}^3$

Provide plates of size 200mm x 15mm



$$\text{Thus, } Z_p \text{ of assembly} = 1.176 \times 10^6 + 1.245 \times 10^6 = 2.421 \times 10^6 \text{ mm}^3$$

Design shear capacity

$$V_{ds} = \frac{250}{1.1\sqrt{3}} \times 400 \times 8.9 = 467.12 \text{ kN}$$

$0.6 V_d = 280.277 > 200 \text{ kN}$ , hence it's a low shear case.

Design moment capacity  
 $M_d = \frac{2.421 \times 10 \times 250}{1.1} = 550.22 \text{ kNm} > 400$   
 hence safe in bending

Check for web section

$$\frac{d_1}{tw} = \frac{400 - 2 \times 14 - 2 \times 16}{8.9} = 38.2 < 84 \varepsilon$$

$$\frac{b}{tf} = \frac{70}{16} = 4.375 < 9.4 \varepsilon$$

hence section is plastic  
 $(\beta=1)$

Check for web buckling

$$\text{Slenderness ratio} = \frac{2.5d_1}{tw} = \frac{2.5 \times 340}{8.9} = 95.5$$

$$f_{cd} = 121 - \frac{14 \times 5.5}{10} = 113.3 \text{ MPa}$$

Compressive strength =  $113.3 \times \text{Area of resistance}$

Assuming  $45^\circ$  flange

$$B = 150 + 200 = 350 \text{ mm}$$

$$\therefore \text{Strength} = 113.3 \times 350 \times 8.9 = 352.929 \text{ kN} > 200 \text{ kN}$$

Safe in web buckling

Check for web crippling

$$b = 150 + 2.5(16+14) = 225 \text{ mm}$$

$$\text{Thus, } \frac{200 \times 10^3}{225 \times 8.9} = 99.875 < \frac{250}{1.1}$$

Hence safe in web crippling

Check for deflection

$$\text{Working load} = 400/1.5 = 266.67 \text{ kN}$$

$$\text{Deflection} = \frac{266.67 \times 10^3 \times 400^3}{48 \times 2 \times 10^5 I_{xx}}$$

$$I_{xx} = 20458.4 \times 10^4 + \frac{200 \times 15^3}{12} \times 2 + 200 \times 15 \times (207.5) \times 1^2 \\ = 463.034 \times 10^6 \text{ mm}^4$$

$$S = \frac{266.67 \times 10^3 \times 400^3}{48 \times 2 \times 10^5 \times 463.034 \times 10^6} = 3.839 \text{ mm}$$

~~$$\text{limiting deflection} = \frac{\text{Span}}{300} = 13.33 \text{ mm}$$~~

hence, beam is safe in deflection



- Q.6 (b) (i) What are the similarities and basic differences between PERT and CPM?
- (ii) A product development project consists of the following activities, with their timing and precedents:

Activity	Activity designation	Immediate precedents	Time in Weeks
Design	A		21
Build prototype	B	A	5
Evaluate equipment	C	A	7
Test prototype	D	B	2
Write equipment report	E	C, D	5
Write method report	F	C, D	8
Write final report and release for manufacture	G	E, F	2

Represent the project as a network diagram in the CPM format.

Identify the critical path and project completion time. Calculate the earliest and latest starting and completion time of activity 'E'.

[5 + 10 = 15 marks]

### Similarities

- (i) Both are used to determine the time of completion of project
- (ii) Both PERT ~~as a whole~~
- (iii) PERT has slack associated with event while CPM has float associated with activity. Both are analogous to each other
- (iv) Both use forward pass and backward pass.

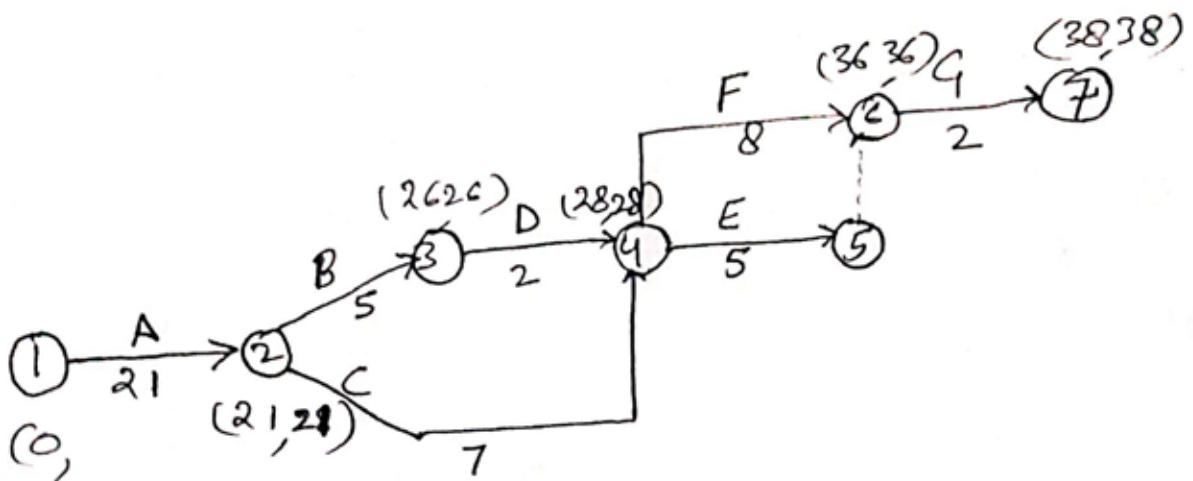
### Differences

#### PERT

- (i) Event oriented
- (ii) 3 time estimates
- (iii) Probabilistic approach
- (iv) Used for R&D projects
- (v) Slack is used

#### CPM

- (i) Activity oriented
- (ii) Single time estimates
- (iii) Deterministic approach
- (iv) Used for projects done earlier
- (v) float is used.



Critical path is  $A - B - D - F - G$

$A - C - F - G$

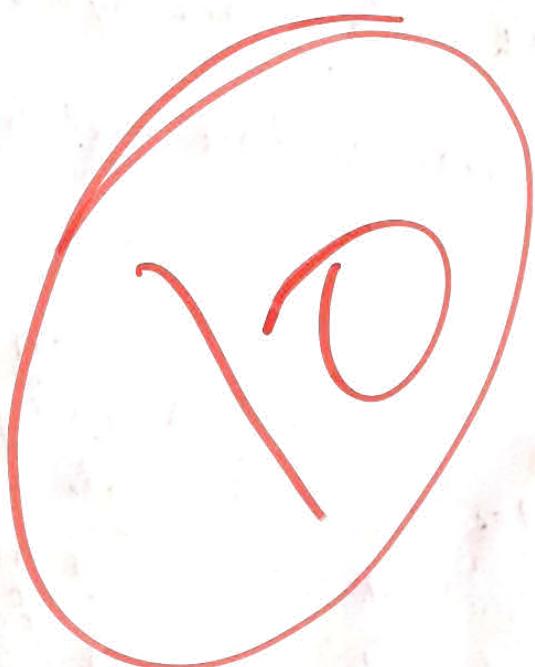
For activity E

Earliest start time  $EST = 28$  weeks

Latest start time  $LST = 31$  weeks ( $36 - 5$ )

Project completion time = 38 weeks.

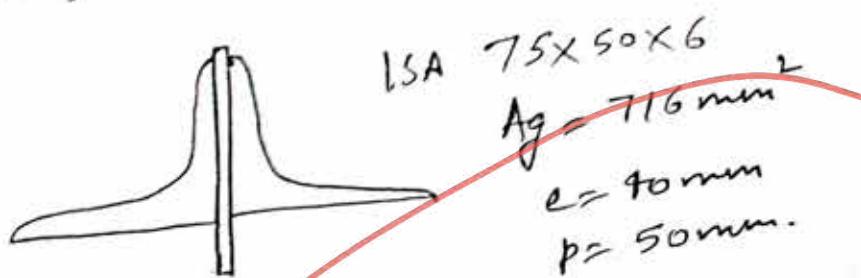
Completion time of E,  $EFT = 33$  weeks  
( $28 + 5$ )



Q.6 (c)

Design a tie member of roof truss subjected to working loads of 80 kN (DL) and 120 kN (LL). Use double angle section connected back-to-back on either side of gusset plate of 8 mm thickness with 16 mm dia. bolts of grade 4.6. Section is Fe410 grade steel. Use angle section 75 × 50 × 6 mm,  $A_g = 716 \text{ mm}^2$ . (Given  $e = 40 \text{ mm}$ ,  $p = 50 \text{ mm}$ ) [20 marks]

Given, Working loads = 80 kN + 120 kN  
 Total factored load =  $200 \times 1.5 = 300 \text{ kN}$   
 Fe410 steel, MIG 4.6 grade.



Hence, for single angle  
~~Load =  $300/2 = 150 \text{ kN}$~~

$$\frac{\text{bolt value}}{V_{ds}} = \frac{410}{\sqrt{3} \times 1.25} (0.78 \times \frac{\pi}{4} \times 16^2) = 29.7 \text{ kN}$$

$$\text{Bearing strength } k_b = \min \left\{ \frac{40}{3 \times 18}, \frac{50}{3 \times 18}, 0.25, \frac{400}{410}, 1 \right\}$$

$$k_b = \min \{0.74, 0.676, 0.975, 1\}$$

$$k_b = 0.676$$

$$V_{ds} = \frac{2.5 \times 0.676 \times 16 \times 6 \times 410}{1.25} = 53.214 \text{ kN}$$

Thus, bolt value = 29.7 kN.

$$\text{No. of bolts required} = \frac{150}{29.7} = 5.05 \approx 6 \text{ bolts}$$

Thus, provide 6 bolts.

Now,

### Tensile Capacity

~~$$\text{Gross yield capacity} = \frac{716 \times 250}{1.1} = 162.727 \text{ kN}$$~~

### Net rupture strength

~~$$T_{dn} = \frac{0.9 A_{nc} f_u + \beta A_{go} f_y}{\gamma_m, \gamma_{m_o}}$$~~

~~$$\beta = 1.4 - 0.076 \frac{b_s}{l_c} \cdot \frac{w}{t} \cdot \frac{f_y}{f_u}$$~~

~~$$0.7 < \beta < \frac{0.9 f_u / \gamma_m}{f_y / \gamma_{m_o}}$$~~

~~$$b_s = 50 + 30 - 6 = 74 \text{ mm} \quad (\text{Taking } g = 30 \text{ mm})$$~~

~~$$l_c = 5 \times 50 = 250 \text{ mm}$$~~

~~$$w = 50 \text{ mm}$$~~

~~$$t = 6 \text{ mm}$$~~

~~$$\beta = 1.285 < 1.2988 \text{ hence } 0.9$$~~

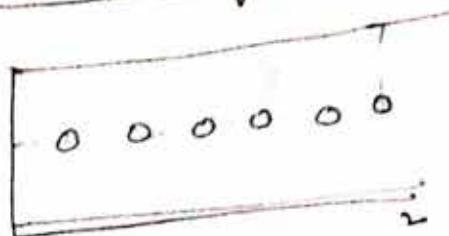
thus,  $F_{dk} =$

~~$$A_{nc} = \left( 75 - \frac{6}{2} - 18 \right) \times 6 = 324 \text{ mm}^2$$~~

~~$$A_{go} = (50 - 3) \times 6 = 282 \text{ mm}^2$$~~

$$T_{dn} = \frac{0.9 \times 324 \times 410}{1.25} + \frac{1.285 \times 282 \times 250}{1.1}$$

$$T_{dn} = 178 \text{ kN}$$

Block shear strength

$$A_{tg} = 290 \times 6 = 1740 \text{ mm}^2$$

$$A_{nn} = 191 \times 6 = 1146 \text{ mm}^2$$

$$A_{tg} = 40 \times 6 = 240 \text{ mm}^2$$

$$A_{nn} = 31 \times 6 = 186 \text{ mm}^2$$

$$T_{db} = \min \left\{ \frac{1740 \times 250}{\sqrt{3} \times 1.1} + 0.9 \times 186 \times 410 \times \frac{1}{1.25} = 283.22 \text{ kN} \right.$$

$$\left. 0.9 \times 1146 \times 410 + \frac{240 \times 250}{1.1} = 276.49 \text{ kN} \right\}$$

Hence, block shear strength = 276.49 kN

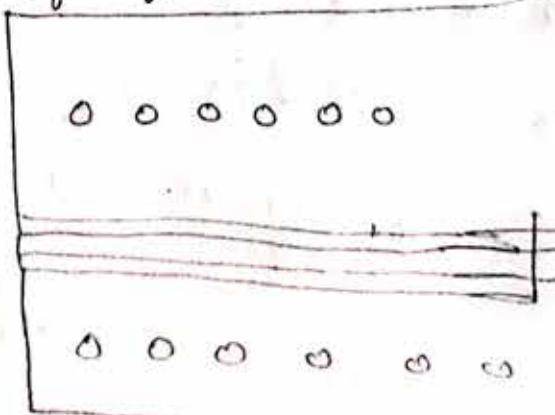
Thus, the tensile capacity is governed by gross-section yielding

Hence, capacity of both the sections

$$= 162.727 \times 2 = 325.454 \text{ kN} > 300 \text{ kN}$$

Provide 6 bolts

~~Provide 6 bolts if required.~~



Q.7 (a)

A built-up laced column of overall square cross-section, 300 mm size has been formed by placing four angles of ISA 50 × 50 × 6 mm at the corners of the square. If the effective height of column is 10 m, then calculate the load carrying capacity of the column. Also, check the lacing system for safety against:

(i) Local buckling of column angles.

(ii) Strength of lacing bars in tension and compression against shear load.

(iii) Strength of M20 bolts of grade 4.6, check safety of bolt.

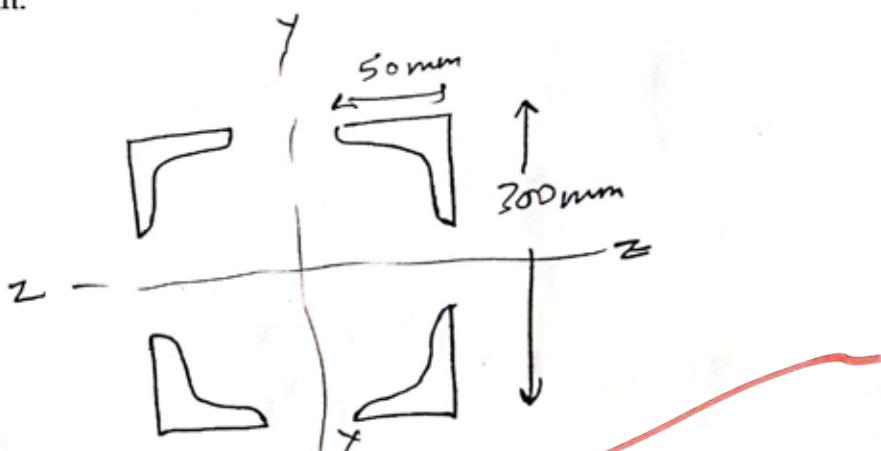
Lacing system consist of 60 × 10 mm flat bars arranged in a single laced system and inclined to the axis of the column at an angle of 45°

$kL/r$	40	50	60	70	80	90	100	145
$f_{cd}$ (MPa)	164	153	135	125	111	98	86	50

For ISA 50 × 50 × 6 mm, area = 568 mm<sup>2</sup>,  $I_x = I_y = 12.9 \times 10^4$  mm<sup>4</sup>,  $c_y = 14.5$  mm,  $r_{min} = 15.1$  mm.

[20 marks]

Given,



Effective height,  $l_{eff} = 10$  m.

Angle of inclination = 45°

Lacing flat size = 60 mm × 10 mm.

Now, for laced column,

Slenderness ratio  $\lambda = \frac{1.05 l_{eff}}{r_{min}}$

Now,  $I_{yy} = I_{zz} = 568 \times$

$$I_{xx} = I_{yy} = \left[ 12.9 \times 10^4 + 568(150 - 14.5)^2 \right] \times 4$$

$$= 10.55 \times 10^6 \text{ mm}^4 \times 4 = 42.23 \times 10^6 \text{ mm}^4$$

$$\text{Radius of gyration } r = \sqrt{\frac{10.55 \times 4 \times 10^6}{568 \times 4}}$$

$$r = 136.28 \text{ mm}$$

Thus, slenderness ratio =  $\frac{1.05 \times 10000}{136.28} = 77.04$

from table, by interpolation

$$f_{cd} = 125 - \frac{14 \times 7.04}{10} = 124.94 \text{ MPa}$$

~~115.199~~

hence load carrying capacity

$$= 124.94 \times 563 \times 4 = \frac{283.863 \times 10^3 N}{261.607}$$

~~261.607 kN~~  
~~283.86 kN~~) Ans

Check for lacing design

$$\text{Length of lacing feet} = (300 - 2 \times 14.5) \sqrt{2}$$

$$= 271\sqrt{2} \text{ mm}$$

Thus,  $C = 2 \times 271 = 542 \text{ mm}$

So,  $\frac{c}{r_{min}} \neq 50$   
 $\neq 0.7 \lambda_{\text{whole}} = 53.92$

$$\therefore \frac{542}{136.28} = 35.84 < 50 \quad \text{hence safe in local buckling of column angles}$$

Transverse load.

$$2.5\% \text{ of axial load} = 7.096 \text{ kN}$$

Now,  $\lambda_{\text{lacing}} = \frac{\lambda}{L\sqrt{2}}$  (assuming single line bolt)

$$\lambda_{\text{lacing}} = \frac{271\sqrt{2} \times \sqrt{2}}{10} = 132.76 \text{ mm} < 145 \text{ O.K.}$$

Thus compressive strength,

$$f_{cd} = 86 - \frac{36 \times 32.76}{45} = 59.792 \text{ MPa}$$

$$\text{Compressive strength} = \frac{59.792 \times 60 \times 10}{35.875 \text{ UN}} > 7.096 \text{ kN}$$

hence safe.

Tensile capacity

$$\frac{0.9 \times (60-22) \times 10 \times 410}{1.25} = 112.176 \text{ kN}$$

$> 7.096 \text{ kN}$

hence, safe in tension

Gross yielding check:

$$\frac{60 \times 10 \times 250}{1.1} = \frac{136.363 \text{ kN}}{7.096 \text{ kN}} \text{ O.K.}$$

Now, assuming interconnected lacing flat

$$\text{Force in bolt} = \frac{V}{2 \sin \theta} = 5.0176 \text{ kN}$$

Bolt value

for single shear

$$V_{dph} = \frac{400}{\sqrt{3} \times 1.25} (0.78 \times \frac{\pi}{4} \times 28^2) = 45.27 \text{ kN}$$

Bearing strength

$$V_{dph} = \frac{2.5 K_d d t f_u}{1.25}$$

$$K_d = \min \left\{ \frac{e}{3d}, \frac{P}{3d_0} - 0.25, \frac{f_{ub}}{f_u} - 1 \right\}$$

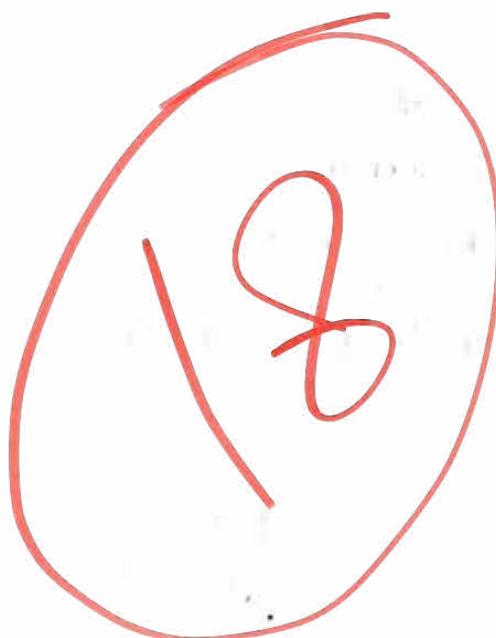
Take  $e = 1.5d_0$ ,  $b = 2.5d$

$$K_b = 0.5$$

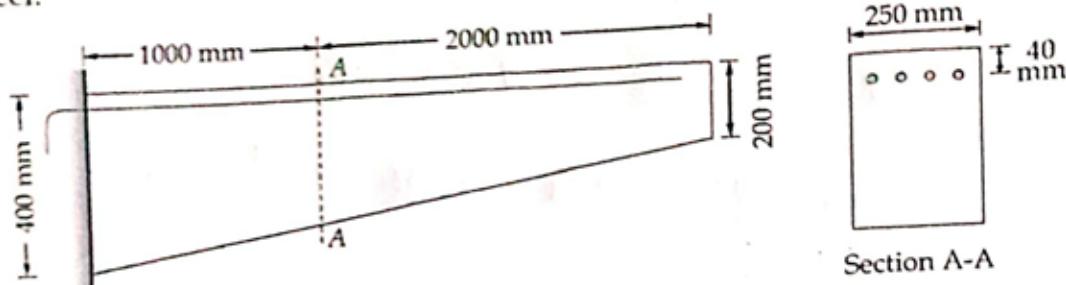
$$V_{dpb} = \frac{2.5 \times 0.5 \times 20 \times 10 \times 41^2}{1.25} = 82 \text{ kN}$$

Thus, bolt value = 45.27 kN

hence no. of bolts required = 1



Q.7 (b) Design the shear reinforcement in a tapered cantilever beam of constant width 250 mm whose section at 1 m from the face of support is shown in the figure. It consists of 2-22 mm + 2-18 mm dia bars in tension zone. The shear force is 100 kN and bending moment is 150 kNm at this section at working loads. Assume M20 mix and Fe415 grade steel.



For M20 grade concrete  $\tau_c$  values are tabulated:

$\frac{100A_{st}}{bd}$	1.25	1.50	1.75	2.00
$\tau_c$ (MPa)	0.67	0.72	0.75	0.79

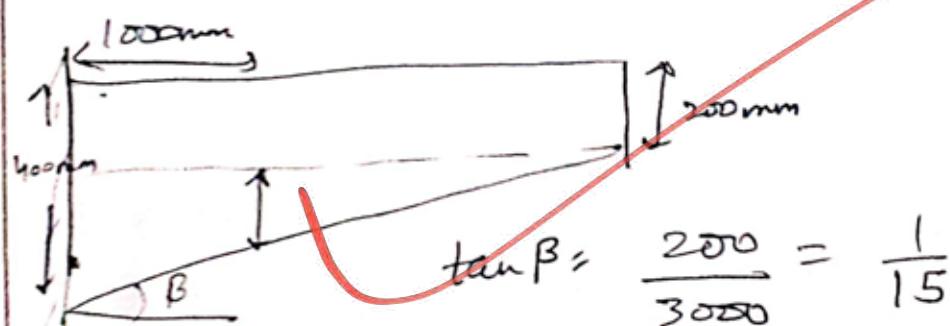
[20 marks]

Given, SF = 100 kN

BM = 150 kNm

factored shear force =  $100 \times 1.5 = 150 \text{ kN}$

factored Bending moment =  $150 \times 1.5 = 225 \text{ kNm}$



Given,  $\phi$  tensile steel =  $2-22\phi + 2-18\phi$

$$= 2 \times \frac{\pi}{4} \times 22^2 + 2 \times \frac{\pi}{4} \times 18^2$$

$$= 1269.2 \text{ mm}^2$$

Effective depth @ the given section

$$= 333.33 - 40 = 293.33 \text{ mm}$$

$$\text{Thus, } \beta_t = \frac{1269.2}{250 \times 293.33} \times 100 = 1.73\%$$

from table, by interpolation,

$$T_c = 0.72 + \frac{0.03}{0.25} \times 0.23 = 0.747 \text{ MPa}$$

~~Maximum shear stress @ section~~

$$T_v = 150 \times 10^3 - \frac{225 \times 10^6}{293.33} \times \frac{1}{15} = 1.348 \text{ MPa}$$

Let's adopt 2-legged 8mm dia vertical closed stirrups.

$$\frac{0.87 \times 415 \times 2 \times 50}{S_v} \geq (1.348 - 0.747) \times 250$$

$$S_v \leq 240.3 \text{ mm}$$

As per IS code,  
spacing  $\geq \min \left\{ \frac{0.75 \times 293.33}{200} = 220 \text{ mm} \right. \left. , 300 \text{ mm} \right\}$

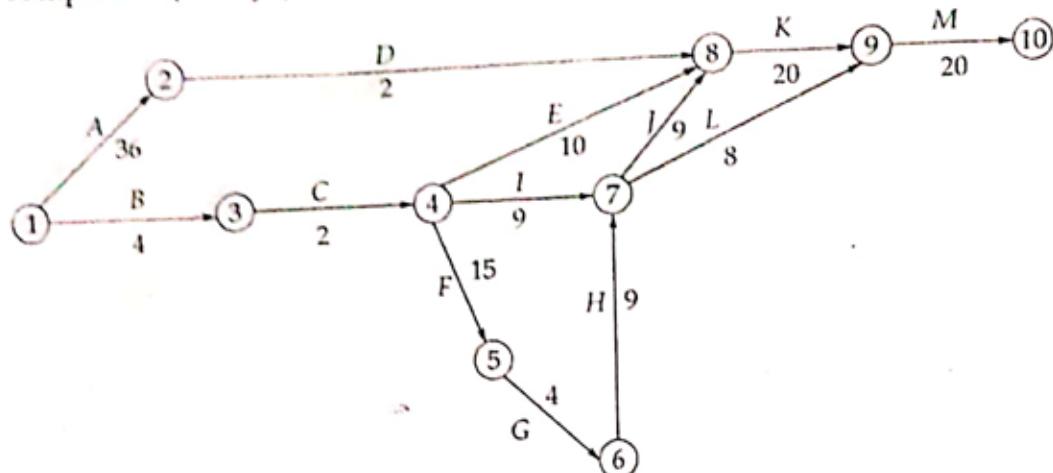
Thus,  $\cancel{\phi}$   
Check for spacing from minimum shear r/f

$$\frac{0.87 \times 415 \times 100}{S_v} \geq 0.4 \times 250$$

$$S_v \leq 361.05 \text{ mm}$$

Thus, provide 2-legged 8mm dia vertical closed stirrups @ 210 mm c/c

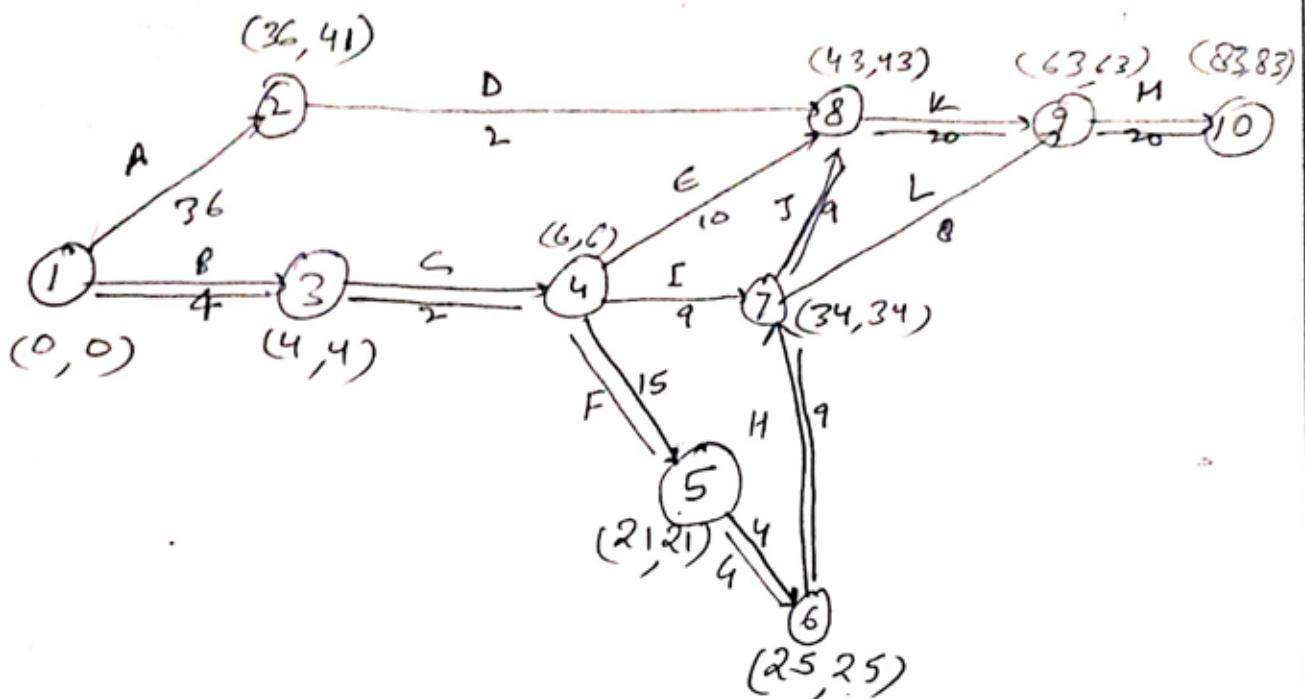
- Q.7 (c) For a certain project, the network diagram is shown below along with the estimated time of completion (in days) of each activity marked.



- Compute the activity times and event times.
- Determine total, free and independent float for each activity.
- Locate the critical path on the network.

[20 marks]

<u>Activity</u>	<u>Duration</u>	<u>EST</u>	<u>EFT</u>	<u>LST</u>	<u>LFT</u>	<u>Fi</u>	<u>FF</u>	<u>Fi</u>
A	36	0	36	5	41	5	0	0
B	4	0	4	0	4	0	0	0
C	2	4	6	4	6	0	0	0
D	2	36	38	41	43	17	17	17
E	10	6	16	33	43	0	0	0
F	15	6	21	16	21	0	0	0
G	4	21	25	21	25	0	0	0
H	9	25	34	25	34	19	19	19
I	9	6	15	34	43	0	0	0
J	9	34	43	34	43	0	0	0
K	20	43	63	43	63	0	0	0
L	8	34	42	55	63	21	21	21
M	20	63	83	63	83	0	0	0



Critical path is

B - C - F - G - H - J - K - M.

where.

$F_T$  = total float

$F_F$  = free float

$F_I$  = independent float

$F_T = LFT - EFT$  /  $EST - EST$

$F_F = F_T - S_i$

$F_I = F_F - S_i$

$S = \text{Slack in event}$

20