



# MADE EASY

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## ESE 2019 : Mains Test Series

UPSC ENGINEERING SERVICES EXAMINATION

### Mechanical Engineering

Test-3: Fluid Mechanics and Turbo Machinery, Heat Transfer-1 + TOM-1,  
Thermodynamics-2 + Refrigeration and Air-conditioning-2

Name : .....

Roll No : ME19MBDLB651

#### Test Centres

Delhi  Bhopal  Noida  Jaipur  Indore   
Lucknow  Pune  Kolkata  Bhubaneswar  Patna   
Hyderabad

#### Student's Signature

#### Instructions for Candidates

1. Do furnish the appropriate details in the answer sheet (viz. Name & Roll No).
2. Answer must be written in English only.
3. Use only black/blue pen.
4. The space limit for every part of the question is specified in this Question Cum Answer Booklet. Candidate should write the answer in the space provided.
5. Any page or portion of the page left blank in the Question Cum Answer Booklet must be clearly struck off.
6. Last two pages of this booklet are provided for rough work. Strike off these two pages after completion of the examination.

#### FOR OFFICE USE

Question No.	Marks Obtained
Section-A	
Q.1	49
Q.2	55
Q.3	—
Q.4	49
Section-B	
Q.5	33
Q.6	—
Q.7	25
Q.8	—
<b>Total Marks Obtained</b>	<b>211</b>

Signature of Evaluator

*H.R.*

Cross Checked by

*[Signature]*



Section A : Fluid Mechanics and Turbo Machinery

1 (a) Define degree of Reaction. Derive the expression of degree of reaction for an axial flow compressor in terms of inlet and outlet blade angles, blade and flow velocity.

[12 marks]

Degree of reaction (R) = 
$$\frac{\text{Enthalpy drop in moving blades}}{\text{Enthalpy drop in a stage}}$$

= 
$$\frac{(\Delta h)_{MB}}{(\Delta h)_s}$$

$$(\Delta h)_s = (\Delta h)_{FB} + (\Delta h)_{MB}$$
  
 MB = moving blade  
 FB = fixed blade

$$\therefore R = \frac{(\Delta h)_{MB}}{(\Delta h)_{MB} + (\Delta h)_{FB}}$$

It can also be defined as 
$$R = \frac{\text{Contribution of pres energy}}{\text{Contribution of KE + contrib of pressure head.}}$$

for an axial flow compressor

$$\left. \begin{aligned} V_{f1} &= V_{f2} = V_f \\ \& \ u_1 &= u_2 = u_m = u \end{aligned} \right\}$$

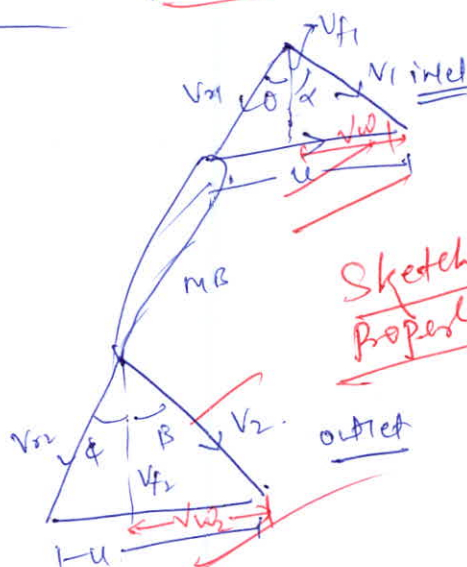
@ inlet, 
$$V_{f1} \tan \theta + V_f \tan \alpha = u$$

$$V_{w1} = \frac{V_f}{\cos \theta}, \quad V_{w2} = \frac{V_f}{\cos \alpha}$$

@ outlet, 
$$u = V_f (\tan \phi + \tan \beta)$$

$$\therefore V_{w1} = V_f \tan \alpha$$
  

$$\& \ V_{w2} = V_f \tan \beta$$



Sketch Properly ?

Velocity dia - for AF compressor

$$\text{Euler work} = (v_{w2} - v_{w1})u = \cancel{v_f (\tan \beta - \tan \alpha) u} \rightarrow (i)$$

and ~~the~~ Contribution of pressure into work

$$= v_{s1} \frac{v_1^2 - v_{s2}^2}{2} + \frac{u_2^2 - u_1^2}{2} \rightarrow (ii)$$

$$(\because u_1, u_2 = u) \Rightarrow (ii) \text{ becomes } \frac{v_{s1}^2 - v_{s2}^2}{2}$$

$$\therefore \cancel{v_f} \Rightarrow R = \frac{\cancel{v_{s1}^2 - v_{s2}^2}}{2 \cancel{v_f (\tan \beta - \tan \alpha) (v_{w2} - v_{w1}) u}}$$

$$\therefore R = \frac{v_f^2 (\sec^2 \theta - \sec^2 \phi)}{2 v_f (\tan \beta - \tan \alpha) u}$$

Also,  $u = v_f (\tan \theta + \tan \alpha) = v_f (\tan \phi + \tan \beta)$  (from velocity diagrams)

$$\therefore \tan \beta - \tan \alpha = \frac{\tan \theta - \tan \phi}{\tan \theta + \tan \alpha}$$

$$\text{Using the above, } \sec^2 \theta - \sec^2 \phi = \tan^2 \theta - \tan^2 \phi$$

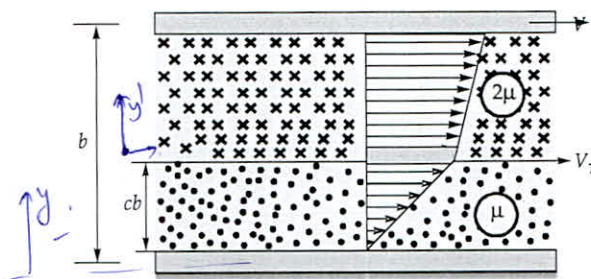
$$\therefore R = \frac{v_f}{2u} \frac{(\cancel{\tan \theta} + \tan \alpha) (\tan \theta + \tan \alpha)}{(\cancel{\tan \theta} + \tan \alpha)}$$

$$\boxed{R = \frac{v_f}{2u} (\tan \theta + \tan \alpha)}$$

10

1 (b) Two flat plates are oriented in parallel configuration above a fixed lower plate as shown in figure. The top plate, located a distance,  $b$  above the fixed plate, is pulled along with speed  $V$ . The other thin plate is located a distance  $(cb)$  where  $0 < c < 1$ , above the fixed plate. This plate moves with speed  $V_1$  which is determined by the viscous shear forces imposed on it by the fluids on its top and bottom. The fluid on the top is twice as viscous as that on the bottom, then obtain the ratio  $\left(\frac{V_1}{V}\right)$  corresponding to value of  $c$  as given in table.

$c$	0	0.2	0.5	0.7	1.0
$V_1/V$	?	?	?	?	?



[12 marks]

Velocity distribution -

for  $0 \leq y < cb$ ,  $V = \left(\frac{V_1}{cb}\right) \times y$

and for  $cb < y < b$  or  $0 \leq y' < b-cb$   
 $V = V_1 + y' \left(\frac{V-V_1}{b-cb}\right)$

~~$V = 0$~~   
 ~~$V = V_1$~~

$\therefore$  the thin plate moves with  $V_1 = \text{constant}$   
 $\therefore$  the shear forces on it must balance.

$\therefore \mu \left(\frac{d}{dy} \left(\frac{V_1}{cb}\right)\right) = (2\mu)$

Force from bottom fluid =  $\mu \left(\frac{V_1}{cb}\right) = \frac{\mu V_1}{cb}$  (towards left)

Force on top surface =  $(2\mu) \left[ \frac{\partial}{\partial y} \left( V_1 + y' \left(\frac{V-V_1}{b-cb}\right) \right) \right]$

=  $2\mu \left[ 0 + \frac{V-V_1}{b-cb} \right]$

=  $2\mu \left(\frac{V-V_1}{b(1-c)}\right)$  (towards right)

$$c \frac{V_1}{V} = \frac{2c(V-V_1)}{1-c}$$

$$\text{or } \frac{V_1}{V} = \frac{2(V-V_1)}{1-c} \Rightarrow V_1 = \frac{2c}{1-c} (V-V_1)$$

(i) for  $c=0$ ;  $V_1=0 \Rightarrow \boxed{\frac{V_1}{V}=0}$

(ii) for  $c=0.2$ ;  $V_1 = 0.5(V-V_1) \Rightarrow 2V_1 = V-V_1$ , or  $V_1 = \frac{V}{3}$

$$\therefore \boxed{\frac{V_1}{V} = \frac{1}{3}}$$

(iii) for  $c=0.5$ ,  $V_1 = \frac{2(0.5)}{1-0.5} (V-V_1) = 2(V-V_1)$

$$\therefore 3V_1 = 2V \text{ or } \boxed{\frac{V_1}{V} = \frac{2}{3}}$$

(iv) for  $c=0.7$ ,

$$V_1 = \frac{2 \times 0.7}{1-0.7} (V-V_1) = \frac{1.4}{0.3} (V-V_1)$$

$$\therefore 3V_1 = 14V - 14V_1$$

$$\text{or } 17V_1 = 14V$$

$$\therefore \boxed{\frac{V_1}{V} = \frac{14}{17}}$$

Better to  
show in  
table

(v) for  $c=1.0$

$$V_1 = \frac{2c(V-V_1)}{1-c}$$

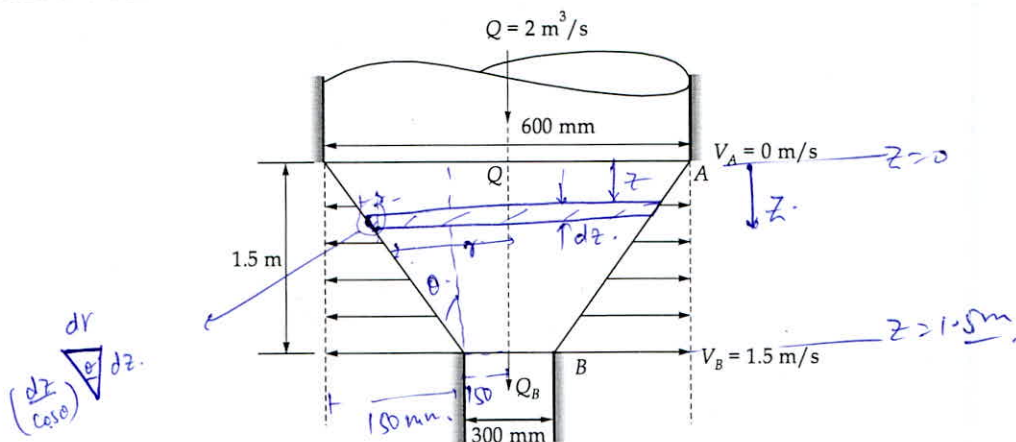
$$\Rightarrow V_1(1-c) = 2c(V-V_1) \Rightarrow V_1(1-c+2c) = 2cV$$

$$\therefore \boxed{V_1 = \frac{2cV}{1+c}}$$

$$\therefore c=1 \Rightarrow \frac{V_1}{V} = \frac{2 \times 1}{1+1} = \frac{2}{2} = 1 \Rightarrow \boxed{\frac{V_1}{V} = 1}$$

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1 (c) Water flow downward in a pipe of 600 mm diameter at the rate of  $2 \text{ m}^3/\text{s}$ . It then enters a conical duct with porous wall such that there is a radial outflow with flow velocity varying linearly from zero at A to  $1.5 \text{ m/s}$  at B. What is the rate of flow at B coming out from the conical duct.



[12 marks]

Radial velocity flow distribution

$$V_{rA} = 0, \quad V_{rB} = 1.5 \text{ m/s}$$

$$\therefore V_r = \frac{(V_{rB} - V_{rA})}{1.5} \times z = \frac{1.5}{1.5} z = z$$

$$\therefore \left[ V_r = z \right] \quad (z \text{ is shown in fig})$$

let's take a small strip over cone of  $dz$ .

$$\therefore \text{volume flow out} = (V_r)_z \cdot (2\pi r) \cdot \frac{dz}{\cos\theta}$$

let's find  $r$  as a fn of  $z$

$$r(z) = \left( \frac{600}{2} \right) - \frac{(600 - 300)}{1.5} z$$

$$r(z) = 300 - 100z$$

$$\therefore \text{Volume flow out from strip} = V_r(z) \cdot 2\pi \frac{dz}{\cos\theta}$$

$$= (z) \cdot 2\pi (300 - 100z) \frac{dz}{\cos\theta} \times 10^{-3}$$

$$\text{Here } \cos\theta = \frac{150 \times 10^{-3}}{1.5} = 0.1$$

$$\therefore \cos\theta = 0.995$$

∴ Volume out radially =  $\int_0^{1.5} 2\pi (900z - 100z^2) \times 10^{-3} dz$

$$= 0.0063 \left( \frac{3 \times 900z^2}{2} - \frac{100z^3}{3} \right) \Big|_0^{1.5}$$

$$= 1.4175 \text{ m}^3/\text{s}$$

∴ By continuity (assuming flow as incompressible)

$Q_B = Q_A$  — Volume out radially

$Q_B = 0.5825 \text{ m}^3/\text{s}$

||

- Q.1 (d) (i) Explain why there is a need of compounding of impulse steam turbine. Also mention types of compounding done.
- (ii) What are the differences between impulse and reaction turbine? Explain in a tabular form.

[6 + 6 marks]

(i) if we consider a simple impulse turbine (axial flow) then for optimum work condition,

$P = \frac{4}{\sqrt{1}} = \frac{\cos \alpha}{2}$

$V_1 = \sqrt{2gh_{\text{stat}}}$  is very high

∴ This means  $u$  is very high as  $\alpha \approx 15^\circ$

also  $u = \frac{\pi D N}{60}$ ;  $\alpha$  and  $N$  is given by  $N = \frac{120 \times f}{P}$

$P = \text{no. of poles}$ ,  $f = \text{freq. of power production}$  which are fixed once the installation is done

( $f \approx 50, 60 \text{ Hz}$  and  $P = 2, 4, 8, \dots$ )

∴  $N$  is fixed more or less. (not much variation)

∴ for high  $u$ ,  $D$  has to be very high, which is not practical

∴, compounding is done.



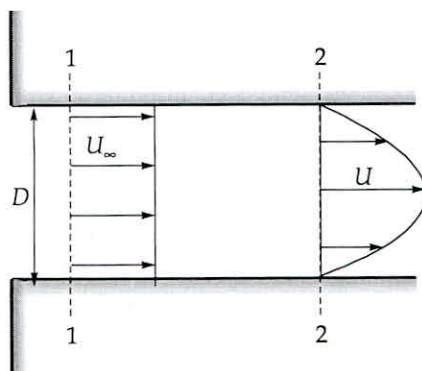
Types of compounds (a) Pressure compounds (Rateau)  
(b) velocity compounds (Curtis)  
(c) Mixed

Impulse turbine	Reaction turbine
(a) Only impulse leads to power output	Both impulse & pressure are used to extract power.
(b) Blades are symmetrical	Blades are not symmetric.
(c) Entry of steam is only partial	Entry of steam is all around.
(d) Blades are easy to manufacture and hence cost less	Blades are complicated & cost more
(e) Suitable for low power production.	(Suitable for large power production.)
(f) less efficient	More efficient

07

- 1 (e) In a steady entrance flow in a pipe of diameter  $D$  as shown in figure. The flow develops from uniform flow at section (1) to a parabolic profile at section (2). If the momentum correction factor at section (2) is  $\frac{4}{3}$ , then show that the wall drag force  $F$  is given by

$$F = \frac{\pi D^2}{4} \left( P_1 - P_2 - \frac{1}{3} \rho U_\infty^2 \right)$$



Where  $P_1$  and  $P_2$  are pressure at respective sections.

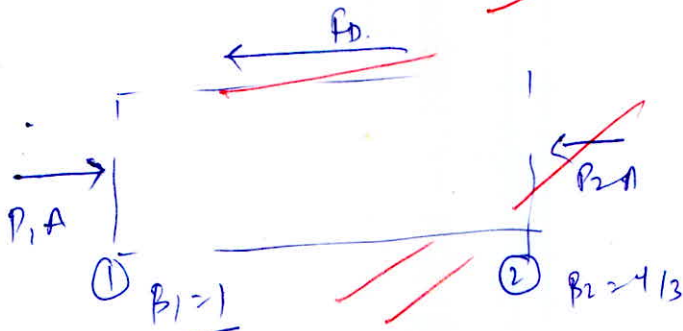
[12 marks]

At section (1),  $\therefore U = U_\infty$  at all points

$$\therefore \beta = 1$$

$$\text{also } \dot{m}_1 = \dot{m}_2 = \dot{m} = \left( \rho \right) \times \frac{\pi D^2}{4} U_\infty \quad (\text{continuity})$$

Let us consider the fluid flow ① & ②



By momentum eq<sup>n</sup>:

$$\begin{aligned}
 P_1 A - P_2 A - F_D &= \dot{m} (P_2 V_2 - P_1 V_1) \\
 &= \dot{m} \left( \frac{4}{3} U_0 - U_0 \right) \\
 &= \dot{m} \left( \frac{1}{3} U_0 \right)
 \end{aligned}$$

$$\therefore F_D = (P_1 - P_2) A - \frac{\dot{m}}{3} U_0$$

$$\frac{1}{3} A = \frac{\pi D^2}{4} \quad \& \quad \dot{m} = \rho \frac{\pi D^2}{4} U_0$$

$$\therefore F_D = \frac{\pi D^2}{4} (P_1 - P_2) - \frac{1}{3} \rho \frac{\pi D^2}{4} U_0^2$$

$$\boxed{F_D = \frac{\pi D^2}{4} \left[ P_1 - P_2 - \frac{1}{3} \rho U_0^2 \right]}$$

10

2 (a) A model having scale ratio of  $\frac{1}{10}$  is constructed to determine the best design of Kaplan turbine. The prototype Kaplan turbine develop 7355 kW under a net head of 10 m at a speed of 100 rpm. If the head available at the laboratory is 6 m and the model efficiency is 88% whereas the efficiency of prototype turbine is 4% better that of the model turbine. Find:

- (i) running speed of the model.
- (ii) the flow rate required in the laboratory.
- (iii) the specific speed in each case.

[20 marks]

$$L_r = \frac{L_m}{L_p} = \frac{1}{10}$$

$$P_p = 7355 \text{ kW}, \quad H_p = 10 \text{ m}, \quad N_p = 100 \text{ rpm}$$

$$H_m = 6 \text{ m}, \quad \eta_m = 0.88$$

$$\eta_p = 92\% = 0.92$$

We know  $P = \rho \eta Q g H$

for prototype:  $7355 \times 10^3 = (0.92) \times 10^3 \times Q_p \times 9.81 \times 10$

$$\therefore Q_p = 81.49 \text{ m}^3/\text{s}$$

also we know  ~~$Q \propto N D^3$~~

$$P_1 = \rho P Q g H$$

$$\frac{P_p}{P_m} = \frac{\eta_{o,p}}{\eta_{o,m}} \frac{\rho_p}{\rho_m} \frac{Q_p}{Q_m} \frac{g_p}{g_m} \frac{H_p}{H_m}$$

Take  $\rho_p = \rho_m = 10^3 \text{ kg/m}^3$  &  $g_p = g_m = 9.81 \text{ m/s}^2$

$$\frac{P_p}{P_m} = \frac{\eta_{o,p}}{\eta_{o,m}} \times \frac{Q_p}{Q_m} \frac{H_p}{H_m}$$

also  $P \propto N^3 D^5$  &  $Q \propto N D^3$

$$\frac{(N^3 D^5)_P}{(N^3 D^5)_m} = \frac{\eta_{o,P}}{\eta_{o,m}} \times \frac{(ND^3)_P}{(ND^3)_m} \times \frac{H_P}{H_m}$$

$$\left(\frac{N_P}{N_m}\right)^3 \left(\frac{D_P}{D_m}\right)^5 = \frac{0.92}{0.88} \times \frac{N_P}{N_m} \left(\frac{D_P}{D_m}\right)^3 \times \frac{10}{6}$$

$$\Rightarrow \left(\frac{N_P}{N_m}\right)^2 \left(\frac{D_P}{D_m}\right)^2 = \frac{1.7424}{1}$$

$$\frac{D_P}{D_m} = \frac{1}{6} = 10$$

$$\left(\frac{N_P}{N_m}\right)^2 = 0.017424$$

$$\frac{N_P}{N_m} = 0.132$$

$$\Rightarrow N_m = 757.58 \text{ rpm (as } N_P = 100 \text{ rpm)}$$

$$\frac{Q_P}{Q_m} = \frac{N_P}{N_m} \frac{D_P^3}{D_m^3} \Rightarrow Q_m = Q_P \frac{N_m}{N_P} \left(\frac{D_m}{D_P}\right)^3$$

$$(ii) \quad Q_m = 0.6174 \text{ m}^3/\text{s}$$

$$(iii) \quad N_{S,P} = \frac{N_P \sqrt{P_P}}{H_P^{5/4}} = 482.27 \text{ SE unit}$$

$$N_{S,m} = \frac{N_m \sqrt{P_m}}{H_m^{5/4}} ; = \frac{N_P}{N_m} \sqrt{\frac{P_m}{P_P}} = 482.27 \text{ SE unit}$$

$$P_m = \eta_m \rho Q_m g H_m = 32 \text{ kW}$$

$$N_{S,m} = 456.4 \text{ SE unit}$$

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Make  
box  
around  
ans

- 2 (b) A centrifugal compressor develops a pressure ratio of 4 : 1. The inlet eye of the compressor impeller is 0.3 m in diameter. The axial velocity at inlet is 120 m/s and the mass flow rate is 10 kg/s. The velocity in the delivery duct is 110 m/s. The tip speed of the impeller is 450 m/s and runs at 16000 rpm with a total head isentropic efficiency of 80%. The inlet stagnation temperature and pressure are 300 K and 101 kPa. (Take  $c_p = 1.005$  kJ/kgK,  $\gamma = 1.4$ )
- the static temperature and pressure at inlet and outlet of the compressor
  - the static pressure ratio
  - the power required to drive the compressor
  - Mach number (based on relative velocity) at inlet

[20 marks]

Sol<sup>n</sup>

$$\frac{p_2}{p_1} = 4, \quad D_1 = 0.3 \text{ m}, \quad V_{f1} = 120 \text{ m/s}, \quad \dot{m} = 10 \text{ kg/s}$$

$$V_{d2} = 110 \text{ m/s}, \quad U_2 = 450 \text{ m/s}, \quad N = 16000 \text{ rpm}, \quad U_1 = \frac{\pi D_1 N}{60} = 251.33 \text{ m/s}$$

$$\eta_{\text{isen}} = 0.80 = \text{ (for total head)}$$

$$T_{01} = 300 \text{ K} \text{ \& } P_{01} = 101 \text{ kPa}, \quad C_p = 1.005 \text{ kJ/kgK} \text{ \& } \gamma = 1.4$$

$$\text{Assume } V_{w1} = 0 \therefore V_1 = V_{f1} = 120 \text{ m/s}$$

$$T_1 = T_{01} - \frac{V_1^2}{2C_p} = 292.84 \text{ K}$$

also 1-01 is isentropic with  $\gamma = 1.4$

$$\Rightarrow \left( \frac{P_{01}}{P_1} \right) = \left( \frac{T_{01}}{T_1} \right)^{\frac{\gamma}{\gamma-1}}$$

$$P_1 = 92.81 \text{ kPa}$$

Now,  $\left(\frac{P_2}{P_1}\right) = 4 \Rightarrow P_2 = 4 \times P_1 = 4 \times 92.81 = 371.24 \text{ kPa}$

$$\left(\frac{T_{02}}{T_01}\right) = \left(\frac{P_2}{P_1}\right)^{\frac{\gamma-1}{\gamma}} \Rightarrow T_{02} = 445.8 \text{ K}$$

$$\eta_c = 0.80 = \frac{T_{02} - T_01}{T_{02s} - T_01} \Rightarrow T_{02} = T_01 + \frac{1}{\eta_c} (T_{02s} - T_01)$$

$$T_{02} = 482.25 \text{ K}$$

$$T_2 = T_{02} - \frac{V_2^2}{2C_p} = 476.23 \text{ K}$$

Some calculation

as 2-02 is isentropic

$$\left(\frac{T_2}{T_02}\right) = \left(\frac{P_2}{P_02}\right)^{\frac{\gamma-1}{\gamma}} \Rightarrow P_2 = 386.62 \text{ kPa}$$

(ii) Static pressure ratio

$$\frac{P_2}{P_1} = \frac{386.62}{92.81} = 4.166$$

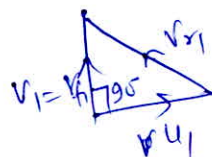
(iii) Power required to drive compressor

$$= \dot{m} C_p (T_{02} - T_{01}) = 1831.61 \text{ kW}$$

(iv) @ inlet,

$$V_n = \sqrt{V_f^2 + U_1^2}$$

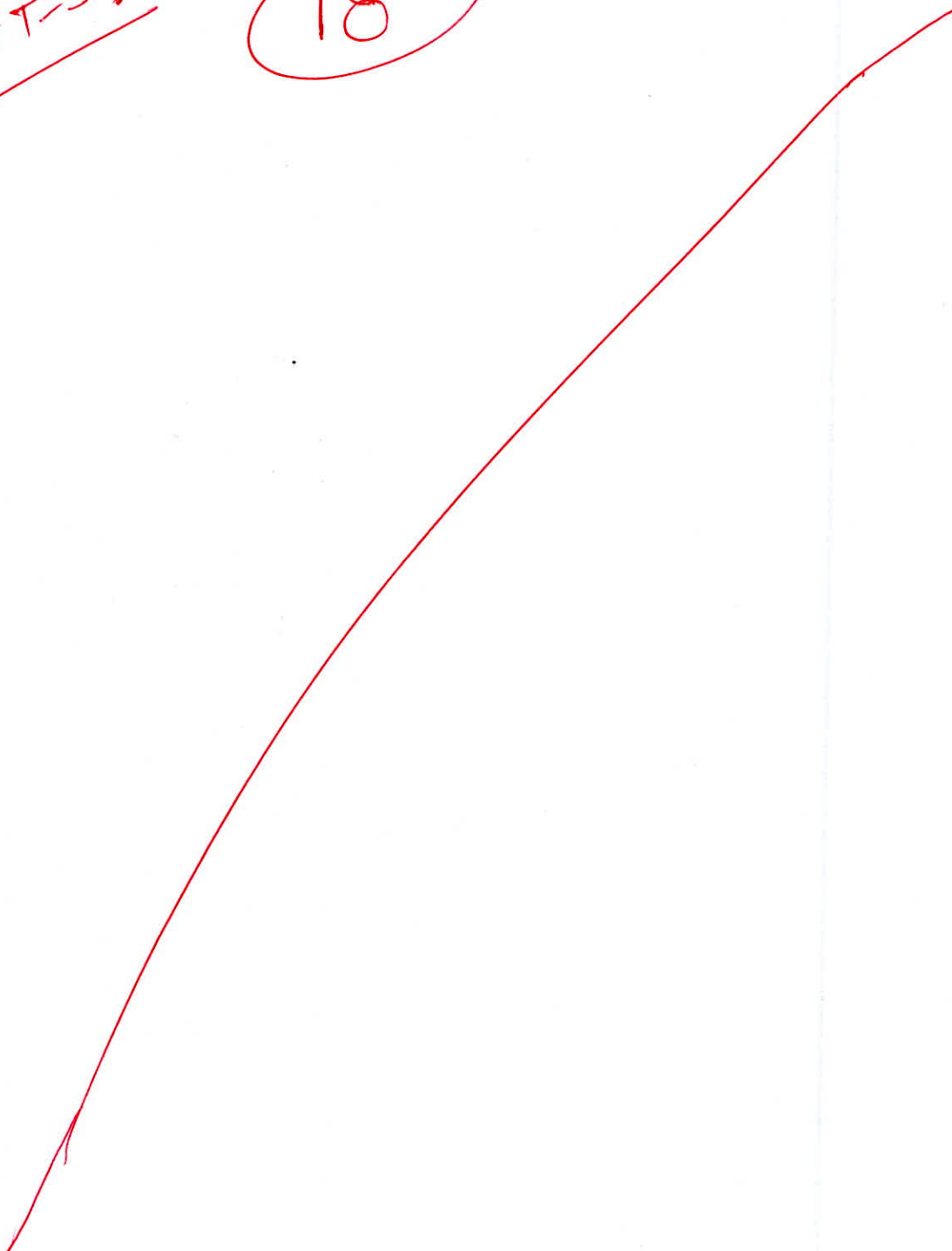
$$V_1 = 278.51 \text{ m/s}$$



$$\therefore m_{a1} = \frac{v_{a1}}{\sqrt{rRT_1}} = 0.8119$$

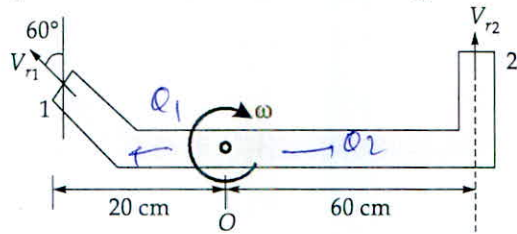
~~Plot  
Plot T-S?~~

18



Q.2 (c) A sprinkler with unequal arms and jets of area  $0.7 \text{ cm}^2$  is shown in figure. A flow of  $1.4 \text{ l/s}$  enters the assembly normal to the rotating arm.

- (i) Assuming the frictional resistance to be zero calculate its speed of rotation,
- (ii) What torque is required to hold it from rotating?



[20 marks]

Sol<sup>n</sup>

Area of jet =  $a = 0.7 \text{ cm}^2$

$Q = 1.4 \text{ l/s} \quad ; \quad Q_1 + Q_2 = 1.4 \text{ l/s}$

Here,  $Q_1 = Q_2 = \frac{Q}{2} = 0.7 \text{ l/s} = 700 \text{ cm}^3/\text{s}$

(By momentum conservation @ inlet to the sprinkler)

$\therefore V_{r1} = \frac{Q_1}{a} = 1000 \text{ cm/s} = 10 \text{ m/s} \quad ; \quad \dot{m}_1 = \rho Q_1$

$2000 = \frac{Q_2}{a} = 10 \text{ m/s} \quad ; \quad \dot{m}_2 = \rho Q_2$

$\dot{m}_1 = \dot{m}_2 = \dot{m} \text{ (say)}$

$\therefore V_{r1} = V_{r2} = 10 \text{ m/s}$

@ outlet of jet 1;

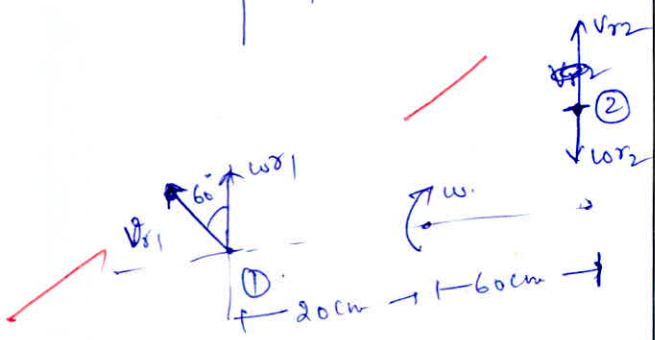
$V_{1y} = V_{r1} \cos 60^\circ + \omega r_1$

$V_{1y} = \frac{V_{r1}}{2} + \omega r_1$

$\& \text{ } V_{2y} = V_{r2} - \omega r_2 = 10 - 6\omega$

$\therefore$  (i) Net torque is zero for free rotation

$\dot{m}_1 (V_{1y}) (r_1) = \dot{m}_2 (V_{2y}) (r_2) = 0$





$$\therefore V_{1y} r_1 = V_{2y} r_2$$

$$\Rightarrow \left( \frac{V_{r1}}{2} + \omega r_1 \right) r_1 = \left( V_{r2} - \omega r_2 \right) r_2$$

$$\therefore \frac{V_{r1} r_1}{2} + \omega r_1^2 = -\omega r_2^2 + V_{r2} r_2$$

$$\therefore \omega = \frac{\left( V_{r2} r_2 - \frac{V_{r1} r_1}{2} \right)}{r_1^2 + r_2^2} = \underline{\underline{12.5 \text{ rad/s}}}$$

(iii) If the sprinkler is held then  $\omega = 0$

Let  $T =$  torque required

$$\Rightarrow \therefore V_{1y} = \frac{V_n}{2} = 5 \text{ m/s} \quad \& \quad V_{2y} = V_{r2} = \underline{\underline{10 \text{ m/s}}}$$

$$\therefore \text{Net torque} = \dot{m}_1 (V_{1y}) (r_1) - \dot{m}_2 (V_{2y}) (r_2)$$

due to fluids  
going out

$$= \dot{m} (5)(0.2) - \dot{m} (10)(0.6)$$

$$= \dot{m} - \dot{m} (6)$$

$$= -5\dot{m} \quad \text{N-m}$$

$$= \underline{\underline{-3.5 \text{ N-m}}} \quad (\text{net in CW direction})$$

$$\therefore T = 3.5 \text{ N-m} \quad \text{in } \underline{\underline{\text{CW direction}}} \quad \underline{\underline{\text{ACW}}}$$

18

Q.3 (a) An impulse steam turbine has a number of pressure stages, each having a row of nozzles and a single ring of blades. The nozzle angle in the first stage is  $20^\circ$  and the blade exit angle is  $30^\circ$  with reference to the plane of rotation. The mean blade speed is 125 m/s and the velocity of steam leaving the nozzles is 350 m/s.

- (i) Taking the blade friction factor as 0.9 and nozzle efficiency of 0.85, determine the work done in the stage per kg of steam and the stage efficiency.
- (ii) If the steam supply to the first stage is at 20 bar,  $250^\circ\text{C}$  and the condenser pressure is 0.07 bar, estimate the number of stages required, assuming that the stage efficiency and the work done are the same for all stages and the reheat factor is 1.05.

at 20 bar,  $250^\circ\text{C}$ ,

$$h = 2902.5 \text{ kJ/kg}, s = 6.5453 \text{ kJ/kgK}$$

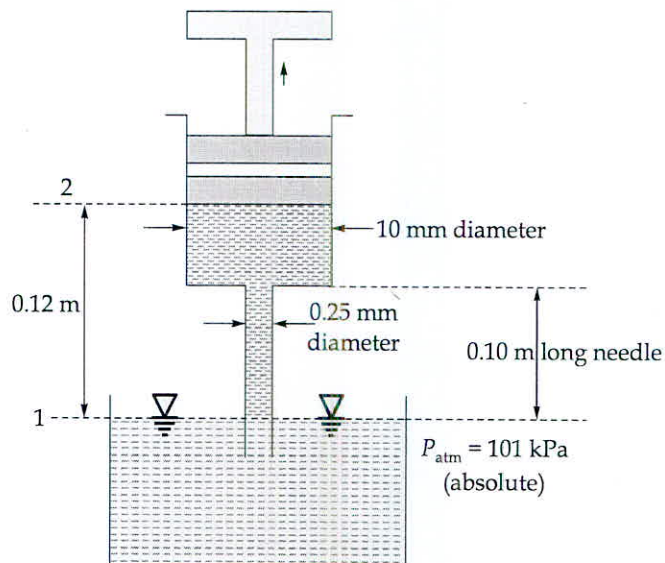
at 0.07 bar,

$h_f$ (kJ/kg)	$h_{fg}$ (kJ/kg)	$s_f$ (kJ/kgK)	$s_{fg}$ (kJ/kgK)
163.16	2409.54	0.5582	7.7198

[20 marks]

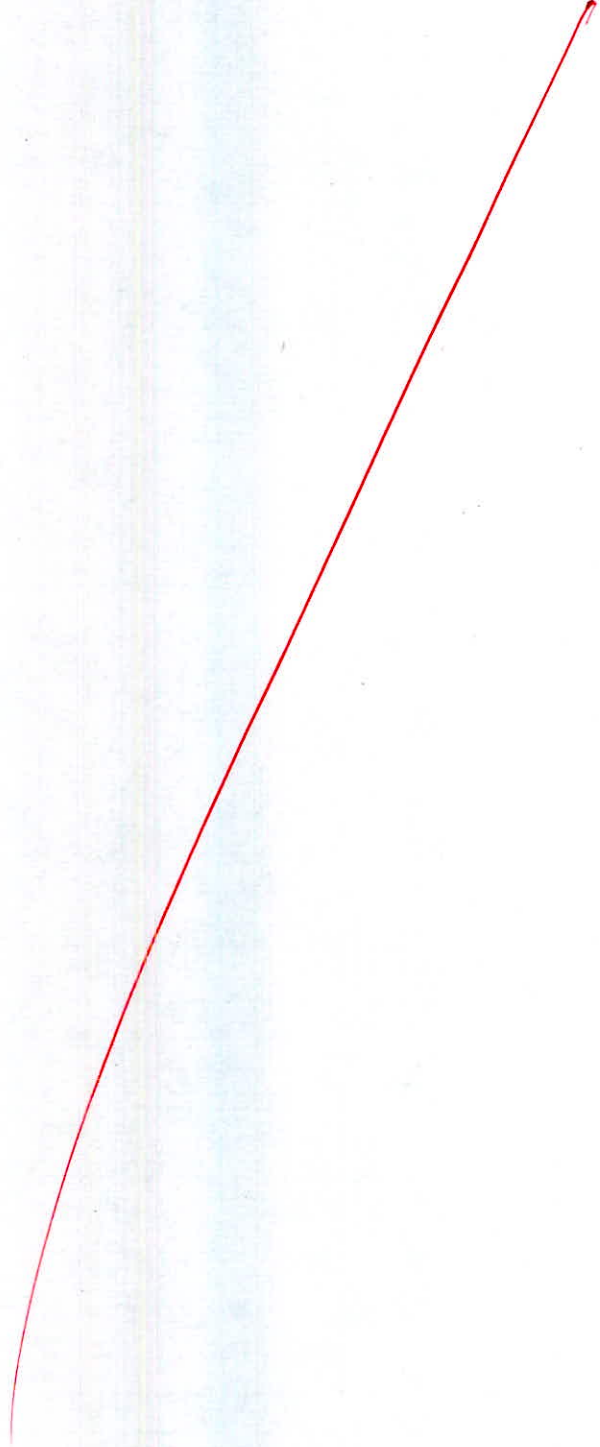


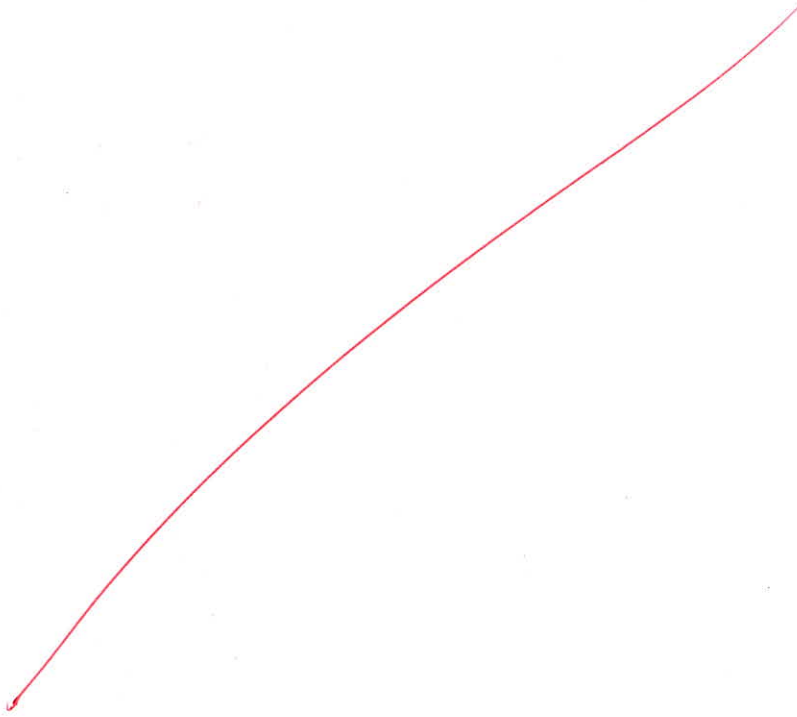
- Q.3 (b) A liquid with specific gravity of 0.96, dynamic viscosity  $9.2 \times 10^{-4} \text{ Ns/m}^2$  and vapor pressure ( $P_v$ ) =  $1.2 \times 10^4 \text{ N/m}^2$  (absolute) is drawn into the syringe as indicated in figure. What is the maximum flow rate if cavitation is not to occur in the syringe? Assume that the flow corresponding to the small diameter is laminar and support your answer with the necessary calculations.



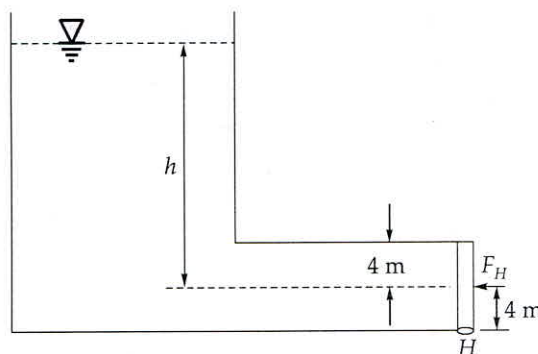
[20 marks]





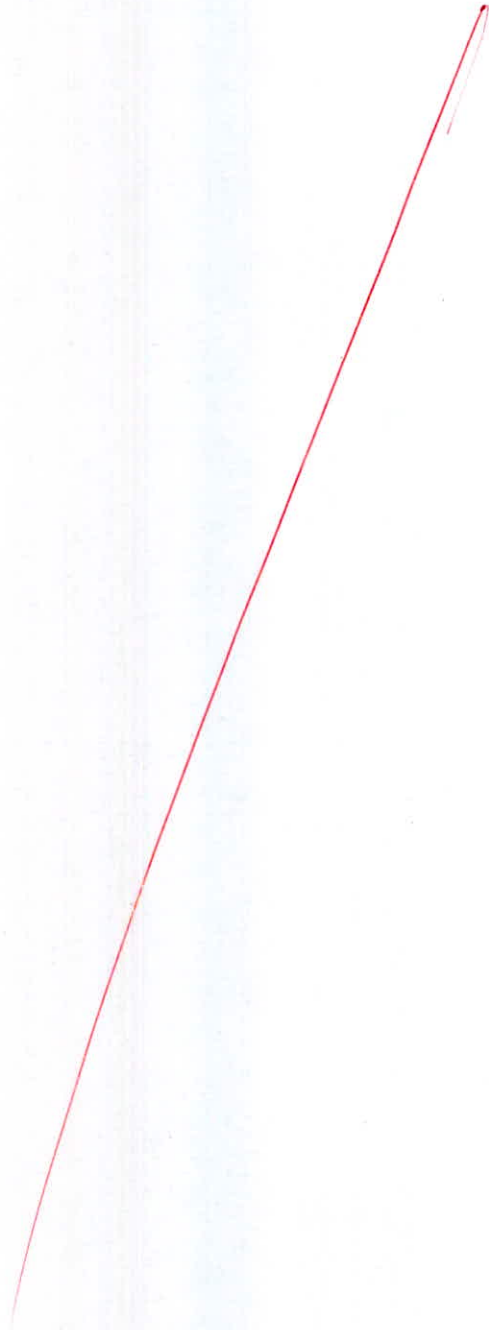


- .3 (c) A 3 m wide, 8 m high rectangular gate is located at the end of a rectangular passage that is connected to a large open tank filled with water as shown in figure. The gate is hinged at its bottom and held closed by a horizontal force,  $F_H$  located at the centre of the gate. The maximum value for  $F_H$  is 3500 kN.

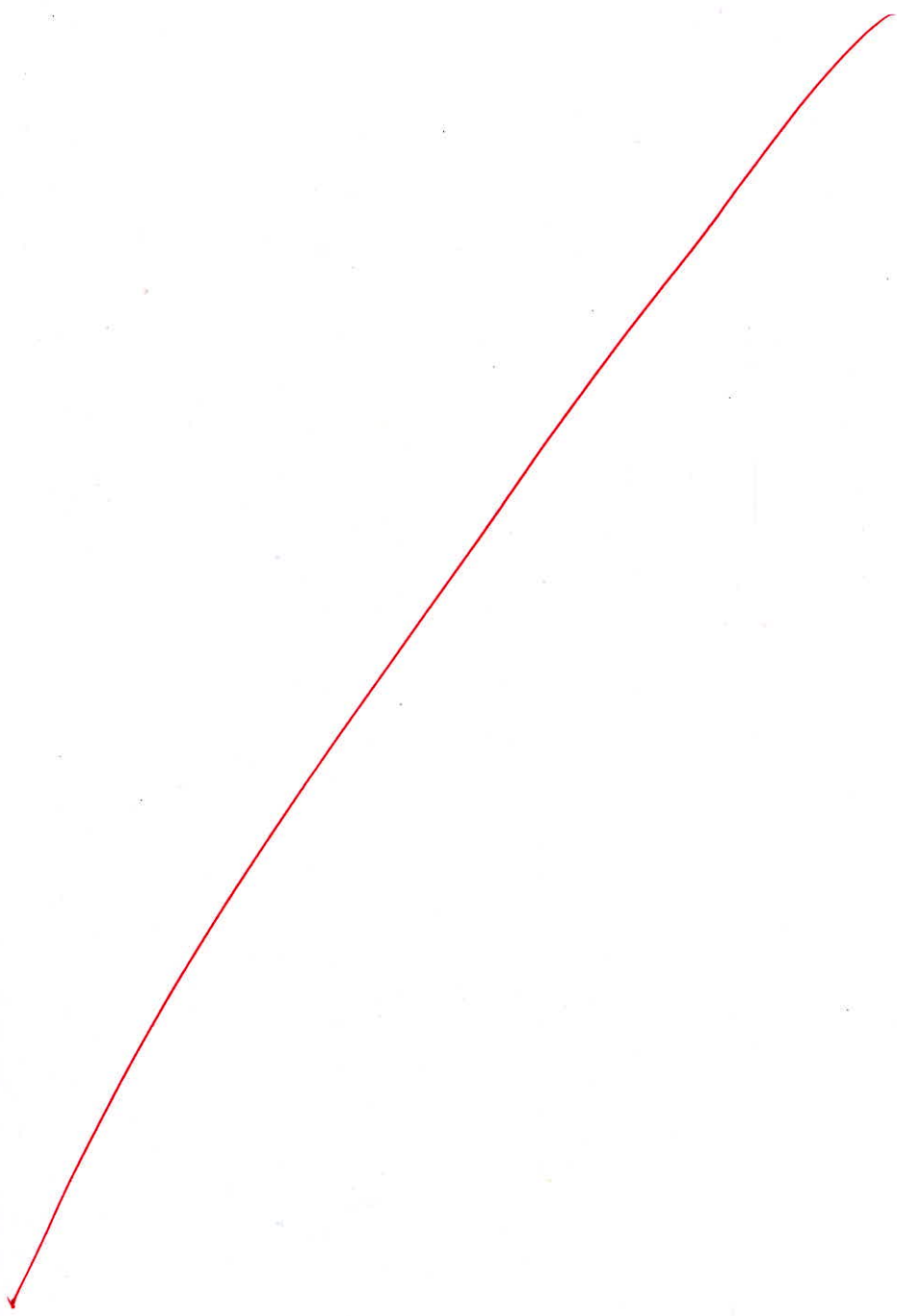


- Determine the maximum water depth above the centre of the gate that can exist without the gate opening.
- Will the answer be same, if the gate is hinged at the top? Explain your answer.

[20 marks]

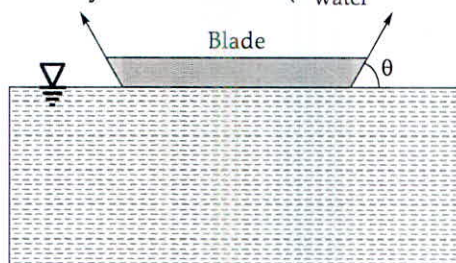






Q.4 (a) As surface tension forces can be strong enough to allow a double edge steel razor blade to 'float' on water. But a single edge blade will sink. Assume that the surface tension forces act at an angle  $\theta$  relative to the water surface as shown in figure.

- The mass of the double edge blade is  $0.64 \times 10^{-3}$  kg and the total length of its sides is 206 mm. Determine the value of  $\theta$  required to maintain equilibrium between the blade weight and resultant surface tension force.
- The mass of the single edge blade is  $2.61 \times 10^{-3}$  kg and the total length of its side is 154 mm. Explain why this blade sink.
- If suppose one bug having weight of  $10^{-4}$  N stays on the upper (air side) surface of steel razor, then what changes you expect in value of ( $\theta$ ) for case (a) and support your answer with the necessary calculations ( $\sigma_{\text{water}} = 7.34 \times 10^{-2}$  N/m)?



[5+5+10 = 20 marks]



from eqn<sup>n</sup>

~~$$W = (m)g$$~~

$$W = (m)g$$

from eqn<sup>n</sup> :  $W = \text{surface tension force}$

$$\therefore mg = (\sigma \sin \theta) (2l) ; l = 206 \text{ mm}$$

$$\therefore \sin \theta = \frac{mg}{\sigma \cdot 2l} = 0.4152$$

$$\therefore \theta = 24.534^\circ \quad (i)$$

(ii) for a single edge blade

$w = mg = 0.02570 \text{ N}$

$\Sigma$  surface tension force  $= \rho \sin \theta l = 0.01130 \sin \theta$

$\therefore$  for eq  $l b^m$   $w = \text{Surface tension force}$

$\Rightarrow \sin \theta = 2.265 > 1$  not possible

$\therefore$  it will sink.

Physically this means that surface tension is unable to hold the weight of a blade.

(iii)  $w_{bug} = 10^{-4} \text{ N}$

$\therefore w_{net} = w_{blade} + w_{bug} = 0.0063784 \text{ N}$

$\therefore$  for eq  $l b^m$

$(\rho l \sin \theta) = w_{net}$

$\therefore \sin \theta = 0.04218$

$\theta = 24.95^\circ$

$\Delta \theta = 24.9^\circ - 24.534^\circ = 0.416^\circ$

Show some calculations?

$\theta$  will increase as expected to balance the increased weight of the bug.

- Q.4 (b)** A steam turbine plant works between the limit of 150 bar, 600°C and 0.1 bar. The mean blade velocity is 220 m/s. The average nozzle efficiency is 0.91. The nozzle (fixed blade) angle is 20°. All stages operate at the condition of maximum efficiency. The total isentropic enthalpy drop is 1400 kJ/kg. Determine the number of stages required for the following cases.
- All simple impulse stages.
  - All 50% impulse-reaction stages.
  - A two-row Curtis stage followed by simple impulse stages.
  - A two row Curtis stage followed by 50% impulse reaction stages.

[20 marks]

Sol<sup>n</sup>: Here,  $P_1 = 150 \text{ bar}$ ,  $T_1 = 600^\circ\text{C}$ ,  $P_2 = 0.1 \text{ bar}$   
 $U_m = 220 \text{ m/s}$ ,  $\eta_{\text{nozzle}} = 0.91$ ,  $\alpha = 20^\circ$

All stages operate at max.  $\eta$ .

$$(\Delta h)_{\text{total}} = 1400 \text{ kJ/kg}$$

(i) All simple impulse stages

Here  $\frac{U}{V_1} = \frac{\cos \alpha}{2} = 0.4698 \Rightarrow \underline{V_1 = 468.24 \text{ m/s}}$

$\therefore \text{for first } (\Delta h)_{\text{stage}} = \frac{v_1^2}{2} = 109.62 \text{ kJ/kg}$

$\therefore (\Delta h)_{\text{isentropic}} = \frac{(\Delta h)_{\text{stage}}}{\eta_{\text{nozzle}}} = 120.466 \text{ kJ/kg}$

$\therefore \text{no of stages } (Z) = \frac{(\Delta h)_{\text{isen total}}}{(\Delta h)_{\text{isen stage}}} = 11.62 \approx 12$

(ii) All 50% impulse-reaction stage

Here  $P = \frac{u}{v_1} = \cos \alpha \Rightarrow v_1 = \frac{u}{\cos \alpha} = 234.12 \text{ m/s}$

$\therefore (\Delta h)_{FB} = \frac{v_1^2}{2} = 27.41 \text{ kJ/kg}$

~~$\therefore (\Delta h)_{\text{stage}} = 2(\Delta h)_{FB} = 54.82 \text{ kJ/kg}$~~   
 $(\Delta h)_{\text{MB}} = (\Delta h)_{FB} = 27.41 \text{ kJ/kg}$

~~$\therefore (\Delta h)_{\text{isentropic stage}} = \frac{(\Delta h)_{\text{stage}}}{\eta_{\text{nozzle}}}$~~   
 $\therefore (\Delta h)_{\text{isentropic stage}} = \frac{(\Delta h)_{FB}}{\eta_{\text{nozzle}}} + (\Delta h)_{\text{MB}} = \text{assuming } (\Delta h)_{\text{MB}} = \text{isentropic amp}$

*Calculation error*

~~$= 57.53 \text{ kJ/kg}$~~  It should be **24**

$\therefore \eta = \frac{1400}{57.53} = 24.33 \approx 25$

(iii) 2-row Curtis then simple impulse

for 2-row Curtis,  $P = \frac{u}{v_1} = \frac{\cos \alpha}{2} = \frac{\cos \alpha}{4} \Rightarrow v_1 = \frac{4u}{\cos \alpha} = 936.48 \text{ m/s}$

$\therefore (\Delta h)_{\text{nozzle}} = \frac{v_1^2}{2} = 438.49 \text{ kJ/kg}$

$\therefore (\Delta h)_{\text{isentropic}} = (\Delta h)_{\text{nozzle}} / \eta = 481.86 \text{ kJ/kg}$

for remainder simple impulse stages

$$P = \frac{u}{v} = \frac{\cos \alpha}{2} \Rightarrow v_1 = \frac{468.24 \text{ m/s}}{2}$$

$$(\Delta h)_{\text{nozzle}} = \frac{v_1^2}{2} = 109.62 \text{ kJ/kg}$$

$$\therefore (\Delta h)_{\text{stage, isentropic}} = \frac{109.62}{\eta_{\text{nozzle}}} = 120.466 \text{ kJ/kg}$$

$$\therefore Z = \frac{(1400 - 481.86)}{120.466} = 7.62 \approx 8$$

$\therefore$  total stages = 1 + 8 = 9 (1 2 non-curtis, 8 simple impulse)

(iv) for a 2 non-curtis as done in (iii) above

$$(\Delta h)_{\text{stage, isen}} = 481.86 \text{ kJ/kg}$$

$$\therefore \text{8 isentropic enthalpy drop in remaining stages} \\ = 1400 - 481.86 = 918.14 \text{ kJ/kg}$$

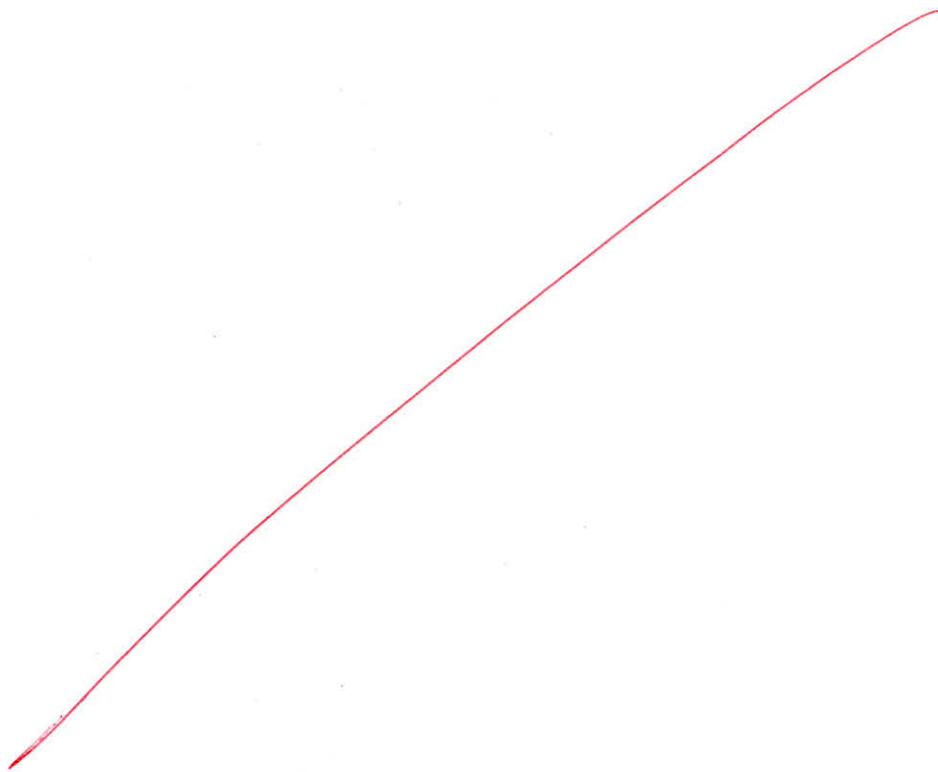
from solution of part (iii),

$$(\Delta h)_{\text{isen stage}} \text{ for 50-1. sten stage} = 57.53 \text{ kJ/kg}$$

$$\therefore Z = \frac{918.14}{57.53} = 15.96 \approx 16$$

$\therefore$  total no. of stages = 1 2 non-curtis + 16 50-1 sten stages

marks  
15



- 2.4 (c) (i) Explain the purpose of installing draft tube at the exit of reaction turbine.
- (ii) The draft tube of a Kaplan turbine has inlet diameter 2.8 m and inlet is set at 3 m above the tail race. When the turbine develops 1500 kW power under a net head of 6 m, it is found that the vacuum gauge fitted at inlet to draft tube indicates a negative head of 4 m. If the turbine overall efficiency is 88%, determine the draft tube efficiency. If the turbine output is reduced to half with the same head, speed and draft tube efficiency, what would be the reading of the vacuum gauge? (Neglect minor losses).

[5 + 15 = 20 marks]

(i)

Draft tube allows the exit pressure at the runner of a turbine to go below the local atmospheric pressure, thereby allowing the turbine to extract more head. This increases the power output of the turbine. It also increases the efficiency of the turbine for a given head of water @ inlet as compared to a turbine with no draft tube.

(ii)

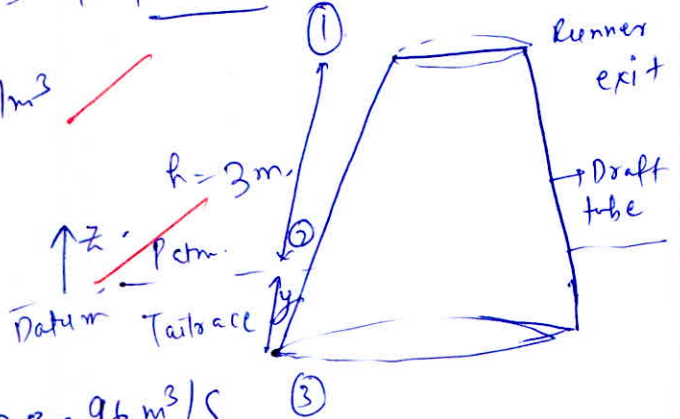
$d_1 = 2.8 \text{ m}$ ,  $h = 3 \text{ m}$ ,  $\rho_1 = 4 \text{ m of water}$

Here  $P = 1500 \text{ kW}$ ,  $\rho = 10^3 \text{ kg/m}^3$

$H = 6 \text{ m}$ ,  $\eta_0 = 0.88$

$\rightarrow P = \eta_0 \rho g Q H$

$\therefore Q_0 = \frac{P}{\eta_0 \rho g H} = 28.96 \text{ m}^3/\text{s}$



$\therefore v_1 = \frac{4 Q_0}{\pi d_1^2} = 4.70 \text{ m/s}$

Apply Bernoulli eq<sup>n</sup> b/w ① and ② neglect head loss due to friction.

$\frac{P_1}{\rho} + z_1 + \frac{v_1^2}{2g} = \frac{P_2}{\rho} + z_2 + \frac{v_2^2}{2g}$

Here,  $z_1 = 3 \text{ m}$ ,  $z_2 = 0$ ,  $v_1 = 4.70 \text{ m/s}$ ,  $\frac{P_1}{\rho} = -4 \text{ m}$ ,  $\frac{P_2}{\rho} = 0$

$\therefore (-4) + (3) + \frac{(4.70)^2}{2 \times 9.81} = (0) + \frac{v_2^2}{2g}$

to consider head loss in draft tube

$\therefore v_2 = 1.572 \text{ m/s}$

$\therefore \eta_{\text{draft tube}} = \frac{\left(\frac{v_1^2 - v_2^2}{2g}\right) - h_c}{\frac{v_1^2}{2g}} = \frac{v_1^2 - v_2^2}{v_1^2}$

$= \frac{v_1^2 - v_2^2}{v_1^2}$  (as  $h_c = 0$ )

$\eta_{\text{draft tube}} = 0.88813$  or  $88.13\%$

Ans: d) def head C



Now  $Q = P = \frac{1500}{2} = 750 \text{ kW}$ ,  $H = 6 \text{ m}$ ,  $\eta_0 = 0.88$

$$\therefore Q = \frac{\rho}{2} \frac{P}{\rho g H \eta_0} = \frac{Q_0}{2} = 14.48 \text{ m}^3/\text{s}$$

$$\therefore v_1 = \frac{4Q}{\pi d^2} = 2.35 \text{ m/s}$$

Now  $\eta_{\text{dry tube}} = 0.8813$

$$\therefore \frac{v_1^2 - v_2^2}{v_1^2} = 0.8813$$

$$\therefore v_2 = (v_1^2 - 0.8813 v_1^2)^{\frac{1}{2}} \Rightarrow v_2 = 0.8096 \text{ m/s}$$

Again Apply Bernoulli's eq<sup>n</sup> b/w ① and ②

$$\frac{P_1}{\rho} + z_1 + \frac{v_1^2}{2g} = \frac{P_2}{\rho} + \frac{v_2^2}{2g} + z_2 + \frac{h_f}{g}$$

$$\therefore \frac{P_1}{\rho} = 0 + \frac{v_2^2}{2g} - \frac{v_1^2}{2g} + (0) - (3)$$

$$\frac{P_1}{\rho} = -3.248 \text{ m}$$

$$\therefore \text{Reading of vacuum gage} = -3.248 \text{ m}$$

16

~~16~~

This is very less

## Section B : Heat Transfer - 1 + TOM - 1, Thermodynamics - 2 + RAC - 2

- Q.5 (a) For a sphere of radius  $R$  having a surface temperature of  $T_s$  in which heat is generated at a uniform rate of  $q_G$  W/m<sup>3</sup>, derive the following expression

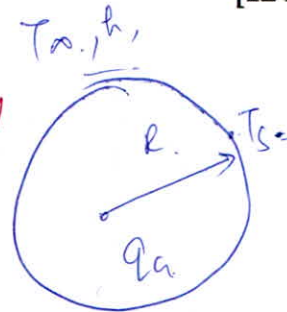
$$T = T_\infty + \frac{q_G R}{3h} + \frac{q_G R^2}{6k} \left( 1 - \frac{r^2}{R^2} \right)$$

where,  $T_\infty$  = Ambient temperature.

[12 marks]

Governing eq<sup>n</sup> is

$$\frac{1}{r^2} \frac{d}{dr} \left( r^2 \frac{dT}{dr} \right) + \frac{q_G}{k} = 0 \quad \rightarrow \text{Show initial steps}$$



$$\therefore \frac{d}{dr} \left( r^2 \frac{dT}{dr} \right) + \frac{q_G r^2}{k} = 0$$

$$\therefore \frac{d}{dr} \left( r^2 \frac{dT}{dr} \right) = - \frac{q_G r^2}{k}$$

Integrate w.r.t dr

$$r^2 \frac{dT}{dr} = - \frac{q_G r^3}{3k} + C_1$$

$$\therefore \frac{dT}{dr} = - \frac{q_G r}{3k} + \frac{C_1}{r^2}$$

Again integrate r

$$T = - \frac{q_G r^2}{6k} + \frac{C_1}{r} + C_2$$

BCs: (1)  $r=R, T=T_s$

(2)  $r=R, -k \frac{dT}{dr} = h(T_s - T_\infty)$

also @  $r=0, T_2$  finite

$$\rightarrow \underline{C_1 = 0}$$

$$\therefore T = - \frac{q_G r^2}{6k} + C_2$$

$$@ r=R, T=T_s \Rightarrow T_s = -\frac{q_0 R^2}{6k} + C_2$$

$$\therefore C_2 = T_s + \frac{q_0 R^2}{6k}$$

$$\therefore T = -\frac{q_0 r^2}{6k} + T_s + \frac{q_0 R^2}{6k}$$

$$\text{also } -k \frac{dT}{dr} \Big|_{r=R} = h(T_s - T_\infty)$$

$$\Rightarrow +k \left( +\frac{q_0 R}{3k} \right) = h(T_s - T_\infty)$$

$$\therefore T_s = \frac{q_0 R}{3h} + T_\infty$$

$$\therefore T = -\frac{q_0 r^2}{6k} + \frac{q_0 R^2}{6k} + T_s = \frac{q_0 R^2}{6k} \left( 1 - \frac{r^2}{R^2} \right) + T_\infty + \frac{q_0 R}{3h}$$

$$\therefore T = T_\infty + \frac{q_0 R}{3h} + \frac{q_0 R^2}{6k} \left( 1 - \frac{r^2}{R^2} \right)$$

09

Q.5 (b) The barometer for atmospheric air reads 750 mm of Hg, the dry bulb temperature is 33°C, wet bulb temperature is 23°C. Determine:

- (i) the relative humidity.
- (ii) the humidity ratio.
- (iii) the dew point temperature.
- (iv) density of atmospheric air.

Use the following relation,

$$\text{Partial pressure of vapour, } P_v = (P_s)_{WB} - \frac{(P_t - (P_s)_{WB})(t_{DB} - t_{WB})}{1527.4 - 1.3t_{WB}}$$

$P_t$  → Barometric pressure

$(P_s)_{WB}$  → Saturation pressure corresponding to WBT

$t_{WB}$  → Wet bulb temperature (in °C)

$t_{DB}$  → Dry bulb temperature (in °C)

Use following table:

$P_s$ (mm of Hg)	$t_s$ (°C)
16.19	18.7
21.06	23
37.72	33

→  $(P_s)_{WB}$   
→  $(P_s)_{DB}$

At 33°C density of Hg,  $\rho_{Hg} = 13600 \text{ kg/m}^3$

Assume  $v_g$  (Specific volume of saturated vapour) at 37.72 mm of Hg is 28.05 m<sup>3</sup>/kg.

[12 marks]

Soln.

$P_t = 750 \text{ mm of Hg}$ ,  $DBT = 33^\circ\text{C}$ ,  $WBT = 23^\circ\text{C}$

$$P_v = (P_s)_{WB} - \frac{(P_t - (P_s)_{WB})(t_{DB} - t_{WB})}{1527.4 - 1.3t_{WB}}$$

here  $(P_s)_{WB} = 21.06 \text{ mm of Hg}$

$$P_v = 21.06 - 4.868 = 16.192 \text{ mm of Hg}$$

$(P_s)_{DB} = P_s @ 33^\circ\text{C} = 37.72 \text{ mm of Hg}$

$$\text{RH} = \frac{P_v}{P_s} = 0.4293 \approx 42.93\%$$

(ii)  $\phi = \frac{0.622 p_v}{p_t - p_v} = 0.01372 \text{ g w-v / kg d-a}$

(iii)  $\text{DPT} \rightarrow p_v = 10.192 \text{ mm of Hg}$  corresponds to a saturation temp of  $18.7^\circ\text{C}$  (from table)

$\therefore \text{DPT} = 18.7^\circ\text{C}$

(iv) density of atmospheric air

$T = T_{\text{DB}} = 33^\circ\text{C} = 306 \text{ K}$   
 $p_t = \left( \frac{750 \text{ mm of Hg}}{760} \right) \times 1360$

Here,  $\rho_{\text{air}} = \frac{p_a}{m_a T} + \frac{p_v}{m_v T}$

$p_a = p_a$   
 $p_v = p_v$

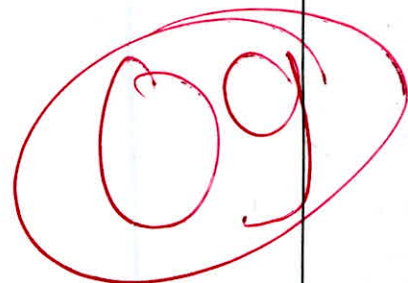
$P_{\text{atm air}} = P_{\text{dry air}} + P_{\text{water vapour}}$

$(P_{\text{moist air}}) = (P_{\text{moist air}}) R_{\text{moist air}} \times T$

$p_{\text{moist air}} = p_v + p_a = p_t = 750 \text{ mm of Hg} = (0.75) p_{\text{m g}} = \frac{100 \cdot 0.62}{\text{kg a}}$

$\therefore \frac{p_v + p_a}{p_t} = \frac{R_{\text{moist air}}}{R_{\text{air}}}$

$R_{\text{moist air}} = \left( \frac{R_a}{m_a} + \frac{R_v}{m_v} \right) m_{\text{moist air}} = ??$



Q.5 (c) What is the mobility of mechanism? Explain the Kutzbach equation for planar mechanism and in what way is the Gruebler's criterion different from it.

[12 marks]

Mobility of a mechanism is the no. of independent parameters which are necessary to completely specify the output of the mechanism. It is also called degree of freedom of mechanism (DOF).

Kutzbach eq<sup>n</sup> for planar mechanism  
Let  $n$  = no. of links,  $h$  = no. of higher pairs,  $j$  = no. of lower pairs.

then as per Kutzbach eq<sup>n</sup>,

$$DOF = 3(n-1) - 2j - h$$

Explanation:  $\rightarrow$  In a mechanism of  $n$  links, one link is grounded  $\therefore$  no. of movable links =  $n-1$ , each has 3 DOF in plane.

$\rightarrow$  Each lower pair restricts 2 DOF  $\therefore 2j$  is subtracted.  
 $\rightarrow$  Each higher pair restricts 1 DOF  $\therefore h$  is subtracted.

$\therefore$  DOF = (Total allowed possible movements) - restrictions

$$DOF = 3(n-1) - 2j - h$$

Gruebler's criterion: It is special case of Kutzbach eq<sup>n</sup>

for  $h=0$  and only single DOF,

$$1 = 3(n-1) - 2j - 0$$

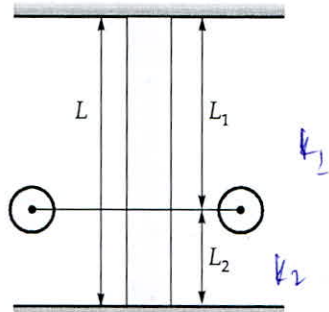
$$\text{or } 3n - 2j = 4$$

$$\therefore \boxed{j = \frac{3n}{2} - 2}$$

which implies  $n$  has to be even. for all planar single DOF mechanisms with only lower pairs.

7

5(d) A flywheel is mounted on a vertical shaft as shown in figure. The ends of the shaft being fixed. The shaft is having 20 cm diameter, the length  $L_1$  is 0.9 m and the length  $L_2$  is 0.6 m. The flywheel weighs 500 kg and its radius of gyration is 50 cm, then find the natural frequencies of the longitudinal, the transverse and torsional vibrations of the system.  $E = 200$  GPa,  $G = 80$  GPa.



[12 marks]

Longitudinal  
 Here,  $A = \frac{\pi}{4} (d)^2 = 0.0314 \text{ m}^2 = A_1 = A_2$   
 $L_1 = 0.9 \text{ m}, L_2 = 0.6 \text{ m}, E = 200 \text{ GPa}$

$k_1 = \frac{AE}{L_1} = \frac{AE}{0.9} = 6.98 \times 10^9 \text{ N/m}$   
 $k_2 = \frac{AE}{L_2} = 10.47 \times 10^9 \text{ N/m}$

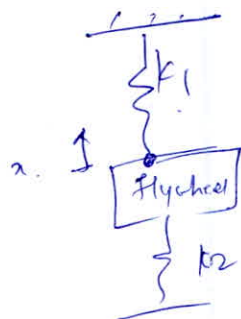
for longitudinal vibrations

$k_1$  &  $k_2$  are in parallel

$\therefore k_{eq} = k_1 + k_2 = 17.45 \times 10^9 \text{ N/m}$

$\omega_n = \sqrt{\frac{k_{eq}}{m}} = \sqrt{\frac{17.45 \times 10^9}{500}} \text{ rad/s} = 5907.62 \text{ rad/s}$

$\text{or } f_n = \frac{\omega_n}{2\pi} = 940.70 \text{ Hz}$



Transverse vibrations:-

$k = \frac{3EI}{l^3}$

$\therefore k_1 = \frac{3EI_1}{l_1^3}$  &  $k_2 = \frac{3EI_2}{l_2^3}$ ; Here  $I = \frac{\pi d^4}{64} = 7.85 \times 10^{-5} \text{ m}^4$

$$\therefore k_1 = \frac{3EI}{L^3} = 6.46 \times 10^7 \text{ N/m} \quad \& k_2 = \frac{3EI}{L_2^3} = 21.8 \times 10^7 \text{ N/m}$$

Both are in parallel as well (∵ deflections are same)

$$\therefore k_{eq} = k_1 + k_2 = 28.26 \times 10^7 \text{ N/m}$$

$$\therefore \omega_n = \sqrt{\frac{k_{eq}}{m}} = \sqrt{\frac{28.26 \times 10^7}{500}} = 757.798 \text{ rad/s}$$

$$\therefore f_n = \frac{\omega_n}{2\pi} = 119.71 \text{ Hz}$$

for torsional vibrations:

$$I = mk^2 = 500 \times (0.0)^2 = 125 \text{ kg-m}^2$$

$$k_{t1} = \frac{GJ_p}{L_1}, \quad \& k_{t2} = \frac{GJ_p}{L_2}$$

$$\text{Here } J_p = \frac{\pi d^4}{32} = 15.71 \times 10^{-5} \text{ m}^4$$

$$L_1 = 0.9 \text{ m} \quad \& \quad L_2 = 0.6 \text{ m}, \quad G = 80 \times 10^9 \text{ N/m}^2$$

$$\therefore k_{t1} = 1.396 \times 10^7 \text{ N-m/rad}$$

$$\& k_{t2} = 2.094 \times 10^7 \text{ N-m/rad}$$

these are in parallel as well

$$\therefore k_{t,eq} = k_{t1} + k_{t2} = 3.49 \times 10^7 \text{ N-m/rad}$$

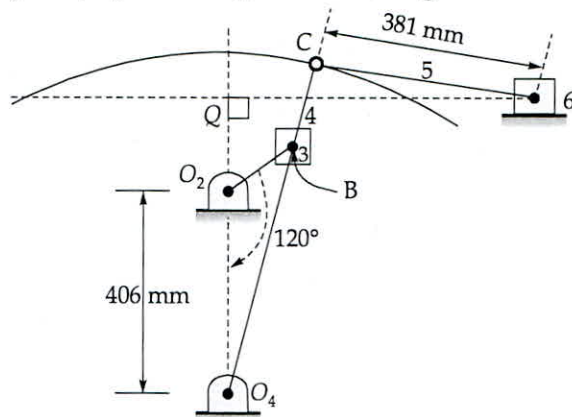
$$\therefore \omega_n = \sqrt{\frac{k_{t,eq}}{I}} = 528.39 \text{ rad/s}$$

$$\text{or } f_n = \frac{\omega_n}{2\pi} = 84.14 \text{ Hz}$$

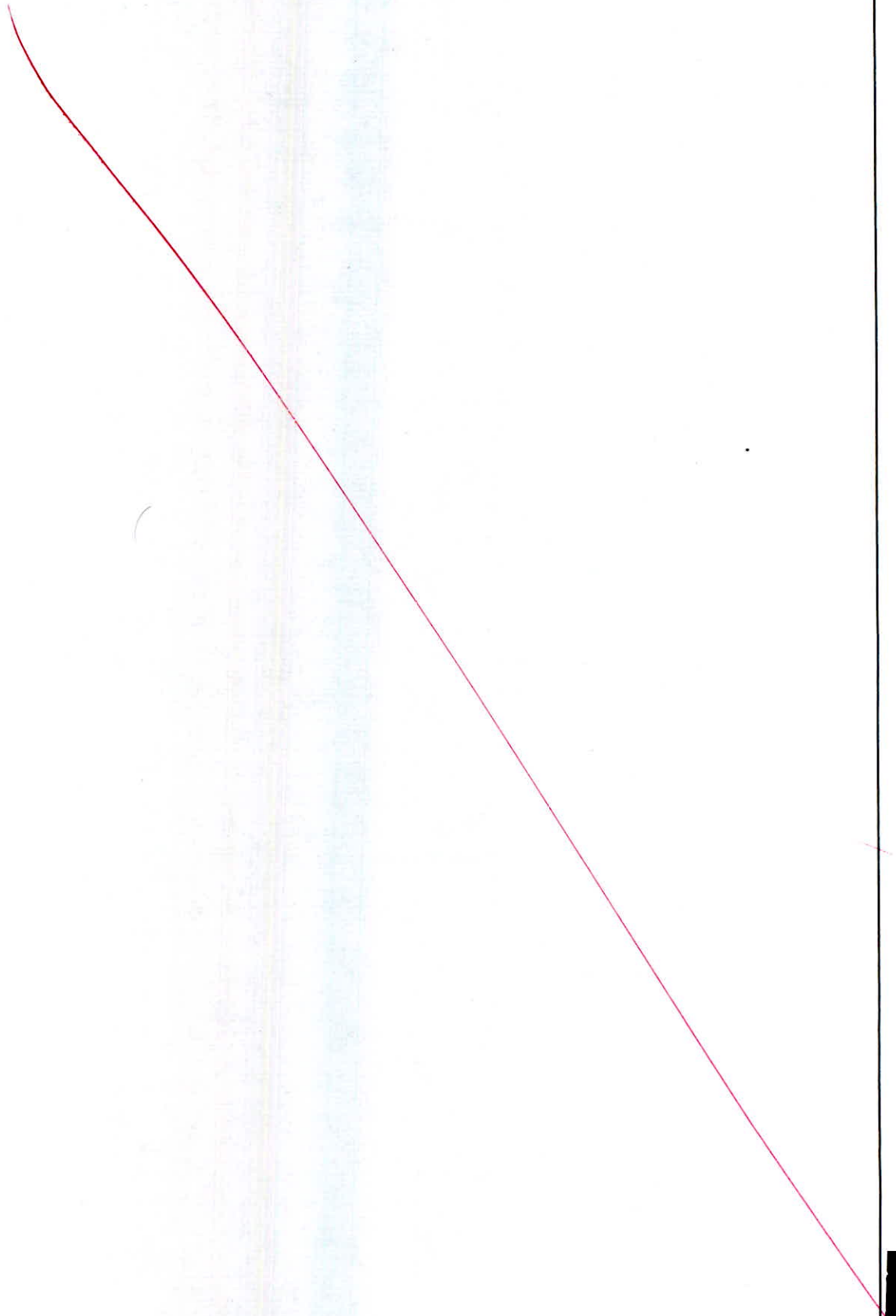
08



- (e) In order to design a crank-shaper mechanism as shown below, that will give a time ratio of 1.75:1 with a working stroke of 660 mm. Assumed that, point C as it moves along the arc of radius  $O_4C$ . The fixed dimensions are given in the figure and compute the required value of  $O_2B$  and  $O_4C$ . If the crank rotate at a constant speed of 40 rpm. Find the average speed of slider (in m/s) for the given working stroke and for the returning stroke.

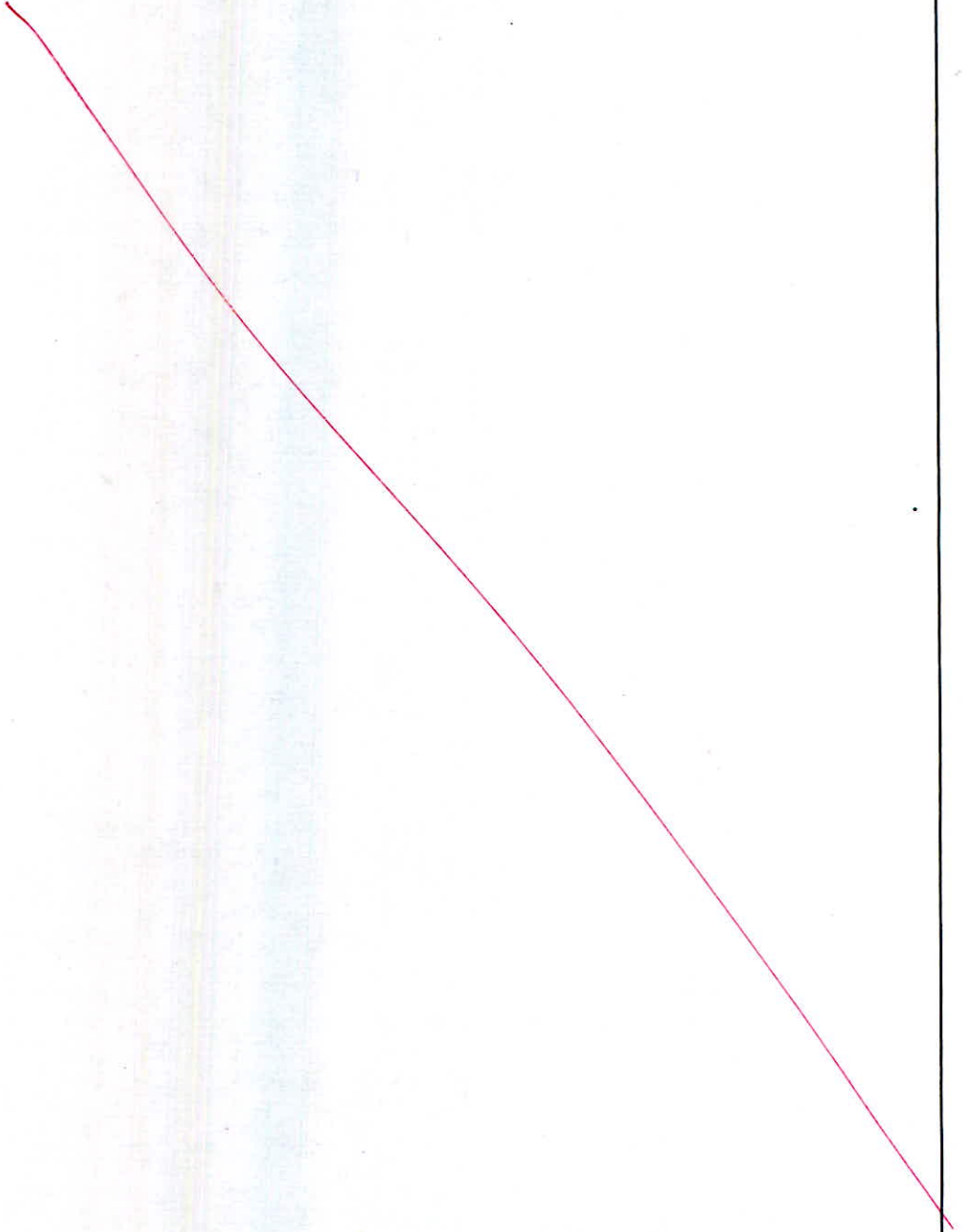


[12 marks]

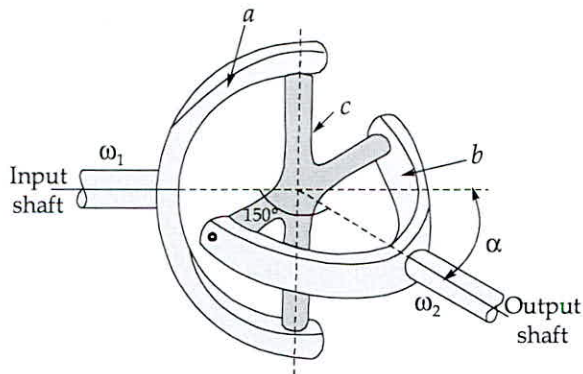


- (a) A furnace is insulated with a firebrick lining of 200 mm thickness. The temperature of hot gases in the furnace is 1800 K and the temperature of the surroundings of the furnace is 300 K. The thermal conductivity of the firebricks is given by  $k = k_0(1 + \beta T)$  where  $k_0$  is equal to 0.85 W/m-K and  $\beta$  is equal to  $7 \times 10^{-4}$  per K. The heat transfer coefficient on the hot and cold sides of wall is 40 W/m<sup>2</sup>K and 10 W/m<sup>2</sup>K respectively. Determine the temperature at inner and outer surfaces of the wall. Also find out the heat lost per unit area of the wall.

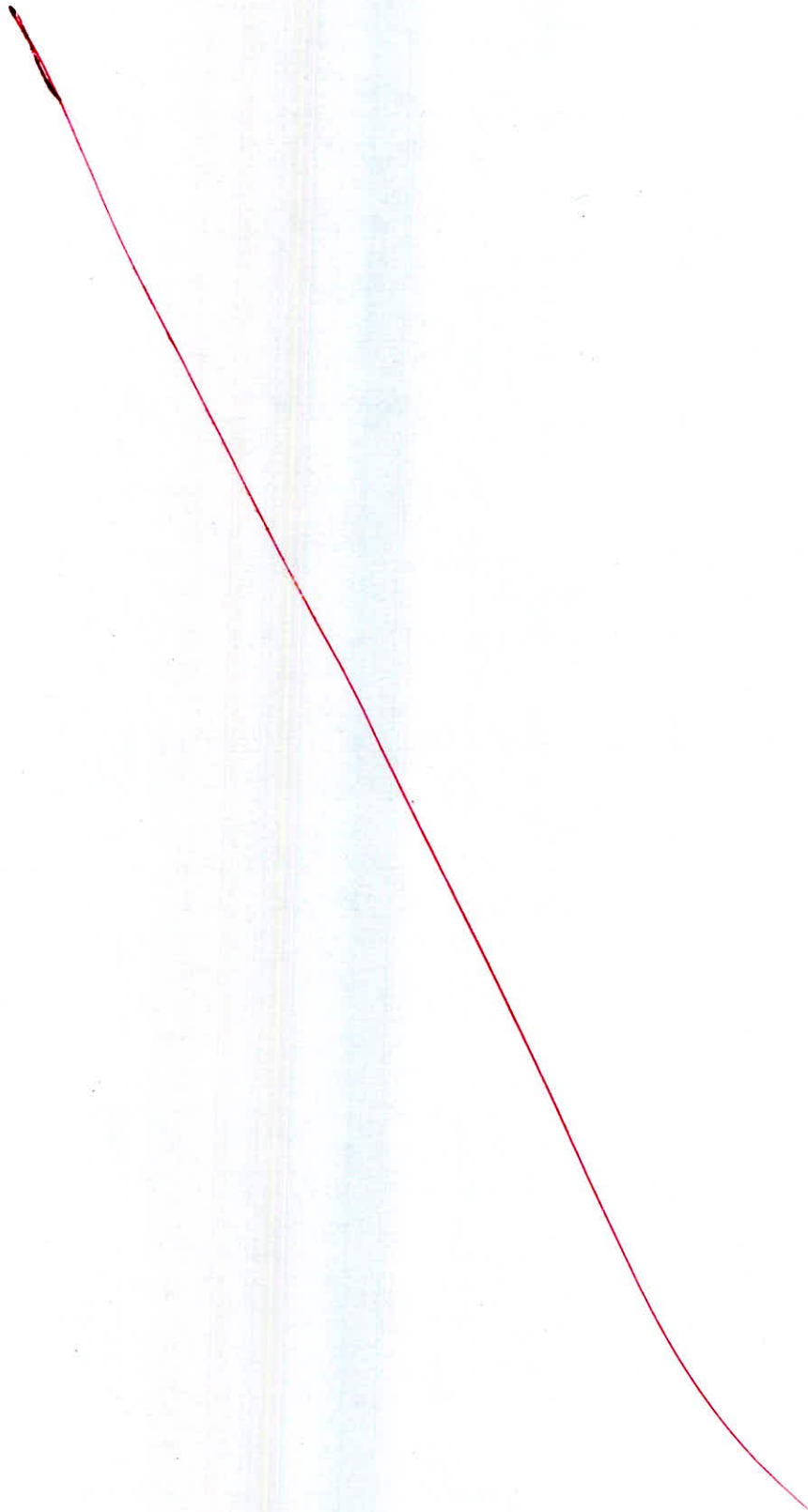
[20 marks]

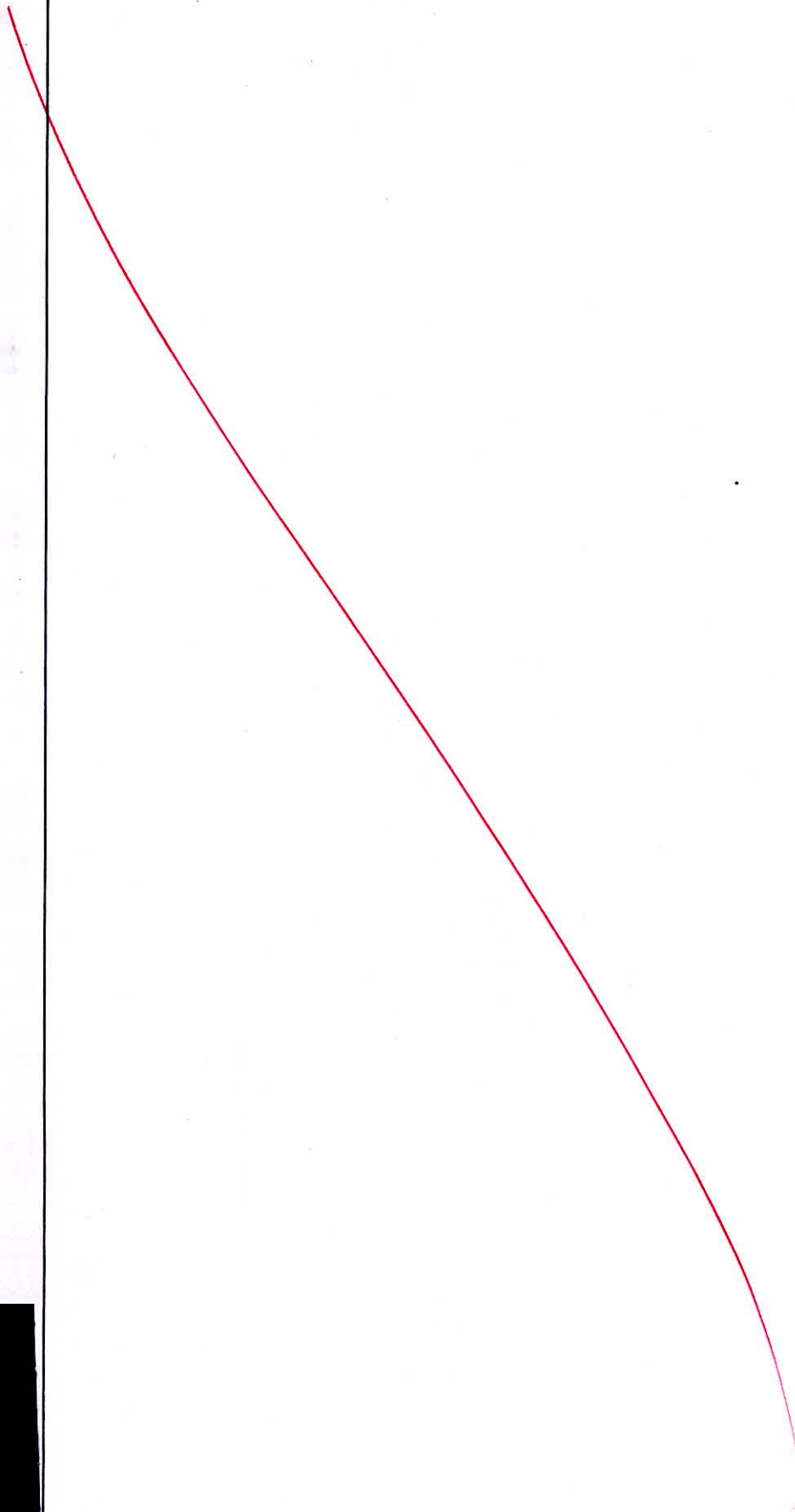


- b) A Hooke's joint is to connect two shafts whose axes intersect at  $150^\circ$ . The driving shaft rotates uniformly at 120 rpm. Deduce a general expression for the angular velocity of the driven shaft. The driven shaft operates against a steady torque of 135 Nm and carries a flywheel whose weight is 45 kg and radius of gyration 0.15 m. What is the maximum value of the torque which must be exerted by the driving shaft?



[20 marks]

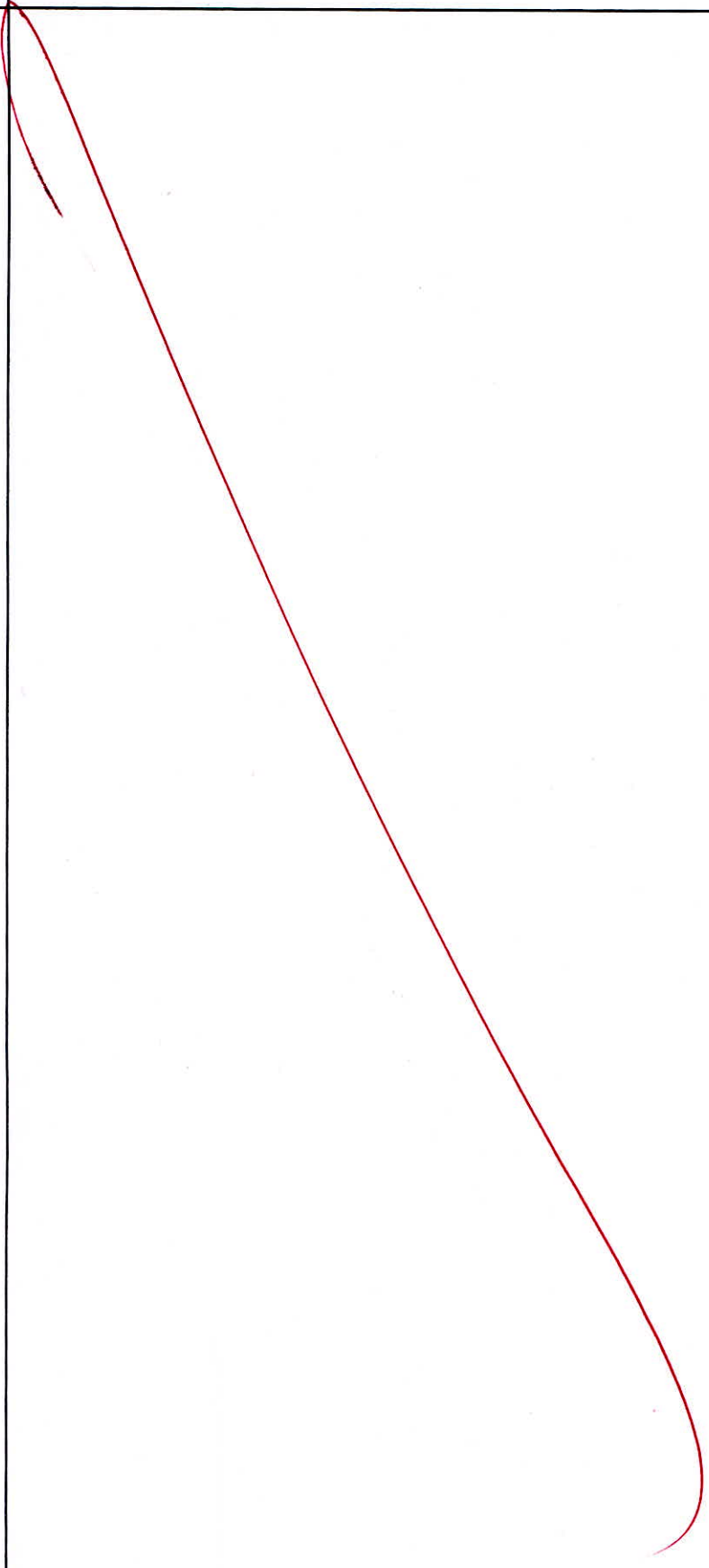


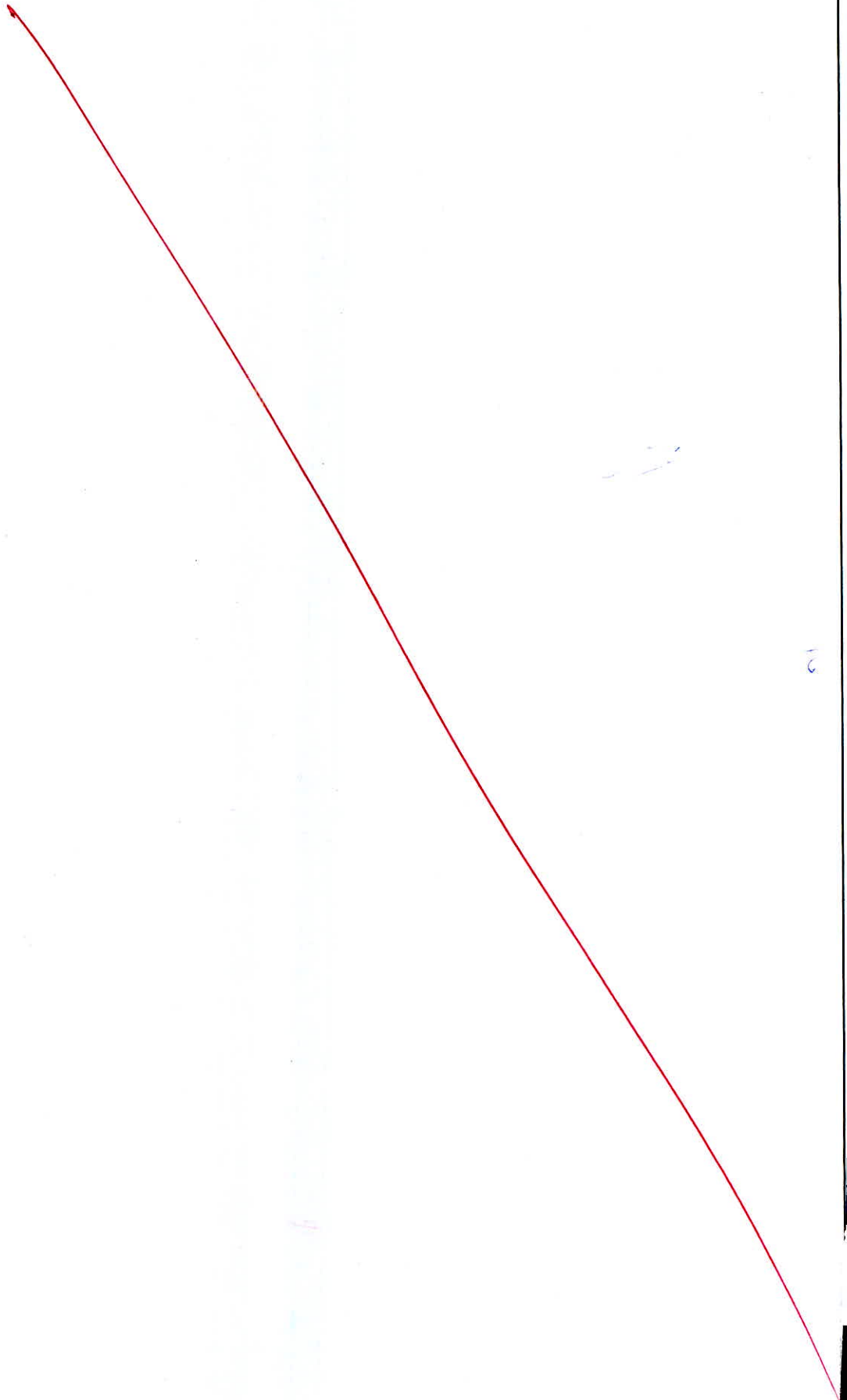


- Q.6 (c)** Water flows through a  $1.5 \text{ cm} \times 3.5 \text{ cm}$  rectangular cross-section smooth tube at a velocity of  $1.2 \text{ m/s}$ . The inlet temperature of water is  $40^\circ\text{C}$  and tube wall is maintained at  $85^\circ\text{C}$ . Determine the length of tube required to raise the temperature of water to  $70^\circ\text{C}$ . Also find out the pumping power required if pump efficiency is  $60\%$ .  
Properties of water at the mean bulk temperature of  $55^\circ\text{C}$  are:  
 $\rho = 985.5 \text{ kg/m}^3$ ,  $c_p = 4.18 \text{ kJ/kgK}$ ,  $\nu = 0.517 \times 10^{-6} \text{ m}^2/\text{s}$ ,  $k = 0.654 \text{ W/mK}$   
and  $\text{Pr} = 3.26$ .

[20 marks]







(a) A punching machine punches 25 holes of 30 mm diameter and 20 mm thickness per minute. The actual punching operation is done in  $\left(\frac{1}{15}\right)^{\text{th}}$  of a revolution of crank-shaft. The ultimate shear strength of the steel plate is 300 MPa. The coefficient of fluctuation of speed is 0.12. The flywheel with a maximum diameter of 1.5 m rotate at 10 times the speed of the crank shaft.

Determine the following:

- (i) Power of motor assuming the mechanical efficiency to be 92%.
- (ii) Cross-section of the flywheel rim if width is twice the thickness of the flywheel. Flywheel is of cast iron with a working tensile stress 6 N/mm<sup>2</sup> and density of 7000 kg/m<sup>3</sup>. Assume the hub and the spokes of the flywheel delivers 10% of the rotational inertia of the wheel.

[20 marks]

Time to punch 1 hole =  $\frac{60 \text{ s}}{25} = 2.4 \text{ s}$

Assume one hole punched per revolution.

Force required to punch 1 hole =  $\frac{1}{2} \times (\tau_{su} \times \pi d t) = 565.49 \text{ kN}$

∴ Energy required =  $\frac{1}{2} F_s \times t = 5.65 \text{ kJ}$   
for 1 hole punch.

also  $\frac{t}{(25)} = \frac{0.2-0.1}{(2\pi)} \Rightarrow \frac{\Delta\theta}{2\pi} = \frac{1}{15} \Rightarrow \frac{t}{25} = \frac{1}{15}$

∴  $\frac{1}{15}$  th of total Energy supplied by flywheel =  $\left(1 - \frac{1}{15}\right) \times 5.65 \text{ kJ}$   
(ΔE) =  $5.273 \text{ kJ}$

also, Power required for punches =  $\frac{5.65 \text{ kJ}}{2.4 \text{ s}} = 2.354 \text{ kW}$

∴ Power of motor =  $\frac{2.354}{0.92} = 2.56 \text{ kW (e)}$

∴ the flywheel for 10 cycles ⇒ (ΔE) / cycle =  $\frac{5.273}{10} = 0.5273 \text{ kJ}$

Now  $v = \omega r$  for flywheel,

$$v = \sqrt{\frac{E}{\rho}} = \sqrt{\frac{6 \times 10^6}{70200}} \text{ m/s} = \underline{29.27 \text{ m/s}}$$

$Q = 0.12$

$$\therefore \Delta E = \frac{1}{2} m v^2 =$$

$m = \underline{5.199 \text{ kg}}$

Now nos ~~(3) A) (3.3)~~

$$\therefore \text{mass of flywheel} = m \times (0.9) = \underline{4.62 \text{ kg}}$$

$$m = \rho A D A$$

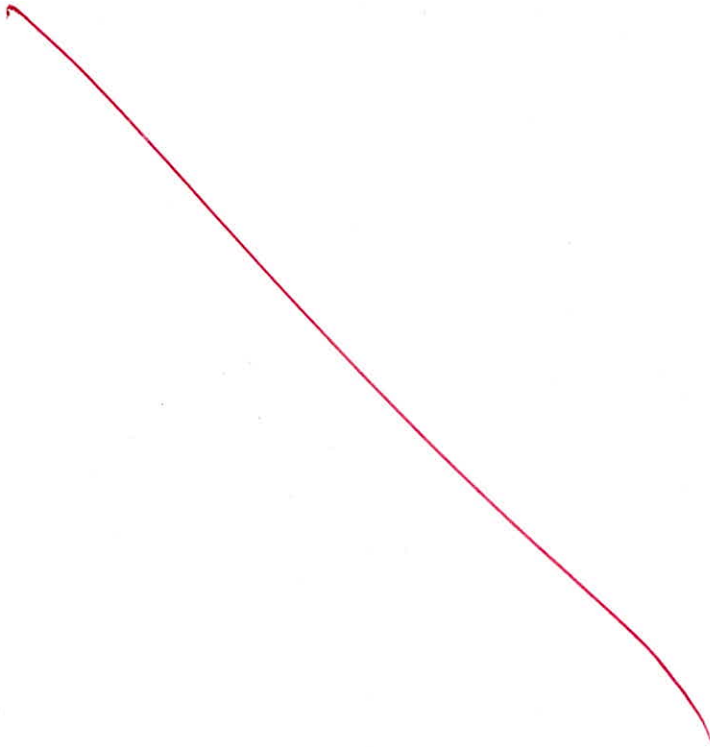
$$\therefore A = \underline{0.00014 \text{ m}^2}$$

Now  $A = bt = (2t^2)$

$$\therefore t = \underline{0.0084 \text{ m}} = \underline{8.4 \text{ mm}}$$

$$\therefore 2t = \underline{16.8 \text{ mm}}$$

10



Derive an expression for temperature distribution in case of infinite fin.

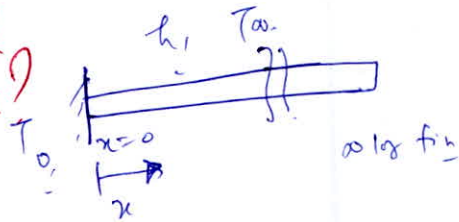
Two long slender rods A and B, made of different materials having same diameter of 12 mm and length 1 m, are attached to a surface maintained at a temperature of 100°C. The surfaces of the rods are exposed to ambient still air at 20°C. By traversing along the length of the rods with a temperature sensor, it is found that the surface temperatures of rods A and B are equal at positions 15 cm and 7.5 cm respectively away from the base surface. If material of A is carbon steel with thermal conductivity 60 W/mK, what is the thermal conductivity of rod B? List the assumptions made. Assume that the average convection coefficient of air is 5 W/m²K. Find the ratio of the rate of heat transfer for rods A and B.

[20 marks]

Here  $T_0 =$  base temp,  $T_\infty =$  surrounds temperature

Governing eq<sup>n</sup> *show initial steps of this relation?*

$$\frac{d^2\theta}{dx^2} - m^2\theta = 0$$



Here  $\theta = T - T_\infty$

$$m = \sqrt{\frac{hP}{kAc}}$$

$A_c =$  Area of CS,

$P =$  Perimeter @  $x$

$h =$  conv. heat transfer coeff

$k =$  thermal conductivity of fin material

$$\therefore \text{Sol<sup>n</sup> is } \theta = C_1 e^{mx} + C_2 e^{-mx}$$

on assumptions : (i)  $A, \rho, h$  and  $k$  are constant throughout  
 (ii) There is no heat generation inside the fin rod.

(iii) Steady state conditions :

$$\therefore \theta = C_1 e^{mx} + C_2 e^{-mx}$$

BCs @  $x=0, T=T_0 \Rightarrow \theta_0 = T_0 - T_\infty$

$\Rightarrow \theta \rightarrow \infty, T \rightarrow$  some finite value

$\therefore k \theta_{x \rightarrow \infty} = \text{finite} \Rightarrow C_1 = 0$

$$\therefore \theta = C_2 e^{-mx}$$

@  $x=0, \theta = \theta_0$

$\therefore \theta_0 = (C_2) e^{-1(0)} \Rightarrow C_2 = \theta_0$

$\therefore \theta = \theta_0 e^{-mx} \quad \text{or} \quad \frac{\theta}{\theta_0} = e^{-mx}$

$$\frac{T - T_0}{T_0 - T_\infty} = e^{-mx}$$

Rod A

$d_A = 12 \text{ mm}$

$l = 1 \text{ m}$

$T_0 = 100^\circ\text{C}$

$T_\infty = 20^\circ\text{C}$

$k_A = 60 \text{ W/mK}$

Rod B

$d = 12 \text{ mm}$

$l = 1 \text{ m}$

$T_0 = 100^\circ\text{C}$

$T_\infty = 20^\circ\text{C}$

$k_B = ?$

$\theta_A |_{x=15 \text{ cm}} = \theta_B |_{x=7.5 \text{ cm}}$

$\theta_0 = T_0 - T_\infty = \text{same for A \& B}$  Please write down clearly

$\theta_A(x=15\text{cm}) = \theta_B(x=7.5\text{cm}) \Rightarrow (e^{-m x})_A = (e^{-m x})_B$

$m_A x_A = m_B x_B$

Here  $m = \sqrt{\frac{hP}{kA_c}}$ ;  $h = 5 \text{ W/m}^2\text{K}$  for both

$m_A = \sqrt{\frac{hP_A}{k_A A_{cA}}} = \sqrt{\frac{5 \times \pi \times 0.012}{60 \times \frac{\pi}{4} \times (0.012)^2}} = \sqrt{\frac{5 \times 4}{60 \times (0.012)^2}}$

$m_A = \underline{\underline{5.27}}$

$m_A x_B = m_B x_B$

$m_B = 2m_A = 10.54 = \sqrt{\frac{hP}{k_B A_c}} = \sqrt{\frac{5000}{3k_B}}$

$k_B = 15.00 \text{ W/mK}$

$\dot{Q}_A = \sqrt{hP k_A A_c} (T_0 - T_\infty) e^{-m x}$

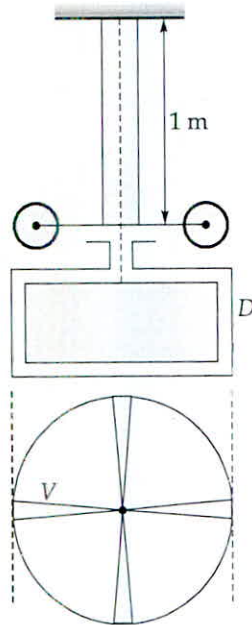
$\dot{Q}_B = \sqrt{hP k_B A_c} (T_0 - T_\infty) e^{-m x}$

$\frac{\dot{Q}_A}{\dot{Q}_B} = \sqrt{\frac{k_A}{k_B}}$

( $h, P, A_c$  &  $T_0 - T_\infty$  are same)

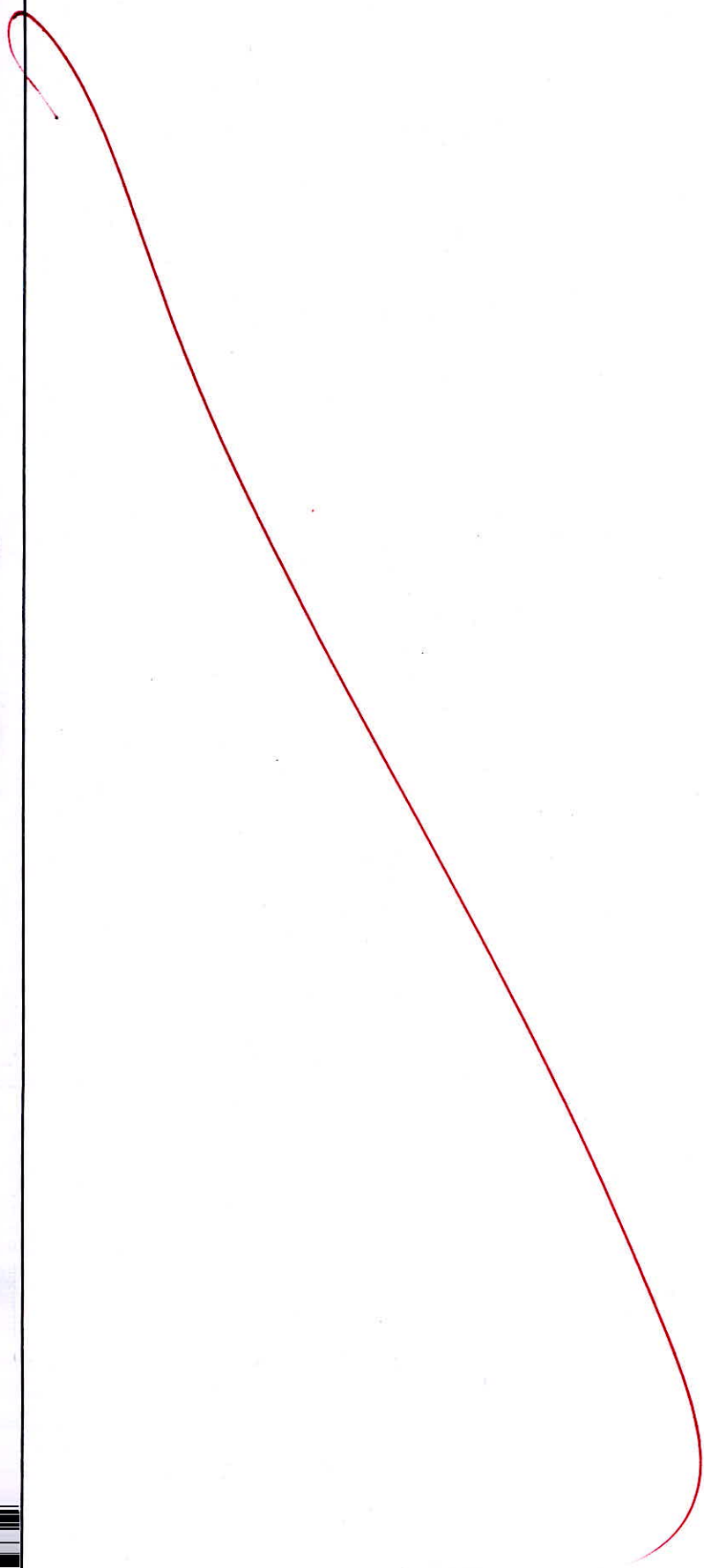
$\frac{\dot{Q}_A}{\dot{Q}_B} = \sqrt{\frac{60}{15}} = 2$

- Q.7(c) A flywheel of moment of inertia  $25 \text{ kg.m}^2$  is fixed to one end of a vertical shaft diameter  $2.54 \text{ cm}$  and the length  $1 \text{ m}$ . The other end of the shaft is fixed. The torsional oscillations of the flywheel are damped by means of a vane as shown in figure, which moves in a dashpot  $D$  filled with oil. The amplitude of oscillations is found by experiment to diminish to  $\left(\frac{1}{20}\right)^{\text{th}}$  of its initial value in three complete oscillations. Assuming the damping torque to be directly proportional to the angular velocity, find its magnitude at a speed of  $1 \text{ rad/s}$ . The modulus of rigidity of the shaft material is  $85 \text{ GPa}$  and compare later with the frequency of the free vibrations.



[20 marks]



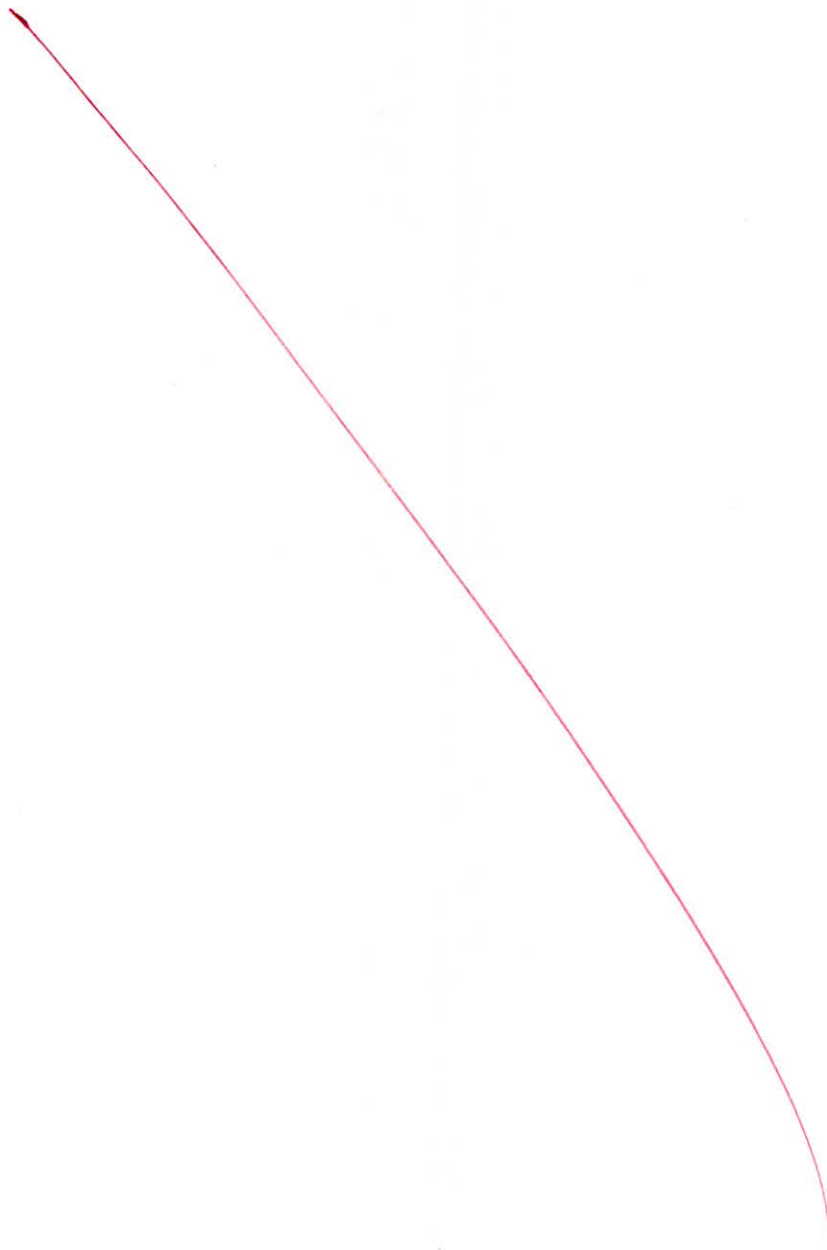


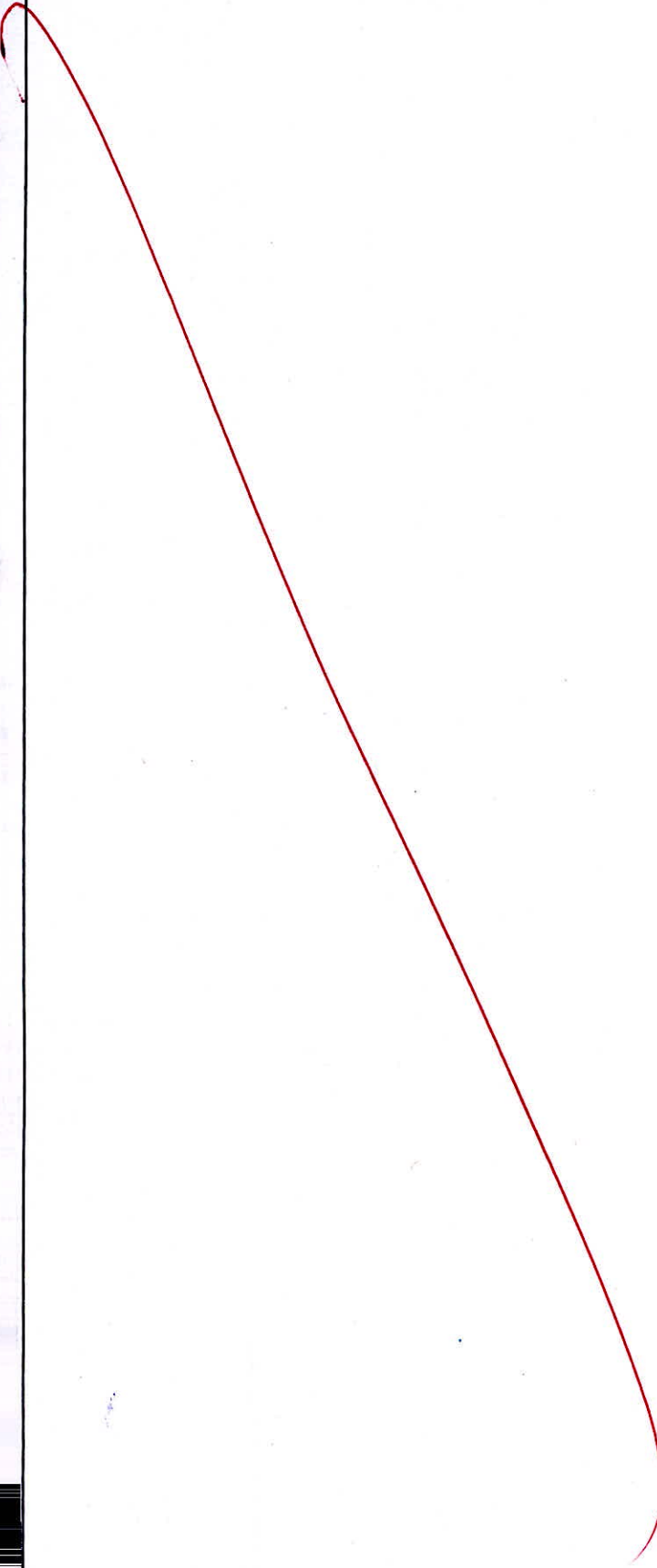
- Q.8 (a) Two moles of an ideal gas at temperature  $T$  and pressure  $P$  are contained in a compartment. In an adjacent compartment one mole of an ideal gas is at temperature  $2T$  and pressure  $P$ . The gases mix adiabatically but do not react chemically when a partition separating the compartments is withdrawn. Show that the entropy increase due to the mixing process is given by:

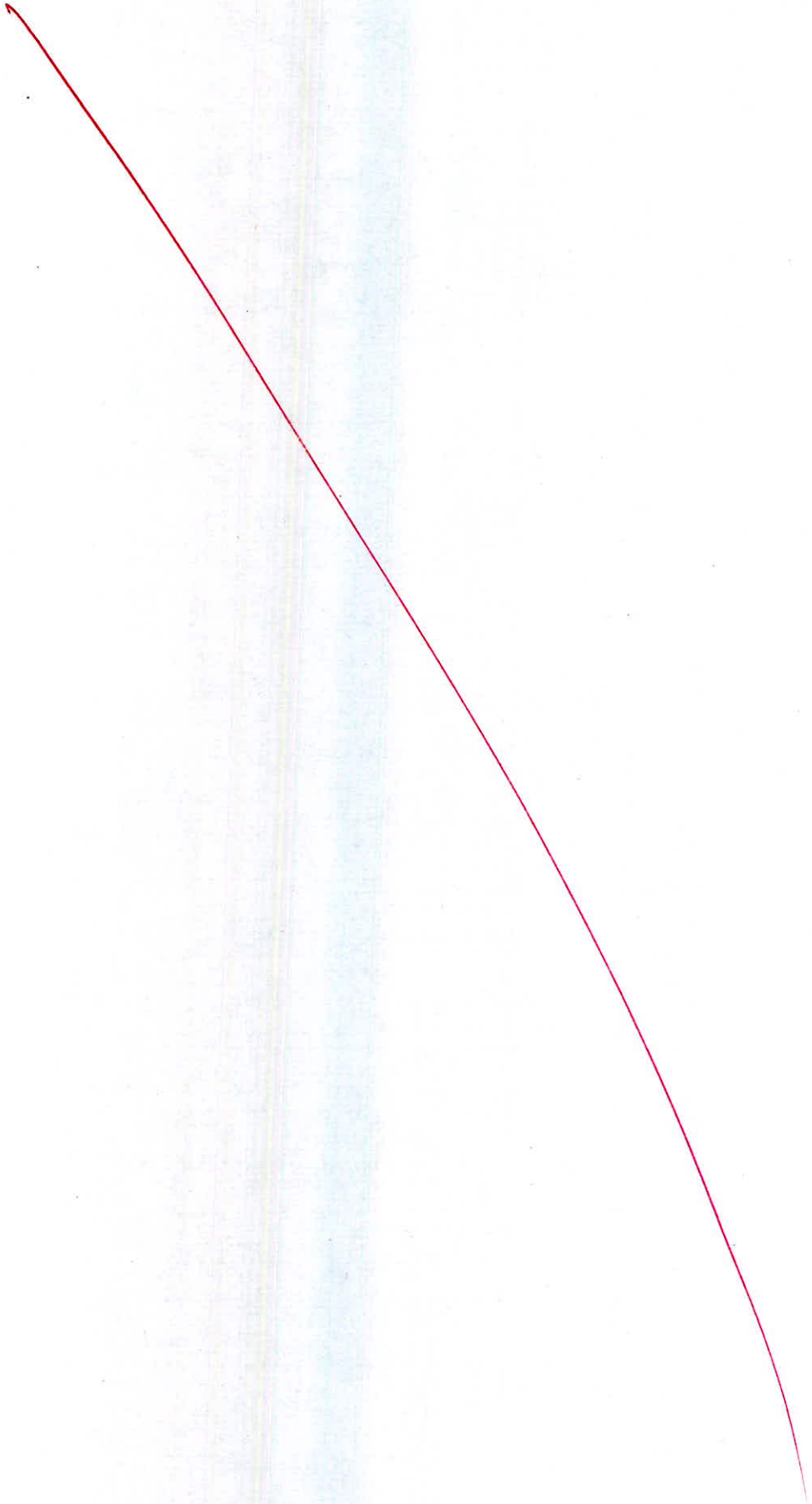
$$\bar{R} \left( \ln \frac{27}{4} + \frac{\gamma}{\gamma-1} \ln \frac{32}{27} \right) \text{ where, } \bar{R} - \text{Universal gas constant}$$

provided that the gases are different and that the ratio of specific heat  $\gamma$  is the same for both gases and remains constant.

[20 marks]







b) A steam turbine receives 600 kg/h of steam at 25 bar and 350°C. At a certain stage of the turbine, steam at the rate of 150 kg/h is extracted at 3 bar and 200°C. The remaining steam leaves the turbine at 0.2 bar and 0.92 dry. During the expansion process, there is heat transfer from the turbine to the surrounding at the rate of 10 kW. Evaluate per kg of steam entering the turbine:

- (i) the energy of steam entering and leaving the turbine,
- (ii) the maximum work,
- (iii) the irreversibility

The atmosphere is at 30°C.

Data given:

At 25 bar and 350°C,  $h_1 = 3125.87$  kJ/kg;  $s_1 = 6.8481$  kJ/kgK

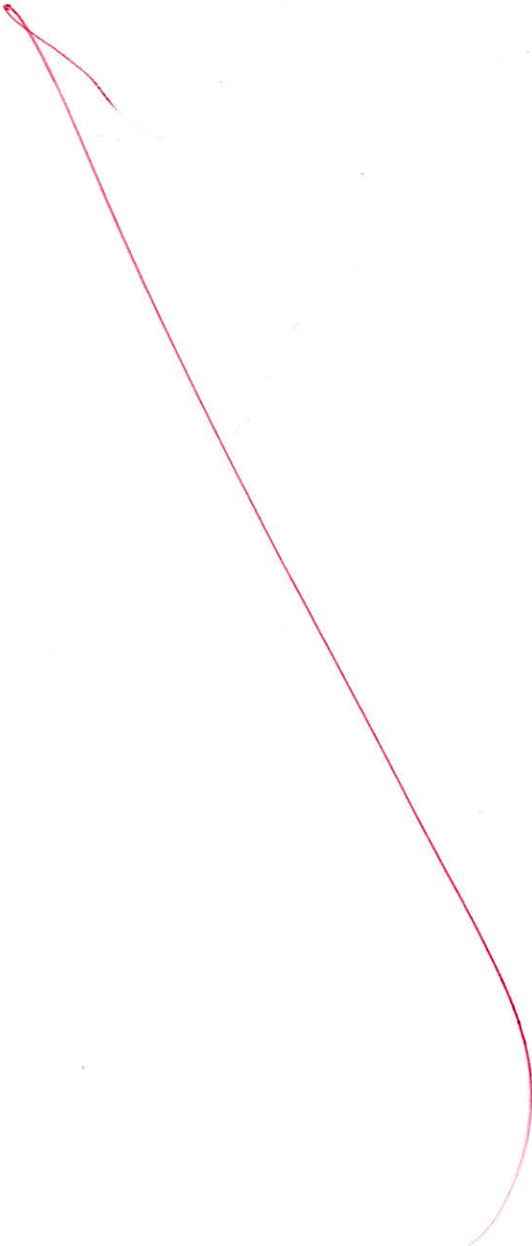
At 30°C,  $h_0 = 125.79$  kJ/kg;  $s_0 = s_{f30^\circ\text{C}} = 0.4369$  kJ/kgK

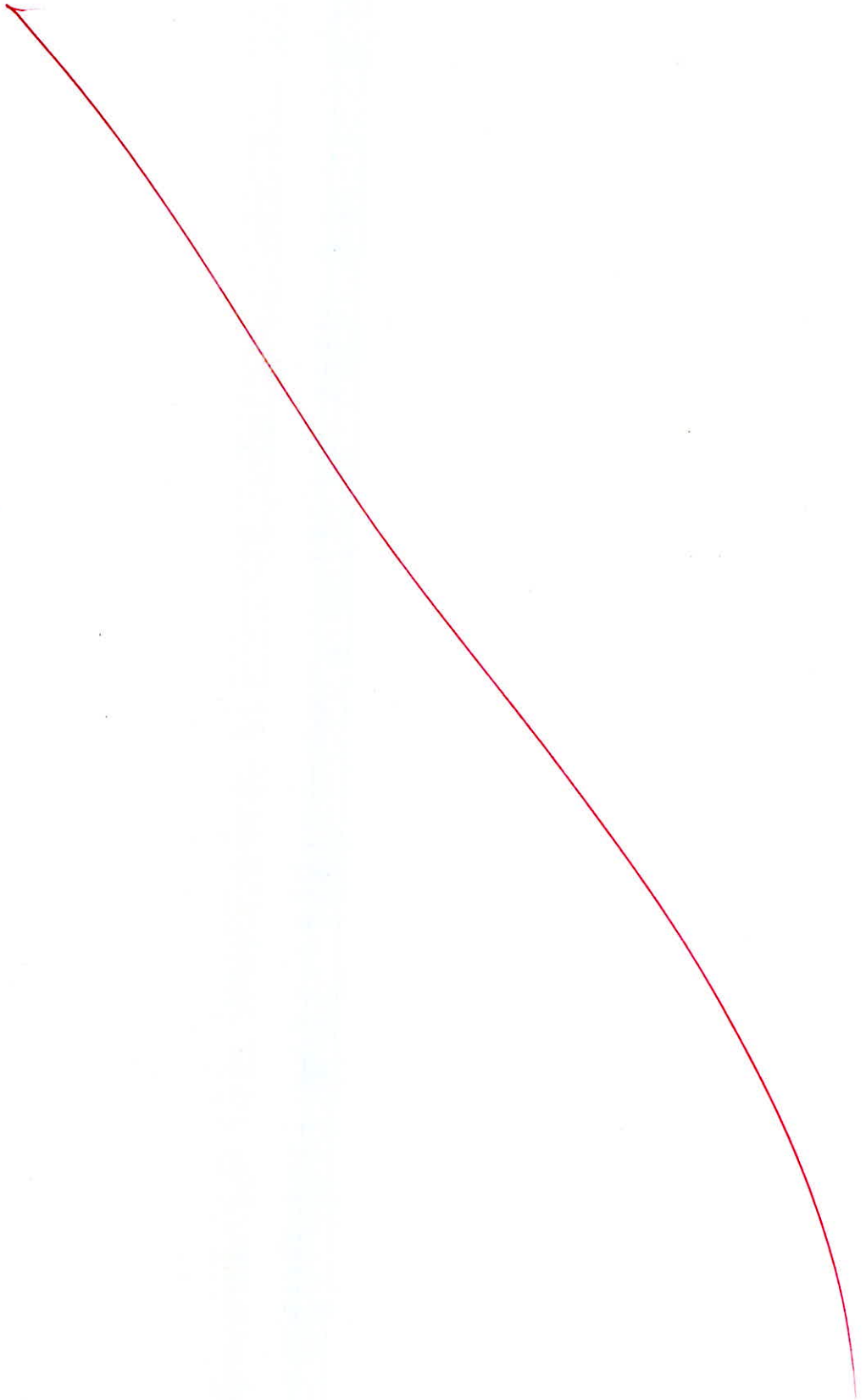
At 3 bar and 200°C,  $h_2 = 2865.5$  kJ/kg;  $s_2 = 7.3115$  kJ/kgK

At 0.2 bar (0.92 dry),  $h_f = 251.4$  kJ/kg;  $h_{fg} = 2358.3$  kJ/kg

$s_f = 0.8320$  kJ/kgK;  $s_g = 7.9085$  kJ/kgK

[20 marks]



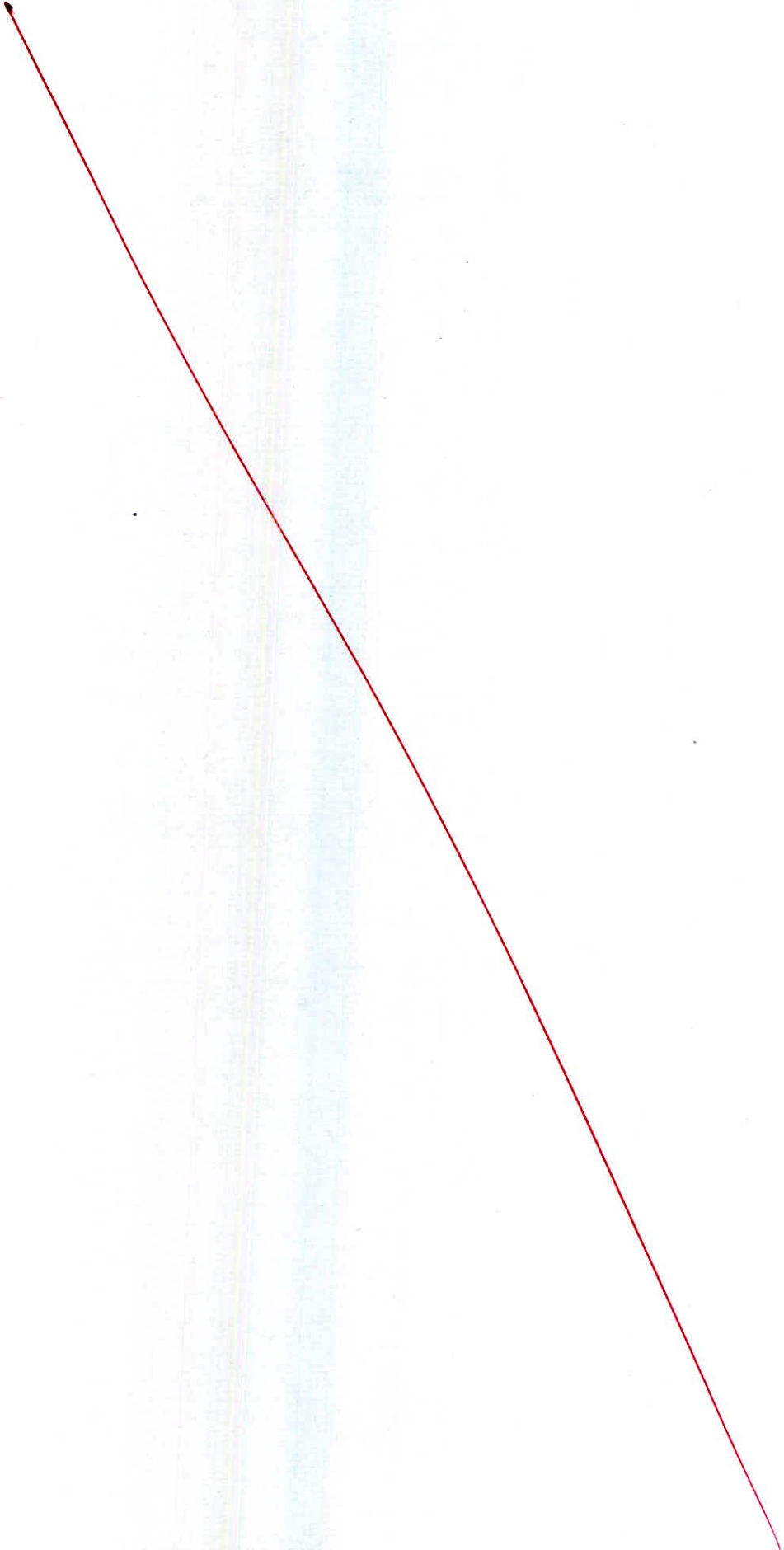


) An air refrigerator working on Bell-Coleman cycle takes the air into the compressor at 1 bar and  $-7^{\circ}\text{C}$  and it is compressed isentropically to 5.5 bar and it is further cooled to  $18^{\circ}\text{C}$  at the same pressure. Find the COP of the system if:

- (i) the expansion is isentropic
- (ii) the expansion follows the law  $PV^{1.25} = \text{constant}$ .

Take  $\gamma = 1.4$  and  $c_p = 1 \text{ kJ/kgK}$  for air.

[20 marks]







$$r \propto N^{3/5} \quad (1)$$

$$d \propto N^{1/3}$$

$$\frac{P_1}{P_2} = \frac{r_1}{r_2} \times \frac{d_1}{d_2} \times \frac{M_1}{M_2}$$

$$\frac{N^{3/5}}{N^{3/5}} = \frac{N^{1/3}}{N^{1/3}}$$

$$\frac{N^{1/3}}{N^{1/3}}$$

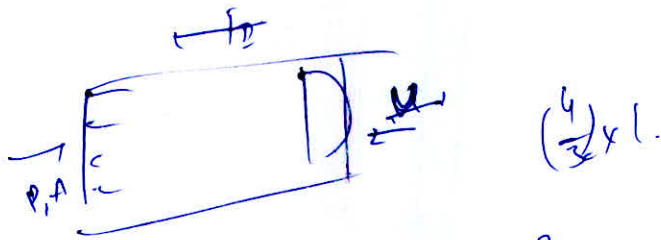
$$N^{1/2}$$

$$dx = v_1 dt$$

$$v_1 + \frac{cbv - cbv_1}{b - cb} \gamma_{20}$$

$$= \frac{v_1 b - v_1 cb + cbv - cbv_1}{b - cb}$$

$$v = v_1$$



$$\dot{m} = (\rho) (U \Delta t) \times \left( \frac{\pi D^2}{4} \right)$$

$\dot{m}$  (force) =

$$(P_1 A - P_2 A) - F_D = \frac{\dot{m} (\rho) (U \Delta t)}{\Delta t} - \dot{m} (U) \times (U \Delta t)$$

$$= (\rho U \Delta t A) \left( \frac{1}{3} U \right)$$

$$F_D = A \left( P_1 - P_2 - \frac{1}{3} \rho U^2 \right)$$

$$\rightarrow \tau \theta = \frac{\tau L}{G \theta} \quad k_t = \frac{T}{\alpha \theta L}$$

$P = \rho \cdot \omega \cdot r \cdot H$

$\omega \propto N \cdot D^3$

$\frac{P_1}{\omega_1} = \frac{\rho}{\omega_2} \times \frac{\omega_1 H_1}{\omega_2 H_2}$

$P = \rho \cdot \omega \cdot r \cdot H$

$\frac{P_1}{\omega_1} \propto \frac{N^3 D^5}{\omega_1}$

$\frac{P_1}{\omega_1} = \frac{P_2}{\omega_2} \times \frac{H_1}{H_2}$

$\frac{P_1}{\omega_1} = \frac{P_2}{\omega_2} \times \frac{H_1}{H_2}$