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ESE 2024 : Mains Test Series

UPSC ENGINEERING SERVICES EXAMINATION

Mechanical Engineering

Test-2 : Heat Transfer + Refrigeration and Air-Conditioning [All Topics]

Thermodynamics-1 + Strength of Materials & Mechanics-1 [Part Syllabus]

Name :

Roll No

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Student's Signature

Instructions for Candidates

- Do furnish the appropriate details in the answer sheet (viz. Name & Roll No).
- There are Eight questions divided in TWO sections.
- Candidate has to attempt FIVE questions in all in English only.
- Question no. 1 and 5 are compulsory and out of the remaining THREE are to be attempted choosing at least ONE question from each section.
- Use only black/blue pen.
- The space limit for every part of the question is specified in this Question Cum Answer Booklet. Candidate should write the answer in the space provided.
- Any page or portion of the page left blank in the Question Cum Answer Booklet must be clearly struck off.
- There are few rough work sheets at the end of this booklet. Strike off these pages after completion of the examination.

FOR OFFICE USE

Question No.	Marks Obtained
Section-A	
Q.1	24
Q.2	—
Q.3	40
Q.4	29
Section-B	
Q.5	27
Q.6	—
Q.7	—
Q.8	54
Total Marks Obtained	174

Signature of Evaluator

Cross Checked by

IMPORTANT INSTRUCTIONS

CANDIDATES SHOULD READ THE UNDERMENTIONED INSTRUCTIONS CAREFULLY. VIOLATION OF ANY OF THE INSTRUCTIONS MAY LEAD TO PENALTY.

DONT'S

1. Do not write your name or registration number anywhere inside this Question-cum-Answer Booklet (QCAB).
2. Do not write anything other than the actual answers to the questions anywhere inside your QCAB.
3. Do not tear off any leaves from your QCAB, if you find any page missing do not fail to notify the supervisor/invigilator.
4. Do not leave behind your QCAB on your table unattended, it should be handed over to the invigilator after conclusion of the exam.

DO'S

1. Read the Instructions on the cover page and strictly follow them.
2. Write your registration number and other particulars, in the space provided on the cover of QCAB.
3. Write legibly and neatly.
4. For rough notes or calculation, the last two blank pages of this booklet should be used. The rough notes should be crossed through afterwards.
5. If you wish to cancel any work, draw your pen through it or write "Cancelled" across it, otherwise it may be evaluated.
6. Handover your QCAB personally to the invigilator before leaving the examination hall.

Remarks:-

- Accuracy is very good.
- Presentation is also better, but try to work on increasing few attempt.

Section : A

1.1 (a) In a 25 tonnes absorption refrigeration system the heating in generator is carried out by using steam at 3 bar and 90% dry. The refrigeration temperature is -15°C . The condensation of the refrigerant is carried out at 40°C using cooling water. Determine:

- Maximum possible C.O.P. of the system and
- Quantity of steam required per hour to run the plant if the steam leaves the generator as saturated water at same pressure. Assume relative C.O.P. = 0.35.

From steam tables we have

At 3 bar, $T_{\text{sat}} = 133.5^{\circ}\text{C}$, $h_{fg} = 2163.2 \text{ kJ/kg}$

[12 marks]

$$\text{given, } R_C = 25 \text{ TR} = 87.5 \text{ kW}$$

$$\text{Steam, } x = 0.9, T_E = -15^{\circ}\text{C} = 258 \text{ K}$$

$$T_G = 133.5^{\circ}\text{C} = 406.5 \text{ K}$$

$$T_o = 40^{\circ}\text{C} = 313 \text{ K}$$

$$\begin{aligned} \text{(i) Max. COP} &= \left(1 - \frac{T_o}{T_u}\right) \left(\frac{T_E}{T_o - T_E} \right) \\ &= \left(1 - \frac{313}{406.5}\right) \left(\frac{258}{313 - 258} \right) = \underline{\underline{1.0789}} \end{aligned} \quad \text{Ans.}$$

$$\text{(ii) Actual COP} = 0.35 \times \text{Max COP} = 0.3776$$

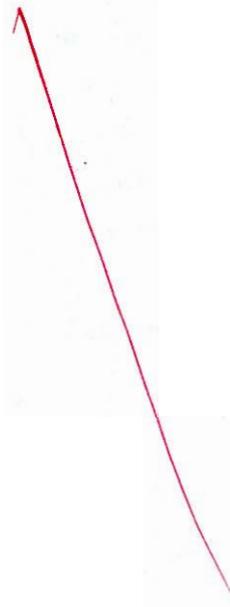
$$\text{Actual COP} = \frac{R_C}{m_s x h_{fg}}$$

12

$$0.3776 = \frac{87.5}{m_s \times 0.9 \times 2163.2}$$

$$\cancel{m_s = 0.119 \text{ kg/s or } 428.445 \text{ kg/hr}}$$

Ans



- Q.1 (b) Air at 12°C flows past a flat plate 1.2 m wide and 1.6 m long. The plate is maintained at 88°C temperature and dissipates 3.95 kW of energy. Determine the convective heat transfer coefficient and the velocity at which air flows along the length of the plate. At the mean temperature of 50°C, the thermo-physical properties of air are:
 $\rho = 1.09 \text{ kg/m}^3$; $k = 0.028 \text{ W/m°C}$; $\text{Pr} = 0.73$; $c_p = 1007.5 \text{ J/kgK}$
and $\mu = 2.029 \times 10^{-5} \text{ kg/m-s}$

Use the following correlations if required:

$$Nu = \frac{hl}{k} = 0.664(Re)^{0.5}(\text{Pr})^{0.33} \text{ for laminar flow}$$

$$= \frac{hl}{k} = [0.036(Re)^{0.8} - 836](\text{Pr})^{0.33} \text{ for turbulent flow}$$

[12 marks]

$$T_{\infty} = 12^\circ\text{C}, w = 1.2 \text{ m}, L = 1.6 \text{ m}$$

$$T_o = 88^\circ\text{C}, q = 3.95 \text{ kW}, \text{ find } h, V$$



$$q = 3.95 = mc\rho(\Delta T)$$

$$3.95 = 1.09 \times 1.2 \times 1.6 \times V \times 1.0075 \times (88 - 12)$$

$$\boxed{V = 0.0246 \text{ m/s}} \text{ Ans}$$

$$Re = \frac{\rho V D}{\mu} = \frac{1.09 \times 0.246 \times 1.6 \times 10^5}{2.029}$$

$$Re = 2118.727 < 5 \times 10^5$$

flow is Laminar, we given relation,

$$\frac{h \times 1.6}{0.28} = .664 (2118.727)^{.5} (.73)^{.33}$$

~~$h = 0.4821 \text{ W/m}^2 \text{ K}$~~] Ans ①

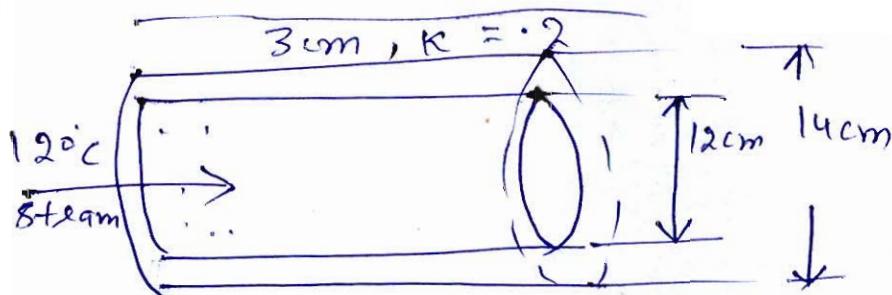
- Q.1 (c) What are the functions of condenser in a refrigerating machine? Name different types of condensers. Describe with neat sketch the evaporative condenser.

[12 marks]

- Q.1 (d) Saturated steam at 120°C flows inside a copper pipe of thermal conductivity 450 W/mK , having an internal diameter of 12 cm and external diameter of 14 cm . The surface resistance on the steam side is $11500 \text{ W/m}^2\text{K}$ and that on the outside surface of pipe is $20 \text{ W/m}^2\text{K}$. Determine the heat loss from the pipe if it is located in space at 30°C . How this heat loss would be affected if the pipe is lagged with 3 cm thick insulation of thermal conductivity 0.20 W/mK ?

[12 marks]

$$T_{\infty} = 30^{\circ}\text{C}$$



$$K = 450 \text{ W/mK}$$

$$R_i = 11500 \text{ W/m}^2\text{K}$$

$$R_o = 20 \text{ W/m}^2\text{K}$$

$$\frac{1}{U} = \frac{1}{R_i} + \frac{1}{R_o} \Rightarrow \frac{1}{U} = \frac{1}{11500} + \frac{1}{20}$$

$$U = 19.965 \text{ W/m}^2\text{K}$$

~~Q.E.D.~~

$$q = \frac{2\pi k L (T - T_{\infty})}{\ln(r_2/r_1)}$$

$$q = \frac{120 - 30}{\frac{1}{11500 \times \pi \times 12 \times 2} + \frac{\ln(\frac{7}{6})}{2\pi \times 450 \times L} + \frac{1}{20 \times \pi \times 14 \times L}}$$

$$\frac{q}{L} = \frac{90}{2 \cdot 3065 \times 10^{-4} + 5.4519 \times 10^{-5} + 0.1136}$$

$$q = 789.7 \text{ watt/m} \quad \boxed{\text{Ans}}$$

If 3cm thick insulation is used

$$\frac{q}{L} = \frac{120 - 30}{\frac{1}{11500 \times \pi \times 12 \times 2} + \frac{\ln(7/6)}{2\pi \times 450} + \frac{\ln(10/7)}{2\pi \times 2} + \frac{1}{20 \times 2 \times \pi}}$$

$$\frac{q}{L} = \frac{90}{2 \cdot 3065 \times 10^{-4} + 5 \cdot 4519 \times 10^{-3} + 0.2838 + 0.0795}$$

$$\boxed{\frac{q}{L} = 247.48 \text{ Watt/m}} \text{ mm}$$

heat loss is reduced by = $\boxed{542.217 \text{ Watt/m}}$

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Ans

Q.1 (e)

Saturated air at 5°C is required to be supplied to a room where the temperature must be held at 21°C with a relative humidity of 55%. The air is heated and then water is sprayed to give the required humidity. Determine the mass of spray water required per m^3 of air at room conditions. Assume that the total pressure is constant at 1.0132 bar. (Refer steam table for the properties of water vapour in moist air)

[12 marks]

- Q.2 (a) The following data refer to a steam jet refrigeration system:
Condition of the motive steam = 10 bar, dry saturated
Temperature of water in the flash chamber = 6°
Temperature at which the make up water is supplied = 22°
The pressure at which condenser is operated = 0.06 bar
Nozzle efficiency = 0.85
Entrainment efficiency = 0.65
Compression efficiency = 0.8
The quality of steam and flash vapour at beginning of compression = 0.9
Determine the following:
(i) Mass of motive steam required per kg of flash vapour.
(ii) Refrigerating effect per kg of flash vapour.
(iii) The coefficient of performance of the system.
[Refer steam table for properties of steam]

[20 marks]

Q.2 (b)

A hemispherical cavity of radius 0.8 m is covered with a plate having a hole of 0.3 m diameter. The inner surface of the plate is maintained at 560 K by a heater embedded in the surface. Assuming the surfaces to be black and the hemisphere to be well insulated. Calculate:

- (1) the temperature of the surface of the hemisphere
- (2) the power input to the heater.

[20 marks]

Q.2 (c) Ambient conditions for an aircraft cruising at 1200 km/h are 0.35 bar and -15°C. The cabin temperature is 25°C and turbine exit pressure is 1.06 bar. The pressure ratio of compressor is 5.0. Assuming 100 percent efficiency of ram effect, compressor and turbine and ideal heat exchanger, determine for simple gas refrigeration cycle of 30 tonnes capacity.

- (i) Temperatures and pressures at all points of cycle.
- (ii) Mass flow rate and volume flow rate at compressor inlet and turbine outlet.
- (iii) Work requirement
- (iv) Coefficient of performance of cycle.

Assume : $c_p = 1.005 \text{ kJ/kgK}$, $R_{\text{air}} = 0.286 \text{ kJ/kgK}$, $\gamma = 1.4$

[20 marks]

Q.3 (a) (i) List the assumptions made while analysing the heat flow from a finned surface.

(ii) A turbine blade 6 cm long, 4.8 cm^2 cross-sectional area and 12 cm perimeter is made of stainless steel of thermal conductivity 110 kJ/m-hr-deg . The temperature at the root of the blade is 520°C and it is exposed to products of combustion passing through the turbine at 880°C . The film coefficient between the blade and the combustion gases is $1200 \text{ kJ/m}^2\text{-hr-deg}$. Determine the temperature at the middle of blade and the rate of heat flow from it. The blade may be treated as a fin losing heat at the tip.

[6 + 14 marks]

$$(ii) L = 6 \text{ cm}, A_{cs} = 4.8 \text{ cm}^2, P = 12 \text{ cm}$$

$$K = 11 \text{ W/KJ/m-hr}^\circ\text{C} \quad T_0 = 520^\circ\text{C}$$

$$T_\infty = 88^\circ\text{C}, U = 1200 \text{ KJ/m}^2\text{hr}^\circ\text{C}$$

Find temp at middle, rate of heat flow

Assume, ~~fin~~^{blade} is un-insulated at tip.

$$m = \sqrt{\frac{hP}{KA_{cs}}}$$

$$K = 30.555 \text{ W/m}^\circ\text{C}$$

$$h = 333.333 \text{ W/m}^2\text{C}$$

$$m = \sqrt{\frac{333.333 \times 12}{30.555 \times 4.8 \times 10^{-4}}} = 52.2237$$

$$L_c = L + \frac{A_{cs}}{P} = 6 + \frac{4.8}{12} = 6.4 \text{ cm}$$

We know that,

$$\frac{\theta}{\theta_b} = \frac{\cosh \{ m(L_c - x) \}}{\cosh(mL_c)}$$

$$x = 3 \text{ cm} = .03 \text{ m}$$

$$\frac{T - 880}{520 - 880} = \frac{\cosh \{ 52.2237 (.064 - .03) \}}{\cosh(52.2237 \times .064)}$$

$$\frac{T - 880}{-360} = \frac{3.03661}{14.15996}$$

$$T = 802.797^\circ\text{C}$$

Temp at mid of blade.

$$q = \sqrt{hPKA_{cs}} \cdot \tanh(mL_c) \times (\theta_b)$$

$$= \sqrt{333.333 \times 12 \times 30.555 \times 4.8 \times 10^{-4}} \cdot \tanh \\ (52.2237 \times .064) (520 - 880)$$

$$0.765934 \times 14.159967 \times (-360)$$

$$= -3904.416 \text{ watt} = \underline{\underline{-3.904 \text{ kW}}}$$

Ans

- ve sign shows heat is entering into the turbine blade.

$$\textcircled{Q} = \underline{\underline{3.904 \text{ kW}}}$$

7

Ans

Q.3 (b) A Freon-12 VCRS installation has the following data:

Refrigeration capacity = 20 tons

Evaporator temperature = -10°C

Condenser temperature = 30°C

Temperature of refrigerant superheated as gas in evaporator = -5°C

Temperature of refrigerant subcooled as liquid in condenser = 25°C

Compressor particulars:

Number of cylinders = 2

Stroke = 1.5 times the bore

r.p.m. = 1200

Determine the following:

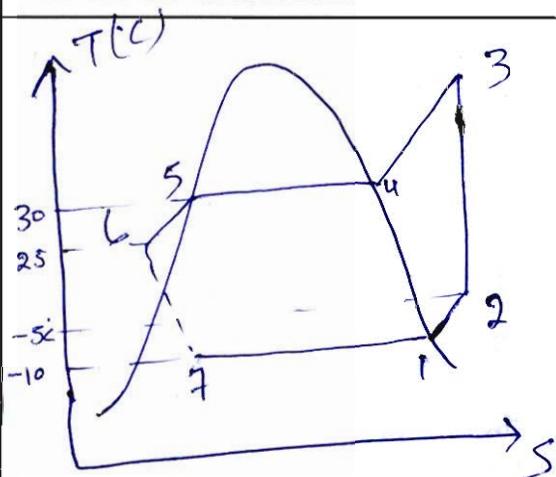
- (i) refrigerating effect per kg
- (ii) theoretical power
- (iii) coefficient of performance
- (iv) bore and stroke and compressor

Saturation temperature t_s $^\circ\text{C}$	Absolute pressure p bar	Specific volume v_g m^3/kg	Enthalpy of liquid h_f kJ/kg	Enthalpy of vapour h_g kJ/kg	Entropy of liquid s_f kJ/kg $^\circ\text{K}$	Entropy of vapour s_g kJ/kg $^\circ\text{K}$
-10	2.1928	0.07702	190.72	347.96	0.96561	1.5632✓
+30	7.4457	0.02372	229.11	364.96	1.0999	1.5481 ✓

Take: Liquid specific heat, $c_{pl} = 0.963 \text{ kJ/kgK}$

Vapour specific heat $c_{pv} = 0.615 \text{ kJ/kgK}$

[20 marks]



$$RC = 20 \text{ TR} = 70 \text{ kW}$$

$$h_1 = 347.96 \text{ kJ/kg}$$

$$h_2 = h_1 + CpV(T_2 - T_1)$$

$$h_2 = 347.96 + 0.615 \times 5$$

$$h_2 = 351.035 \text{ kJ/kg}$$

$$h_4 = 364.96 \text{ kJ/kg}$$

$$h_3 = h_4 + CpV(T_3 - T_4)$$

$$S_2 = S_3$$

$$S_1 + CpV \ln \frac{T_2}{T_1} = S_4 + CpV \ln \frac{T_3}{T_4}$$

$$1.5632 + 0.615 \ln \frac{268}{263} = 1.5481 + 0.615 \ln \frac{T_3}{303}$$

$$T_3 = 316.435 \text{ K}$$

$$h_3 = 364.96 + 0.615(316.435 - 303) = 373.222 \text{ kJ/kg}$$

$$h_5 = 229.11 \text{ kJ/kg}$$

$$\begin{aligned} h_6 = h_7 &= h_5 + CpV(T_5 - T_6) \Rightarrow 229.11 - 0.963 \times 5 = \\ &= 224.295 \text{ kJ/kg} \end{aligned}$$

$$(i) RE = h_2 - h_7 = 351.035 - 224.295 = 126.74 \text{ kJ/kg}$$

$$\text{Q } 70 = m_R \times 126.74 \Rightarrow m_{\text{Ref}} = \underline{\underline{0.5523 \text{ kg/s}}}.$$

$$\begin{aligned} (\text{ii}) \text{ Power} &= m_R(h_3 - h_2) = 0.5523(373.222 - 351.035) \\ &= 12.254 \text{ kW} \end{aligned}$$

$$(iii) COP = \frac{RC}{Power} = \frac{70}{12.254} = \underline{\underline{5.712}}$$

~~Ans.~~

Assuming volumetric efficiency to be 100 %.
clearance ratio & swept volume is not given.

$$\eta_V = \frac{m_R \times \gamma_{entry}}{\frac{\pi}{4} D^2 L \times \frac{N}{60} \times \frac{K}{n}}$$

We know that

$$\gamma_1 = 0.2372 \text{ m}^3/\text{kg} \quad PV = mRT$$

$$\rho \gamma = RT$$

$$\frac{\gamma_1}{\gamma_2} = \frac{T_1}{T_2} = \frac{0.2372}{\gamma_2} = \frac{263}{268}$$

$$\gamma_2 = \gamma_{entry} = 0.02417 \text{ kg/m}^3$$

$$I = \frac{0.5523 \times 0.02417 \times 4 \times 60}{\pi \times 1.5 \times 10^3 \times 1200 \times 2}$$

~~Bole diameter~~

(15)

$$D = 0.06567 \text{ m} = \boxed{65.676 \text{ mm}}$$

~~Ans.~~

$$L = 1.5D = \boxed{98.514 \text{ mm}} \quad \text{stroke length.}$$

~~Ans.~~



Q.3 (c)

An existing heat exchanger of 24 m^2 surface area is to be used to condense low pressure steam. The cooling medium will be feed water available at 42°C , its flow rate being 0.94 kg/s . The overall heat transfer coefficient is estimated at $130 \text{ W/m}^2\text{K}$.

Calculate the quantity of steam condensed and the exit temperature of the feed water. At the condensing pressure steam has saturation temperature of 100°C and latent heat of vapourisation is 2257 kJ/kgK . Assume that the steam is initially just saturated and that the condensate leaves the exchanger without sub-cooling. How would the performance of the exchanger be affected if the overall heat transfer coefficient can be doubled by a modification of feed water flow through the exchanger? Take C_p of water 4.187 kJ/kgK .

$$\text{Ans} - A_s = 24 \text{ m}^2, T_{ci} = 42^\circ\text{C}$$

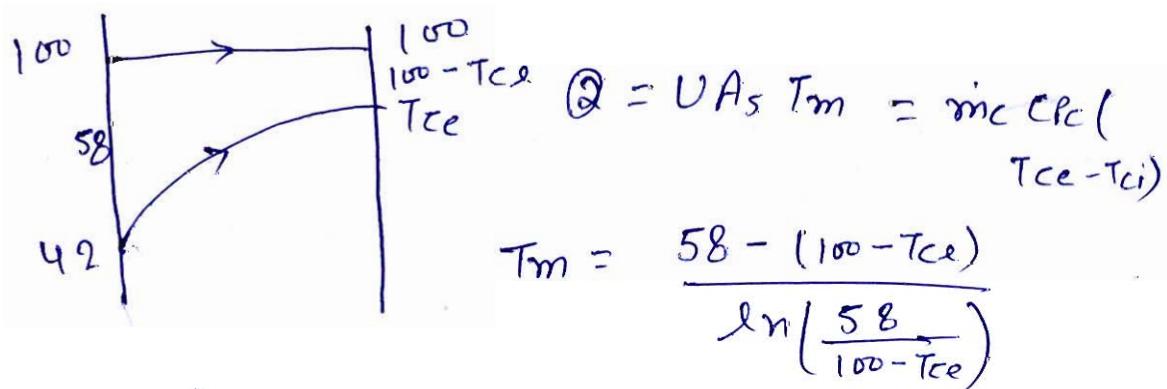
$$U = 130 \text{ W/m}^2\text{K}, m_c = 0.94 \text{ kg/s}$$

$$\text{Find } m_s, T_{ce}, T_{sat} = 100^\circ\text{C}$$

$$h_{fg} = 2257 \text{ kJ/kg}$$

[20 marks]

~~Assume specific heat of water is 4.18 kJ/kgK~~



$$130 \times 24 \times \frac{\ln \frac{58}{100 - T_{cl}}}{(T_{cl} - 42)} = .94 \times 4.187 \times (T_{cl} - 42) \times 1000$$

$$\frac{130 \times 24}{.94 \times 4.187 \times 1000} = \ln \frac{58}{100 - T_{cl}}$$

$$2.212 = \frac{58}{100 - T_{cl}} \Rightarrow 100 - T_{cl} = 26.216$$

$$\underline{T_{cl} = 73.783^{\circ}\text{C}}$$

Exit temp^r of feed water is 73.783°C

$$\text{Q} = \dot{m}_s \times h_{fg} = .94 \times 4.187 \times (73.783 - 42)$$

$$\dot{m}_s = 0.05533 \text{ kg/sec or } \underline{\underline{199.194 \text{ kg/hr}}}$$

Ans

If U is doubled $\Rightarrow U = 130 \times 2 = 260 \text{ W/m}^2\text{K}$

Apply heat balance:

$$260 \times 24 \frac{(T_{cl} - 42)}{\ln \frac{58}{100 - T_{cl}}} = .94 \times 4.187 (T_{cl} - 42) \times 1000$$

$$\frac{260 \times 24}{.94 \times 4.187 \times 1000} = \ln \frac{58}{100 - T_{cl}}$$

$$4.8815 = \frac{58}{100 - T_{cl}} \Rightarrow \underline{\underline{T_{cl} = 88.118^{\circ}\text{C}}}$$

$$\dot{m}_s \times 2257 = .94 \times 4.187 (88.118 - 42)$$

$$\dot{m}_S = 0.08042 \text{ kg/s} \text{ or } \underline{\underline{289.518 \text{ kg/hr}}} \\ \text{Ans.}$$

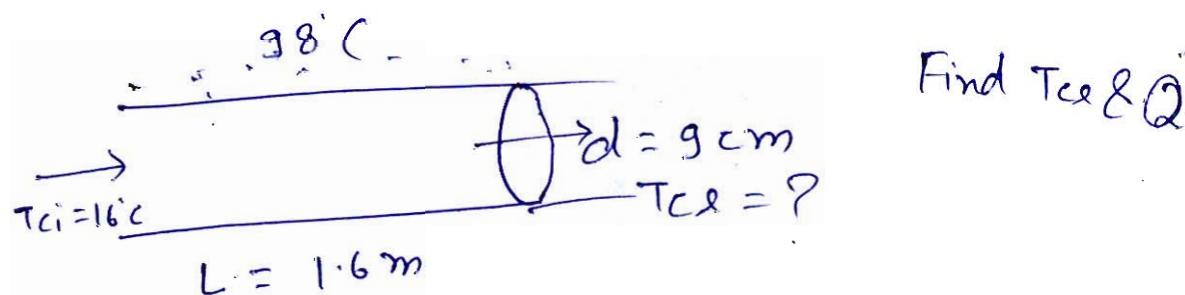
(18)

- Q.4 (a)** 900 kg/hr of cream cheese at 16°C is pumped through 1.6 m length of 9 cm inner diameter tube which is maintained at 98°C. Determine the temperature of cheese leaving the heated section and the rates of heat transfer from the tube to the cheese. The relevant thermo-physical properties of cheese are : $\rho = 1150 \text{ kg/m}^3$; $\mu = 22.5 \text{ kg/m-s}$; $c_p = 2750 \text{ J/kgK}$; $k = 0.42 \text{ W/mK}$.

Use the following correlation for laminar flow inside a tube

$$Nu = \frac{h d}{k} = 3.65 + \frac{0.067 \frac{d}{l} Re Pr}{1 + 0.04 \left(\frac{d}{l} Re Pr \right)^{0.67}}$$

[20 marks]



$$\rho = 1150 \text{ kg/m}^3, \mu = 22.5 \text{ kg/m-s}, c_p = 2750 \text{ J/kgK}$$

$$K = .4$$

$$Re = \frac{\rho V D}{\mu}$$

$$\dot{m} = 900 \text{ kg/h} = \rho A V$$

$$\frac{900}{3600} = 1150 \times \frac{\pi}{4} (0.09)^2 \times V$$

$$V = 0.03417 \text{ m/s}$$

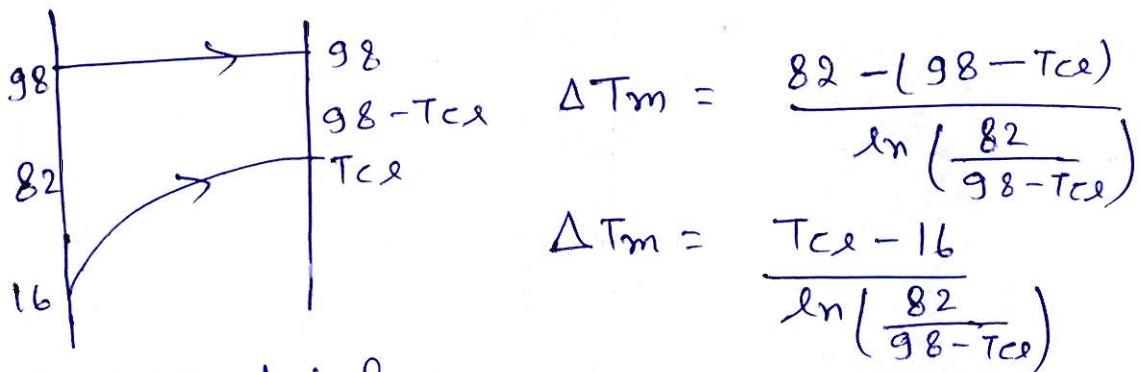
$$Re = \frac{1150 \times 0.03417 \times 0.09}{22.5} = 0.15719$$

flow is laminar, so use the given relation.

$$\frac{h \times 0.09}{0.42} = 3.65 + \frac{0.6 + \left(\frac{0.09}{1.6} \right) \times 0.15719 \times 22.5 \times 2750}{1 + 0.4 \left(\frac{0.09}{1.6} \times \frac{0.15719 \times 22.5 \times 2750}{0.42} \right)^{0.4}}$$

$$= 3.65 + \frac{87.27469}{5.88635}$$

$$h = 86.2242 \text{ W/m}^2\text{K}$$



Apply heat balance,

$$Q = VA \Delta T_m = m_{chug} \times C_{chug} (T_{cl} - 16)$$

* External diameter of tube is not given, so we use only internal diameter.

$$86.2242 \times \pi \times 0.09 \times 1.6 \times \frac{T_{cl} - 16}{\ln \left(\frac{82}{98 - T_{cl}} \right)} = \frac{98}{3600} \times 2750 \times (T_{cl} - 16)$$

$$1.0583 = \frac{82}{98 - T_{cl}}$$

$$\Rightarrow 98 - T_{cl} = 77.482$$

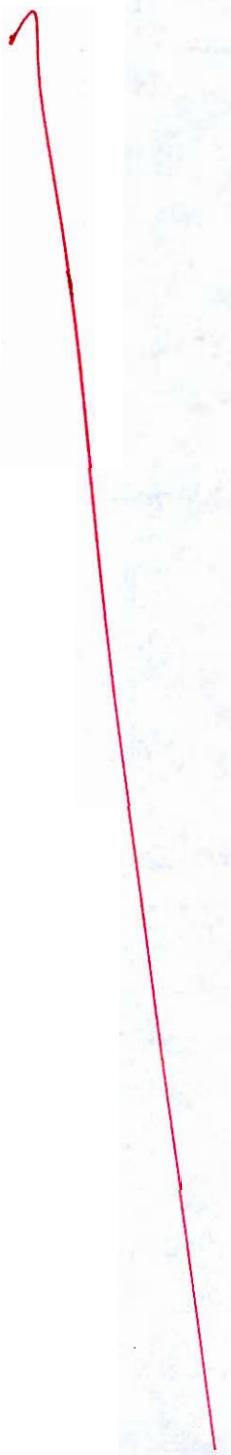
$$T_{cl} = 20.517^\circ\text{C}$$

Exit temp^r of cheese is 20.51°C
Ans

$$Q = \frac{900}{3600} \times 2750 \times (20.51 - 16) = \underline{\underline{3.1056 \text{ kW}}}$$

(19)

~~heat transfer from tube to cheese.~~



Q.4 (b)

Air flowing at the rate of $120 \text{ m}^3/\text{min}$ at 40°C DBT and 50% RH is mixed with another stream flowing at the rate of $60 \text{ m}^3/\text{min}$ at 26°C DBT and 50% RH. The mixture flows over a cooling coil, whose ADP temperature is 10°C and by-pass factor is 0.2. Determine DBT and RH of air leaving the coil. If this air is supplied to an air-conditioned room where DBT of 26°C and RH of 50% are maintained estimate room sensible heat factor and cooling load capacity of the coil in tonnes of refrigeration.

[Refer Pschometric chart attached]

[20 marks]



- Q.4 (c) (i) During heat treatment, cylindrical pieces of 26 mm diameter, 32 mm height and at 30°C are placed in a furnace at 760°C with convection coefficient 84 W/m²-K. Calculate the time required to heat the pieces to 620°C. What will be the shortfall in temperature if the pieces are taken out from the furnace after 270 seconds? Assume the following property values : $\rho = 7850 \text{ kg/m}^3$; $C_p = 480 \text{ J/kgK}$; $K = 42 \text{ W/m-K}$.
- (ii) Draw a typical boiling curve for pool boiling of water at saturation temperature and atmospheric pressure. Mark each boiling regime and explain briefly its various regimes.

[10 + 10 marks]

$$(i) D = 26 \text{ mm} \quad T_i = 30^\circ\text{C} \quad h = 84 \text{ W/m}^2\text{K}$$

$$h = 32 \text{ mm} \quad T_\infty = 760^\circ\text{C}$$

Find time to reach 620°C

$$\rho = 7850 \text{ Kg/m}^3, C_p = 480 \text{ J/Kg K}$$

$$K = 42 \text{ W/m K}$$

We Know,

$$\frac{T - T_\infty}{T_i - T_\infty} = e^{-\frac{h A}{\rho v c_p} \times t}$$

$$\frac{620 - 760}{30 - 760} = e^{-\frac{84 \times 2 \pi \times 0.013 \times (0.013 + 0.032) \times t}{7850 \times \pi \times (0.013)^2 \times 0.032 \times 480}}$$

$$\frac{t+140}{t+730} = e^{-\frac{7.56t}{1567.488}}$$

$$1.6514 = \frac{7.56t}{1567.488} \Rightarrow t = \frac{342.4011 \text{ sec}}{\text{Ans}}$$

Time 342.4011 sec or 5.70 minutes takes to reach to 62°C .

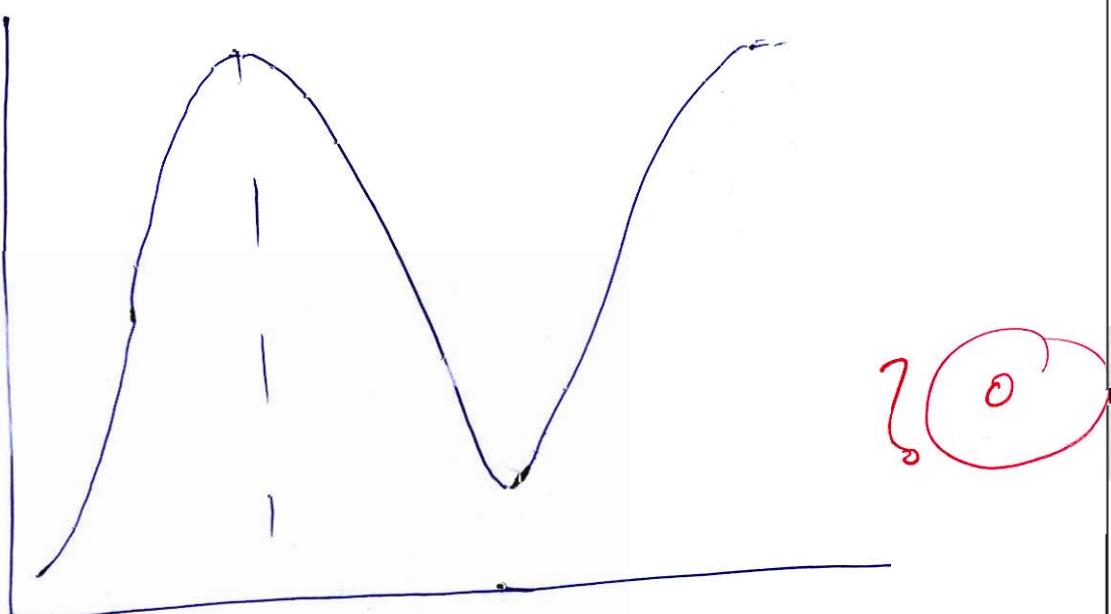
If, $t = 270 \text{ sec}$, then what is shortfall in temp.

$$\frac{T - 760}{30 - 760} = e^{-\frac{7.56 \times 270}{1567.488}}$$

$$\frac{T - 760}{-730} = .2719 \Rightarrow T = \underline{\underline{561.4911^\circ\text{C}}}$$

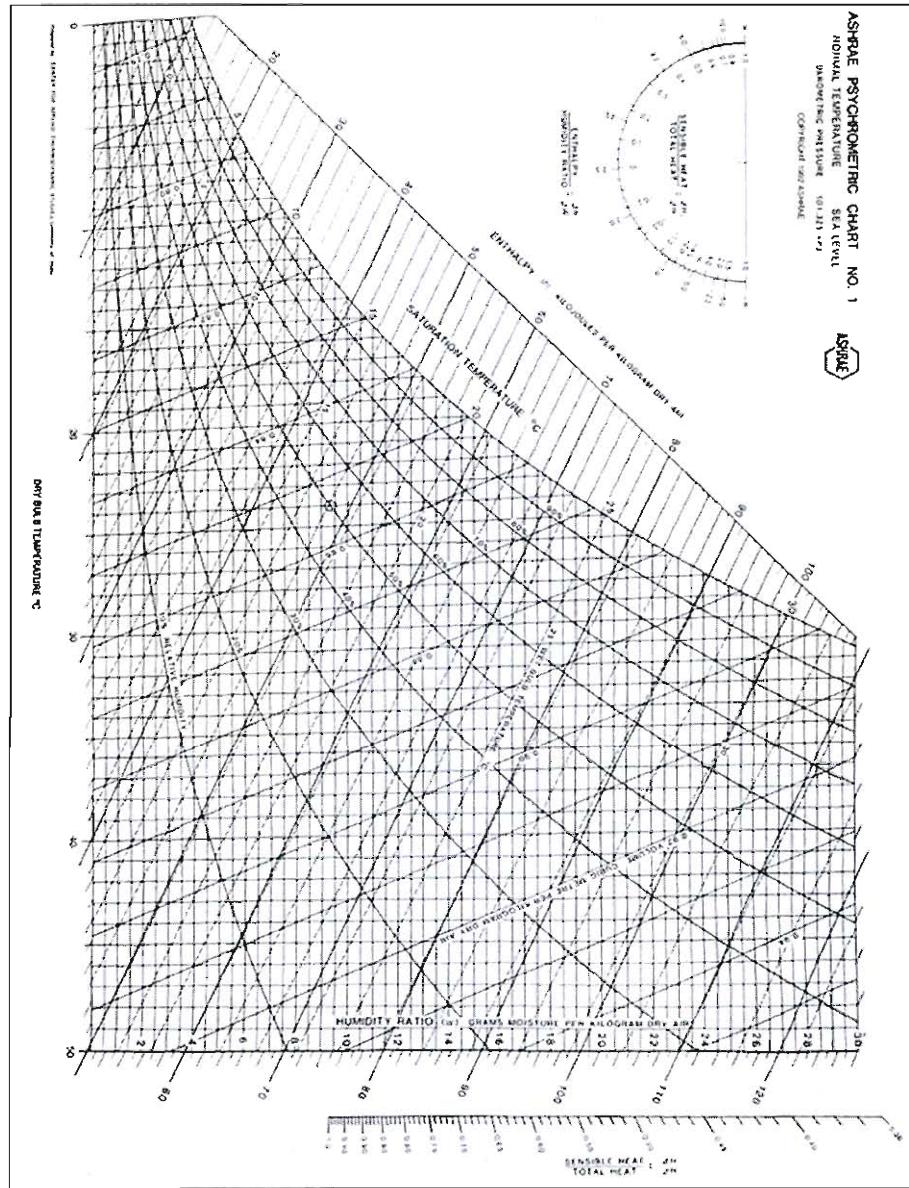
Shortfall is $620 - 561.4911 = \frac{58.508^\circ\text{C}}{\text{Ans}}$

(ii)



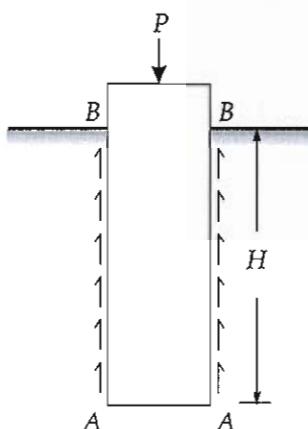
Saturated Water and Steam (Pressure-based), Contd.

p	T_{sat}	Volume, m ³ /kg	Enthalpy, kJ/kg	Fanergy, kJ/kg	s_f	s_g
MPa	°C	v_f	u_f	h_f	h_g	
0.40	131.608	0.00108355	0.46298	2553.1	0.04165	2738.1 / 2133.4
0.42	145.375	0.00108541	0.41165	611.79	2554.8	612.25 / 2128.0
0.44	147.076	0.00108598	0.40542	626.14	2557.9	619.58 / 2122.8
0.46	148.716	0.00108640	0.38950	632.95	2559.3	633.47 / 2117.5
0.48	150.300	0.00109084	0.37181	639.51	2560.7	640.09 / 2114.1
0.50	151.831	0.00109235	0.36720	645.93	2562.1	646.50 / 2103.1
0.52	153.314	0.00109233	0.36370	651.55	2563.3	652.72 / 2098.8
0.54	154.753	0.00109287	0.35858	658.10	2565.7	658.57 / 2094.4
0.56	156.149	0.00109718	0.35982	658.10	2565.7	660.61 / 2094.4
0.58	157.506	0.00109905	0.32555	664.01	2565.7	664.65 / 2090.0
0.60	158.826	0.00109660	0.31558	669.72	2566.8	670.38 / 2085.8
0.62	160.112	0.00109212	0.30596	675.28	2567.9	675.96 / 2081.6
0.64	161.365	0.00109362	0.29691	680.70	2568.9	681.41 / 2077.5
0.66	162.587	0.00109509	0.28810	686.00	2570.0	686.73 / 2073.5
0.68	163.791	0.00109511	0.28936	691.17	2570.9	691.92 / 2073.5
0.70	164.946	0.00109796	0.25727	696.22	2571.9	697.00 / 2063.8
0.72	166.086	0.00109836	0.26559	701.17	2572.7	701.97 / 2063.9
0.74	167.200	0.00110753	0.25879	706.02	2573.6	706.81 / 2062.0
0.76	168.291	0.00111210	0.25233	710.76	2574.1	711.61 / 2054.6
0.78	169.360	0.00111346	0.24618	715.41	2575.3	716.28 / 2051.0
0.80	170.406	0.00111478	0.24034	719.97	2576.0	720.86 / 2047.4
0.82	171.433	0.00110900	0.23177	724.41	2576.8	725.36 / 2043.9
0.84	172.440	0.00111739	0.22946	728.81	2577.6	729.78 / 2040.5
0.86	173.428	0.00111857	0.22438	733.15	2578.2	734.11 / 2037.1
0.88	174.398	0.00111993	0.21953	737.38	2578.9	738.37 / 2033.8
0.90	175.350	0.00112118	0.21489	741.55	2579.6	742.56 / 2030.5
0.92	176.287	0.00112242	0.21044	745.65	2580.3	746.68 / 2027.2
0.94	177.207	0.00112364	0.20617	749.67	2580.9	750.73 / 2024.0
0.96	178.112	0.00112485	0.20208	753.64	2581.5	754.72 / 2020.8
0.98	179.002	0.00112605	0.19814	757.55	2582.1	758.65 / 2017.7
1.00	179.878	0.00112723	0.19436	761.39	2582.7	762.52 / 2014.6
1.05	182.009	0.00130141	0.18552	770.75	2584.1	771.94 / 2007.0
1.10	184.062	0.0013299	0.17715	779.78	2585.4	781.03 / 1990.6
1.15	186.013	0.0013577	0.17000	788.51	2586.6	789.82 / 1982.2
1.20	187.957	0.0013550	0.16526	796.96	2587.8	798.33 / 1983.7
1.25	189.869	0.00141118	0.15639	805.15	2588.9	806.58 / 1978.6
1.30	191.605	0.0014386	0.15119	813.11	2590.0	814.60 / 1976.1
1.35	193.317	0.0014638	0.14580	820.81	2590.9	822.39 / 1965.3
1.40	195.039	0.0014892	0.14078	826.36	2591.7	829.97 / 1958.8
1.45	196.685	0.0015111	0.13699	835.68	2592.6	837.35 / 1958.9
1.50	198.287	0.0015387	0.13171	842.84	2593.4	841.56 / 1946.4



Section : B

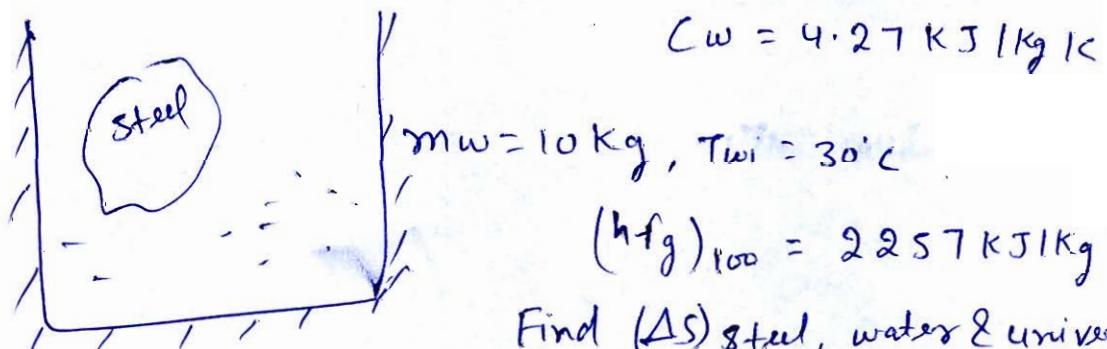
- Q.5 (a) A pile of uniform section is embedded in soil by a depth H . The pile supports a structural load P at its top which is transferred to the soil entirely by friction as shown in figure below. The variation of friction (f) along the depth of the pile is given by $f = ky^2$, where y is the elevation above the bottom of the pile. Determine the shortening of the pile.



[12 marks]

- Q.5 (b)** A lump of steel of mass 15 kg at 800°C is dropped in 10 kg of water at 30°C contained in an insulated container which is open to the atmosphere. If the specific heat of steel and water are 0.5 kJ/kgK and 4.27 kJ/kgK respectively and latent heat of vaporization of water at 100°C is 2257 kJ/kg, then calculate the change in entropy of steel, water and the universe.

$$m = 15 \text{ kg}, T_i = 800^{\circ}\text{C}, C_s = 0.5 \text{ kJ/kgK} \quad [12 \text{ marks}]$$



Steel loses $\rightarrow 15 \times 0.5 \times (800 - 100) = 5250 \text{ kJ}$ to reach upto 100°C .

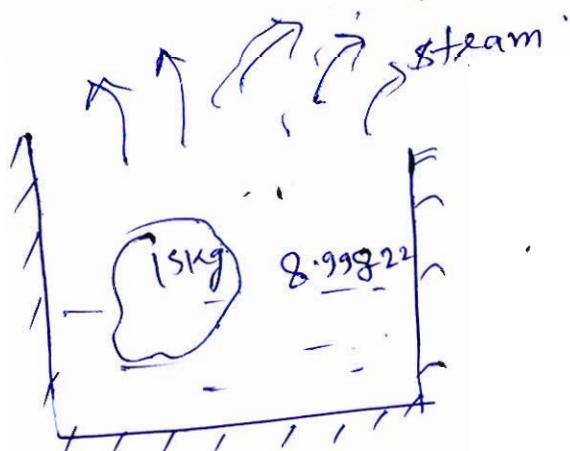
$$\text{water requires to reach } 100^{\circ}\text{C} = 10 \times 4.27 \times (100 - 30) \\ = 2989 \text{ kJ}$$

remaining $5250 - 2989 = 2261 \text{ kJ}$ is used for vaporising the water $80, 1.00177 \text{ kg}$

water convert into steam. & tank is open to the atmosphere, so steam will be evaporated out

Finally in the tank water is remaining is

8.99822 kg at 100°C



$$(\Delta S)_{\text{steel}} = 15 \times 5 \ln \frac{373}{1073} = -7.9247 \text{ kJ/K}$$

Ans.

$$(\Delta S)_{\text{water}} = 10 \times 4.27 \ln \frac{373}{303} + \frac{1.00177 \times 2257}{373}$$

$$8.875 + 6.0616 = 14.9366 \text{ kJ/K}$$

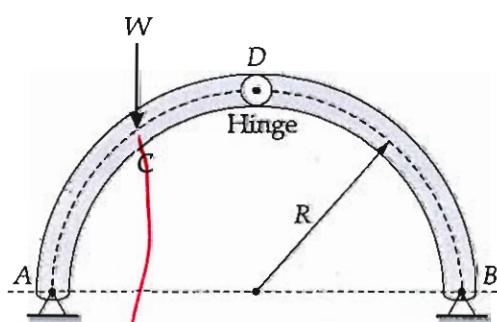
Ans.

$$(\Delta S)_{\text{universe}} = 14.9366 - 7.9247 = 7.0119 \text{ kJ/K}$$

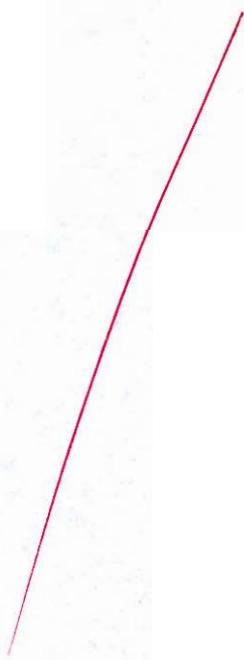
Ans.

(n)

- Q.5 (c) A 3-hinged arch loaded at C, at a distance $\frac{R}{2}$ from A. Find the resultant forces at A and B as shown in figure below.



[12 marks]



Q.5 (d) State and prove Clausius inequality.

[12 marks]

$$\oint \frac{\delta Q}{T} \leq 0$$

Absolute

Cyclic integral of Net heat supplied is divided by temp is less than or equals to 0 is known as clausius inequality.

$$\oint \frac{\delta Q}{T} = 0 \rightarrow \text{for reversible process. } \textcircled{3}$$

$$\oint \frac{\delta Q}{T} < 0 \rightarrow \text{for irreversible process.}$$



- Q.5 (e) A rectangular strain rosette strain gauge records the following values for linear strain at a point in two dimensional stress system : $\epsilon_x = 520 \times 10^{-6}$, $\epsilon_y = -140 \times 10^{-6}$, and $\epsilon_{45^\circ} = 270 \times 10^{-6}$, the later being at 45° to the x and y axes. Calculate the principal strain and stresses. Take $E = 205$ GPa and $\mu = 0.32$.

[12 marks]

$$\epsilon_x = 520 \times 10^{-6}, \epsilon_y = -140 \times 10^{-6}, \epsilon_{45^\circ} = 270 \times 10^{-6}$$

$E = 205 \text{ GPa}, \mu = 0.32$, find principal stress & strain.

$$\epsilon_{45^\circ} = \frac{\epsilon_x + \epsilon_y}{2} + \frac{\epsilon_x - \epsilon_y}{2} \cos 2\theta + \frac{\gamma_{xy}}{2} \sin 2\theta$$

$$270 = \frac{520 - 140}{2} + \cancel{\frac{520 + 140}{2} \cos 90} + \frac{\gamma_{xy}}{2} \sin 90$$

$$\underline{\gamma_{xy} = 160 \times 10^{-6}}$$

$$\epsilon_1 = \frac{1}{2} \left[(\epsilon_x + \epsilon_y) + \sqrt{(\epsilon_x - \epsilon_y)^2 + (\gamma_{xy})^2} \right]$$

$$\epsilon_2 = \frac{1}{2} \left[(520 - 140) + \sqrt{(520 + 140)^2 + (160)^2} \right]$$

$$\varepsilon_1 = \underbrace{529.5585 \times 10^{-6}}_{\text{Ans}}$$

$$\varepsilon_1 + \varepsilon_2 = \varepsilon_x + \varepsilon_y$$

$$\varepsilon_2 = 520 - 140 - 529.5585 = \underbrace{-149.5585 \times 10^{-6}}_{\text{Ans}}$$

The Principal strains are 529.5585×10^{-6} &
 -149.5585×10^{-6}

We know, for Plain stress problems,

$$\sigma_1 = \frac{E}{1-\mu^2} (\varepsilon_1 + \mu \varepsilon_2)$$

$$\sigma_1 = \frac{205 \times 10^3}{(1-(.32)^2) \times 10^3} (529.5585 + .32 \times (-149.5585)) \times 10^{-6}$$

$$= \frac{98.74845}{(1-(.32)^2) \times 10^3} = .8976$$

$$\sigma_1 = \underbrace{110.013 \text{ MPa}}_{\text{Ans}}$$

$$\sigma_2 = \frac{E}{1-\mu^2} (\varepsilon_2 + \mu \varepsilon_1)$$

$$\sigma_2 = \frac{205 \times 10^3}{(1-(.32)^2) \times 10^3} (-149.5585 + .32 \times 529.5585) \times 10^{-6}$$

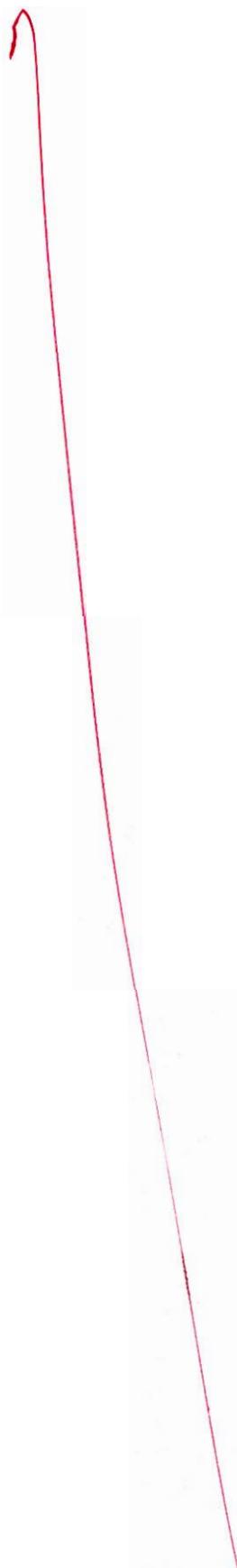
$$\sigma_2 = \underbrace{4.544 \text{ MPa}}_{\text{Ans}}$$

The Principal stresses are 110.013 MPa &

$$\underbrace{4.544 \text{ MPa}}_{\text{Ans}}$$

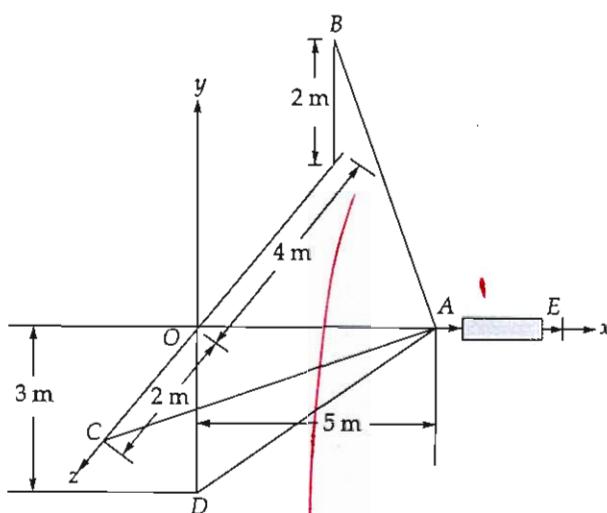
- Q.6 (a) A compound cylinder, formed by shrinking one tube on to another, is subjected to an internal pressure of 60 MPa. Before the fluid is admitted, the internal and external diameters of the compound cylinder are 120 mm and 220 mm, and the diameter at the junction is 180 mm. If after shrinkage, the radial pressure at the common surface is 10 MPa, calculate the final stresses set-up by the section.

[20 marks]



Q.6 (b)

A system of 3 cables AB , AC and AD shown in figure below is subjected to a force of 800 kN along the x -direction by turn buckle AE . Calculate the forces developed in the cables.



[20 marks]

- Q.6 (c) (i) Show that the first law of thermodynamics leads to the fact that heat interaction is a path function.
- (ii) A perfect gas undergoes a cycle comprises of three processes. It is first compressed isothermally from 1 bar and 27°C to one-fifth of its initial volume. The energy is than added at constant pressure, increasing the temperature of gas and the cycle is completed by isentropic expansion to original conditions. Take $c_p = 1.25 \text{ kJ/kgK}$ and $R = 0.5 \text{ kJ/kgK}$. Calculate the maximum cycle temperature and pressure. Also find the net work transfer.

[10 + 10 marks]

Q.7 (a)

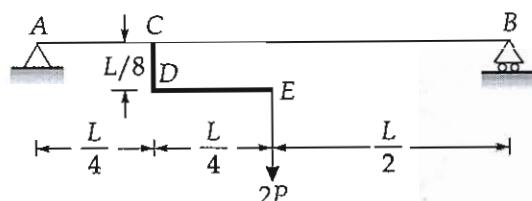
A rigid and insulated tank of volume 2.5 m^3 contains an ideal gas at 1 bar and 320 K. The tank is connected to a line carrying the same gas at 25 bar and 550 K. The valve in between the tank and the line is opened allowing the gas to enter the tank till the gas pressure in the tank rises to 25 bar and then closed. Determine the final temperature of the gas in the tank and the amount of gas that entered the tank. Neglect the effects of kinetic energy and potential energy.

[Assume $R = 0.287 \text{ kJ/kgK}$; $c_p = 1.005 \text{ kJ/kgK}$ and $\gamma = 1.4$ for ideal gas]

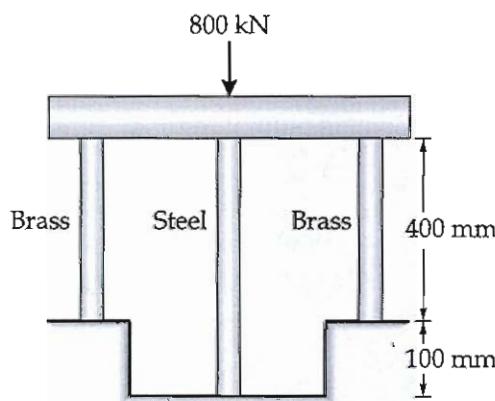
[20 marks]

Q.7 (b)

- (i) A simply supported beam ACB supports a vertical load $2P$ by means of a bracket CDE, as shown in figure below. Draw SFD and BMD for the beam.



- (ii) A steel rod and two brass rods, together support a load of 800 kN as shown in figure below. Young's modulus of steel and brass are 200 GPa and 100 GPa, respectively. Cross-sectional area of steel and brass rod are 2500 mm^2 and 1500 mm^2 , respectively. Calculate the stresses in the rods.



[10 + 10 marks]



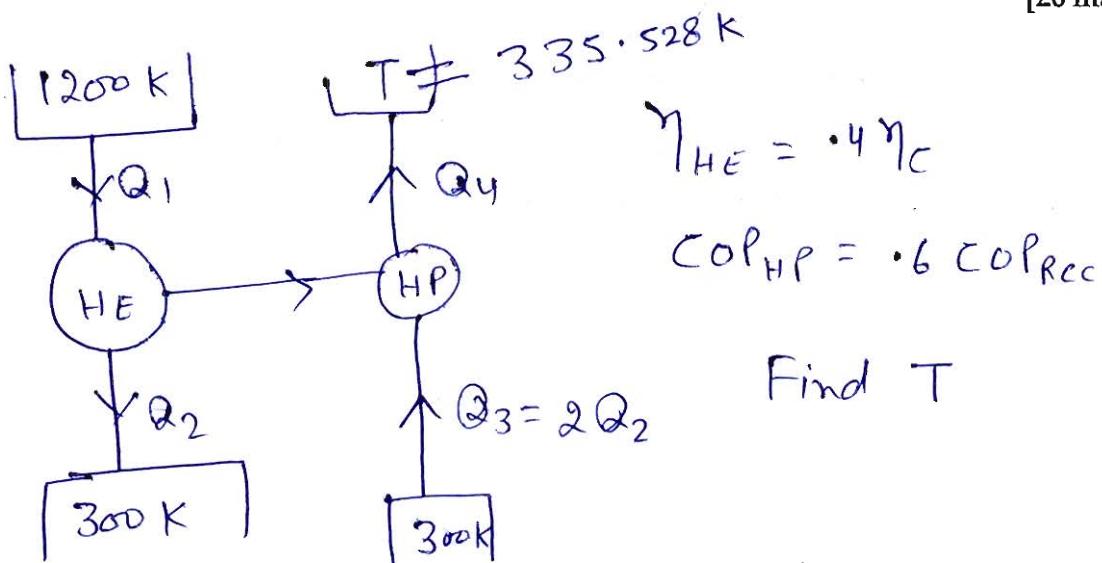


- Q.7 (c) (i) Sketch the Mollier diagram and briefly explain its essential features.
- (ii) A rigid and sealed tank of volume 1 m^3 is initially filled with dry saturated steam at 230°C and left in the room. After a while the temperature of the steam is reduced to 190°C . Determine the final conditions of steam in the tank and the amount of energy transferred as heat. (Refer steam table attached)

[8 + 12 marks]

- Q.8 (a) A heat engine operating between two reservoirs at 1200 K and 300 K is used to drive a heat pump which extracts heat from the reservoir at 300 K at a rate twice that at which the engine rejects heat to it. If the efficiency of the engine is 40% of the maximum possible and the COP of the heat pump is 60% of the maximum possible, then determine:
- the temperature of the reservoir to which the heat pump rejects heat.
 - the rate of heat rejection from the heat pump if the rate of heat supply to the engine is 100 kW.

[20 marks]



$$\eta_{HE} = 0.4 \eta_C$$

$$COP_{HP} = 0.6 COP_{Rec}$$

Find T

$$\eta_{HE} = 0.4 \times \left(1 - \frac{300}{1200}\right) = 0.3 = \frac{w}{Q_1}$$

$$(COP)_{HP} = 0.6 \times \frac{T}{T-300}$$

$$(COP)_{HP} = \frac{Q_4}{w = Q_1 - Q_2} \Rightarrow \frac{w + Q_3}{\cancel{Q_1 - Q_2} w} = 1 + \frac{Q_3}{w}$$

$$(COP)_{HP} = 1 + \frac{2Q_2}{w} \quad (\because Q_2 + w = Q_1 \Rightarrow Q_2 = Q_1 - w)$$

$$= 1 + \frac{2(Q_1 - w)}{w} = 1 + \frac{2Q_1}{w} - 2$$

$$(COP)_{HP} = 1 + \frac{2}{\frac{1}{3}} - 2 = 5.6667 = 0.6 \times \frac{T}{T-300}$$

$$9.444 = \frac{T}{T-300} \Rightarrow 9.444T - 2833.33 = T$$

$$T = \underbrace{335.528 \text{ K}}_{\text{Ans}} = 62.528^\circ\text{C}$$

(ii) $Q_1 = 100 \text{ kW}$, $Q_u = ?$

$$Q_2 = 70 \text{ kW}, w = 30 \text{ kW}$$

$$Q_3 = 70 \times 2 = 140 \text{ kW}$$

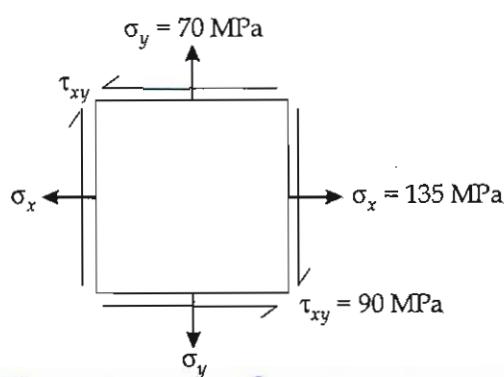
$$Q_u = Q_3 + w = 140 + 30 = \underline{\underline{170 \text{ kW}}}$$

20





- Q.8 (b) At a certain point in a piece of elastic material, there are normal tensile stresses of magnitude 135 MPa (in x -direction), 70 MPa acting orthogonally to each other. In addition, there is a shearing stress of 90 MPa acting normal to the normal stresses.
 Calculate : (i) the magnitude and direction of the principal stresses, (ii) the magnitude and direction of the maximum shearing stress. (iii) the normal and shearing stress on a plane inclined at 30° to the direction of 135 MPa stress.



Given, $\sigma_x = 135 \text{ MPa}$, $\sigma_y = 70 \text{ MPa}$, $\tau_{xy} = 90 \text{ MPa}$ [20 marks]

(i)

$$\sigma_{1,2} = \frac{1}{2} \left[(\sigma_x + \sigma_y) \pm \sqrt{(\sigma_x - \sigma_y)^2 + 4\tau_{xy}^2} \right]$$

$$\sigma_1 = \frac{1}{2} \left[(135 + 70) + \sqrt{(135 - 70)^2 + 4(90)^2} \right]$$

$$\sigma_1 = \frac{198.188 \text{ MPa}}{\text{Ans}}$$

$$\sigma_1 + \sigma_2 = \sigma_x + \sigma_y$$

$$\sigma_2 = 135 + 70 - 198.188$$

$$\sigma_2 = 6.812 \text{ MPa}$$

Ans

$$\tan 2\theta_p = \frac{2\tau_{xy}}{\sigma_x - \sigma_y} \Rightarrow \frac{2 \times 90}{135 - 70}$$

Principal plain angle.

$$2\theta_p = 70^\circ \quad \boxed{\theta_p = 35.072^\circ \text{ & } 181.25^\circ}$$

Ans

$$(iii) T_{max} = \frac{\sigma_1 - \sigma_2}{2} = \frac{198.188 - 6.812}{2}$$

$$= 95.688 \text{ MPa}$$

~~dirn of T_{max} plain is 45° ahead of Principal Plain~~

$$\theta_{T_{max}} = 80.072^\circ \text{ & } 170.072^\circ$$

Ans

(14)

(iii) σ_n & T_s from x face to θ of 30°

$$(\sigma_n)_{\theta=30^\circ} = \frac{\sigma_x + \sigma_y}{2} + \frac{\sigma_x - \sigma_y}{2} \cos 2\theta + \frac{\tau_{xy} \sin 2\theta}{2}$$

$$(\sigma_n)_{\theta=30^\circ} = \frac{135 + 70}{2} + \frac{135 - 70}{2} \cos 60^\circ + 90 \times 8 \sin 60^\circ$$

$$= 102.5 + 16.25 + 77.9422 = \boxed{196.692 \text{ MPa}}$$

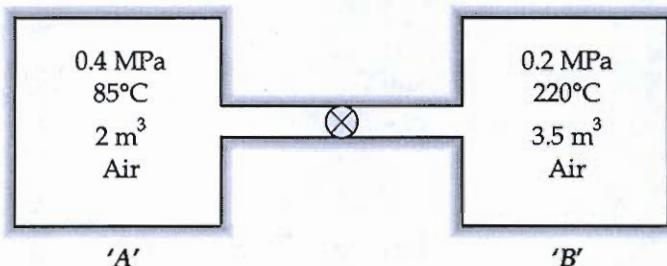
$$(\tau_s)_{30^\circ} = -\frac{1}{2}(\sigma_x - \sigma_y) \sin 2\theta + \tau_{xy} \cos 2\theta$$

$$= -\frac{1}{2}(135 - 70) \sin 60^\circ + 90 \times \cos 60^\circ$$

$$= -28.145 + 45 = \boxed{16.855 \text{ MPa}}$$

Ans

- (c) Two vessels, A and B of volume 2 m^3 and 3.5 m^3 respectively, are connected by a tube of negligible volume through a valve as shown below. Vessel A contains air at 0.4 MPa , 85°C while vessel B contains air at 0.2 MPa , 220°C . Determine the total change of entropy, when the valve is opened and assuming the mixing to be complete and adiabatic. For air take $R = 0.287 \text{ kJ/kgK}$; $c_p = 1.005 \text{ kJ/kgK}$; $c_v = 0.717 \text{ kJ/kgK}$.



[20 marks]

$$P_A V_A = m_A R T_A$$

$$\frac{400 \times 2}{0.287 \times 358} = m_A = 7.786 \text{ kg} \rightarrow$$

$$\frac{200 \times 3.5}{0.287 \times 493} = m_B = 4.9473 \text{ kg}$$

$$\text{Total mass of air} = m = m_A + m_B = 12.733 \text{ kg}$$

$$\text{Total Volume} = 5.5 \text{ m}^3$$

$$P_{\text{total}} \times V_{\text{total}} = m_{\text{total}} \times R \times T_{\text{total final}}$$

From I^{8+} law,

$$7.786 \times 1.005 (T_f - 85) = 4.9473 \times 1.005 (220 - T_f)$$

$$1.5737 T_f - 133.77195 = 220 - T_f$$

$$2.5737 T_f = 353.7719$$

$$T_f = 137.456^\circ\text{C} = \cancel{410.4565 \text{ K}}$$

$$P_{\text{final}} \times 5.5 = 12.733 \times 0.287 \times \cancel{410.4565 \text{ K}}$$

$$P_{\text{final}} = \underline{\underline{272.72 \text{ kPa}}}$$

Entropy change of A

$$\begin{aligned}
 & m_A \left\{ C_P \ln \frac{T_f}{T_A} - R \ln \frac{P_f}{P_A} \right\} \\
 & = 7.786 \left\{ 1.005 \ln \frac{410.4565}{358} - .287 \ln \frac{272.72}{400} \right\} \\
 & = 7.786 (.13742 + .109926) \\
 & = 1.92583 \text{ kJ/K}
 \end{aligned}$$

Entropy change of B

$$\begin{aligned}
 & 4.9473 \left\{ 1.005 \ln \frac{410.4565}{493} - .287 \ln \frac{272.72}{200} \right\} \\
 & = 4.9473 (- .18415 - .089068) \\
 & = - 1.3514 \text{ kJ/K}
 \end{aligned}$$

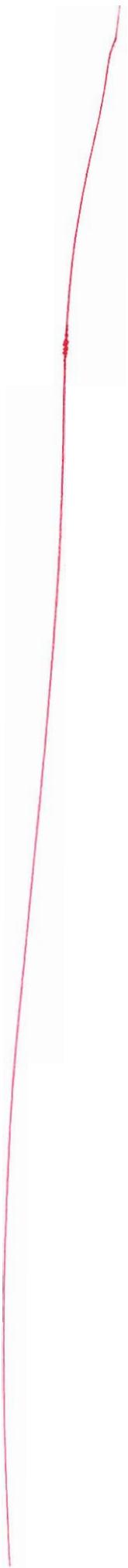
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Total change in Entropy = ~~$1.92583 - 1.3514$~~

$$\underline{\underline{= 0.5744 \text{ kJ/K}}}$$

Ans

Space for Rough Work



Space for Rough Work

Space for Rough Work

Space for Rough Work
