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**MADE EASY**  
India's Best Institute for IES, GATE & PSUs

**ESE 2024 : Mains Test Series**  
UPSC ENGINEERING SERVICES EXAMINATION

**Mechanical Engineering**

**Test-3 : Section A:** Fluid Mechanics and Turbo Machinery [All Topics]

**Section B :** Heat Transfer-1 + Refrigeration and Air-Conditioning-1 [Part Syllabus]

Thermodynamics-2 + Strength of Materials & Mechanics-2 [Part Syllabus]

Name :

Roll No

Test Centres	Student's Signature
Delhi <input checked="" type="checkbox"/> Bhopal <input type="checkbox"/> Jaipur <input type="checkbox"/> Pune <input type="checkbox"/> Kolkata <input type="checkbox"/> Hyderabad <input type="checkbox"/>	

- Instructions for Candidates**
1. Do furnish the appropriate details in the answer sheet (viz. Name & Roll No).
  2. There are Eight questions divided in TWO sections.
  3. Candidate has to attempt FIVE questions in all in English only.
  4. Question no. 1 and 5 are compulsory and out of the remaining THREE are to be attempted choosing at least ONE question from each section.
  5. Use only black/blue pen.
  6. The space limit for every part of the question is specified in this Question Cum Answer Booklet. Candidate should write the answer in the space provided.
  7. Any page or portion of the page left blank in the Question Cum Answer Booklet must be clearly struck off.
  8. There are few rough work sheets at the end of this booklet. Strike off these pages after completion of the examination.

FOR OFFICE USE	
Question No.	Marks Obtained
Section-A	
Q.1	13
Q.2	33
Q.3	16
Q.4	—
Section-B	
Q.5	34
Q.6	—
Q.7	37
Q.8	—
<b>Total Marks Obtained</b>	<b>133</b>

Signature of Evaluator      Cross Checked by

*Haveen ✓*

## IMPORTANT INSTRUCTIONS

CANDIDATES SHOULD READ THE UNDERMENTIONED INSTRUCTIONS CAREFULLY. VIOLATION OF ANY OF THE INSTRUCTIONS MAY LEAD TO PENALTY.

### DONT'S

1. Do not write your name or registration number anywhere inside this Question-cum-Answer Booklet (QCAB).
2. Do not write anything other than the actual answers to the questions anywhere inside your QCAB.
3. Do not tear off any leaves from your QCAB, if you find any page missing do not fail to notify the supervisor/invigilator.
4. Do not leave behind your QCAB on your table unattended, it should be handed over to the invigilator after conclusion of the exam.

### DO'S

1. Read the Instructions on the cover page and strictly follow them.
2. Write your registration number and other particulars, in the space provided on the cover of QCAB.
3. Write legibly and neatly.
4. For rough notes or calculation, the last two blank pages of this booklet should be used. The rough notes should be crossed through afterwards.
5. If you wish to cancel any work, draw your pen through it or write "Cancelled" across it, otherwise it may be evaluated.
6. Handover your QCAB personally to the invigilator before leaving the examination hall.

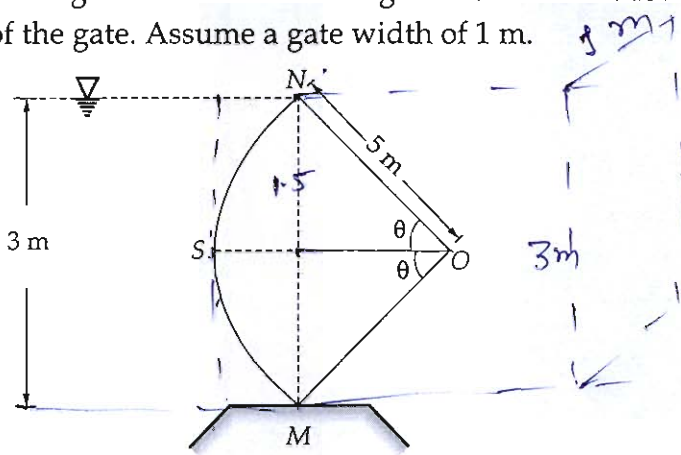
### # Comments :

- Representation is good.
- Improve accuracy
- Many compulsory questions not attempted
- Solve more such questions and improve speed and accuracy.

Section : A

2.1 (a) A sector gate in the form of circular arc of radius 5 m retains water to a height of 3 m above its sill as shown in figure. Calculate the magnitude and direction of the resultant force per unit length of the gate. Assume a gate width of 1 m.

12



We Know

[12 marks]

$$F_H = \rho g A \bar{x} = 9810 \times 3 \times 1 \times 1.5 = 44.145 \text{ kN}$$

$$F_v = \rho g (\text{volume occupied by curve upto free surface})$$

$$\sin \theta = \frac{1.5}{5} \Rightarrow \theta = 17.4576^\circ$$

$$2\theta = 34.9152^\circ$$

$$\text{Area of NSM} = \text{Area of ONSM} - \text{Area of NMO}$$

$$= \frac{2\theta}{2\pi} \times \pi r^2 - \frac{1}{2} \times 2 \times \sqrt{5^2 - 1.5^2} \times 1.5$$

$$= 7.6173 - 7.1545 = 0.4628 \text{ m}^2$$

$$F_v = 9810 \times 0.4628 \times 1 = 4.5402 \text{ kN}$$

$$F_R = \sqrt{F_H^2 + F_v^2} = \sqrt{44.145^2 + 4.5402^2} = 44.3778 \text{ kN}$$

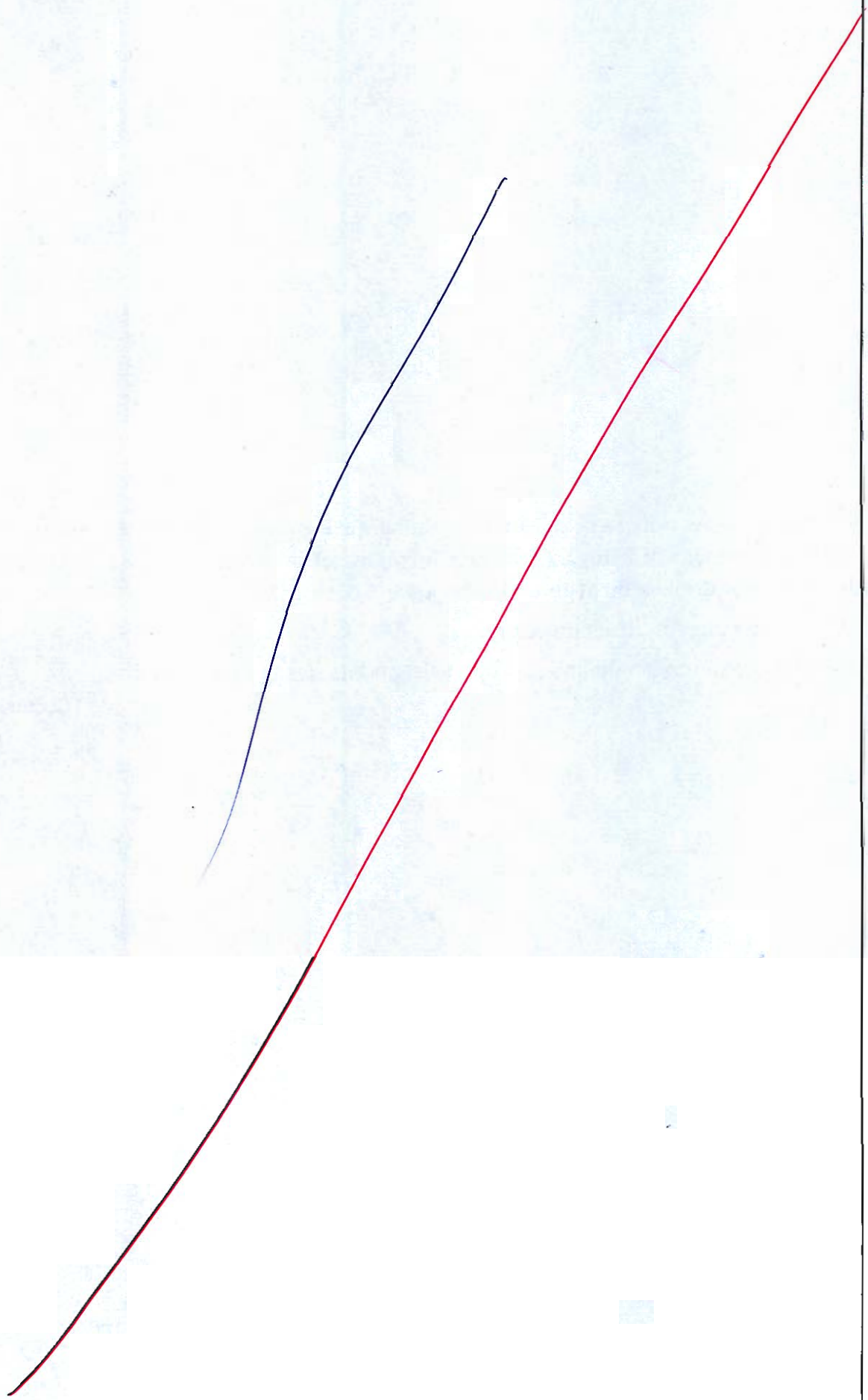
Ans

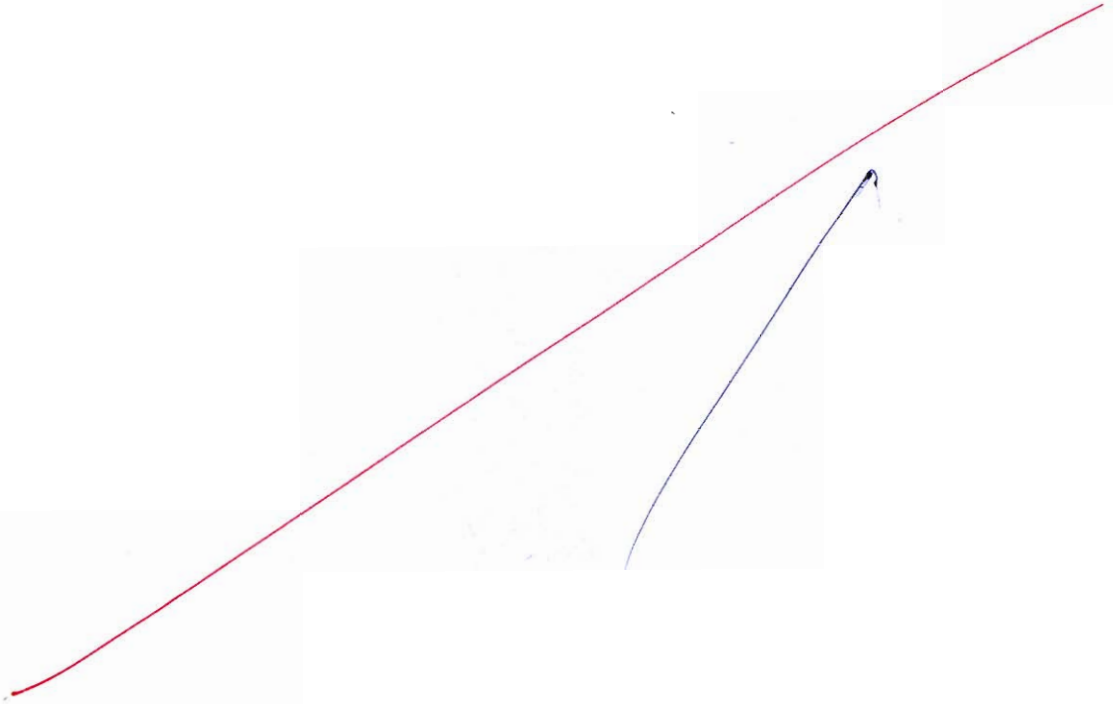
$$\tan \theta = \frac{F_v}{F_H} = \theta = 5.872^\circ \text{ direction}$$

Ans

Q.1 (b) With the aid of a schematic diagram, explain the working principle of pulse jet engine and also draw the ideal and actual  $P$ - $V$  diagrams.

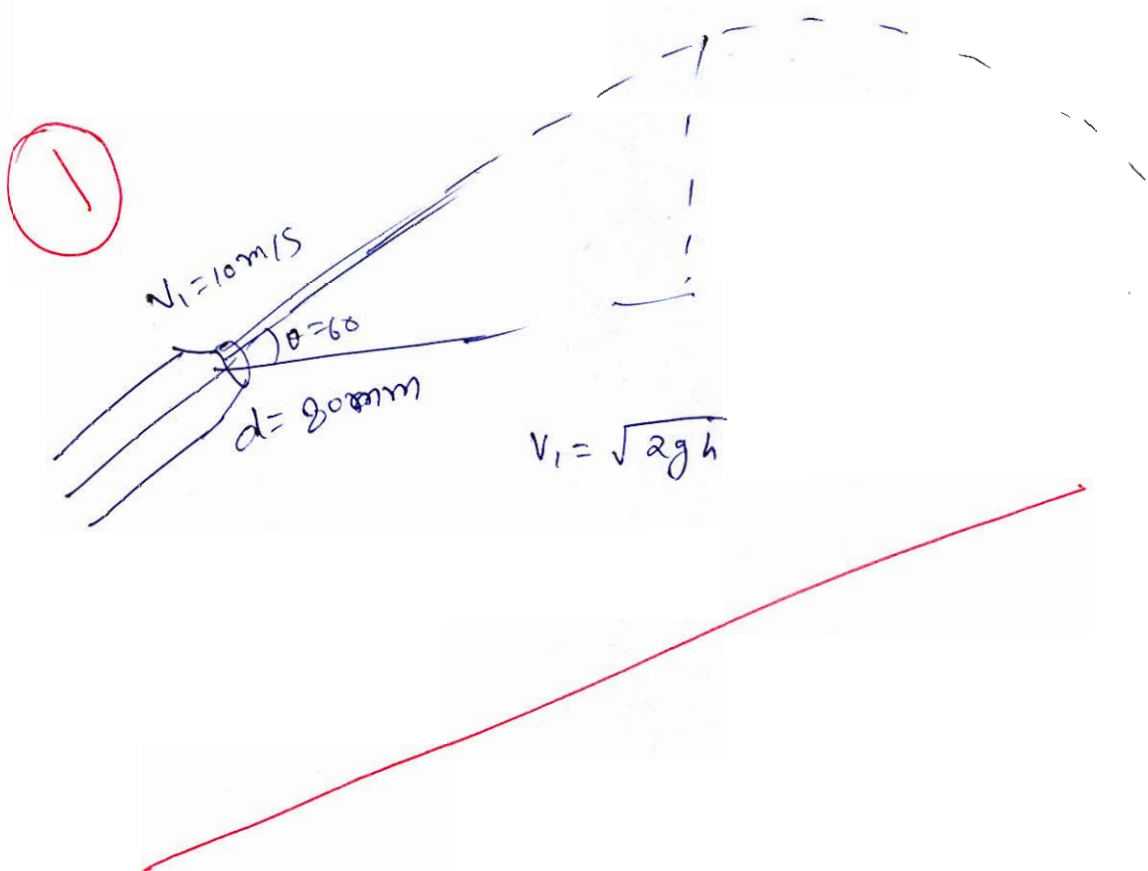
[12 marks]

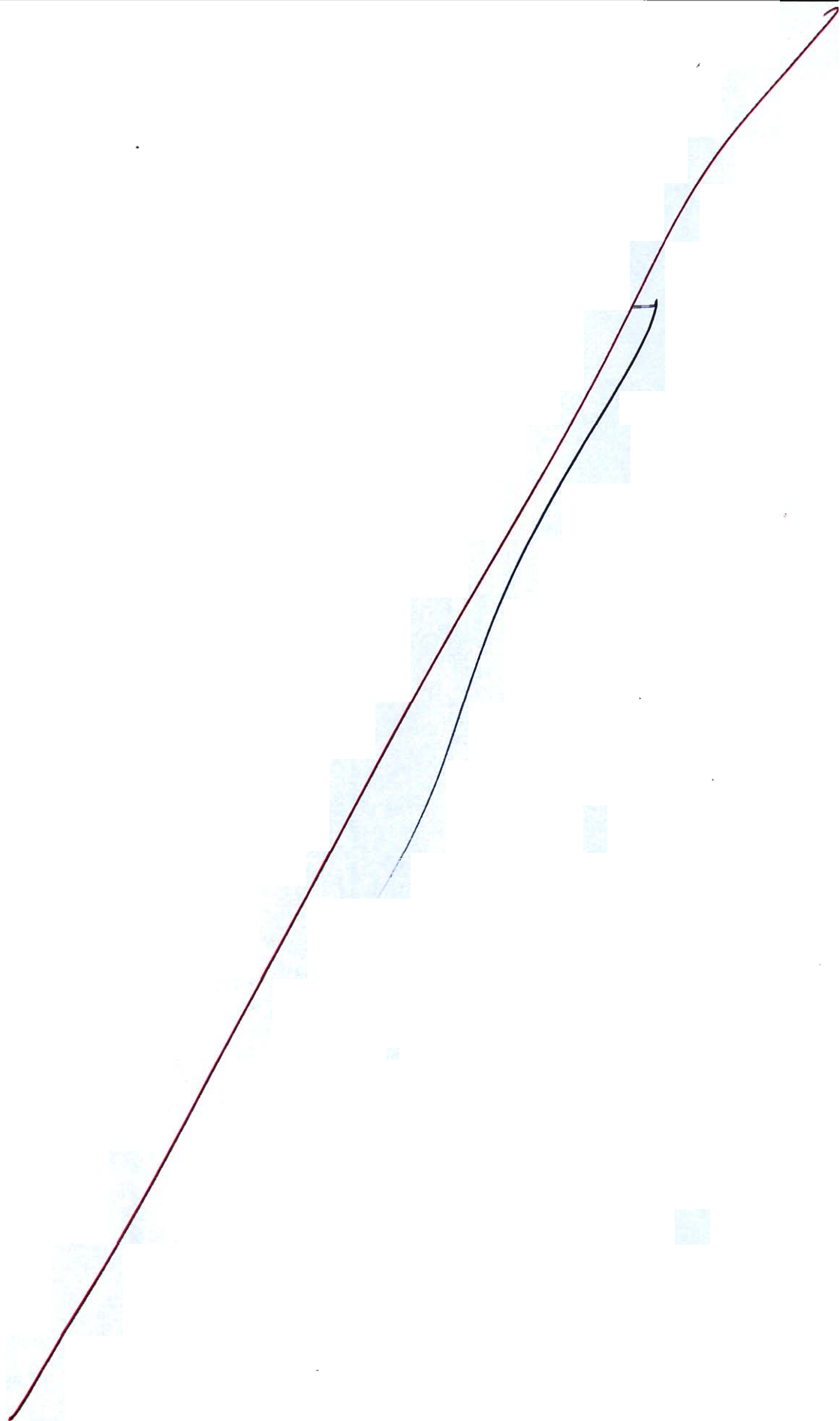




- Q.1 (c) A liquid jet issues out of a nozzle into atmosphere at an angle of  $60^\circ$  above the horizontal and with a velocity of  $10 \text{ m/s}$ . At the nozzle exit the jet has a diameter of  $8 \text{ cm}$ . Assuming the jet to be unbroken throughout the trajectory, determine
- the equation of the jet trajectory.
  - the maximum height attained by the jet and its size at that location.

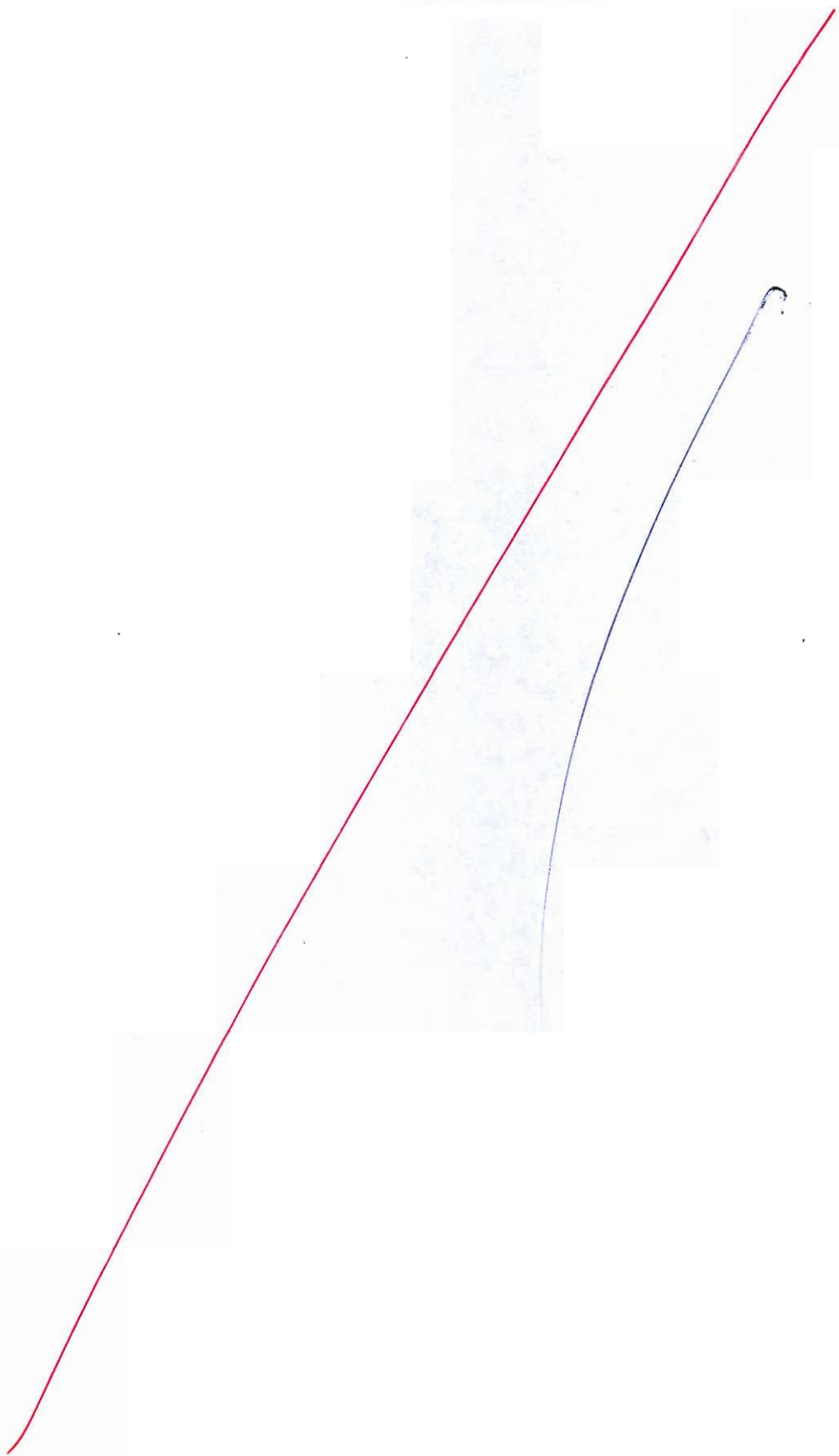
[12 marks]



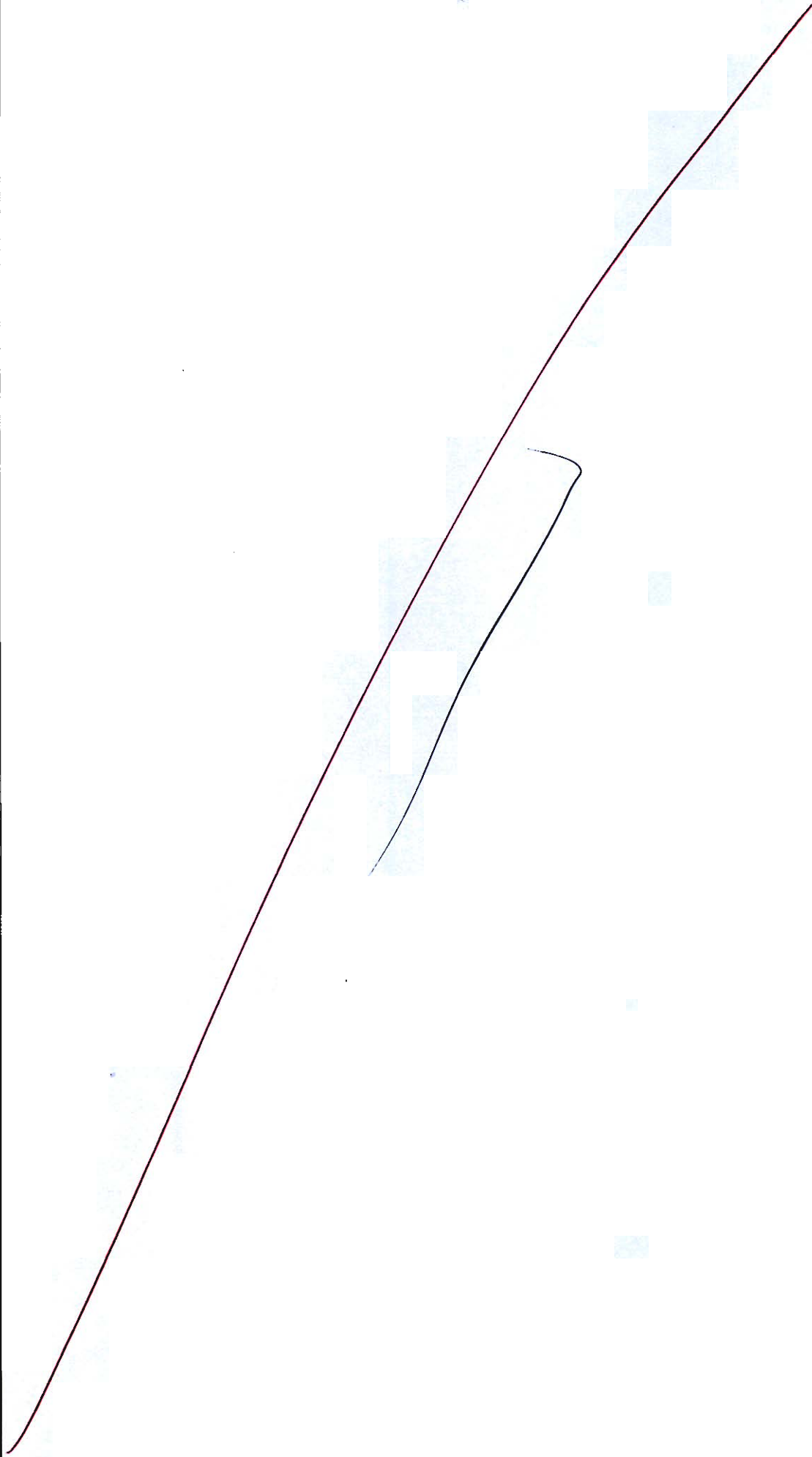


- Q.1 (d) A single acting reciprocating pump has its piston executing a simple harmonic motion. Show that the ratio of the work done against friction when the air vessels are fitted to that in the absence of air vessels is  $3/2\pi^2$ .

[12 marks]







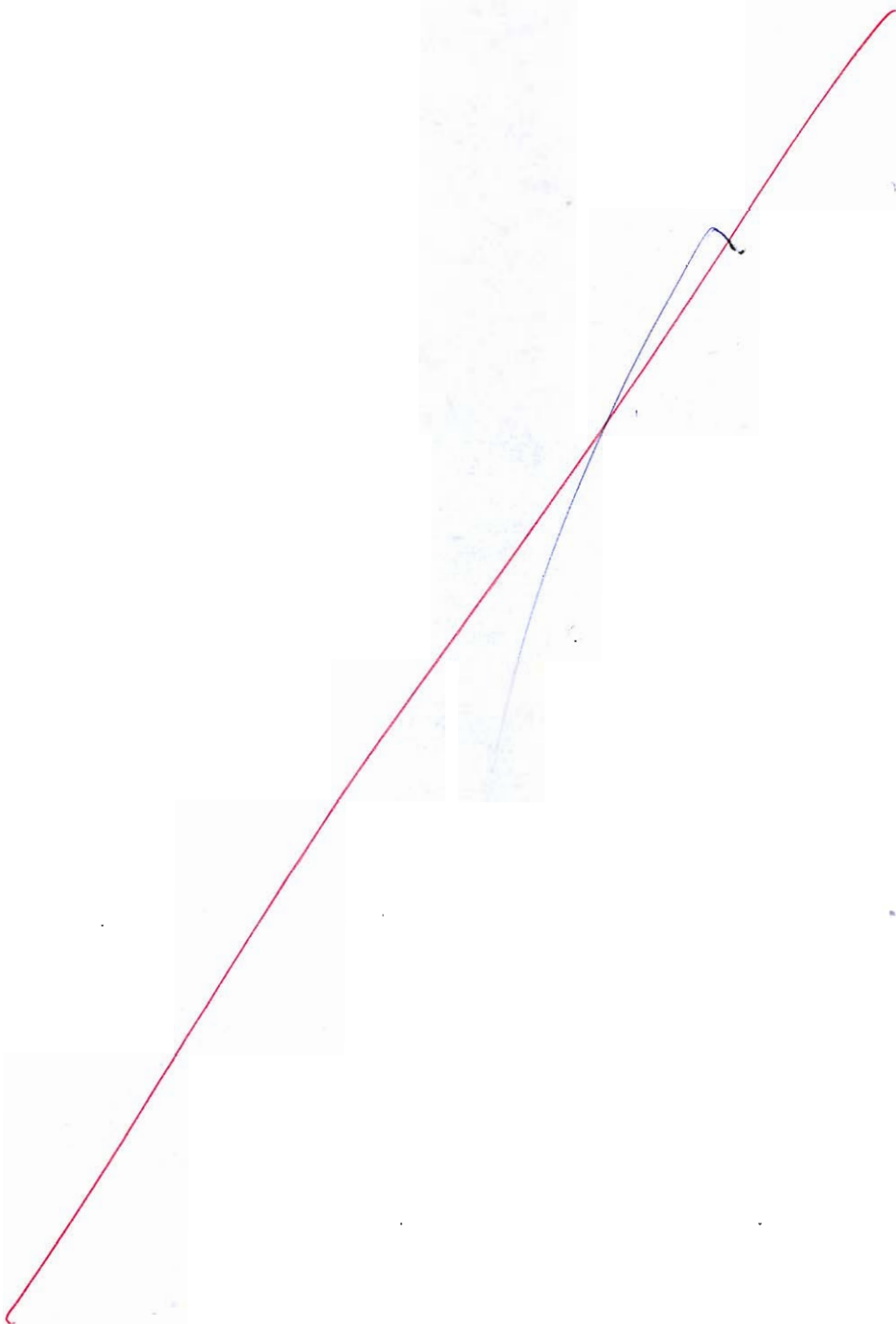
Q.1 (e) Examine whether or not the following velocity profiles satisfy the essential boundary conditions for velocity distribution in laminar boundary layer on a flat plate.

(i)  $\frac{U}{U_0} = 1 + \left(\frac{y}{\delta}\right) - 2\left(\frac{y}{\delta}\right)^2$

(ii)  $\frac{U}{U_0} = \sin\left(\frac{\pi y}{2\delta}\right)$

where  $u$  is the velocity at height  $y$  above the surface,  $U_0$  is the free stream velocity and  $\delta$  is the nominal boundary layer thickness.

[12 marks]



Q.2 (a) A Pelton wheel has 4 nozzles each 52 mm in diameter with coefficient of velocity 0.98. Bucket speed is 0.46 times the jet speed and bucket mean diameter is 0.85 m. Reduction in relative velocity due to bucket friction is 16% with jet deflection of  $165^\circ$  and having mechanical efficiency of 94%. The water is supplied through a pipeline 360 m long from a reservoir, the level of which is 300 m above the nozzles. If the friction coefficient is 0.0058 and the head lost in friction amounts to 32 m. Calculate :

- (i) the diameter of the pipeline,  
 (ii) the bucket power, hydraulic and overall efficiencies of the wheel,  
 (iii) the unit speed, the unit power and specific speed.

[20 marks]

$$\begin{aligned} \text{nozzles} &= 4 & C_v &= 0.98 & D &= 0.85 \text{ m} \\ d &= 52 \text{ mm} & u &= 0.46 V_1 & \theta &= 165^\circ, K = 0.84 \\ \eta_m &= 0.94, L = 360 \text{ m}, H_0 = 300 \text{ m}, f' = 0.0058 \\ h_f &= 32 \text{ m} \end{aligned}$$

$$(i) \quad h_f = \frac{4 f' L V_1^2}{2g D_p} \quad H = 300 - 32 = 268 \text{ m} \quad \eta_m = \frac{SP}{RP}$$

$$V_1 = C_v \sqrt{2gH} = 0.98 \times \sqrt{2 \times 9.81 \times 268}$$

$$V_1 = 71.0629 \text{ m/s}$$

$$32 = \frac{4 \times 0.0058 \times 360 \times (71.0629)^2 \cdot 19215}{2 \times 9.81 \times D_p \times D_p^2}$$

Apply continuity at Pipe & Nozzle

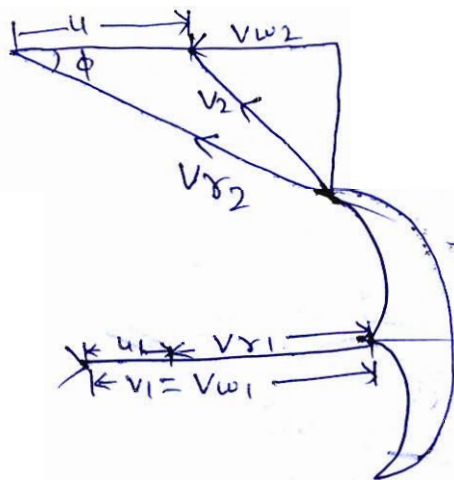
$$\frac{\pi}{4} \times (0.052)^2 \times 71.0629 = \frac{\pi}{4} D_p^2 \times V_p$$

$$V_p = \frac{0.19215}{D_p^2}$$

$$D_p = 0.1367 \text{ m} \quad \text{or} \quad 136.73 \text{ mm} \quad \text{Ans}$$

Refer Solution

$$(ii) \quad u = 0.46 \times 71.0629 = 32.6889 \text{ m/s}$$



$$\phi = 15$$

$$V_{w1} = 71.0629 \text{ m/s}$$

$$V_{r1} = V_1 - u_1 = 38.3739 \text{ m/s}$$

$$V_{r2} = k V_{r1} = 0.84 \times 38.3739 = 32.2341 \text{ m/s}$$

$$\cos \phi = \frac{u + V_{w2}}{V_{r2}} \Rightarrow \cos 15 = \frac{32.6889 + V_{w2}}{32.2341}$$

$$V_{w2} = -1.5531 \text{ m/s}, \text{ } V_{w2} \text{ in opposite direction}$$

$$RP = \rho Q (V_{w1} + V_{w2}) u$$

$$Q = \frac{\pi}{4} (0.052)^2 \times 71.0629 = 0.1509 \text{ m}^3/\text{s}$$

$$\text{Discharge from 4 nozzles} = 4Q = 0.6036 \text{ m}^3/\text{s}$$

$$RP = 1000 \times 0.6036 (71.0629 - 1.5531) \times 32.6889$$

$$RP = 1371.657 \text{ kW} \text{ Ans.}$$

$$WP = \rho g Q H = 9.81 \times 1000 \times 0.6036 \times 268 = 1586.912 \text{ kW}$$

$$\eta_{\text{hydraulic}} = \frac{RP}{WP} = \frac{1371.657}{1586.912} \times 100 = 86.43\% \text{ Ans.}$$

$$\eta_{\text{overall}} = \eta_h \times \eta_m = 0.8643 \times 0.94 = 81.24\% \text{ Ans.}$$

(ii) Unit speed  $\Rightarrow N_u = \frac{N}{\sqrt{H}}$

$$u = \frac{\pi DN}{60} \Rightarrow 32.6889 = \frac{\pi \times 85 \times N}{60}$$

$$N = 734.4847 \text{ rpm}$$

$$N_u = \frac{734.4847}{\sqrt{268}} = \underline{\underline{44.865}} \text{ / } \sqrt{\text{m}} \cdot \text{minute}$$

(ii) Unit Power,  $P_u = \frac{P}{H^{3/2}}$

$$= \frac{1371.657}{(268)^{1.5}} = \underline{\underline{0.3126}}$$

Bucket power  $\times \eta_0$

(iii) Specific Speed -  $N_s = \frac{N\sqrt{P}}{H^{5/4}}$

$$= \frac{734.4847 \times \sqrt{1371.657}}{268^{1.25}} = \underline{\underline{25.086}} \text{ rpm}$$

- Q.2 (b) (i) Explain the phenomenon of boundary layer separation. Describe four methods of controlling of boundary layer separation.
- (ii) Two pipes each of length  $L$  and diameters  $D_1$  and  $D_2$  are arranged in parallel. The loss of head when a total quantity of water  $Q$  flows through them being  $h_1$ . If the pipes are arranged in series the same quantity of water ' $Q$ ' flows through them, the loss of head is  $h_2$ . If  $D_1 = 1.5D_2$ , determine the ratio of  $h_1$  to  $h_2$ . Neglect minor losses and assume the friction factor  $f$  to be constant and to have the same value of for both the pipes.

[8 + 12 marks]

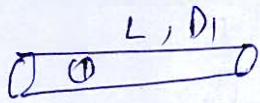
(i). Whenever any fluid moving in converging section area is decreases so velocity increases & pressure decreases, the pressure gradient is negative  $(-\frac{dp}{dn})$ . It is called favourable pressure gradient.

• When this fluid come in diverging section, the pressure starts increasing & pressure gradient is adverse  $(+\frac{dp}{dn})$ .

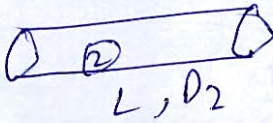
• The fluid near the boundary not have capability to flow due to this adverse pressure gradient, fluid will stop near the boundary & reverses its direction, this whole phenomenon is called boundary layer separation.

### Methods to Control the Boundary layer Separation

- (i) Accelerate the fluid particles near the boundary.
- (ii) Divergence angle keep minimum as 5 to 7°.
- (iii) Inject new accelerate fluid particles.
- (iv) Eject decelerate fluid particles.
- (v) Move the boundary in the direction of flow.



$$Q_1 + Q_2 = Q, \quad \text{①}$$



$$D_1 = 1.5 D_2 \quad \checkmark$$

$$\frac{h_1}{h_2} = ?$$

Parallel - loss -  $h_1$ , series -  $h_2$  discharge is same.

$$h_1 = \frac{fLQ_1^2}{12.1 D_1^5} = \frac{fLQ_2^2}{12.1 D_2^5}$$

$$h_2 = \frac{fLQ_1^2}{12.1 D_1^5} + \frac{fLQ_2^2}{12.1 D_2^5} = \frac{fL(Q_1^2 + Q_2^2)}{12.1 D_2^5}$$

$$h_2 = \frac{fLQ_1^2}{91.884375 D_2^5} + \frac{fLQ_2^2}{12.1 D_2^5} = \frac{fL(Q_1^2 + 7.59375 Q_2^2)}{91.88437 D_2^5}$$

$$\frac{h_1}{h_2} = \frac{fLQ_2^2}{12.1 D_2^5}$$

$$\frac{fL(Q_1^2 + 7.59375 Q_2^2)}{91.88437 D_2^5}$$

$$91.88437 D_2^5$$

$$91.88437 Q_2^2$$

$$12.1(Q_1^2 + 7.59375 Q_2^2)$$

$$7.59375 Q_2^2$$

$$Q_1^2 + 7.59375 Q_2^2$$

$$h_1 = \frac{fLQ^2}{12.1 D_1^5}, \quad h_2 = \frac{fLQ_1^2}{12.1 D_1^5} + \frac{fLQ_2^2}{12.5 D_2^2}$$

*Refer solutions*

$$\frac{h_1}{h_2} = \frac{\cancel{fLQ^2}}{12 \cdot 0.15} = \frac{\frac{1}{0.15}}{\frac{\cancel{fLQ^2}}{12 \cdot 0.15} + \frac{\cancel{fLQ^2}}{12 \cdot 0.25}} = \frac{\frac{1}{0.15}}{\frac{1}{0.15} + \frac{1}{0.25}}$$

$$\frac{\frac{1}{(1.5)^5}}{\frac{1}{(1.5)^5} + 1}$$

$$= \frac{0.1163}{\text{Ans}}$$

Refer solution



- Q.2 (c) A nozzle of the impulse stage of a turbine receive steam at 20 bar and 300°C and discharge it at 12 bar and 240°C. The efficiency of nozzle is 96% and nozzle angle is 18°. The blade speed is that required for maximum work, and the inlet angle of the blades is that required for entry of the steam without shock. The blade exit angle is 6° less than the inlet blade angle. The blade friction factor is 0.88. For a steam flow rate of 1440 kg/hr, calculate (a) Axial thrust, (b) Diagram power, and (c) Diagram efficiency. [Refer Steam table attached]

Water/Steam at  $p = 1.2 \text{ MPa}$  ( $T_{\text{sat}} = 187.957^\circ\text{C}$ )

$T$ °C	$v$ m <sup>3</sup> /kg	$u$ kJ/kg	$h$ kJ/kg	$s$ kJ/kg K	$T$ °C	$v$ m <sup>3</sup> /kg	$u$ kJ/kg	$h$ kJ/kg	$s$ kJ/kg K
0	0.00099960	-0.02	1.18	-0.00008	270	0.20111	2739.2	2980.5	6.9155
5	0.00099949	21.01	22.21	0.07623	280	0.20540	2756.1	3002.6	6.9558
10	0.00099977	41.99	43.19	0.15098	290	0.20964	2772.9	3024.5	6.9951
15	0.00100039	62.93	64.13	0.22428	300	0.21386	2789.7	3046.3	7.0335
20	0.00100129	83.84	85.04	0.29623	310	0.21804	2806.4	3068.0	7.0710
25	0.00100246	104.74	105.94	0.36692	320	0.22220	2823.0	3089.6	7.1078
30	0.00100388	125.62	126.82	0.43639	330	0.22634	2839.6	3111.2	7.1438
35	0.00100551	146.50	147.71	0.50471	340	0.23045	2856.2	3132.7	7.1792
40	0.00100736	167.38	168.59	0.57194	350	0.23455	2872.7	3154.2	7.2139
45	0.00100939	188.27	189.48	0.63811	360	0.23863	2889.2	3175.6	7.2480
50	0.00101162	209.16	210.37	0.70326	370	0.24270	2905.8	3197.0	7.2816
55	0.00101402	230.04	231.26	0.76743	380	0.24675	2922.3	3218.4	7.3147
60	0.00101660	250.95	252.17	0.83067	390	0.25079	2939.0	3239.9	7.3472
65	0.00101933	271.87	273.09	0.89299	400	0.25482	2955.5	3261.3	7.3793
70	0.00102223	292.79	294.02	0.95444	410	0.25883	2972.1	3282.7	7.4109
75	0.00102529	313.74	314.97	1.0150	420	0.26284	2988.8	3304.2	7.4421
80	0.00102851	334.70	335.93	1.0748	430	0.26684	3005.5	3325.7	7.4728
85	0.00103188	355.67	356.91	1.1338	440	0.27083	3022.2	3347.2	7.5032
90	0.00103540	376.67	377.91	1.1921	450	0.27482	3038.9	3368.7	7.5332
95	0.00103907	397.69	398.94	1.2496	460	0.27879	3055.8	3390.3	7.5628
100	0.00104290	418.74	419.99	1.3064	470	0.28276	3072.6	3411.9	7.5921
105	0.00104688	439.81	441.07	1.3625	480	0.28673	3089.4	3433.5	7.6210
110	0.00105102	460.92	462.18	1.4179	490	0.29069	3106.4	3455.2	7.6496
115	0.00105531	482.06	483.33	1.4728	500	0.29464	3123.3	3476.9	7.6779
120	0.00105976	503.25	504.52	1.5270	520	0.30253	3157.5	3520.5	7.7336
125	0.00106438	524.46	525.74	1.5806	540	0.31041	3191.8	3564.3	7.7881
130	0.00106916	545.73	547.01	1.6337	560	0.31826	3226.4	3608.3	7.8416
135	0.00107410	567.04	568.33	1.6863	580	0.32611	3261.3	3652.6	7.8940
140	0.00107923	588.41	589.71	1.7383	600	0.33394	3296.3	3697.0	7.9455
145	0.00108453	609.83	611.13	1.7899	620	0.34177	3331.6	3741.7	7.9961
150	0.00109001	631.32	632.63	1.8410	640	0.34958	3367.1	3786.6	8.0459
155	0.00109569	652.87	654.18	1.8916	660	0.35739	3402.9	3831.8	8.0948
160	0.00110157	674.49	675.81	1.9419	680	0.36518	3439.0	3877.2	8.1430
165	0.00110765	696.19	697.52	1.9917	700	0.37297	3475.3	3922.9	8.1904
170	0.00111395	717.97	719.31	2.0411	720	0.38076	3511.9	3968.8	8.2371
175	0.00112047	739.84	741.18	2.0902	740	0.38853	3548.8	4015.0	8.2832
180	0.00112723	761.80	763.15	2.1390	760	0.39631	3585.9	4061.5	8.3286
185	0.00113424	783.87	785.23	2.1874	780	0.40407	3623.3	4108.2	8.3734
187.957	0.00113850	796.96	798.33	2.2159	800	0.41184	3661.0	4155.2	8.4176
187.957	0.16326	2587.8	2783.7	6.5217	820	0.41959	3698.9	4202.4	8.4612
190	0.16432	2592.2	2789.4	6.5340	840	0.42735	3737.1	4249.9	8.5042
195	0.16686	2602.8	2803.0	6.5631	860	0.43510	3775.6	4297.7	8.5468
200	0.16934	2612.9	2816.1	6.5909	880	0.44285	3814.3	4345.7	8.5888
210	0.17417	2632.3	2841.3	6.6437	900	0.45059	3853.3	4394.0	8.6303
220	0.17887	2651.1	2865.7	6.6937	920	0.45834	3892.6	4442.6	8.6713
230	0.18346	2669.3	2889.5	6.7414	940	0.46608	3932.1	4491.4	8.7119
240	0.18797	2687.1	2912.7	6.7872	960	0.47381	3971.9	4540.5	8.7520
250	0.19241	2704.7	2935.6	6.8313	980	0.48155	4011.9	4589.8	8.7917
260	0.19679	2722.1	2958.2	6.8740	1000	0.48928	4052.3	4639.4	8.8310
270	0.20111	2739.2	2980.5	6.9155					

Water/Steam at  $p = 2.0 \text{ MPa}$  ( $T_{\text{sat}} = 212.377^\circ\text{C}$ )

$T$	$v$	$u$	$h$	$s$	$T$	$v$	$u$	$h$	$s$
$^\circ\text{C}$	$\text{m}^3/\text{kg}$	$\text{kJ}/\text{kg}$	$\text{kJ}/\text{kg}$	$\text{kJ}/\text{kg K}$	$^\circ\text{C}$	$\text{m}^3/\text{kg}$	$\text{kJ}/\text{kg}$	$\text{kJ}/\text{kg}$	$\text{kJ}/\text{kg K}$
0	0.00099919	-0.01	1.99	-0.00003	270	0.11726	2718.6	2953.1	6.6409
5	0.00099910	21.01	23.01	0.07622	280	0.12005	2737.0	2977.1	6.6849
10	0.00099939	41.97	43.97	0.15091	290	0.12280	2755.2	3000.8	6.7273
15	0.00100001	62.89	64.89	0.22416	300	0.12551	2773.2	3024.2	6.7684
20	0.00100093	83.79	85.79	0.29607	310	0.12818	2790.9	3047.3	6.8083
25	0.00100210	104.68	106.68	0.36671	320	0.13082	2808.5	3070.1	6.8472
30	0.00100352	125.54	127.55	0.43615	330	0.13344	2825.9	3092.8	6.8851
35	0.00100516	146.42	148.43	0.50444	340	0.13603	2843.2	3115.3	6.9221
40	0.00100700	167.29	169.30	0.57163	350	0.13860	2860.5	3137.7	6.9583
45	0.00100904	188.15	190.17	0.63776	360	0.14115	2877.6	3159.9	6.9937
50	0.00101126	209.04	211.06	0.70289	370	0.14369	2894.7	3182.1	7.0285
55	0.00101366	229.91	231.94	0.76704	380	0.14621	2911.8	3204.2	7.0627
60	0.00101623	250.81	252.84	0.83024	390	0.14872	2928.9	3226.3	7.0962
65	0.00101897	271.71	273.75	0.89254	400	0.15121	2945.9	3248.3	7.1292
70	0.00102187	292.64	294.68	0.95396	410	0.15370	2962.9	3270.3	7.1616
75	0.00102492	313.56	315.61	1.0145	420	0.15617	2980.0	3292.3	7.1935
80	0.00102813	334.51	336.57	1.0743	430	0.15864	2997.0	3314.3	7.2250
85	0.00103149	355.48	357.54	1.1333	440	0.16109	3014.1	3336.3	7.2560
90	0.00103501	376.46	378.53	1.1915	450	0.16354	3031.1	3358.2	7.2866
95	0.00103867	397.47	399.55	1.2490	460	0.16598	3048.2	3380.2	7.3168
100	0.00104249	418.51	420.59	1.3057	470	0.16842	3065.4	3402.2	7.3466
105	0.00104647	439.57	441.66	1.3618	480	0.17085	3082.5	3424.2	7.3760
110	0.00105059	460.67	462.77	1.4173	490	0.17327	3099.7	3446.2	7.4050
115	0.00105487	481.79	483.90	1.4721	500	0.17568	3116.8	3468.2	7.4337
120	0.00105931	502.96	505.08	1.5263	520	0.18050	3151.4	3512.4	7.4901
125	0.00106392	524.16	526.29	1.5799	540	0.18530	3186.1	3556.7	7.5453
130	0.00106868	545.41	547.55	1.6330	560	0.19009	3221.0	3601.2	7.5994
135	0.00107362	566.71	568.86	1.6855	580	0.19486	3256.2	3645.9	7.6523
140	0.00107872	588.06	590.22	1.7375	600	0.19961	3291.5	3690.7	7.7043
145	0.00108401	609.47	611.64	1.7890	620	0.20436	3327.1	3735.8	7.7553
150	0.00108948	630.94	633.12	1.8401	640	0.20910	3362.8	3781.0	7.8054
155	0.00109513	652.48	654.67	1.8907	660	0.21383	3398.8	3826.5	7.8547
160	0.00110099	674.08	676.28	1.9409	680	0.21855	3435.1	3872.2	7.9032
165	0.00110705	695.76	697.97	1.9907	700	0.22326	3471.7	3918.2	7.9509
170	0.00111332	717.51	719.74	2.0401	720	0.22797	3508.4	3964.3	7.9978
175	0.00111982	739.36	741.60	2.0892	740	0.23267	3545.5	4010.8	8.0441
180	0.00112655	761.31	763.56	2.1379	760	0.23737	3582.7	4057.4	8.0897
185	0.00113353	783.34	785.61	2.1863	780	0.24206	3620.2	4104.3	8.1347
190	0.00114076	805.49	807.77	2.2344	800	0.24674	3658.0	4151.5	8.1790
195	0.00114827	827.75	830.05	2.2822	820	0.25142	3696.1	4198.9	8.2228
200	0.00115607	850.14	852.45	2.3298	840	0.25610	3734.4	4246.6	8.2660
210	0.00117262	895.31	897.66	2.4244	860	0.26078	3772.9	4294.5	8.3087
212.377	0.00117675	906.15	908.50	2.4468	880	0.26545	3811.8	4342.7	8.3509
220	0.0095850	2599.1	2798.3	6.3390	900	0.27012	3850.9	4391.1	8.3925
230	0.10218	2617.2	2821.6	6.3867	920	0.27478	3890.2	4439.8	8.4336
240	0.10541	2639.4	2850.2	6.4440	940	0.27944	3929.8	4488.7	8.4743
250	0.10850	2660.2	2877.2	6.4973	960	0.28411	3969.7	4537.9	8.5145
260	0.11150	2680.2	2903.2	6.5475	980	0.28876	4009.9	4587.4	8.5543
270	0.11441	2699.7	2928.5	6.5952	1000	0.29342	4050.2	4637.0	8.5936
270	0.11726	2718.6	2953.1	6.6409					

[20 marks]

$p_1 = 20 \text{ bar}$   
 $T_1 = 300^\circ\text{C}$

$p_2 = 12 \text{ bar}$   
 $T_2 = 240^\circ\text{C}$

$\eta_{\text{nozzle}} = 96\%$ ,  $\alpha = 18^\circ$  find  $u$ ?  $\theta$ ?

$\phi = 8-6$ ,  $k = 0.88$ ,  $\dot{m}_s = 1440 \text{ kg/hr}$

$u = \frac{v_1 \cos \alpha}{2}$

$u = \frac{v_1}{2}$

- (a) Axial thrust
- (b) Diagram Power
- (c) Dia efficiency

From steam table,  $h_1 = 3024.2 \text{ kJ/kg}$

$h_2 = 2912.7 \text{ kJ/kg}$

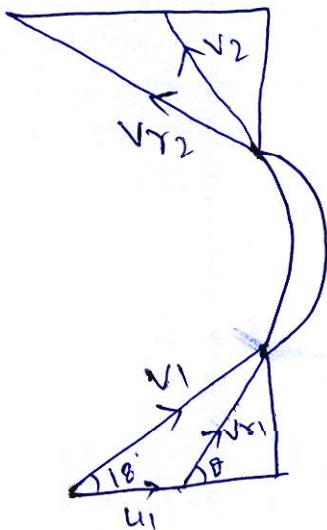
5

Power =  $\dot{m}_s (h_1 - h_2) = \frac{1440}{3600} (3024.2 - 2912.7)$

Power =  $44.6 \times \eta_{\text{nozzle}} = 44.6 \times 0.96$

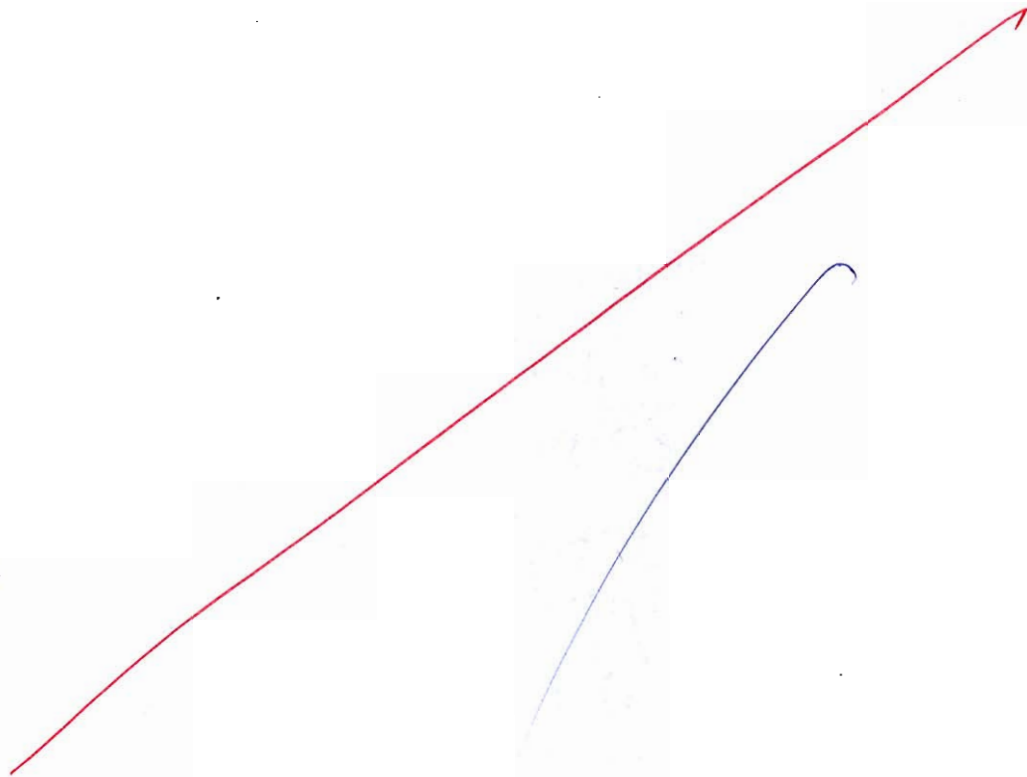
=  $42.816 \text{ kW}$   
 Ans.

Refer solution



Power =  $\dot{m}_s u_1^2 = 42816$   
 $\frac{1440}{3600} \times u_1^2 = 42816$   
 $u_1 = 327.169 \text{ m/s}$   
 $u = 163.584 \text{ m/s}$

Incomplete solution



- Q.3 (a) A centrifugal compressor running at 10500 rpm delivers  $840 \text{ m}^3/\text{min}$  of free air. The air is compressed from 100 kPa and  $7^\circ\text{C}$  to a compression ratio of 4 with an isentropic efficiency of 84%. Impeller has radial blade at outlet and flow velocity of 62 m/s may be assumed to be constant throughout. The slip factor is 0.92. At inlet, blade area coefficient is 0.86. The outer radius of impeller is twice the inner. Determine (i) Final temperature of air, (ii) Theoretical power required, (iii) Diameter of impeller at inlet and outlet, (iv) Breadth of impeller at inlet (v) Blade angle of impeller at inlet and (vi) Blade angle diffuser at inlet. [For air take:  $C_p = 1.005 \text{ kJ/kgK}$ ,  $\gamma = 1.4$ ]

[20 marks]

given

$$N = 10500 \text{ rpm}, Q = 840 \text{ m}^3/\text{min}$$

$$P_1 = 100 \text{ kPa}$$

$$r = 4, \eta_{\text{isen}} = 0.84$$

$$T_1 = 7^\circ\text{C} = 280 \text{ K}, \phi = 90^\circ, V_{f1} = V_{f2} = 62 \text{ m/s}$$

$$\phi_s = 0.92, K A_1 = 0.86, D_2 = 2D_1$$

(i) Find  $T_2'$ , Theoretical power  $\gamma$

$$C_p = 1.005 \text{ kJ/kgK}$$

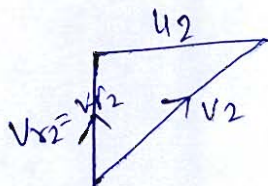
$$\gamma = 1.4$$

$$\frac{T_2}{T_1} = (r)^{\frac{\gamma}{\gamma-1}} \Rightarrow T_2 = 280(4)^{1.4} = 487.5083 \text{ K}$$

$$0.84 = \frac{C_p(T_2 - T_1)}{C_p(T_2' - T_1)} \Rightarrow T_2' = 527.033 \text{ K} \text{ or } 254.033^\circ\text{C}$$

$$\text{Theoretical Power} = c_p (T_2' - T_1) = 1.005 (527.033 - 289)$$

$$= \boxed{248.2681 \text{ kJ/kg}} \text{ Ans}$$



$$V_{r2} = V_{f2} = 62 \text{ m/s} = V_{f1}$$

$$\text{Power} = \phi_s \cdot u_2^2 \Rightarrow 248.2681 \times 10^3 = .92 \times u_2^2$$

$$u_2 = 519.477 \text{ m/s}$$

$$u_2 = \frac{\pi D_2 N}{60} \Rightarrow 519.4777 = \frac{\pi \times D_2 \times 10500}{60}$$

$$\boxed{D_2 = 0.9448 \text{ m}} \text{ \& } \boxed{D_1 = 0.4724 \text{ m}} \text{ Ans}$$

$$Q = \pi D_1 b_1 \times V_{f1} \times K_A$$

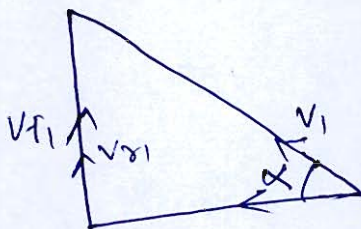
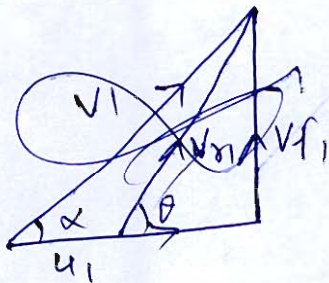
$$\frac{840}{60} = \pi \times 0.4724 \times b_1 \times 62 \times 0.86$$

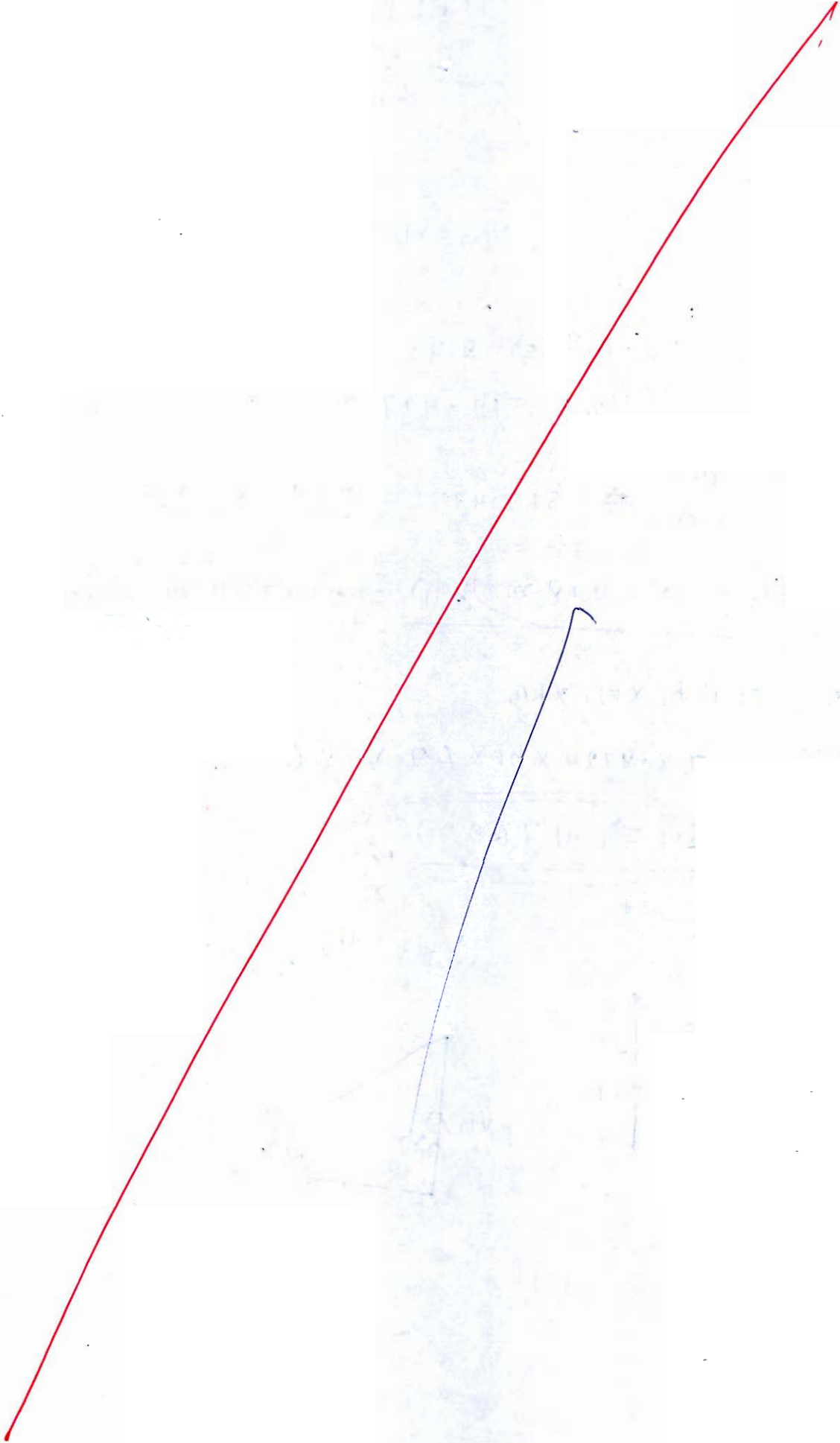
$$\boxed{b_1 = 0.1769 \text{ m}} \text{ Ans}$$

Refer Solution

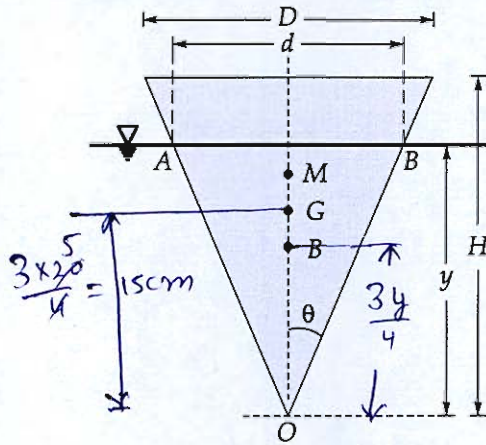
5

$$V_{w2} = u_2, V_{w1} = 0$$





Q.3 (b) A solid cone of diameter 30 cm and height 20 cm float with its vertex downwards in water as shown in figure. Analyze whether the cone would be stable and float in water with its axis vertical if the specific gravity of cone material is 0.8.



$D = 30 \text{ cm}$   
 $H = 20 \text{ cm}$

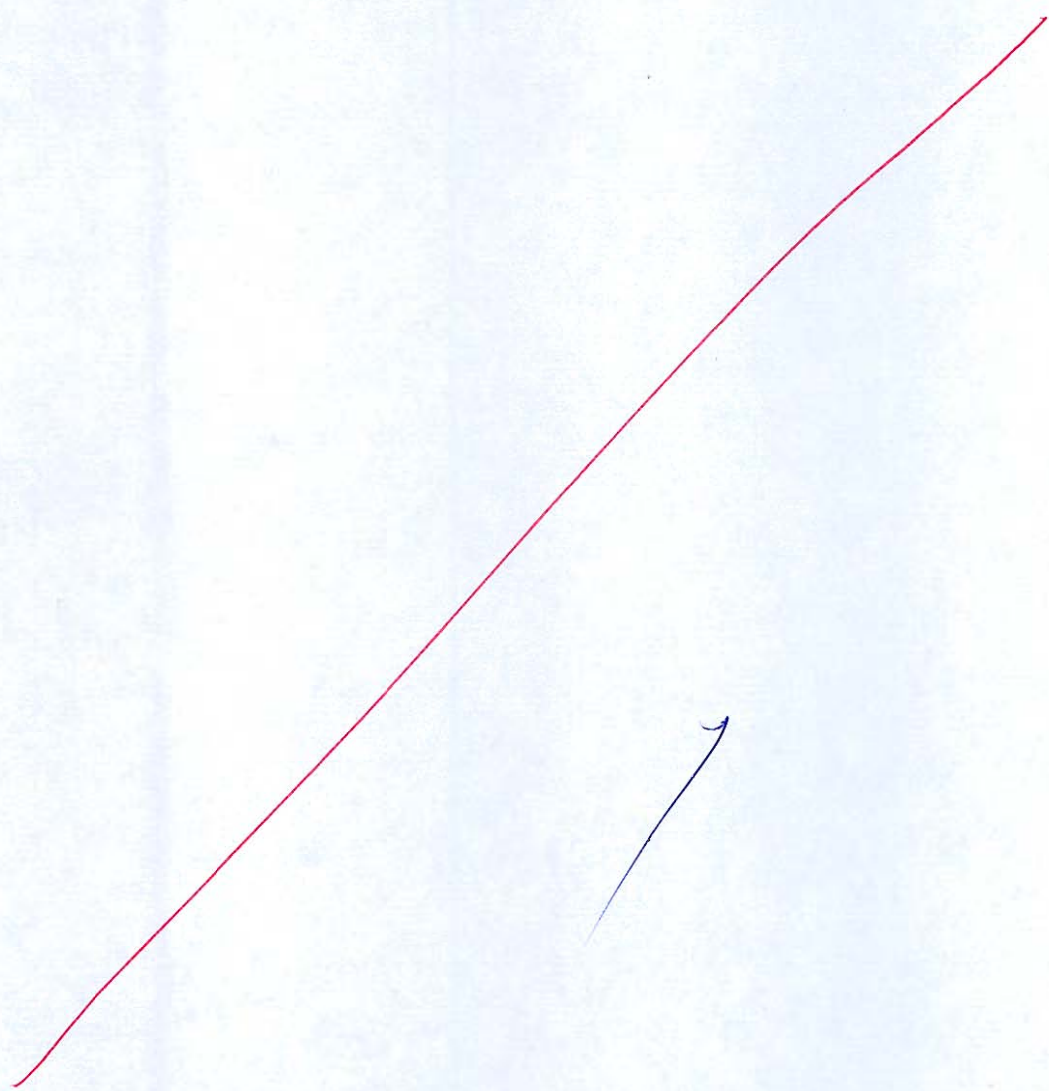


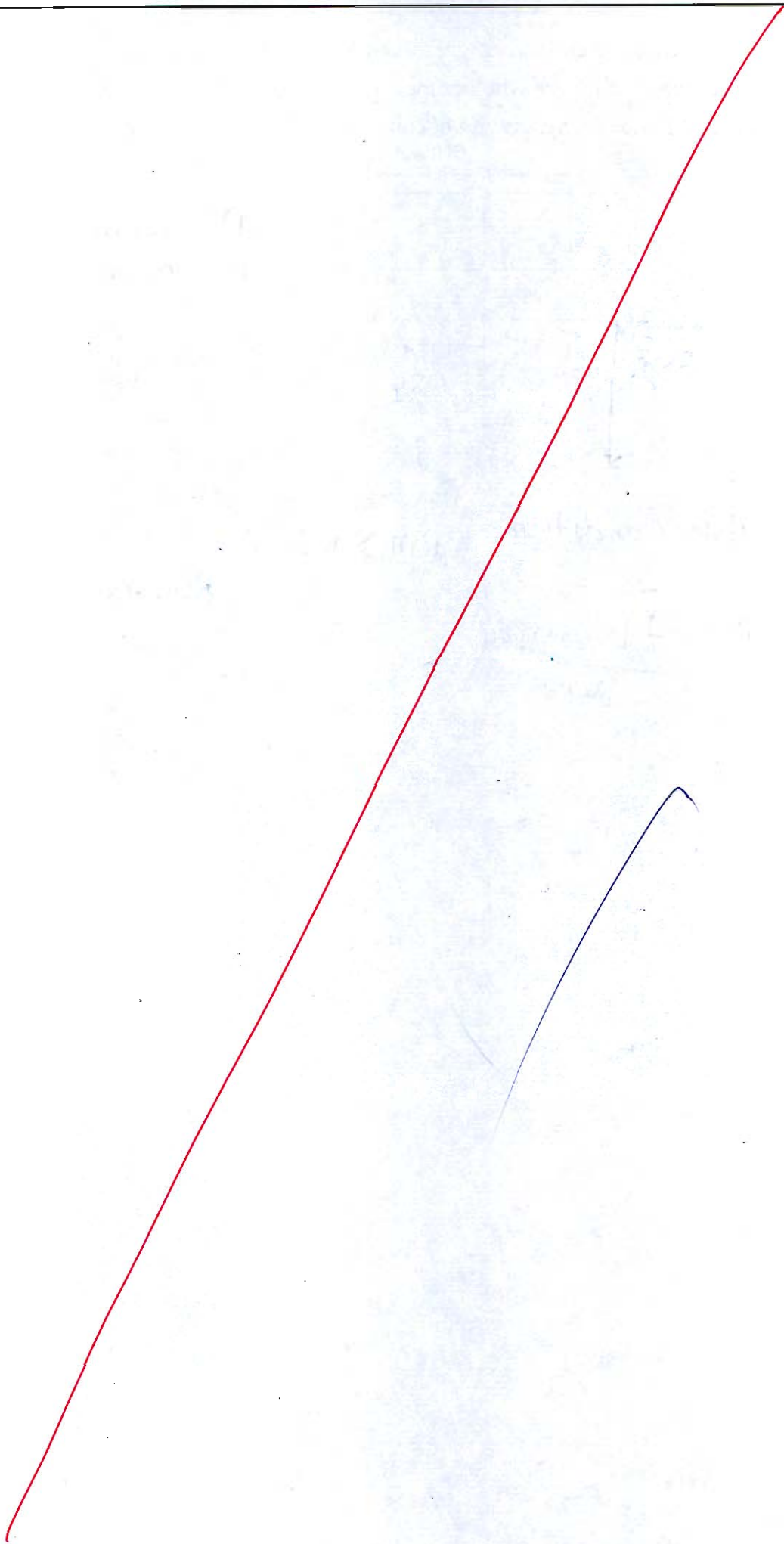
for stable condition,  $BM > BG$

[20 marks]

$$BM = \frac{I_{\text{free surface}}}{Vfd}$$

$$BG = 15 - \frac{3y}{4}$$







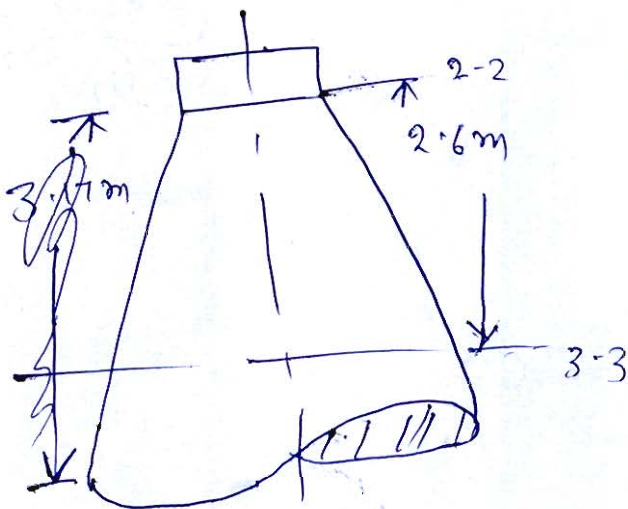
- Q.3 (c) Explain briefly the function of a draft tube. How Kaplan turbine differs with Francis turbine. A Kaplan turbine operating under a head of 7.6 m develops 1835 kW with an overall efficiency of 88%. The turbine is set 2.6 m above the tail water level and vacuum gauge inserted at turbine outlet records a suction head of 3.17 m. Calculate the efficiency of the draft tube if it has an inlet diameter of 3.1 m and the loss of head due to friction in the draft tube equals 25% of kinetic head at outlet.

### Functions of Draft tube

[20 marks]

- (i) It utilizes the kinetic energy, which is gone waste on the runner exit ( $\frac{V_2^2}{2g}$ ).
- (ii) It ensures the water out smoothly from the runner to tail race level.
- (iii) It avoid the splashing of water.
- (iv) It reduce the wastage of water.

given data,  $H = 7.6 \text{ m}$ ,  $P = 1835 \text{ kW}$ ,  $\eta_o = .88$



$$\frac{P_2}{\rho g} = 3.17 \text{ m (vacuum)}$$

$$= 7.13 \text{ m (abs.)}$$

$$D_2 = 3.1 \text{ m}$$

$$h_f = 0.25 \times 3.17 = 0.7925 \text{ m}$$

find  $\eta_{DT}$

$$\eta_{DT} = \frac{\frac{V_2^2}{2g} - h_f - \frac{V_3^2}{2g}}{\frac{V_2^2}{2g}}$$

$$\eta_o = \frac{P}{\rho g Q H}$$

$$.88 = \frac{1835 \times 10^3}{1000 \times 9.81 \times Q \times 7.6}$$

$$Q = 27.9686 \text{ m}^3/\text{s}$$

$$V_2 = \frac{Q}{A_2} \Rightarrow \frac{27.968 \times 4}{\pi (3.1)^2} = 3.7055 \text{ m/s} \quad \checkmark$$

Apply Bernoulli's eqn b/w 2 & 3

$$\frac{V_2^2}{2g} + \frac{P_2}{\rho g} + z_2 = \frac{V_3^2}{2g} + \frac{P_3}{\rho g} + h_f$$

$$\frac{3.7055^2}{2 \times 9.81} + \frac{7.13}{10.3} + 2.6 = \frac{V_3^2}{2g} + \frac{0.25}{2g}$$

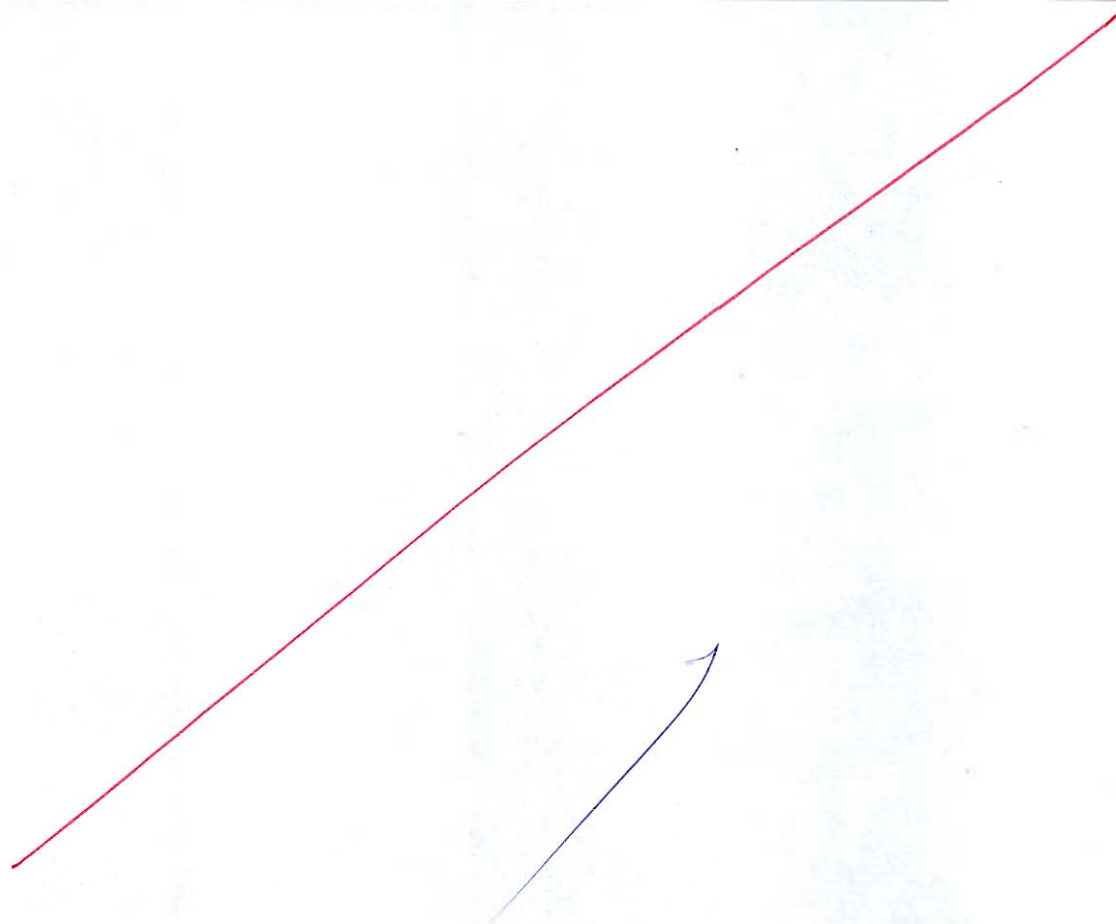
$$0.12983 = 1.25 \frac{V_3^2}{2g}$$

$$\frac{V_3^2}{2g} = 0.10386 \text{ m}$$

$$h_f = 0.02596 \text{ m}$$

$$\eta_{DT} = \frac{3.7055 - 0.02596 - 0.10386}{3.7055} =$$

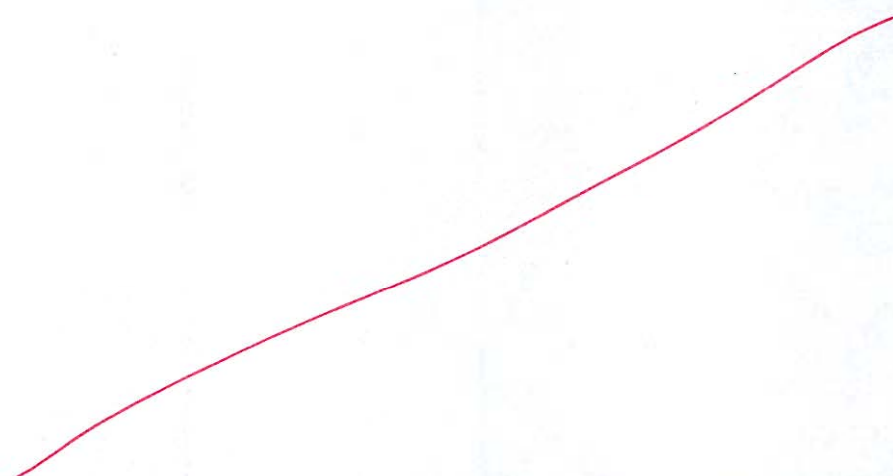
96.49%  
Ans

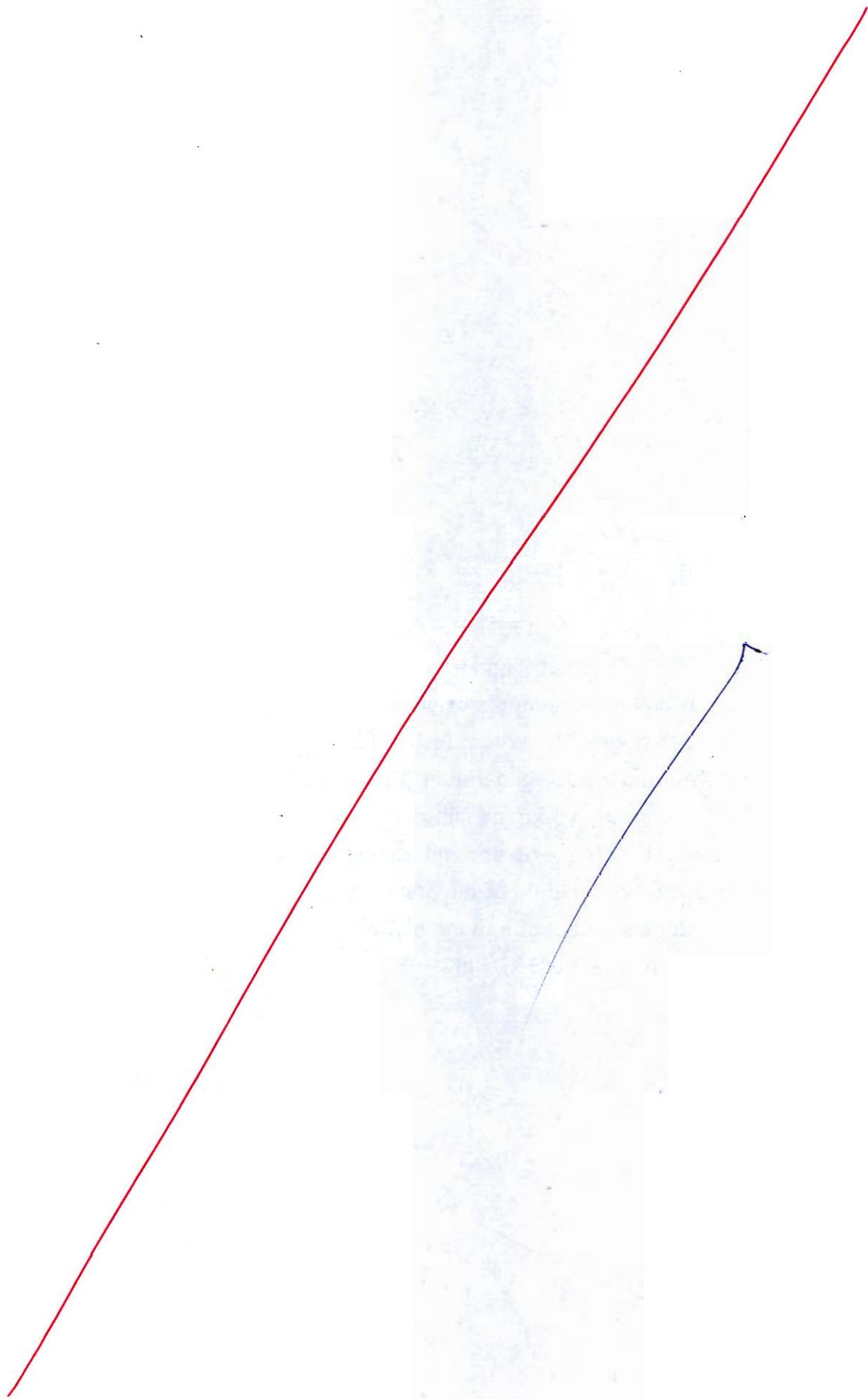


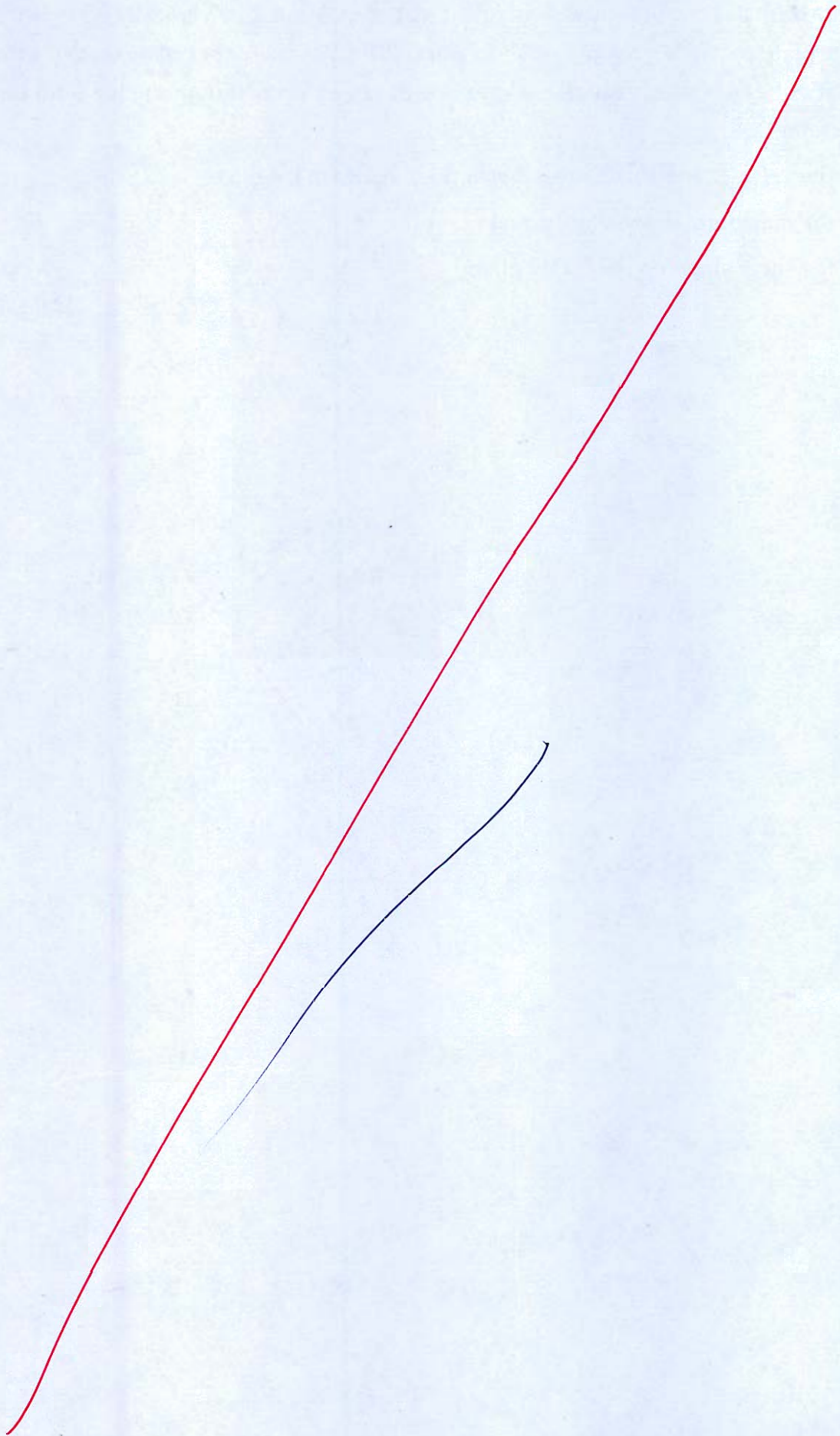
- Q.4 (a) An axial flow compressor is required to deliver air at the rate 48 kg/s and provide a total pressure ratio of 5 : 1. The inlet stagnation conditions being 290 K and 1 bar. The isentropic efficiency is 88%. The compressor shall have 10 stages with equal rise in total temperature in each stages. The axial velocity of flow is 160 m/s and blade speed is kept at 210 m/s to minimise noise generation. The stage degree of reaction at mean blade height is 50%. Assuming workdone factor as 0.86, calculate all the fluid angles of the first stage. Also, calculate the tip and hub diameter, if hub-tip diameter ratio is 0.82. Also, determine the blade height of the first stage and the speed in rpm. Draw velocity diagram at inlet and outlet of moving blade.

Take  $R = 0.287$  kJ/kgK and  $c_p = 1.005$  kJ/kgK.

[20 marks]



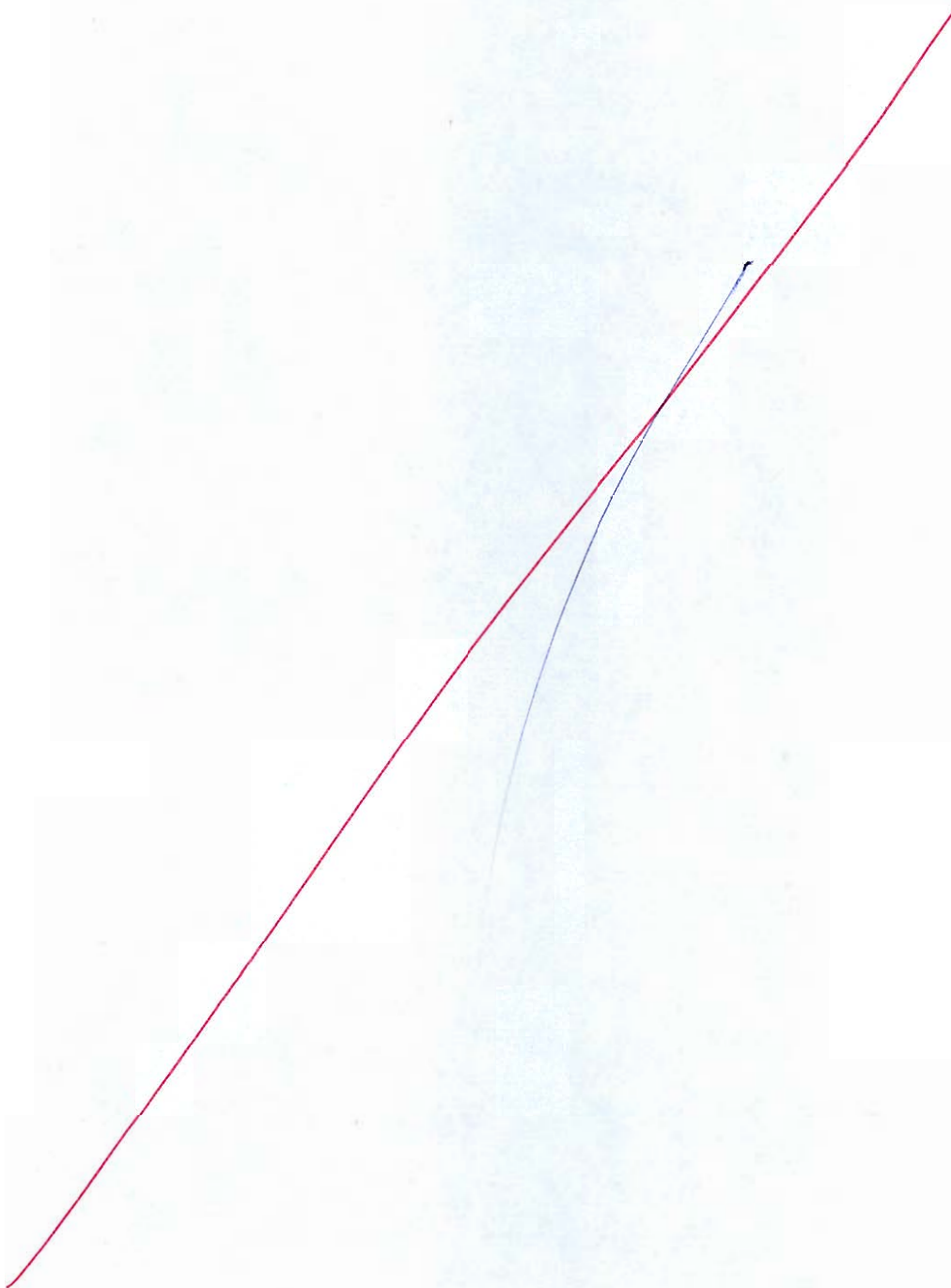


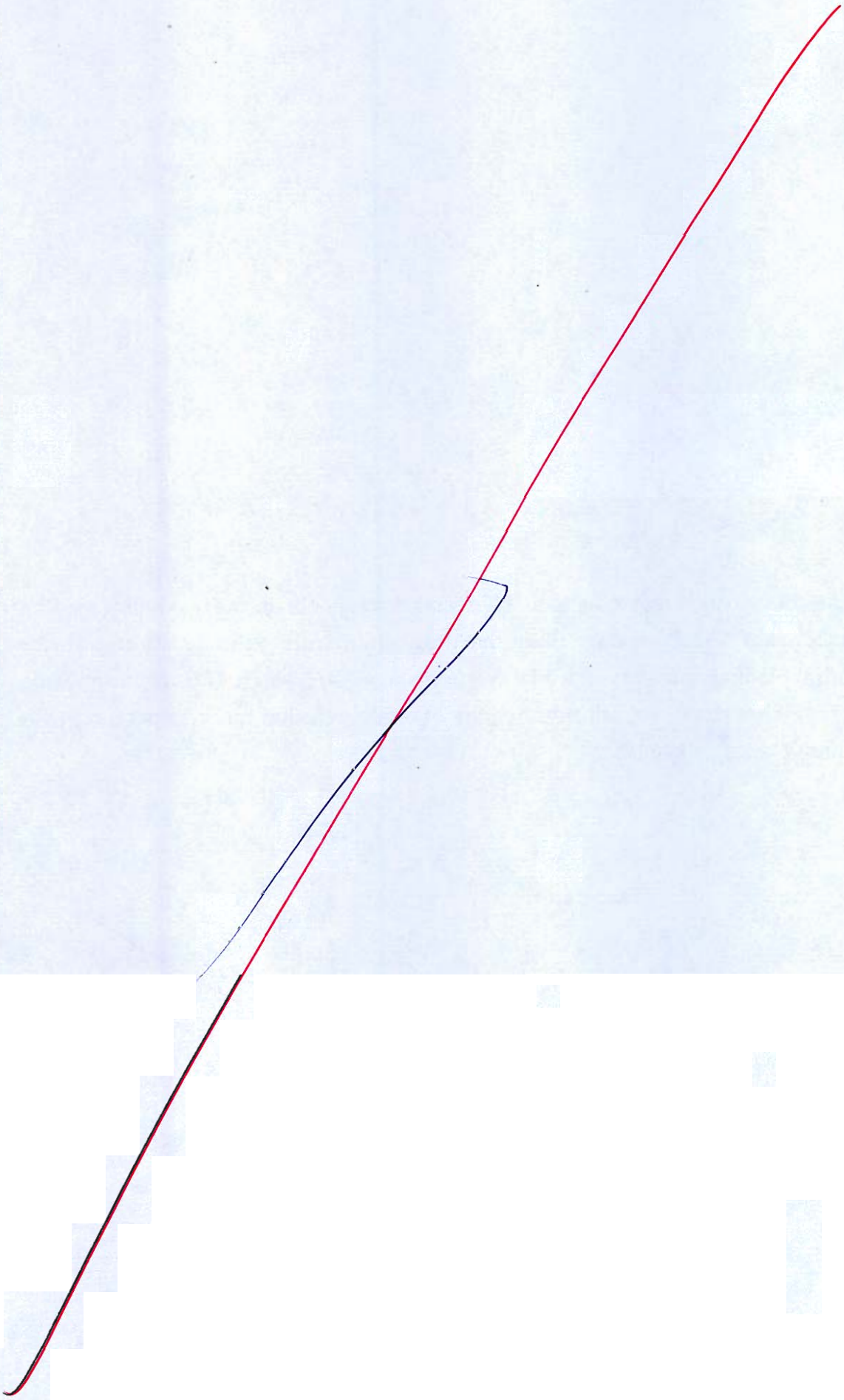


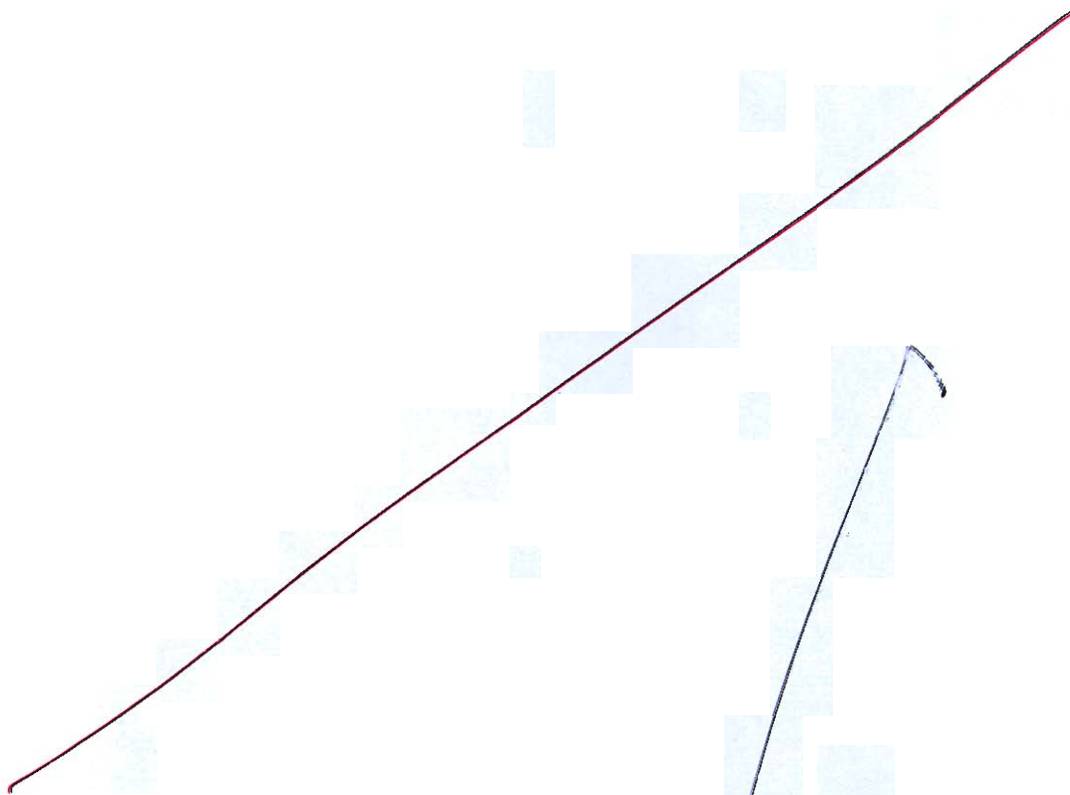
Q.4 (b) Laminar flow of a fluid of viscosity  $0.8 \text{ kg/ms}$  and density  $1300 \text{ kg/m}^3$  occurs between a pair of plates of extensive width. The plates are  $15 \text{ mm}$  apart and are inclined at  $45^\circ$  to the horizontal. Pressure gauges mounted at two points  $1.2 \text{ m}$  vertically apart on the upper plate record a pressure of  $75 \text{ kPa}$  and  $250 \text{ kPa}$ . The upper plate moves with a velocity of  $2 \text{ m/s}$  relative to the lower plate but in a direction opposite the fluid flow. Determine

- (i) the velocity and shear stress distribution between the plate.
- (ii) the maximum flow velocity, and
- (iii) the shear stress on the upper plate.

[20 marks]

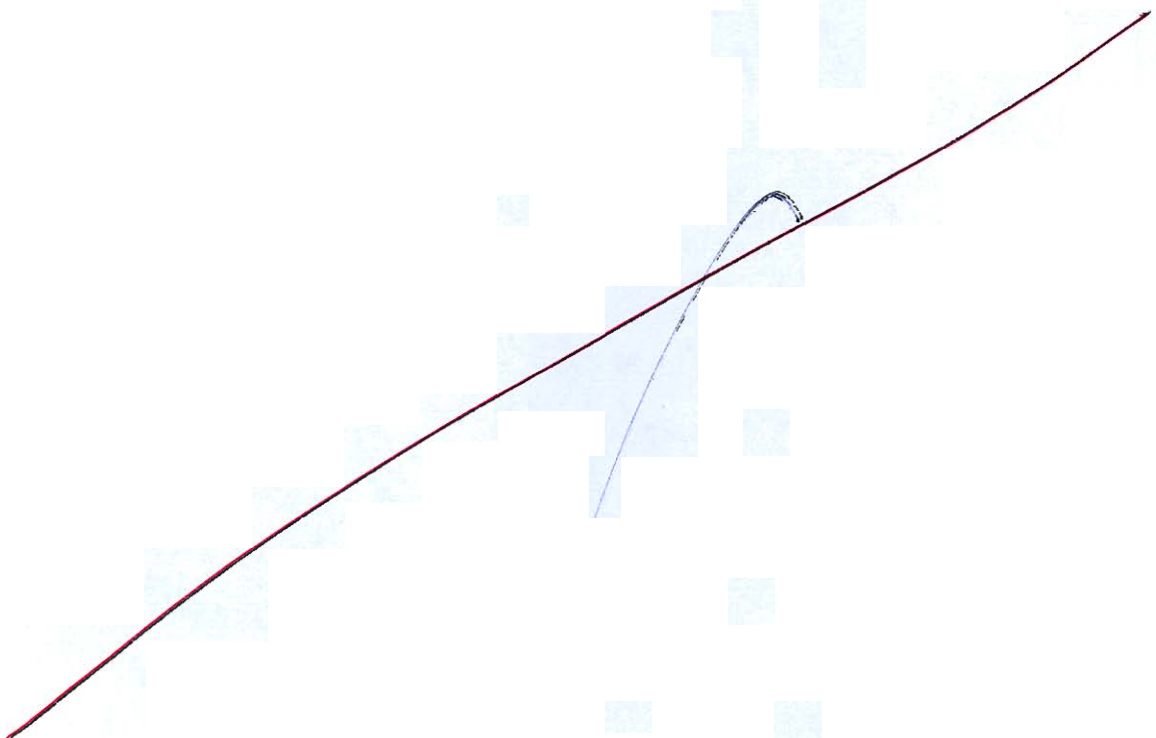




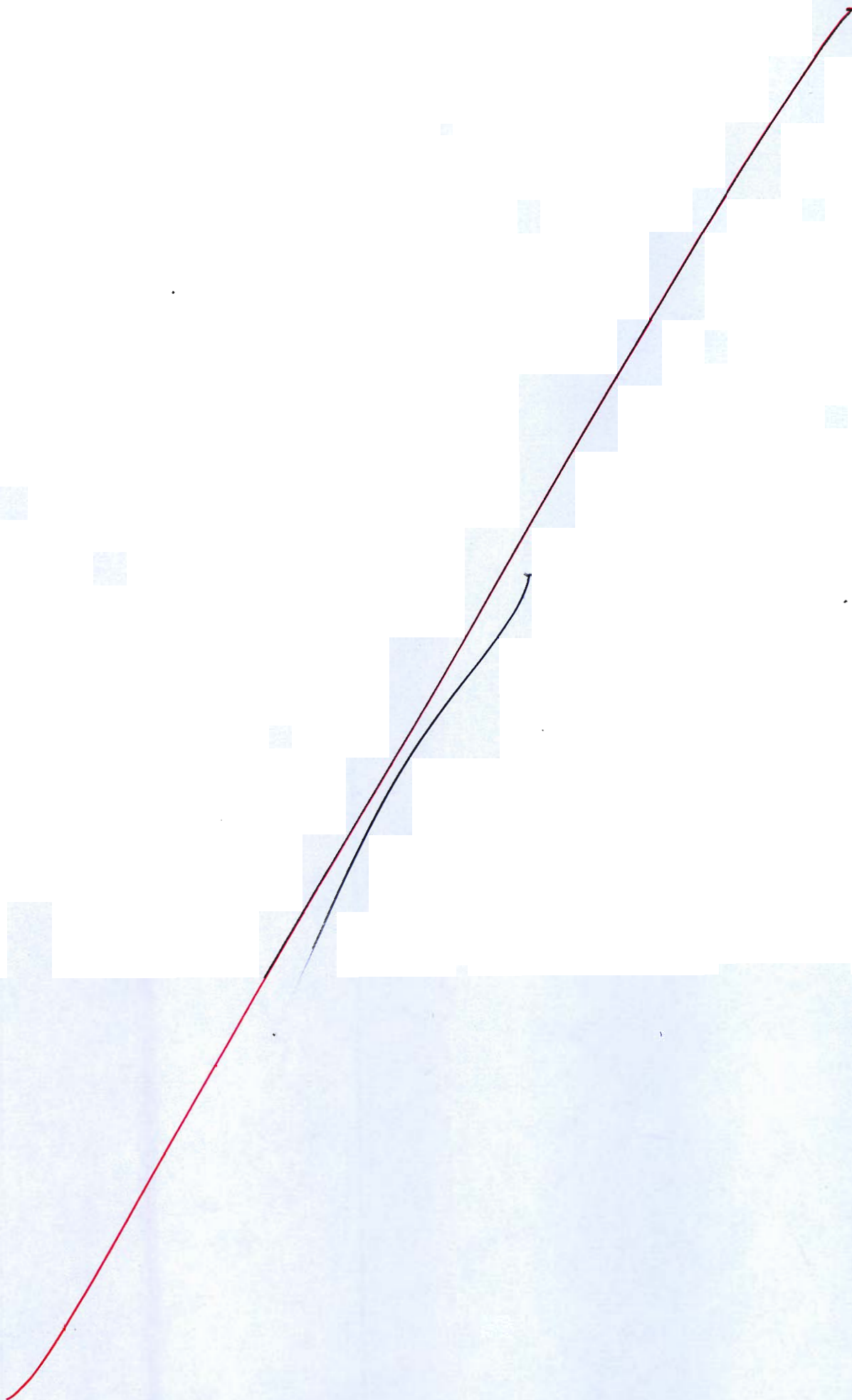


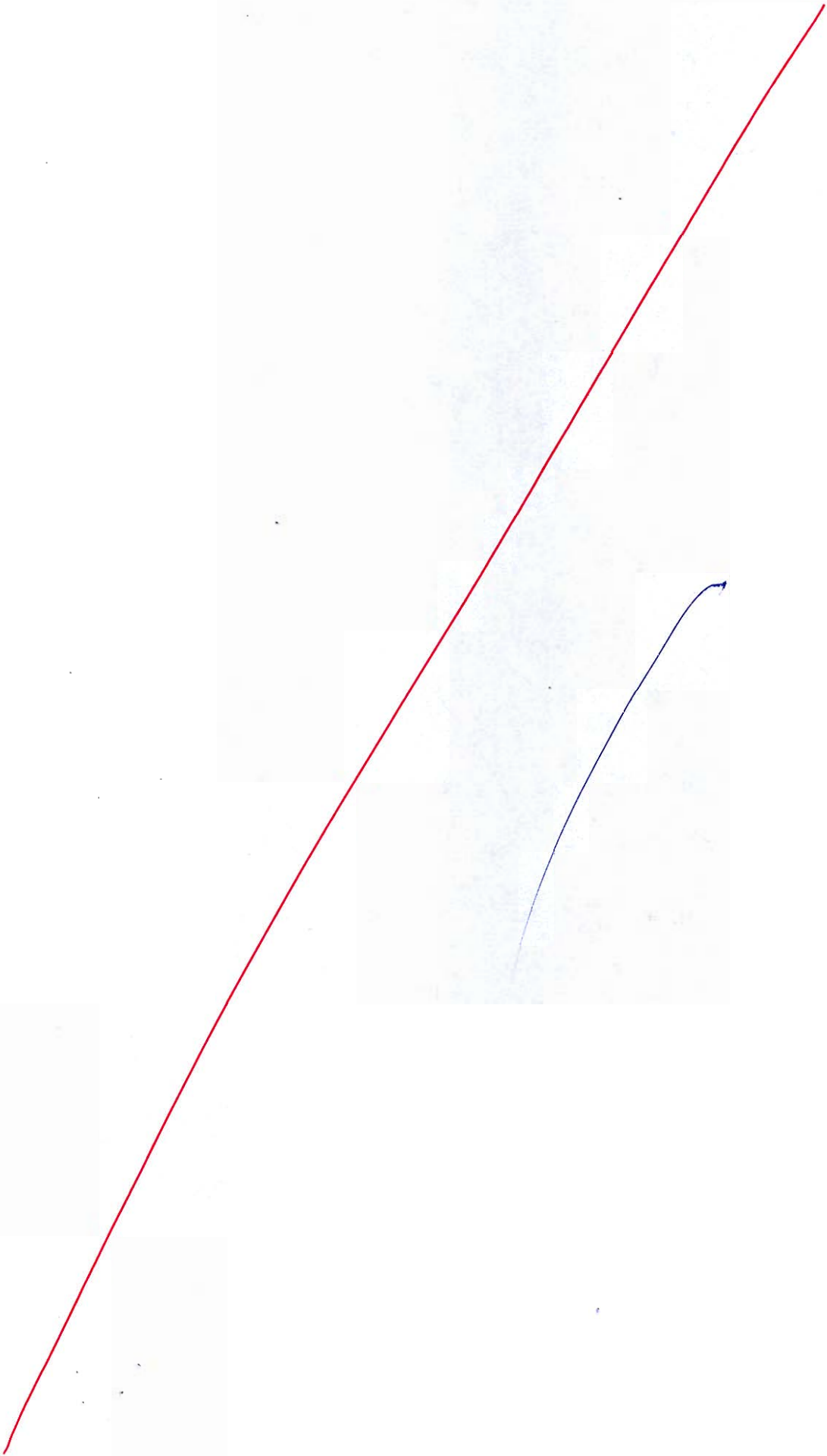
- Q.4 (c) What are the advantages of using a 50% reaction stage, obtain the maximum blading efficiency of a 50% reaction stage. Show that the diagram work per unit mass of steam for maximum blading efficiency of a 50% reaction stage is  $U^2$ , where  $U$  is the mean blade efficiency. Also, draw the velocity diagram of a 50% reaction turbine operating with maximum blading efficiency.

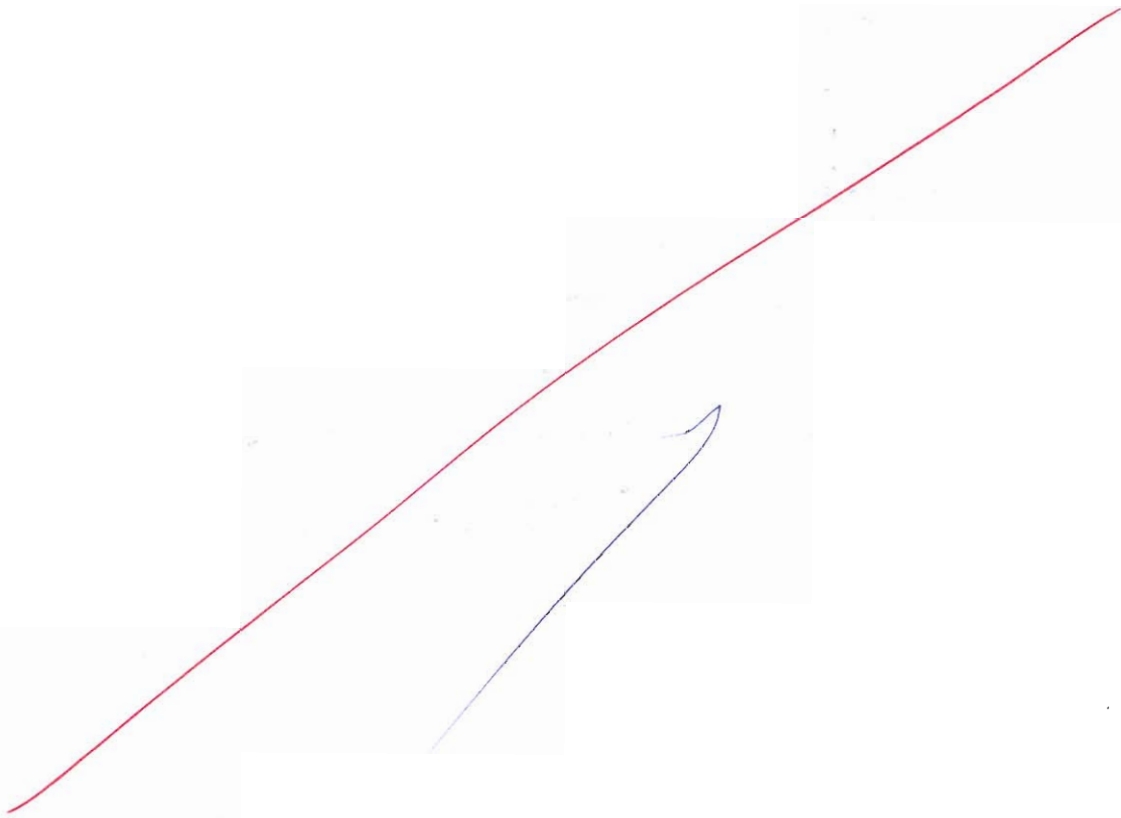
[20 marks]











## Section : B

- Q.5 (a) A nuclear reactor with its core constructed of parallel vertical plate 2.4 m high and 1.50 m wide has been designed on free convection heating of liquid bismuth. The maximum temperature of the plate surface is limited to  $970^{\circ}\text{C}$ , while the lowest allowable temperature of bismuth is  $330^{\circ}\text{C}$ . Calculate the maximum possible heat dissipation from both sides of each plate. For convective coefficient the appropriate correlation is,

$$\text{Nu} = 0.13(\text{Gr} \cdot \text{Pr})^{1/3}$$

The thermo-physical properties at mean film temperature of  $650^{\circ}\text{C}$  for bismuth are :  
 $\rho = 10^4 \text{ kg/m}^3$ ;  $\mu = 3.12 \text{ kg/m-h}$ ;  $c_p = 150.7 \text{ J/kgK}$ ;  $k = 13.02 \text{ W/mK}$

[12 marks]

10

$T_{\text{allow}} = 330^{\circ}\text{C}$

$$\beta = \frac{1}{\frac{1243 + 603}{2}}$$

$$= \frac{1}{923}$$

$$\frac{hL}{k} = 0.13(\text{Gr} \cdot \text{Pr})^{1/3}$$

$$\text{Gr} = \frac{g \beta \Delta T L^3}{(\mu/\rho)^2} = \frac{9.81 \times 640 \times (2.4)^3}{\left(\frac{3.12}{3600 \times 10^4}\right)^2 \times 923} = \frac{12519.206 \times 10^{12}}{3.4 \times 10^2}$$

$$f_s = \frac{\mu_{cp}}{k} = \frac{3.12 \times 150.7}{3600 \times 13.02} = 0.010031$$

$$\frac{h \times 2.4}{13.02} = .13 \left( \frac{12519.206}{6259.603 \times 10^{12} \times 0.010031} \right)^{1/3}$$

$$h = \cancel{28031.315 \text{ W/m}^2\text{K}} \quad 35316.9697 \text{ W/m}^2\text{K}$$

$$Q = 4 \times h \times A (\Delta T) = 4 \times \cancel{28031.315} \times 2.4 \times 1.5 \times 35316.9697$$

$$640 = \boxed{325.4811 \text{ MW}}$$

2  
(twice only)  
@ both sides

Ans

- Q.5 (b) A solid alloy shaft of 80 mm in diameter is coupled with a hollow steel shaft of same external diameter in series. If the angle of twist of the steel shaft per unit length is 72% of that of the alloy shaft, then find the inner diameter of the steel shaft. What will be the speed to transmit 720 kW, if the limiting shear stresses in the alloy and the steel are to be 64 MPa and 80 MPa, respectively? Take  $G_{\text{steel}} = 1.8 G_{\text{alloy}}$ .

[12 marks]



$$\left(\frac{\theta}{L}\right)_{\text{steel}} = 0.72 \left(\frac{\theta}{L}\right)_{\text{alloy}}$$

$$P = 720 \text{ kW}$$

$$\tau_{\text{alloy}} = 64 \text{ MPa}$$

$$G_{\text{steel}} = 1.8 G_{\text{alloy}}$$

$$\tau_{\text{steel}} = 80 \text{ MPa}$$

$$\frac{\theta}{L} = \frac{T}{GJ}$$

$$\frac{T}{1.8 \times \frac{\pi}{32} \times (80^4 - d_i^4)} = \frac{T}{G_{\text{alloy}} \times \frac{\pi}{32} \times 80^4} \times 0.72$$

$$\frac{1}{1.8(80^4 - d_i^4)} = \frac{0.72}{80^4}$$

$$\frac{80^4}{1.8 \times 0.72} = 80^4 - d_i^4 \Rightarrow \boxed{d_i = 55.304 \text{ mm}}$$

Ans.

$$P = \frac{2\pi NT}{60}$$

$$\tau_{\text{allow}} = \frac{16T}{\pi d^3}$$

$$T = 6433.981 \text{ Nm}$$

$$64 = \frac{16 \times T}{\pi \times (0.08)^3}$$

$$720 \times 10^3 = \frac{2\pi N \times 6433.981}{60}$$

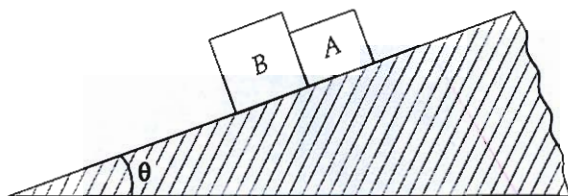
$$N = 1068.621 \text{ rpm} \quad \text{Ans.}$$

- Q.5 (c) Briefly explain the working of thermostatic expansion valve for refrigerant flow control. Draw a neat sketch and write the functions of thermostatic expansion valve.

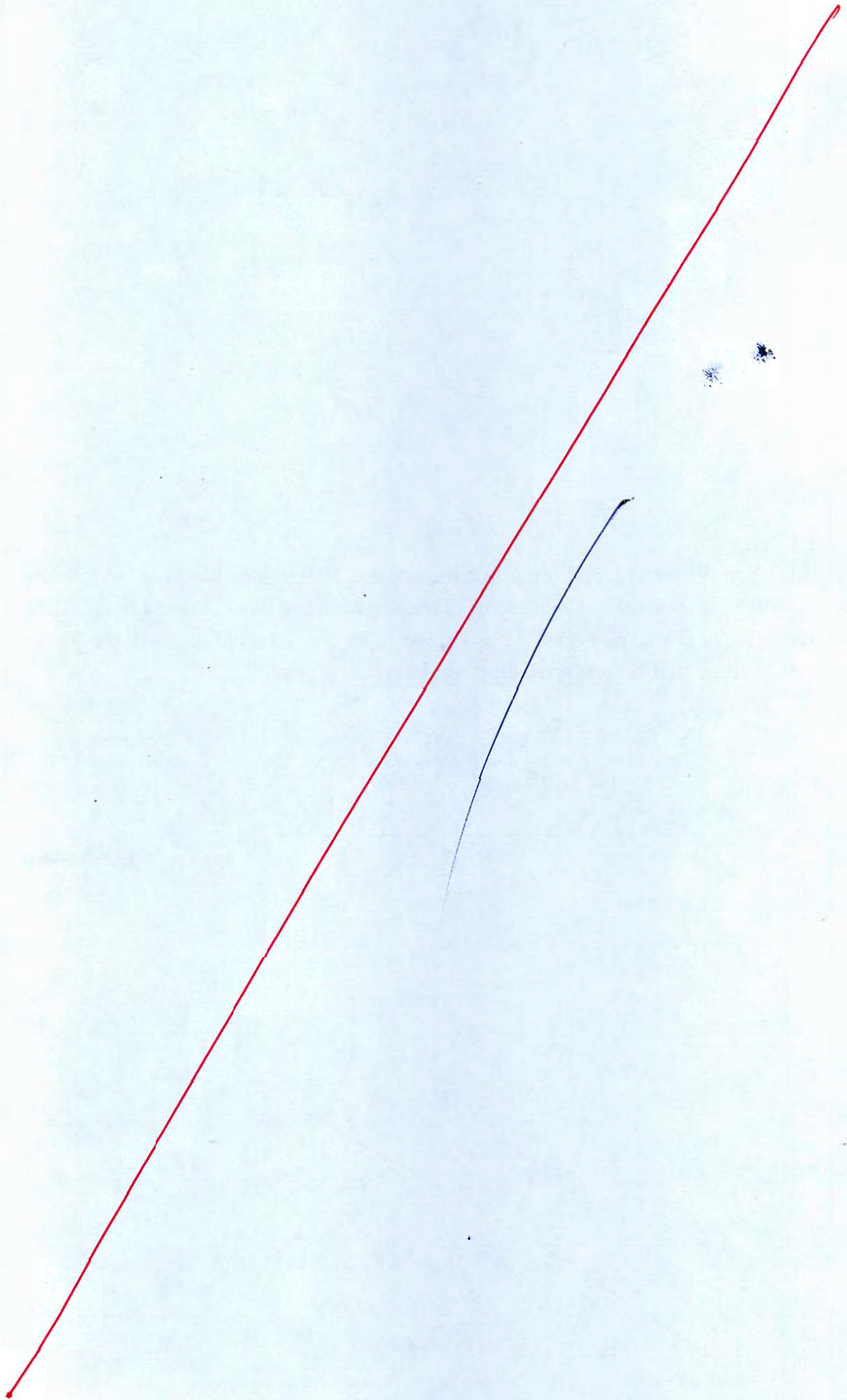
[12 marks]



- 5 (d) Two blocks A and B are placed on an inclined plane. Weights of blocks A and B are 450 N and 560 N, respectively. Coefficients of friction between block A and plane is 0.25 and between block B and plane is 0.32 as shown in figure. To what angle  $\theta$ , the plane should be raised so that bodies start slipping down the plane?



[12 marks]





- 1.5 (e) A piston cylinder assembly contains 0.2 kg superheated steam at 30 bar and 300°C. This assembly is placed in thermal contact with a reservoir at 300°C and the steam is allowed to expand to 1 bar and 300°C, calculate the maximum work that can be obtained from the steam. (Refer steam table attached)

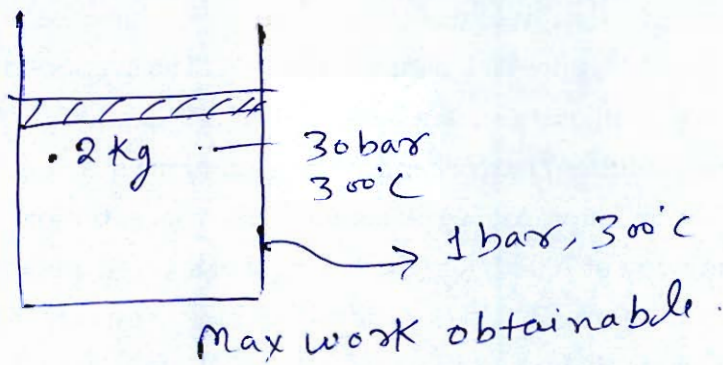
Water/Steam at  $p = 0.10 \text{ MPa}$  ( $T_{\text{sat}} = 99.606^\circ\text{C}$ )

$T$	$v$	$u$	$h$	$s$	$T$	$v$	$u$	$h$	$s$
$^\circ\text{C}$	$\text{m}^3/\text{kg}$	$\text{kJ}/\text{kg}$	$\text{kJ}/\text{kg}$	$\text{kJ}/\text{kg K}$	$^\circ\text{C}$	$\text{m}^3/\text{kg}$	$\text{kJ}/\text{kg}$	$\text{kJ}/\text{kg}$	$\text{kJ}/\text{kg K}$
*0	0.00100016	-0.04	0.06	-0.00015	270	2.4993	2764.5	3014.4	8.1094
5	0.00100003	21.02	21.12	0.07625	280	2.5459	2779.8	3034.4	8.1459
10	0.00100030	42.02	42.12	0.15108	290	2.5924	2795.2	3054.4	8.1818
15	0.00100090	62.98	63.08	0.22445	300	2.6388	2810.6	3074.5	8.2172
20	0.00100180	83.91	84.01	0.29646	310	2.6853	2826.2	3094.7	8.2520
25	0.00100296	104.82	104.92	0.36720	320	2.7317	2841.7	3114.9	8.2864
30	0.00100437	125.72	125.82	0.43673	330	2.7782	2857.3	3135.1	8.3202
35	0.00100600	146.62	146.72	0.50510	340	2.8246	2873.0	3155.5	8.3536
40	0.00100785	167.52	167.62	0.57237	350	2.8710	2888.7	3175.8	8.3866
45	0.00100988	188.41	188.51	0.63858	360	2.9173	2904.6	3196.3	8.4191
50	0.00101211	209.32	209.42	0.70377	370	2.9637	2920.3	3216.7	8.4512
55	0.00101452	230.23	230.33	0.76798	380	3.0100	2936.3	3237.3	8.4829
60	0.00101709	251.15	251.25	0.83125	390	3.0564	2952.3	3257.9	8.5142
65	0.00101984	272.08	272.18	0.89361	400	3.1027	2968.3	3278.6	8.5452
70	0.00102274	293.02	293.12	0.95509	410	3.1490	2984.4	3299.3	8.5757
75	0.00102581	313.98	314.08	1.0157	420	3.1953	3000.6	3320.1	8.6059
80	0.00102903	334.95	335.05	1.0755	430	3.2416	3016.7	3340.9	8.6358
85	0.00103241	355.95	356.05	1.1346	440	3.2879	3033.1	3361.9	8.6653
90	0.00103594	376.96	377.06	1.1928	450	3.3342	3049.4	3382.8	8.6946
95	0.00103962	398.00	398.10	1.2504	460	3.3805	3065.8	3403.9	8.7235
99.606	0.00104315	417.40	417.50	1.3028	470	3.4267	3082.3	3425.0	8.7521
99.606	1.6939	2505.5	2674.9	7.3588	480	3.4730	3098.9	3446.2	8.7804
100	1.6959	2506.2	2675.8	7.3610	490	3.5193	3115.5	3467.4	8.8084
105	1.7204	2514.1	2686.1	7.3885	500	3.5655	3132.1	3488.7	8.8361
110	1.7447	2521.8	2696.3	7.4155	520	3.6580	3165.8	3531.6	8.8908
115	1.7690	2529.6	2706.5	7.4418	540	3.7505	3199.6	3574.7	8.9445
120	1.7932	2537.3	2716.6	7.4678	560	3.8430	3233.7	3618.0	8.9972
125	1.8172	2545.0	2726.7	7.4932	580	3.9354	3268.2	3661.7	9.0489
130	1.8412	2552.6	2736.7	7.5183	600	4.0279	3302.8	3705.6	9.0998
135	1.8652	2560.2	2746.7	7.5429	620	4.1203	3337.8	3749.8	9.1499
140	1.8891	2567.8	2756.7	7.5672	640	4.2127	3373.0	3794.3	9.1991
145	1.9129	2575.4	2766.7	7.5911	660	4.3052	3408.5	3839.0	9.2476
150	1.9367	2582.9	2776.6	7.6148	680	4.3976	3444.2	3884.0	9.2954
155	1.9604	2590.5	2786.5	7.6380	700	4.4900	3480.4	3929.4	9.3424
160	1.9841	2598.0	2796.4	7.6610	720	4.5824	3516.8	3975.0	9.3888
165	2.0077	2605.5	2806.3	7.6838	740	4.6747	3553.4	4020.9	9.4345
170	2.0313	2613.1	2816.2	7.7062	760	4.7671	3590.3	4067.0	9.4797
175	2.0549	2620.6	2826.1	7.7284	780	4.8595	3627.6	4113.5	9.5242
180	2.0785	2628.1	2836.0	7.7503	800	4.9519	3665.0	4160.2	9.5681
185	2.1020	2635.6	2845.8	7.7719	820	5.0443	3702.8	4207.2	9.6115
190	2.1255	2643.1	2855.7	7.7934	840	5.1366	3740.8	4254.5	9.6544
195	2.1490	2650.7	2865.6	7.8146	860	5.2290	3779.2	4302.1	9.6968
200	2.1724	2658.3	2875.5	7.8356	880	5.3213	3817.8	4349.9	9.7386
210	2.2193	2673.3	2895.2	7.8769	900	5.4137	3856.6	4398.0	9.7800
220	2.2661	2688.4	2915.0	7.9174	920	5.5061	3895.8	4446.4	9.8209
230	2.3128	2703.5	2934.8	7.9572	940	5.5984	3935.2	4495.0	9.8613
240	2.3595	2718.7	2954.6	7.9962	960	5.6908	3974.8	4543.9	9.9013
250	2.4062	2733.9	2974.5	8.0346	980	5.7831	4014.8	4593.1	9.9408
260	2.4528	2749.1	2994.4	8.0723	1000	5.8754	4055.1	4642.6	9.9800
270	2.4993	2764.5	3014.4	8.1094					

Water/Steam at  $p = 3.0 \text{ MPa}$  ( $T_{\text{sat}} = 233.853^\circ\text{C}$ )

$T$ $^\circ\text{C}$	$v$ $\text{m}^3/\text{kg}$	$u$ $\text{kJ}/\text{kg}$	$h$ $\text{kJ}/\text{kg}$	$s$ $\text{kJ}/\text{kg K}$	$T$ $^\circ\text{C}$	$v$ $\text{m}^3/\text{kg}$	$u$ $\text{kJ}/\text{kg}$	$h$ $\text{kJ}/\text{kg}$	$s$ $\text{kJ}/\text{kg K}$
0	0.00099869	0.01	3.01	0.00003	270	0.0750660	2689.7	2914.9	6.3987
5	0.00099861	21.00	24.00	0.07619	280	0.0771620	2710.7	2942.2	6.4486
10	0.00099892	41.94	44.94	0.15081	290	0.0791960	2731.0	2968.6	6.4959
15	0.00099955	62.85	65.85	0.22400	300	0.0811790	2750.8	2994.3	6.5412
20	0.00100047	83.73	86.73	0.29586	310	0.0831190	2770.1	3019.5	6.5847
25	0.00100165	104.60	107.60	0.36645	320	0.0850220	2789.1	3044.2	6.6266
30	0.00100307	125.45	128.46	0.43584	330	0.0868930	2807.7	3068.4	6.6672
35	0.00100471	146.31	149.32	0.50409	340	0.0887370	2826.2	3092.4	6.7066
40	0.00100656	167.16	170.18	0.57124	350	0.0905560	2844.4	3116.1	6.7449
45	0.00100860	188.02	191.05	0.63734	360	0.0923550	2862.4	3139.5	6.7823
50	0.00101082	208.89	211.92	0.70243	370	0.0941340	2880.4	3162.8	6.8187
55	0.00101322	229.75	232.79	0.76654	380	0.0958970	2898.2	3185.9	6.8544
60	0.00101579	250.63	253.68	0.82971	390	0.0976450	2915.9	3208.8	6.8892
65	0.00101852	271.52	274.58	0.89198	400	0.0993790	2933.6	3231.7	6.9234
70	0.00102141	292.43	295.49	0.95336	410	0.101110	2951.1	3254.4	6.9570
75	0.00102446	313.35	316.42	1.0139	420	0.10281	2968.7	3277.1	6.9900
80	0.00102766	334.28	337.36	1.0736	430	0.10451	2986.2	3299.7	7.0224
85	0.00103101	355.23	358.32	1.1326	440	0.10620	3003.7	3322.3	7.0542
90	0.00103452	376.21	379.31	1.1908	450	0.10789	3021.1	3344.8	7.0856
95	0.00103818	397.20	400.31	1.2482	460	0.10956	3038.6	3367.3	7.1165
100	0.00104199	418.21	421.34	1.3050	470	0.11123	3056.1	3389.8	7.1470
105	0.00104595	439.26	442.40	1.3610	480	0.11289	3073.6	3412.3	7.1770
110	0.00105006	460.35	463.50	1.4164	490	0.11455	3091.1	3434.8	7.2066
115	0.00105433	481.46	484.62	1.4712	500	0.11620	3108.6	3457.2	7.2359
120	0.00105876	502.60	505.78	1.5254	520	0.11948	3143.8	3502.2	7.2933
125	0.00106334	523.80	526.99	1.5790	540	0.12274	3179.0	3547.2	7.3493
130	0.00106809	545.03	548.23	1.6320	560	0.12599	3214.3	3592.3	7.4041
135	0.00107301	566.31	569.53	1.6845	580	0.12922	3249.8	3637.5	7.4577
140	0.00107810	587.64	590.87	1.7365	600	0.13245	3285.4	3682.8	7.5103
145	0.00108336	609.03	612.28	1.7880	620	0.13566	3321.3	3728.3	7.5618
150	0.00108881	630.47	633.74	1.8390	640	0.13886	3357.4	3774.0	7.6124
155	0.00109444	651.99	655.27	1.8896	660	0.14205	3393.8	3819.9	7.6621
160	0.00110027	673.57	676.87	1.9397	680	0.14523	3430.3	3866.0	7.7109
165	0.00110630	695.22	698.54	1.9895	700	0.14841	3467.0	3912.2	7.7590
170	0.00111255	716.95	720.29	2.0388	720	0.15157	3504.0	3958.7	7.8062
175	0.00111901	738.77	742.13	2.0878	740	0.15474	3541.2	4005.4	7.8528
180	0.00112571	760.68	764.06	2.1365	760	0.15790	3578.7	4052.4	7.8987
185	0.00113265	782.69	786.09	2.1849	780	0.16105	3616.4	4099.5	7.9439
190	0.00113984	804.81	808.23	2.2329	800	0.16420	3654.3	4146.9	7.9885
195	0.00114731	827.04	830.48	2.2807	820	0.16734	3692.6	4194.6	8.0325
200	0.00115506	849.39	852.86	2.3282	840	0.17048	3731.0	4242.4	8.0759
210	0.00117149	894.50	898.01	2.4227	860	0.17362	3769.6	4290.5	8.1187
220	0.00118931	940.19	943.76	2.5164	880	0.17675	3808.6	4338.9	8.1610
230	0.00120873	986.60	990.23	2.6097	900	0.17988	3847.9	4387.5	8.2028
233.853	0.00121669	1004.6	1008.3	2.6455	920	0.18301	3887.3	4436.3	8.2441
233.853	0.0666640	2603.2	2803.2	6.1856	940	0.18613	3927.0	4485.4	8.2849
240	0.0682300	2619.8	2824.5	6.2274	960	0.18925	3967.0	4534.8	8.3252
250	0.0706270	2644.6	2856.5	6.2893	980	0.19237	4007.2	4584.3	8.3651
260	0.0728950	2667.7	2886.4	6.3459	1000	0.19549	4047.6	4634.1	8.4045
270	0.0750660	2689.7	2914.9	6.3987					

[12 marks]



12

$$u_1 = 2750.8, \quad s_1 = 6.5412$$

$$u_2 = 2810.6, \quad s_2 = 8.2172$$

$$w_{\max} = (u_2 - u_1) - T_0 (s_2 - s_1)$$

$$= (2810.6 - 2750.8) - 573 (8.2172 - 6.5412)$$

$$= 0.900 \cdot 548 \text{ kJ/kg} = 0$$

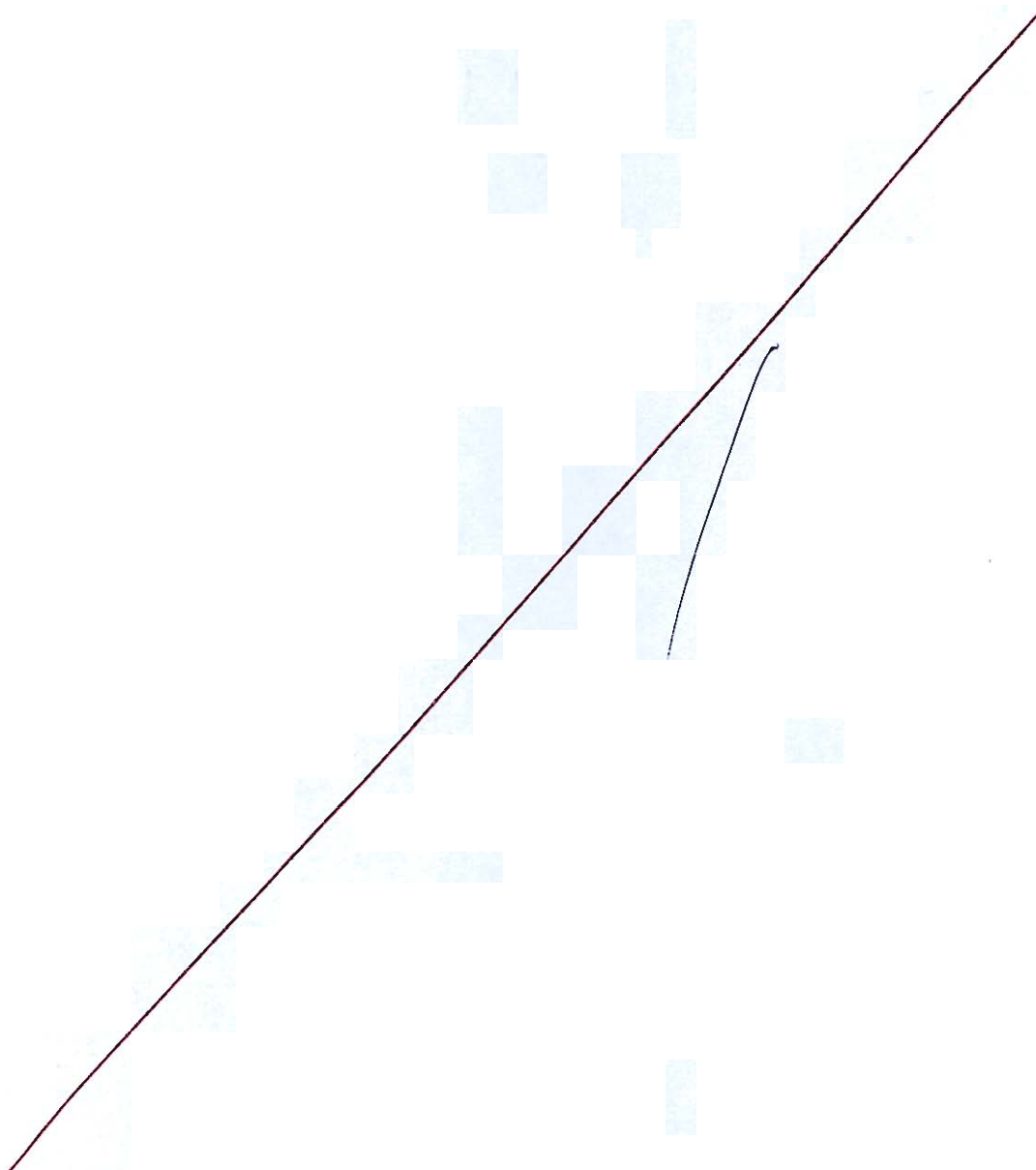
$$\text{work} = \underline{180.1096 \text{ kJ}}$$

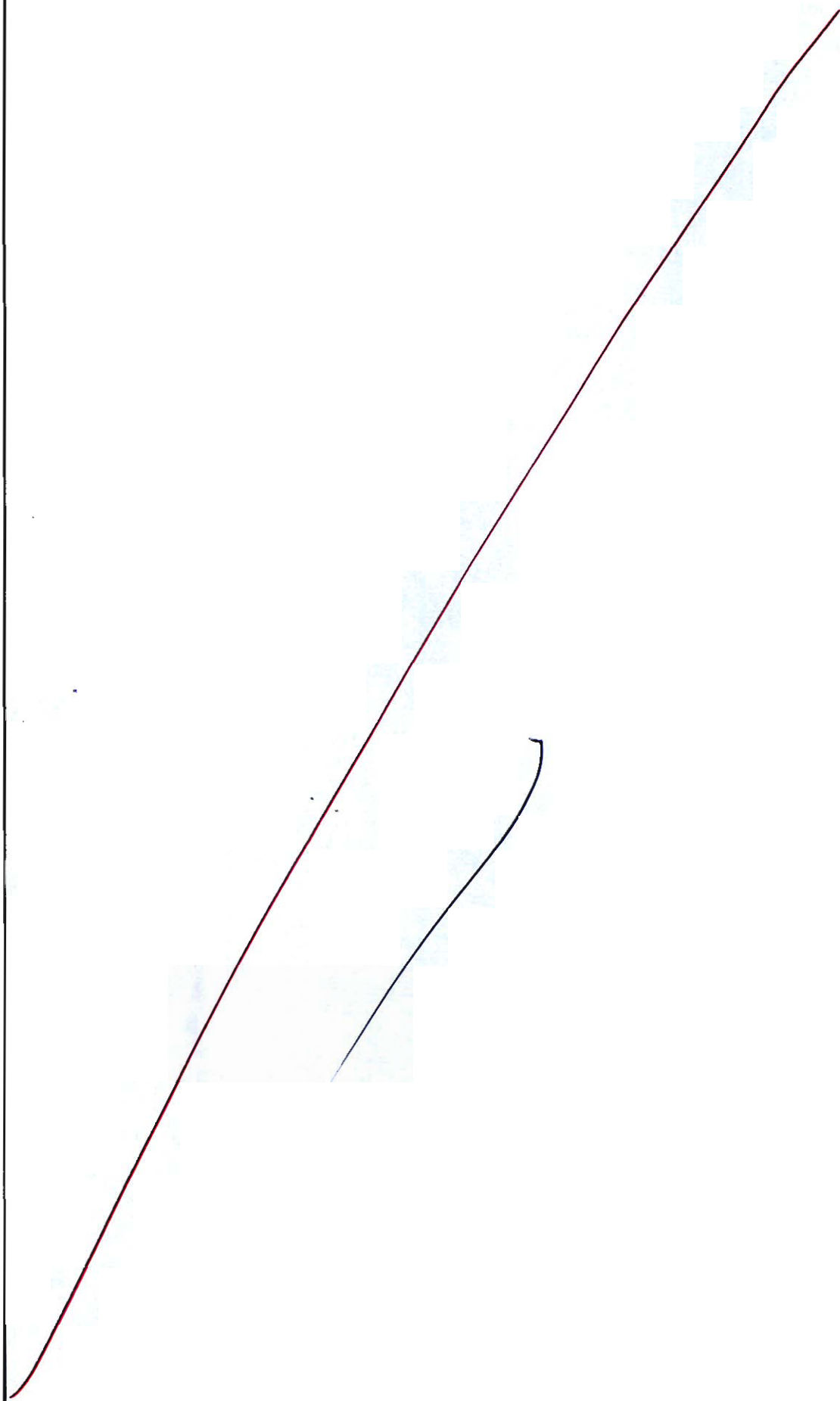
Ans



- Q.6 (a) In an aqua-ammonia absorption refrigeration system of 10 tonnes refrigeration capacity the vapour leaving the generator are 100% pure  $\text{NH}_3$  saturated at  $40^\circ\text{C}$ . The evaporator, absorber, condenser and generator temperatures are  $-20^\circ\text{C}$ ,  $30^\circ\text{C}$ ,  $40^\circ\text{C}$  and  $170^\circ\text{C}$  respectively. At absorber exit (strong solution) the concentration of ammonia in solution is 0.4 and enthalpy of 25 kJ/kg. At generator exit (weak solution) the concentration of ammonia in solution is 0.2 and enthalpy of 700 kJ/kg. The enthalpy of saturated liquid and saturated vapour ammonia at  $40^\circ\text{C}$  are 371.9 kJ/kg and 1473.3 kJ/kg respectively. The enthalpy of saturated vapour ammonia from evaporator exit at  $-20^\circ\text{C}$  is 1420 kJ/kg.
- Determine the mass flow rate of ammonia in the evaporator.
  - Carry out overall mass conservation and mass conservation of ammonia in absorber to determine mass flow rates of weak and strong solution.
  - Determine the heat rejection in absorber and condenser, heat added in generator and C.O.P.

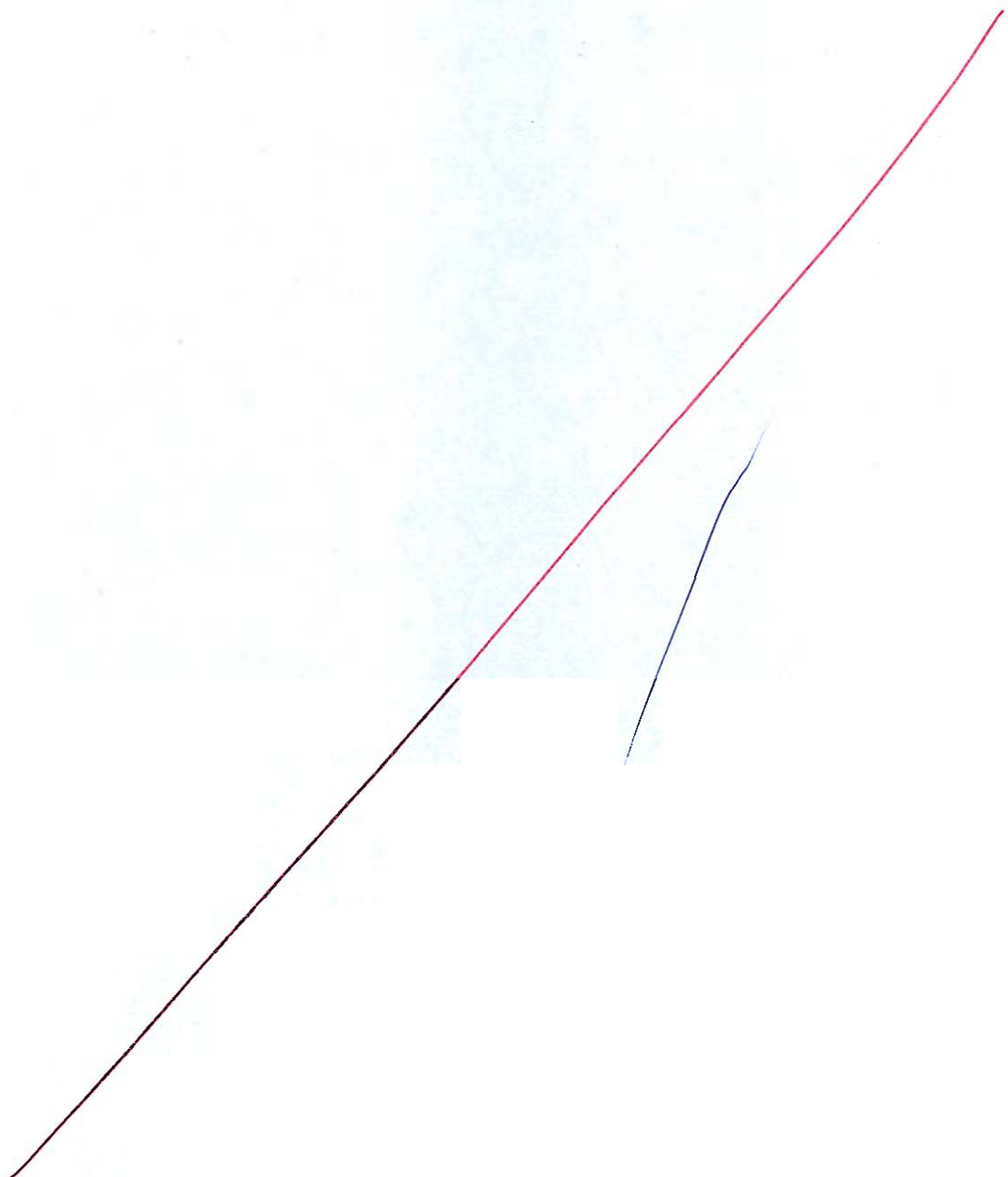
[20 marks]

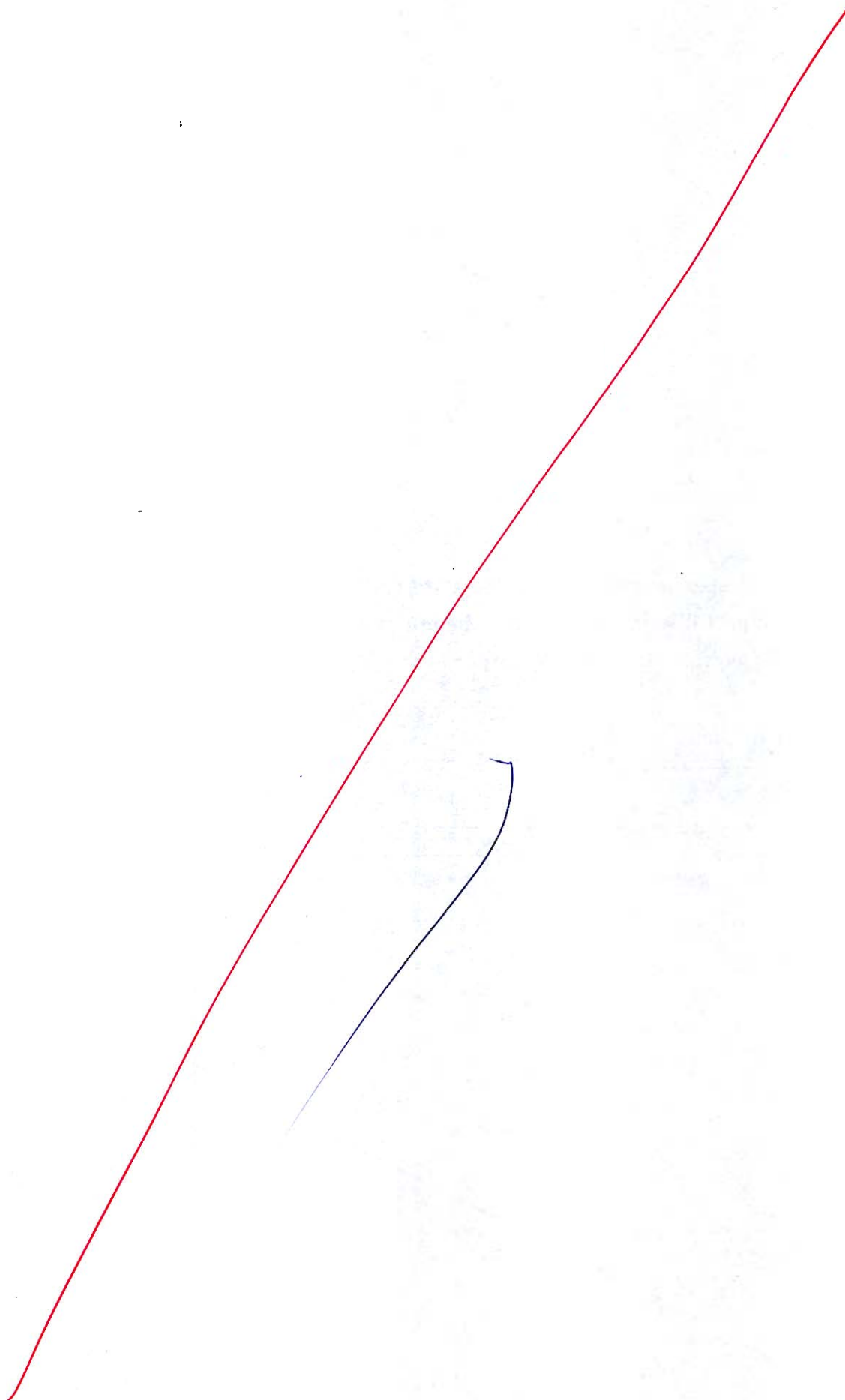




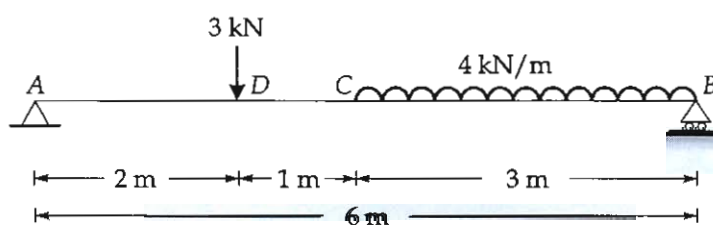
- Q.6 (b) An air preheater is used to heat up the air used for combustion by cooling the outgoing products of combustion from a furnace. The rate of flow of the products is 12 kg/sec, and the products are cooled from 600°C to 450°C and the specific heat at constant pressure for products and for air are 1.09 kJ/kgK and 1.005 kJ/kgK respectively. The rate of air flow is 8 kg/sec and the initial air temperature is 40°C. Determine the following :
- the initial and final availability of the products.
  - the irreversibility of the process.
  - if the heat transfer from the products were to take place reversibly through heat engine, what would be the final temperature of the air and the power developed by heat engine? Take ambient temperature  $T_0 = 300$  K.

[20 marks]



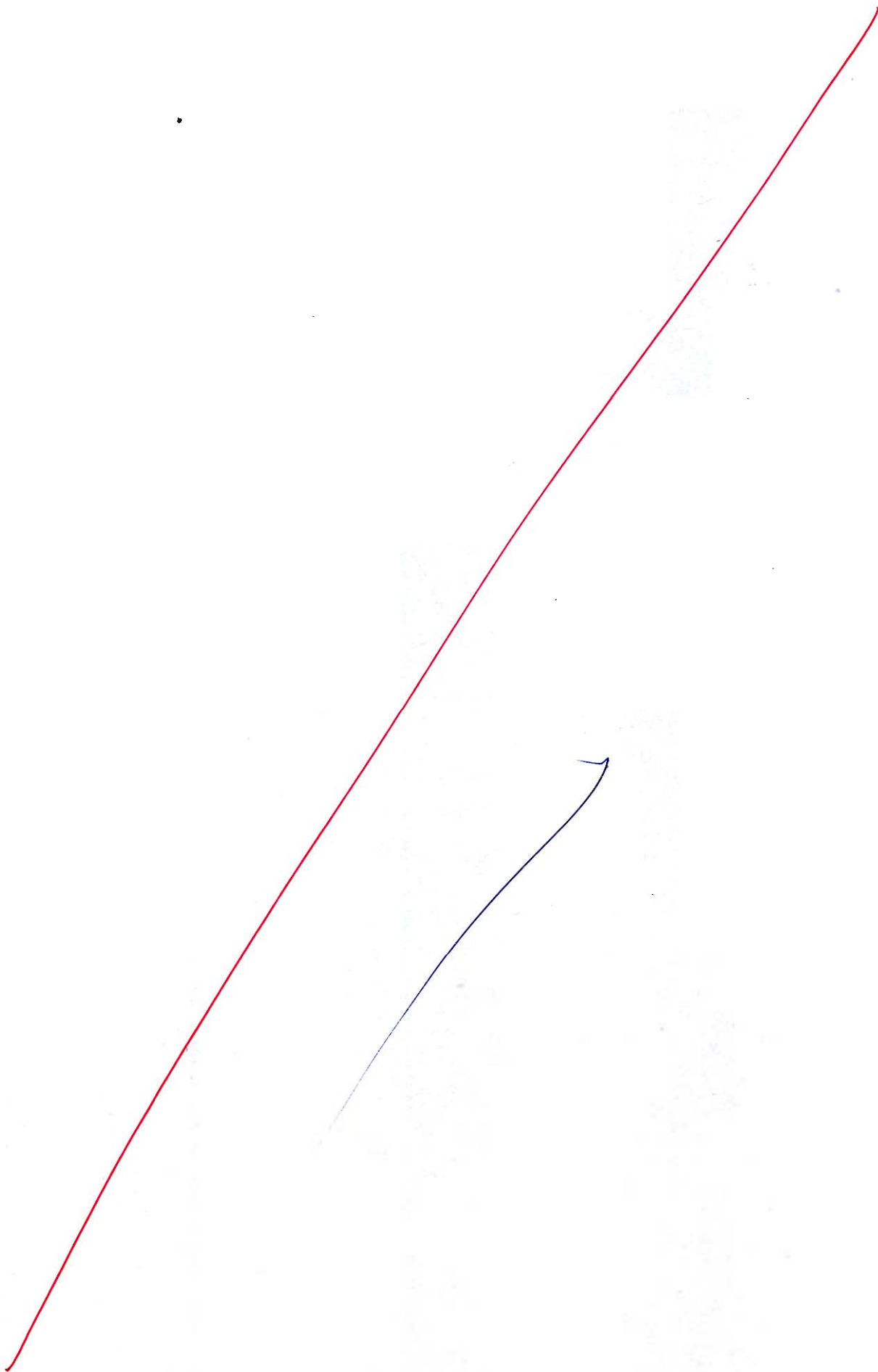


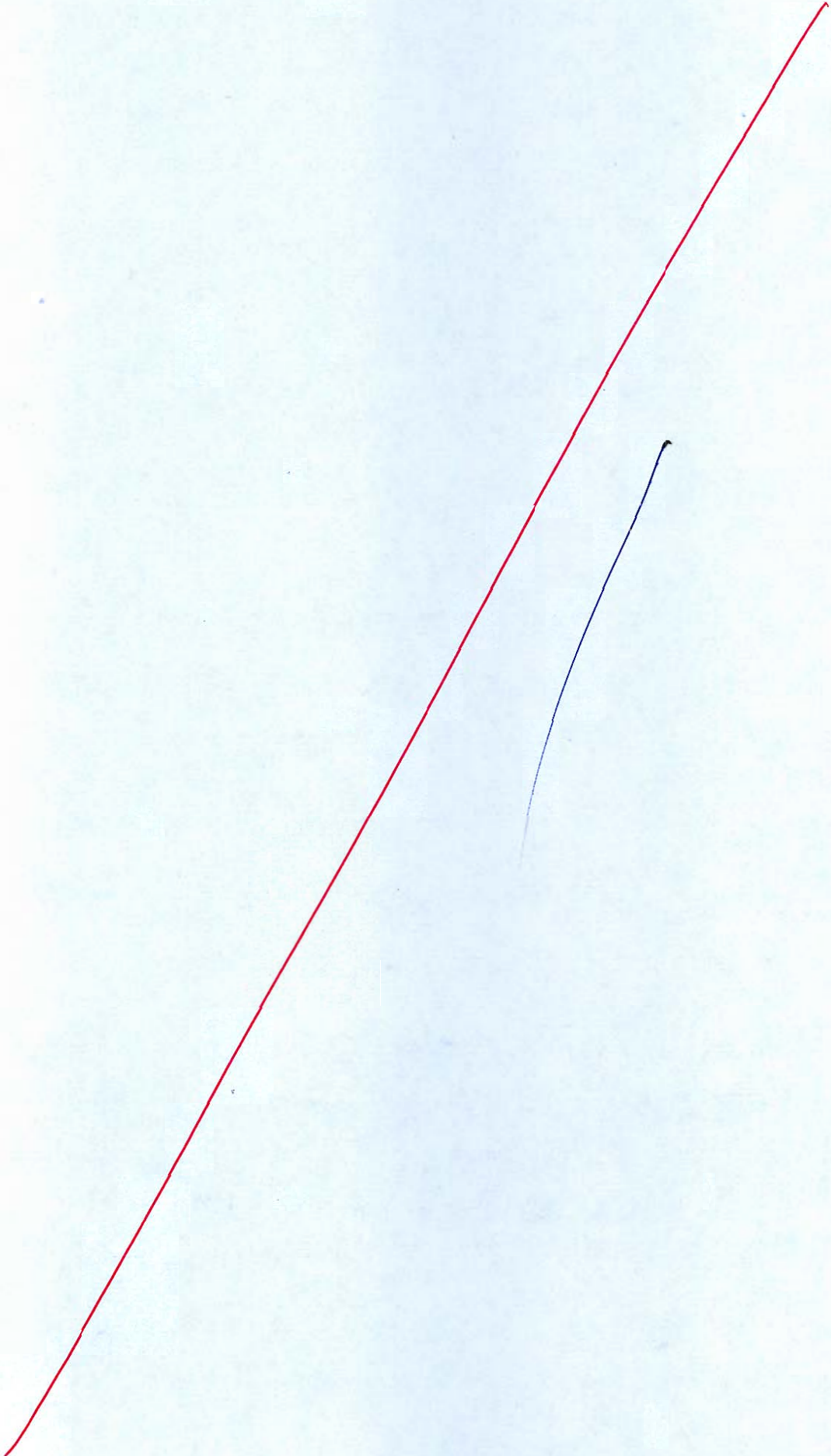
- Q.6 (c) A beam  $AB$  of 6 m span is simply supported at the ends and is loaded as shown in figure below. Determine : (i) Deflection at  $C$ , (ii) Maximum deflection and (iii) Slope at end  $A$ . Take  $E = 2 \times 10^5 \text{ N/mm}^2$  and  $I = 2500 \text{ cm}^4$ .



[20 marks]









- 7 (a) An ammonia ice plant operates between condenser temperature of  $35^{\circ}\text{C}$  and an evaporator temperature of  $-15^{\circ}\text{C}$ . It produces 10 tons of ice per day from water at  $27^{\circ}\text{C}$  to ice at  $-5^{\circ}\text{C}$ . The  $\text{NH}_3$  enters the compressor as dry saturated vapour and leaves the condenser as saturated liquid. Determine,
- The capacity of the refrigerating plant.
  - Mass flow rate of the refrigerant.
  - Power of the compressor motor if the isentropic efficiency of the compressor is 82% and mechanical efficiency of the compressor is 94%.
  - Relative efficiency

Take latent heat of ice =  $335 \text{ kJ/kg}$

Specific heat of ice =  $1.94 \text{ kJ/kgK}$

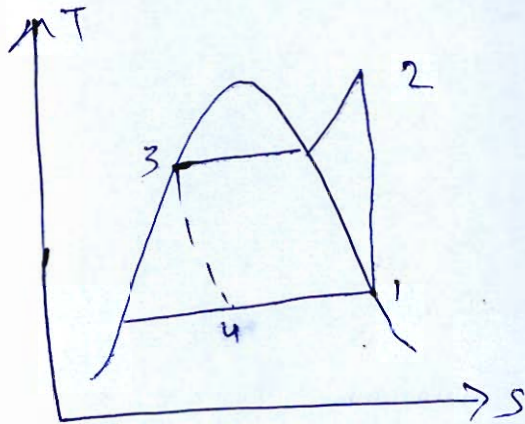
Specific heat of water =  $4.2 \text{ kJ/kgK}$

Use the following properties of  $\text{NH}_3$

18

Saturation Temp. ( $^{\circ}\text{C}$ )	Enthalpy (kJ/kg)		Entropy kJ/kg-K		Specific heat (kJ/kg-K)	
	$h_f$	$h_g$	$s_f$	$s_g$	Liquid, $C_{pf}$	Vapour, $C_{pg}$
-15	112.3	1426	0.457	5.549	—	—
35	347.5	1471	1.282	4.930	4.6	2.8

[20 marks]



RC = 10 ton ice / day  
from 27° water to  
-5° ice

$$h_1 = 1426 \text{ kJ/kg}$$

$$h_3 = h_4 = 347.5 \text{ kJ/kg}$$

$$RC = \frac{10 \times 10^3 [4.2 \times 27 + 335 + 1.94 \times 5]}{24 \times 3600}$$

$$RC = 53.02083 \text{ kW} \quad \text{Ans}$$

$$S_1 = S_2$$

$$5.549 = 4.93 + 2.8 \ln \frac{T_2}{273 + 35 = 308}$$

$$T_2 = 384.203 \text{ K}$$

$$h_2 = 1471 + 2.8(384.203 - 308) = 1684.3685 \text{ kJ/kg}$$

$$\dot{m} = \frac{RC}{RE} = \frac{53.02083}{1426 - 347.5} = 0.04916 \text{ kg/s} \quad \text{Ans}$$

Power of Compressor motor =

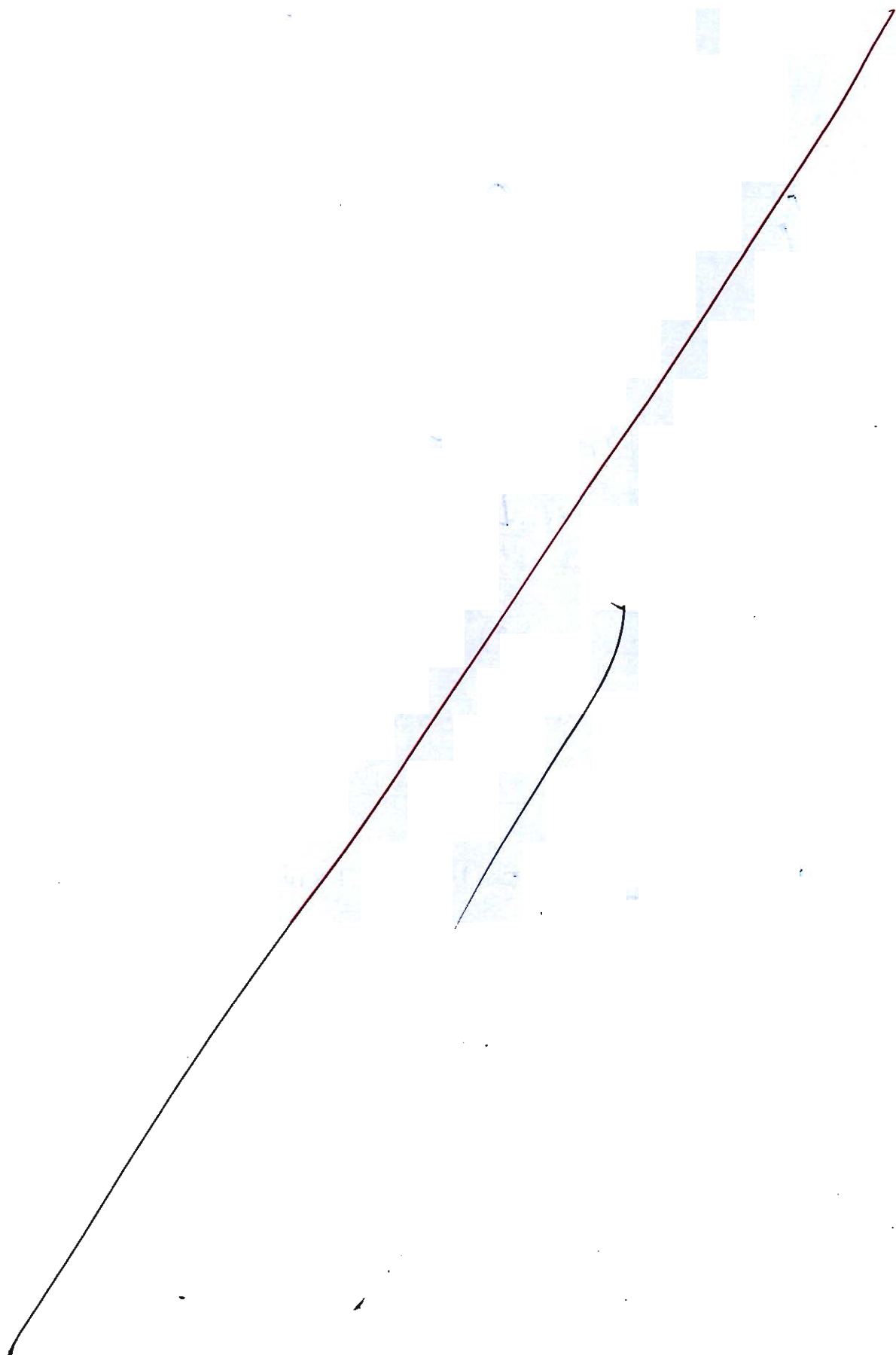
$$0.04916 (1684.3685 - 1426)$$

$$\frac{\quad}{0.82 \times 0.94}$$

$$= 16.4787 \text{ kW} \quad \text{Ans}$$

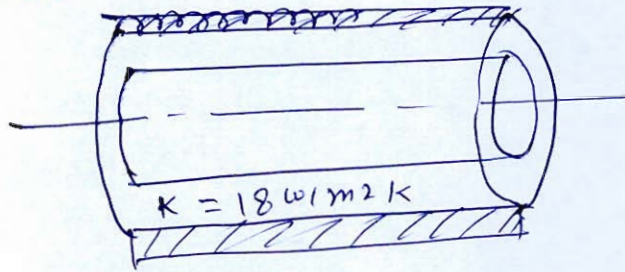
$$(iv) \eta_{\text{Relative}} = 0.82 \times 0.94 = 77.08\% \quad \text{Ans}$$

Refer solution



Q.7 (b) Calculate the temperature difference between outer and inner surface of a thin hollow tube having 4 mm and 6 mm inside and outside radius, respectively, when a current of 2.1 kA flows through it. For cooling the tube, the coolant water at temperature 20°C circulates inside the tube. The heat transfer coefficient of water side is 12500 W/m<sup>2</sup>K. The outer surface of the tube is insulated. The electrical resistivity of material is 0.11 Ωmm<sup>2</sup>/m. The thermal conductivity of the material is 18 W/m<sup>2</sup>K. Find the heat flow rate. Also obtain the expression for temperature difference between inner and outer radius.

Not in solution



[20 marks]

$r_1 = 4 \text{ mm}$

$r_2 = 6 \text{ mm}$

$I = 2.1 \text{ kA}$

$T_{ci} = 20^\circ\text{C}, h_i = 12500 \text{ W/m}^2\text{K}$

$\rho_{el} = 0.11 \Omega \text{ mm}^2/\text{m}$

find Q & Temp diff.

$V = IR, R = \rho_{el} \frac{L}{A}$

$\rho = \frac{RA}{L}$

~~$R = \frac{0.11 \times L}{\pi(0.006^2 - 0.004^2)} = 1750.704 \Omega$~~

~~$V = IR = 3676479.185 \text{ V}$~~

~~$Q = V \times I$~~

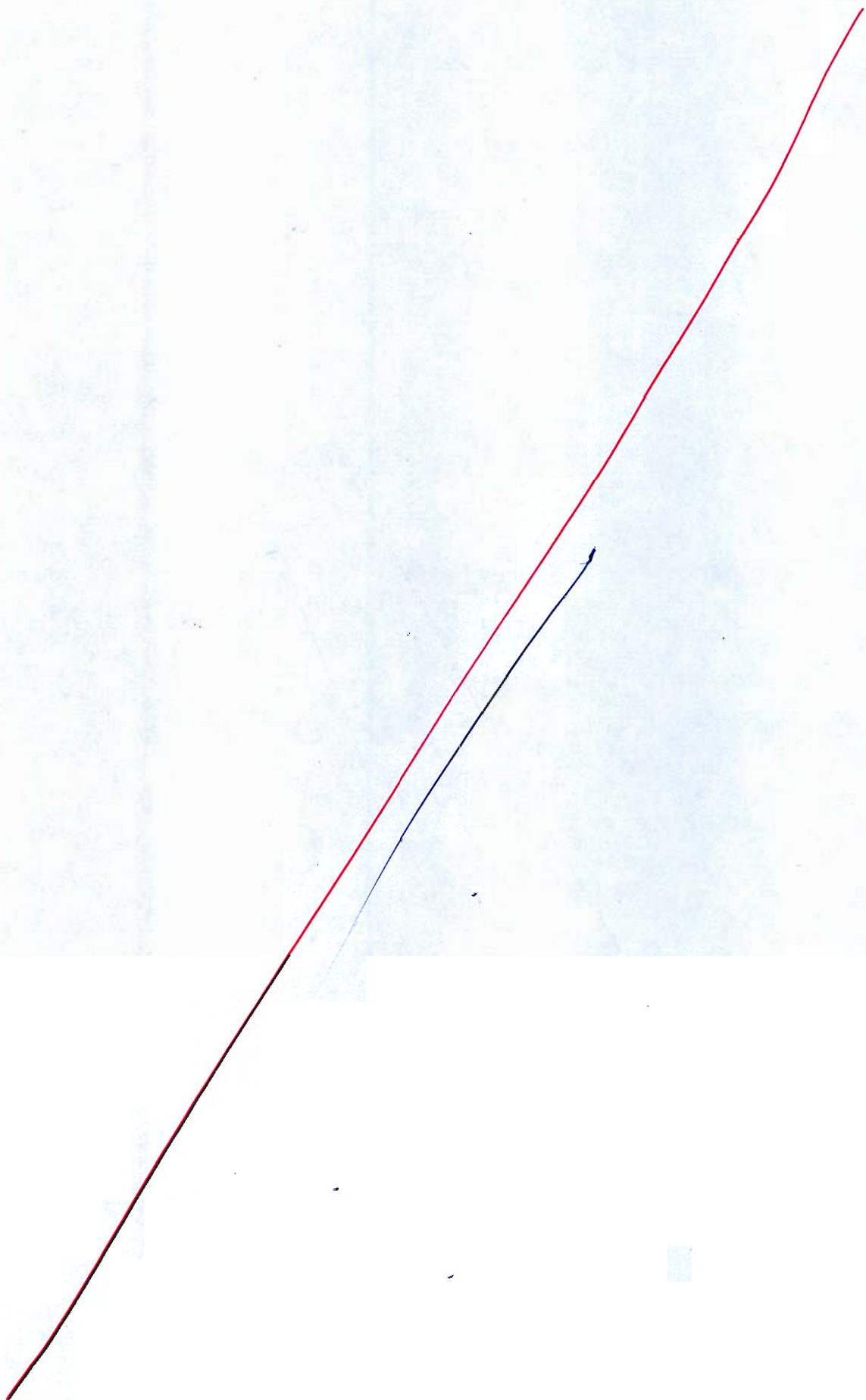
$R = \frac{0.11}{\pi(6^2 - 4^2)} = 1.7507 \times 10^{-3} \Omega$

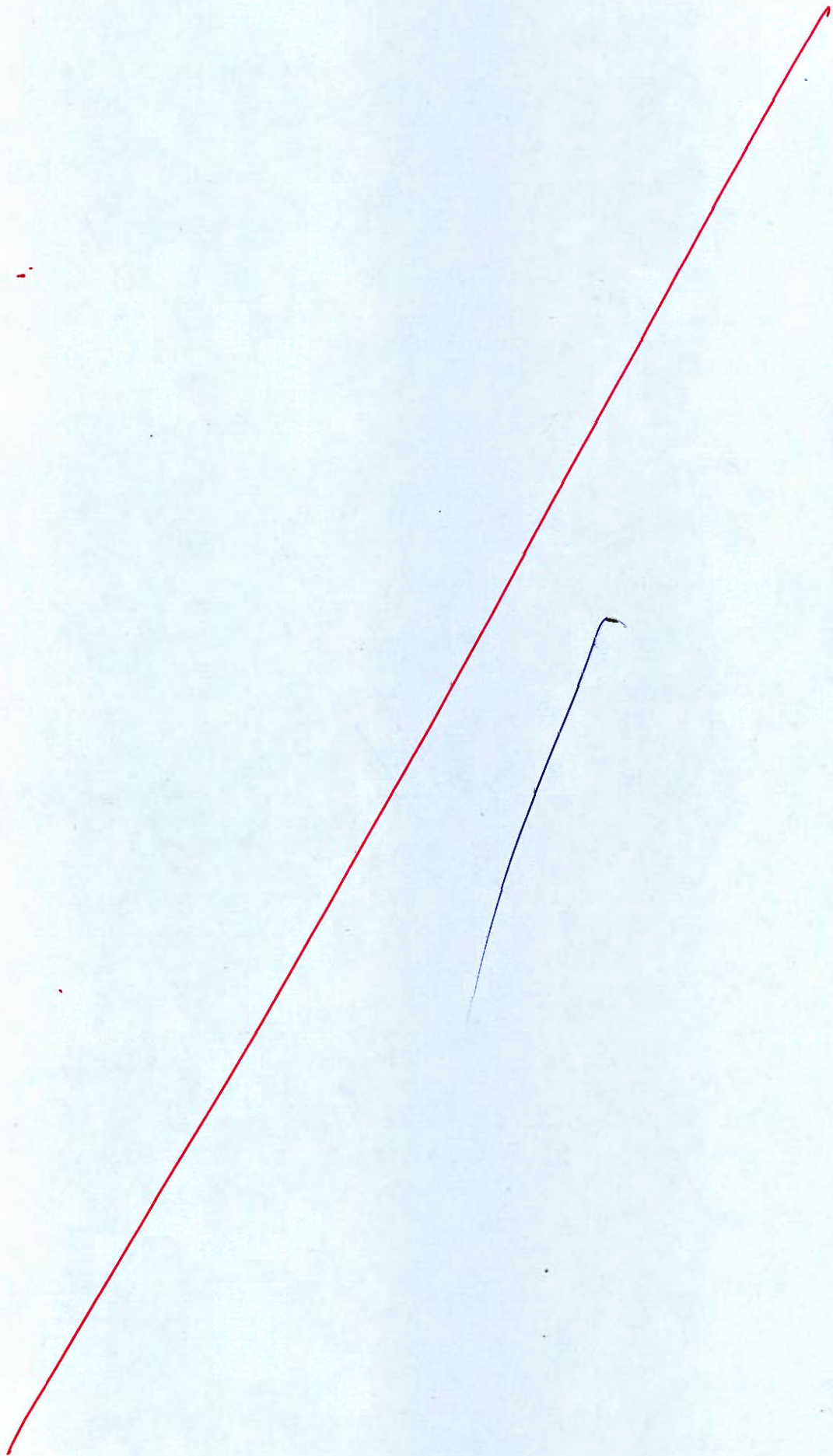
7

$V = IR = 3.6764 \text{ V}$

$Q = V \times I = 7720.606 \text{ W}$  Ans.

Incomplete solution





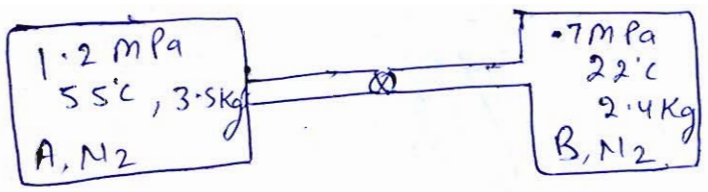


7 (c) Two vessels, A and B both containing nitrogen, are connected by a valve which is opened to allow the contents to mix and achieve an equilibrium temperature of 25°C. Before mixing the following information is known about the gases in the two vessels.

	Pressure	Temperature	Content
Vessel 'A'	1.2 MPa	55°C	3.5 kg
Vessel 'B'	0.7 MPa	22°C	2.4 kg

Calculate the final equilibrium pressure and the amount of heat transferred to the surroundings. If the vessel had been perfectly insulated. Calculate the final temperature and pressure which would have been reached. Take  $\gamma = 1.4$

[20 marks]



$\gamma = 1.4$

$T_f = 25^\circ\text{C} = 298\text{ K}$

$R_{N_2} = \frac{\bar{R}}{M} = \frac{8.314}{28} = 0.2967 \text{ KJ/Kg K}$

$V_A = \frac{m_A R T_A}{P_A} = \frac{3.5 \times 0.2967 \times 328}{1200} = 0.283843 \text{ m}^3$

$V_B = \frac{2.4 \times 0.2967 \times 295}{700} = 0.3 \text{ m}^3$

$V_{\text{total}} = 0.58393 \text{ m}^3$

$P_f V_f = m_f R T_f$

$P_f = \frac{(3.5 + 2.4) \times 0.2967 \times 298}{0.58393} = 893.35 \text{ kPa}$   
 Ans.

The tank are rigid, so process is constant volume.

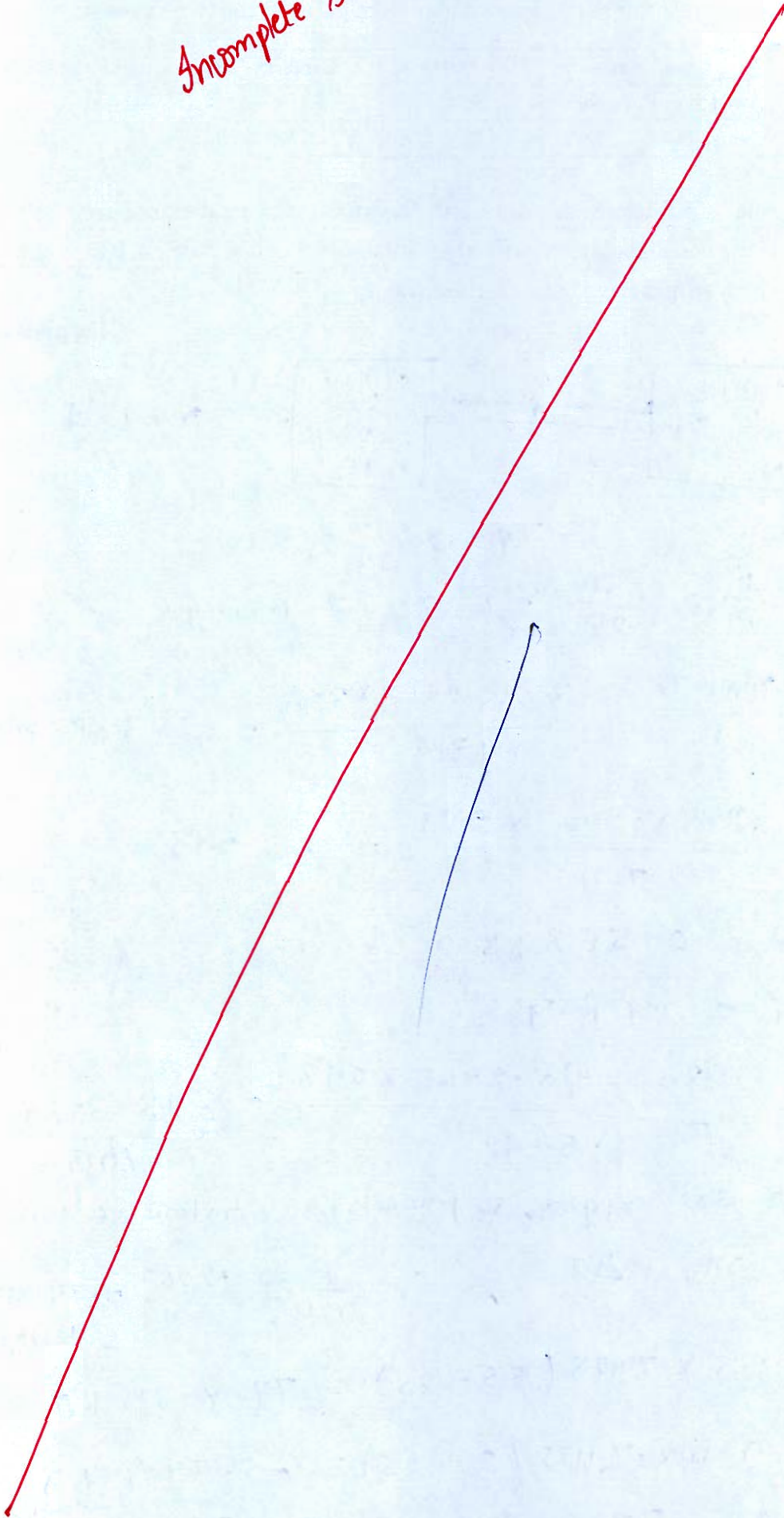
$Q_A = m_A c_v \Delta T$ ,  $c_v = \frac{R}{\gamma - 1} = \frac{0.2967}{0.4} = 0.74175 \text{ KJ/Kg K}$

$Q_A = 3.5 \times 0.74175 (55 - 25) = 77.88375 \text{ KJ}$

$Q_B = 2.4 \times 0.74175 (22 - 25) = -5.3406 \text{ KJ}$

$Q_{\text{net}} = 77.88375 - 5.3406 = 72.543 \text{ KJ}$   
 Ans.

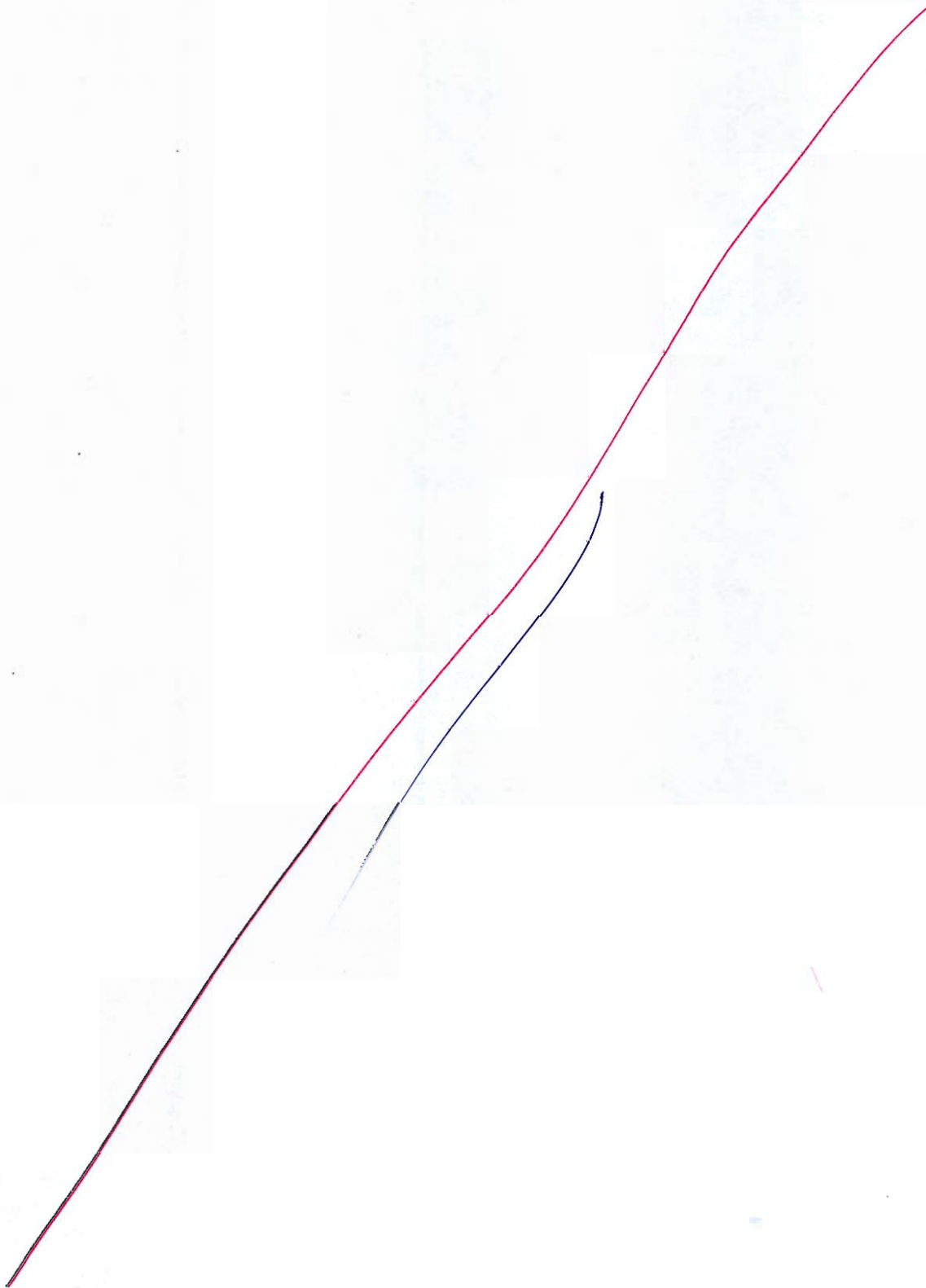
*Incomplete Solution*

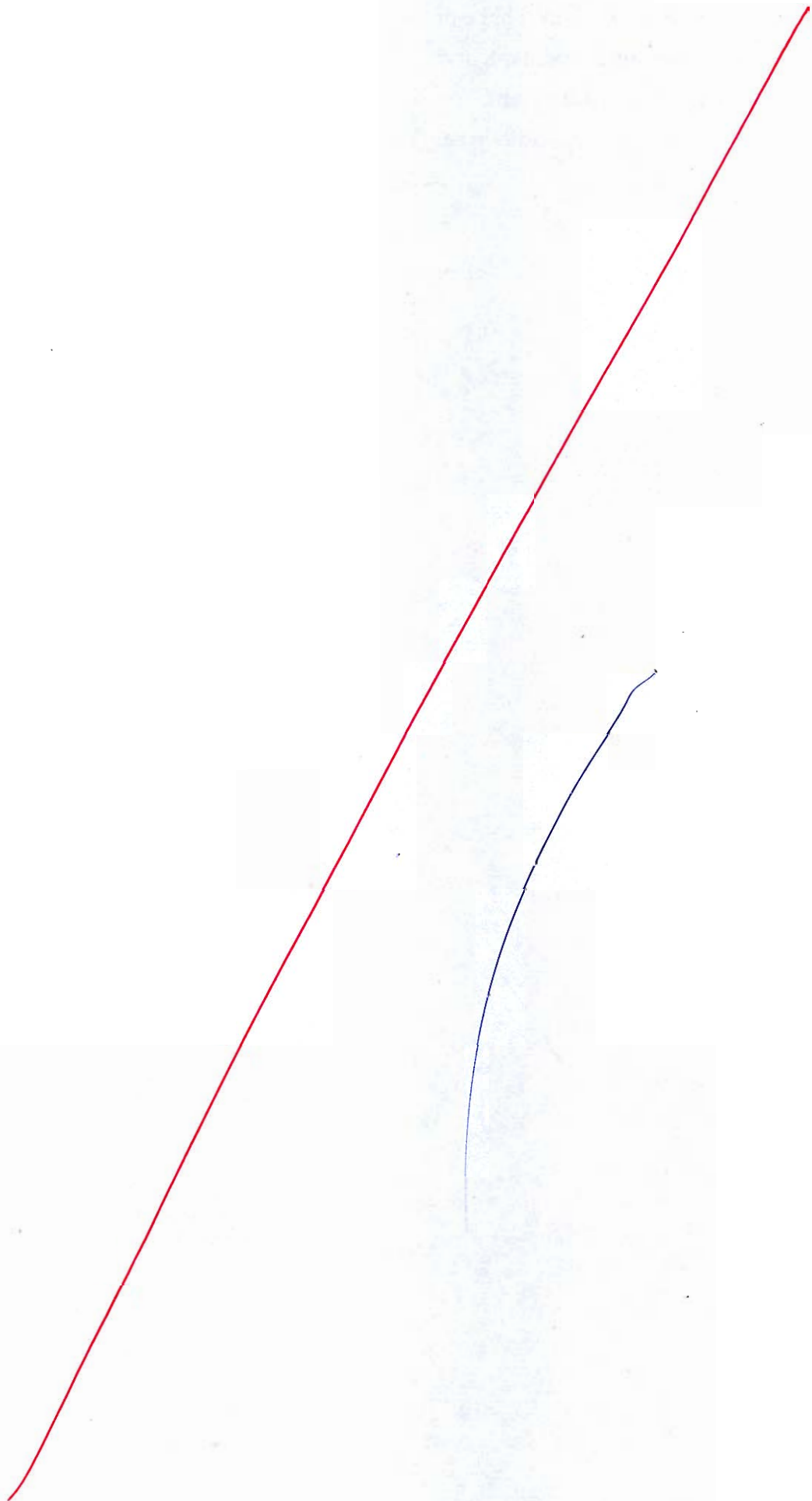


- 8 (a) A simply supported beam of span  $L$  carries a uniformly distributed load  $W$  per unit length on the whole span. Find the shape of beam of uniform strength, if
- the width is to be maintained constant, and
  - the depth is to be maintained constant.

Also, determine depth in case (i) and width in case (ii) at the mid-span. Take permissible bending stress of beam as  $\sigma_{\text{per}}$ .

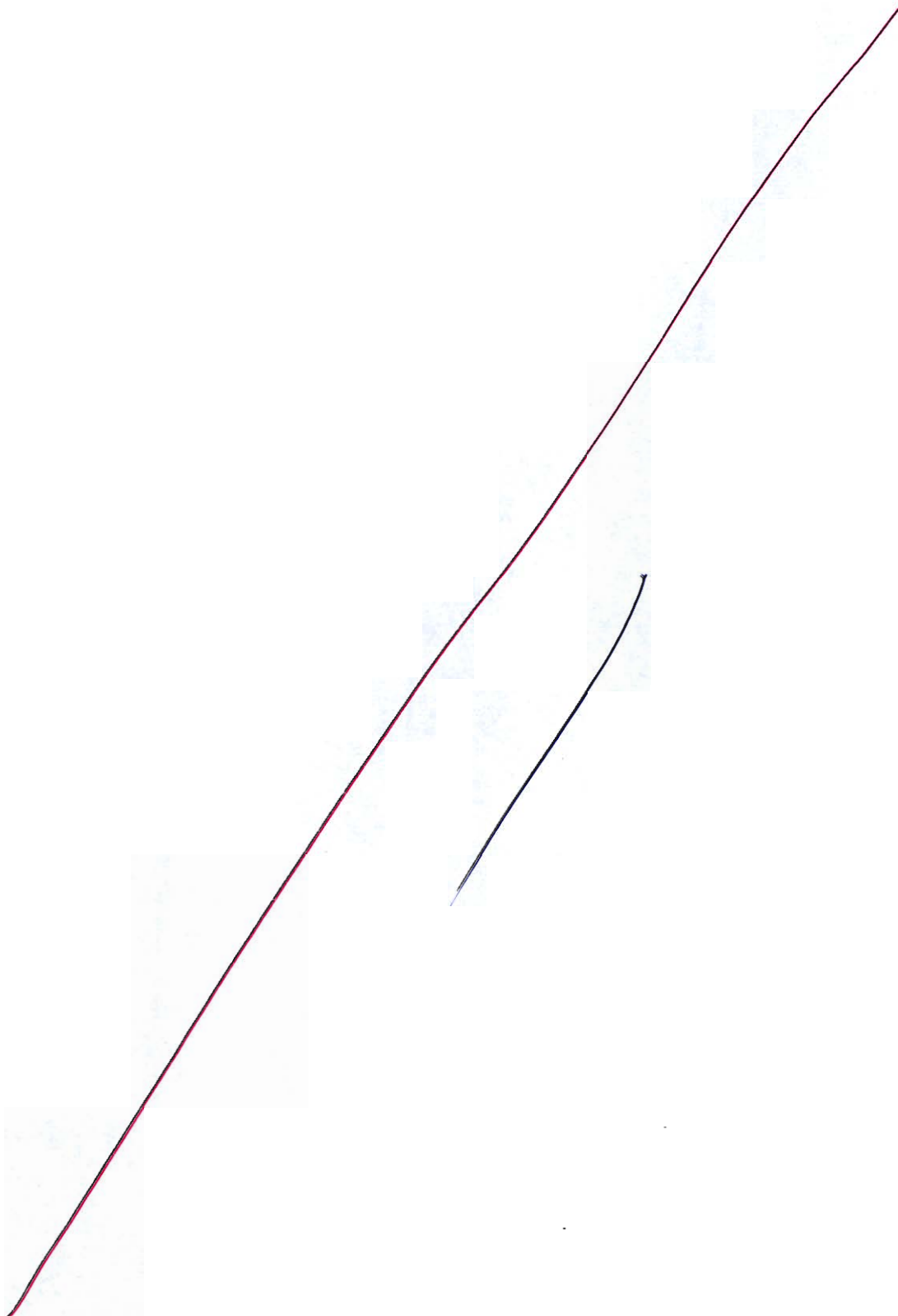
[20 marks]

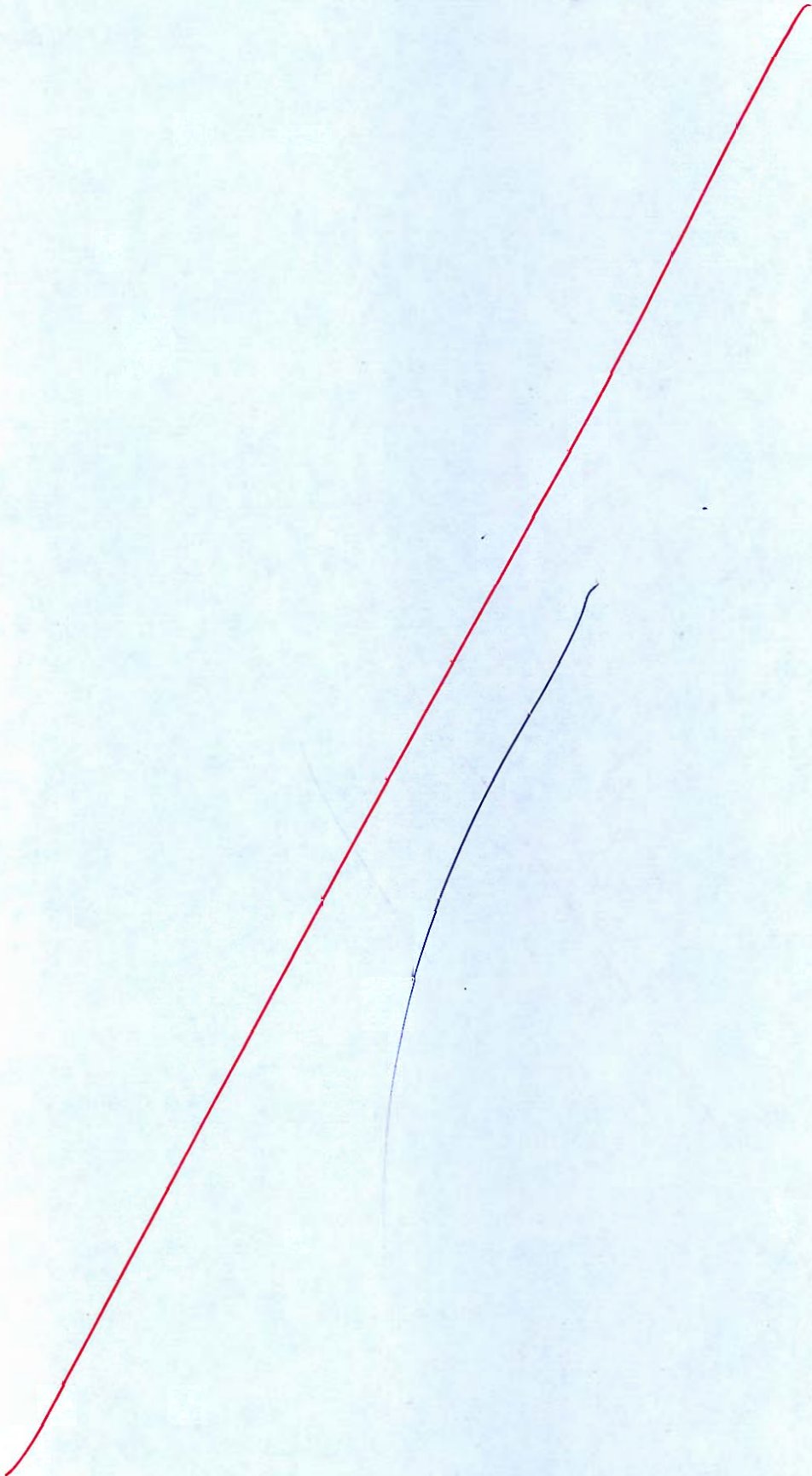




- 8 (b) (i) Explain harmful effects of R-12 and R-22 refrigerant. Also suggest new eco-friendly substitutes of these two refrigerants.
- (ii) Define availability of a thermodynamic system. Also, derive the expression for availability function or availability for a non flow process.

[10 + 10 marks]

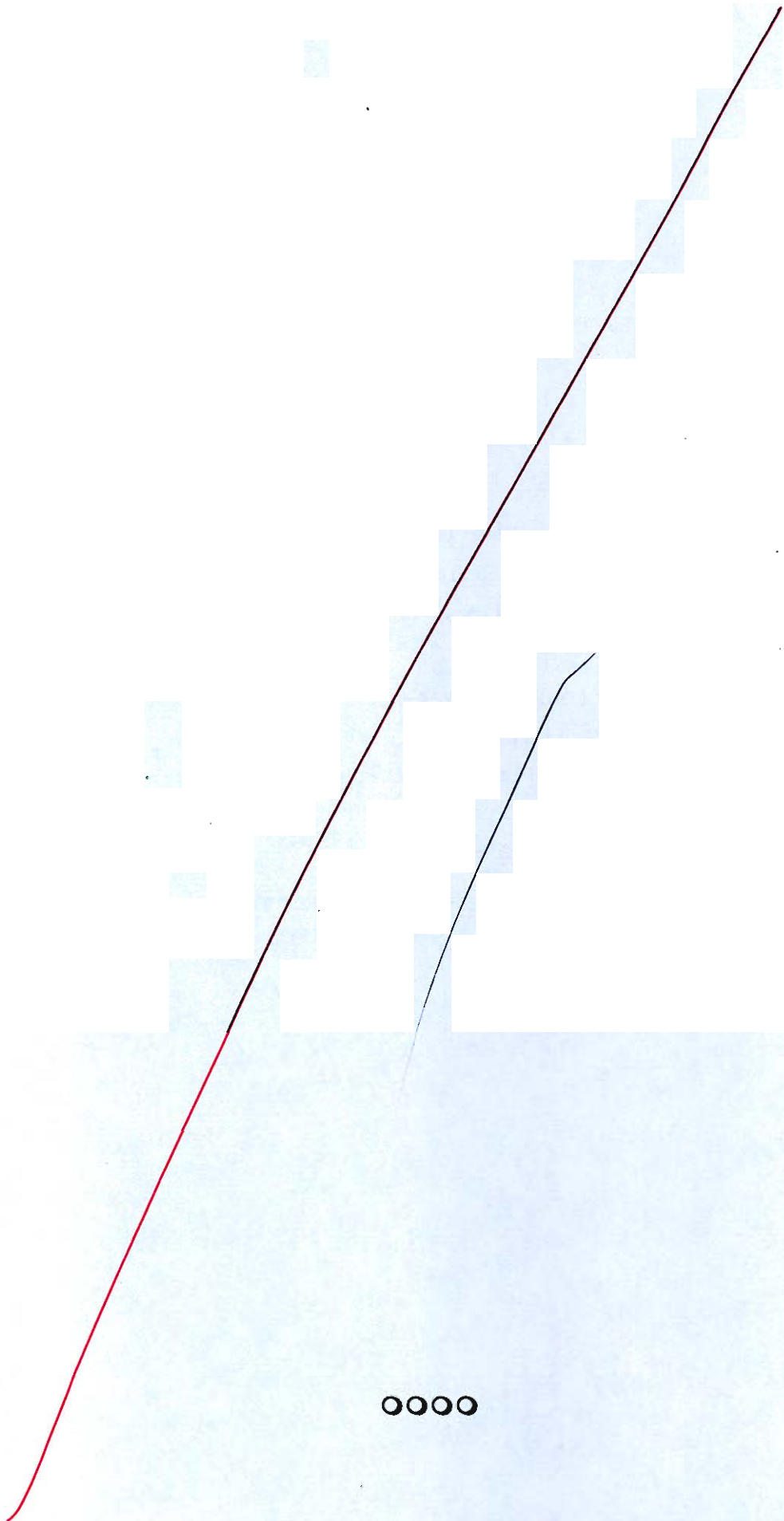




- 8 (c) Air at  $22^\circ\text{C}$  and at atmospheric pressure flows at a velocity of  $4.8\text{ m/s}$  past a flat plate with a sharp leading edge. The entire plate is maintained at a temperature of  $58^\circ\text{C}$ . Assuming that transition occurs at critical Reynolds number of  $5 \times 10^5$ , find the distance from the leading edge at which the boundary layer changes from laminar to turbulent. At the location also calculate:
- Thickness of hydrodynamic boundary layer
  - Thickness of thermal boundary layer
  - Local and average convective heat transfer coefficient
  - Heat transfer from both side of plate per unit width of plate
  - Mass entrainment in the boundary layer

Assume cubic velocity profile and approximate method. Thermo-physical properties of air at mean film temperature of  $40^\circ\text{C}$  are:  $\rho = 1.128\text{ kg/m}^3$ ;  $\nu = 16.96 \times 10^{-6}\text{ m}^2/\text{s}$ ;  $k = 0.02755\text{ W/mK}$ ;  $\text{Pr} = 0.7$

[20 marks]

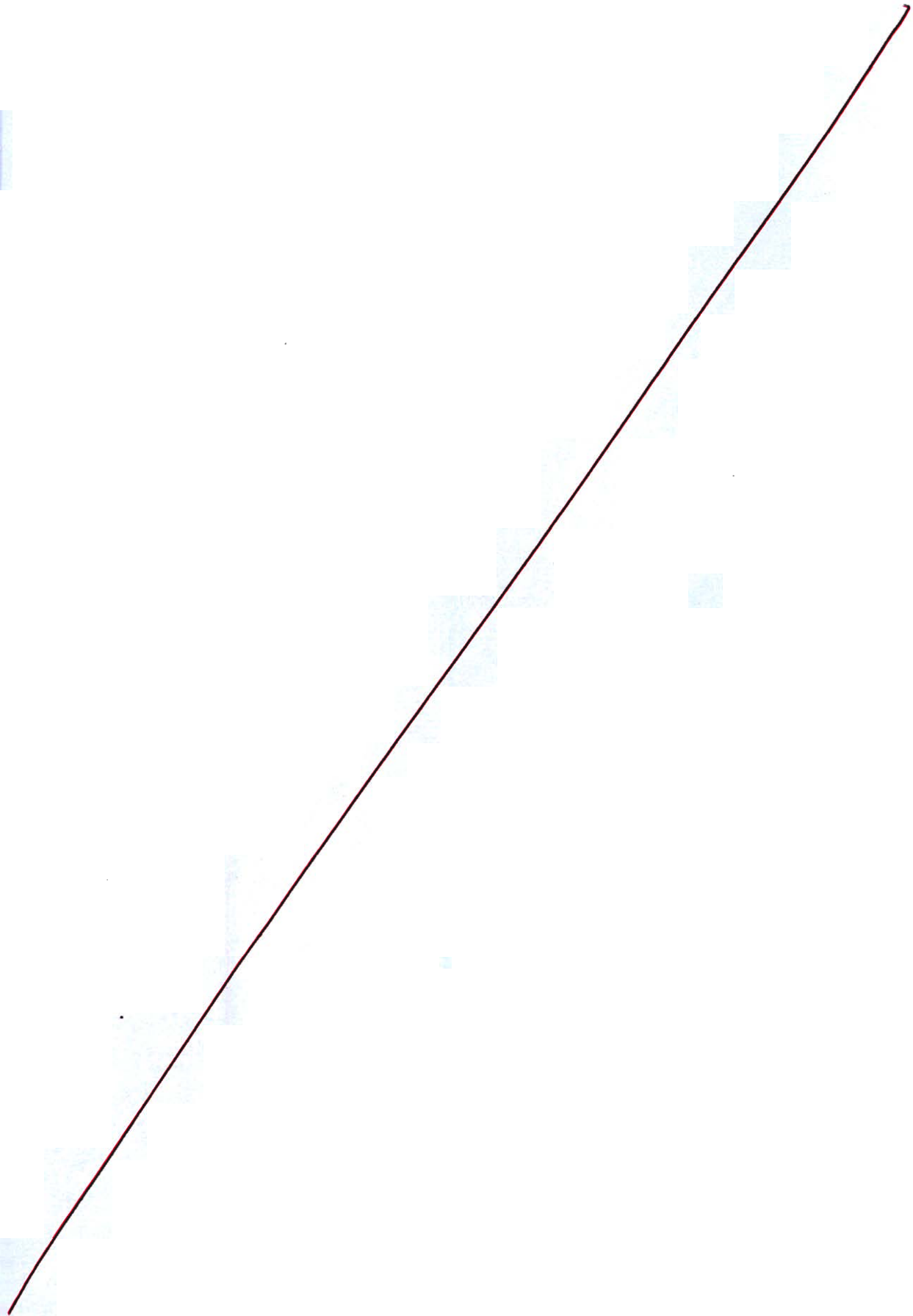


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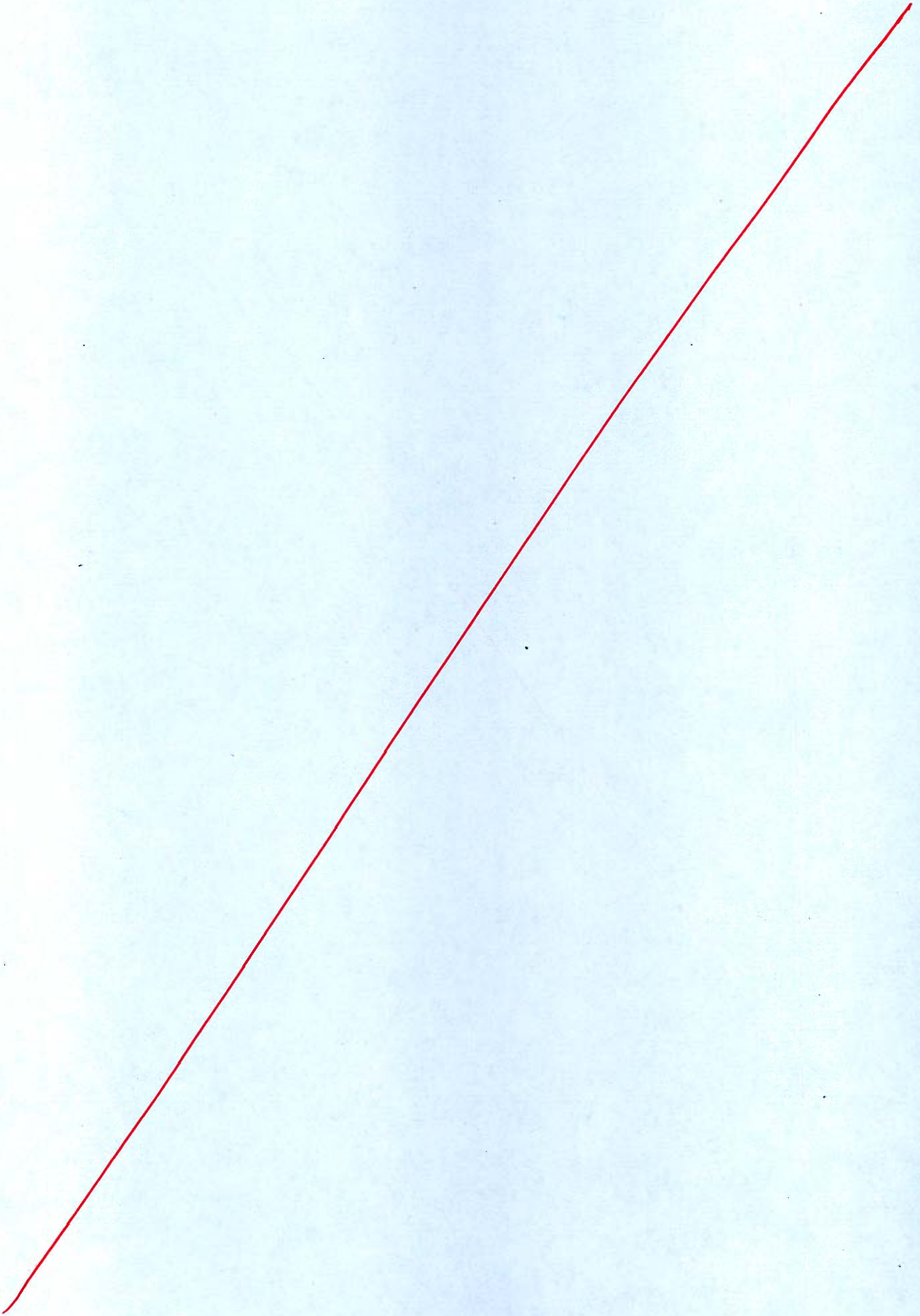
**Space for Rough Work**

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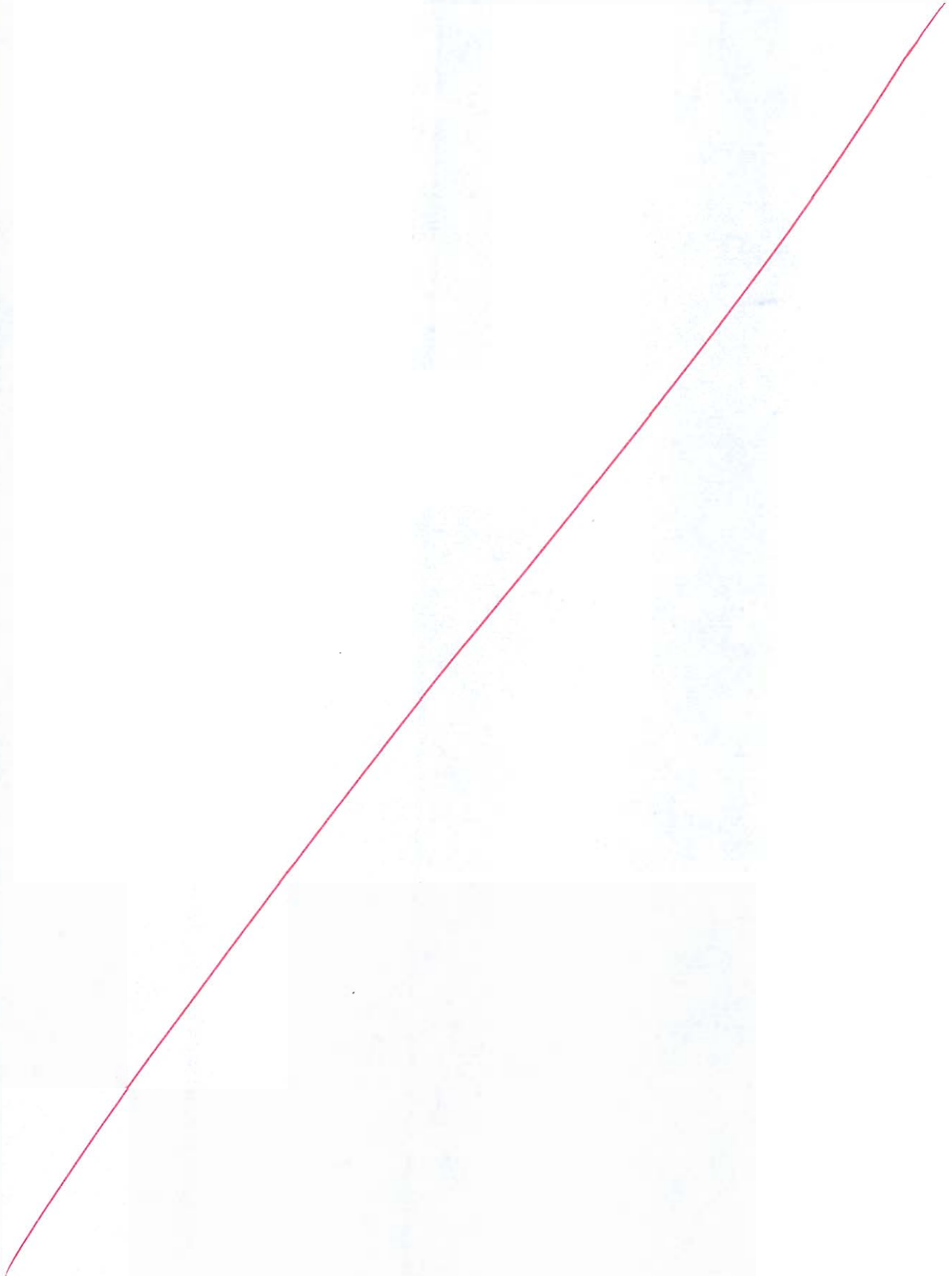
**Space for Rough Work**

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**Space for Rough Work**

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**Space for Rough Work**

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